

#### **FABRICATION**

# Rowley project list: Tri-Fold Decorative Screen

Decorative privacy and dressing area screens are a staple design element in defining today's open interior spaces. The ability to fabricate a customized screen can set your workroom apart from the rest. This decorative screen was designed for a high-end dressing room consisting of a three panel design (each 16" W x 72" H), attached with heavy duty brass hinges that are decorative on the front as well as on the back, and accented with unique decorative medallions and nail head patterns.



# TRI-FOLD DECORATIVE SCREEN: STEP-BY-STEP INSTRUCTIONS

This project guide covers the steps to fabricate a light weight tri-fold decorative screen from planning through installation.

### **MATERIALS & SUPPLIES**

#### **Rowley Products** SKU FirmaFlex™ **BP72/ PA20/** Polyester Iron-On Batting Scissors **CU22** R-TEC Long Nose Upholstery Air Stapler NSG<sub>10</sub> 71 Series Staples - 3/8" **NS33/E** Straight Edge Ruler - 72" **MR26** Pattern Making Paper **DYC18/ UN20/B** Metal Upholstery Nails Magnetic Tack Hammer with Nylon Tip **MH12** Ripping Chisel **MH42 Upholstery Nail Template UN98**

#### Other materials Used:

1x2 wood pieces

Wood screws

Screw gun

Dill bit and screw bit

Heavy Duty Brass hinges

Carpenter's Square

**Needle-Nosed Pliers** 

**Furniture Pads** 

### **Cutting and Prepping the Foundation:**

Cut 6 1x2's at 72".

Cut 9 1x2's at 14" (16 – ¾" – ¾").



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- Align the short pieces inside the long pieces, and add a center support.
- Screw all pieces together, making sure things are square and straight.

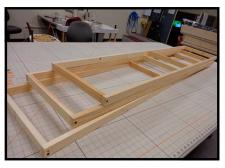
  A. You may need to pre-drill your holes to keep the wood from splitting.











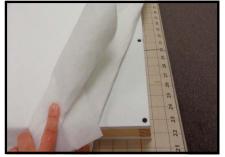
- Lay a piece of 16" x 72" FirmaFlex™ on one side of each frame and screw down.
- Flip each panel and screw another piece of FirmaFlex™ to the back.







- Add a layer of Polyester Iron-On Batting to the front, making sure the batting covers just the front and four sides no batting should go around to the back.
- Staple sparingly to keep batting from moving.

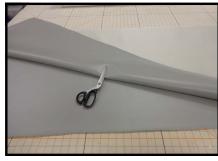


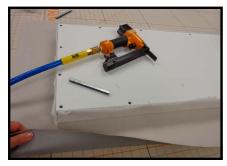




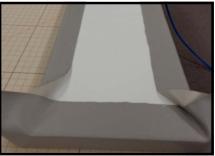
### **Adding the Front Fabric:**

- Cut fabric to size plus wraps.
- Lay fabric face down on the table and then add a panel face down on top of it.
- Wrap fabric to back and staple, leaving the corners for last.

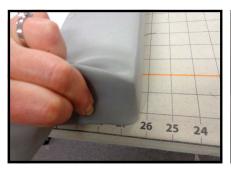


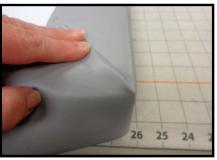


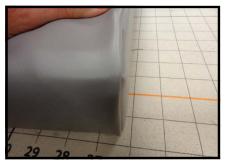




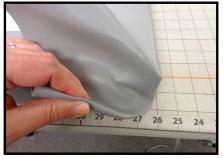
Finish the corners by pulling the short side over the corner and folding the remaining fabric back to form a side fold, facing the top / bottom.



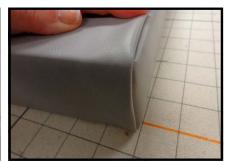




Cut away any excess fabric in the fold so eliminate bulk at the corners.





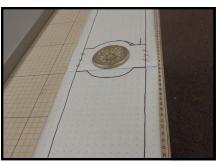




### **Adding the Decorative Nails and Medallions:**

- Make a paper pattern of the front, then draw in the nail design.
- Cut out the pattern and sparingly pin it to the panel front.









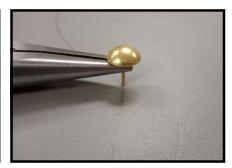
Trace around the pattern so your nail design is on the face of each panel.



- Align and pound in decorative nails, following the pattern lines.
  - **A.** Use the Rowley Nail Template to help you in spacing the nails.



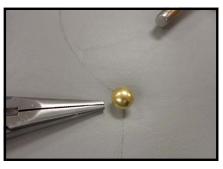






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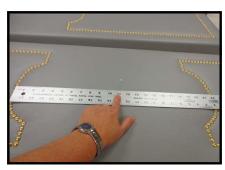
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- Measure and mark for the center medallion.
- Pre-drill the medallion hole.
- Screw in medallion.









## **Prepping and Adding the Back Fabric and Nails:**

- Cut the back fabric  $\frac{1}{2}$ " smaller all the way around (ours was cut at 15" x 71").
- Place back fabric over back, aligning top, bottom and both sides.
- Staple to back, aligning staples parallel with the edge of the fabric.







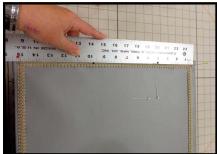


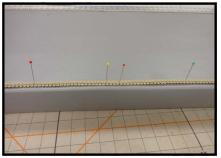
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- Staple on a row of decorative gimp to cover the staples, stapling at the corners only.
- Measure and mark for nail placement.
- Pound in nails.









# **Adding Hinges:**

- Lay out the panels in the order you want them.
- Decide on the open angle which panel goes to the front and which goes to the back.
- Measure and mark for hinge placement.
- Screw in hinges.

