

FABRICATION

Rowley project list: **Upholstering a Non-Picture Back Chair into a Picture Back Chair**

Transforming a plain dining room chair into a custom-designed picture back chair is a fun project that can easily be accomplished by upholsterers of all skill levels. This project guide covers the steps to upholster a dining room chair, covering the inside and outside back with decorative fabric to make a huge design impact.



UPHOLSTERING A NON-PICTURE BACK CHAIR INTO A PICTURE BACK CHAIR: STEP-BY-STEP INSTRUCTIONS

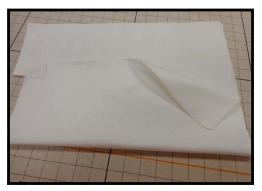
MATERIALS & SUPPLIES

Rowley Products	SKU
Pattern Paper	DYC18/
Polyester Batting	PF72
Upholstery Air Stapler - Long Nose	NSG10
¾" Staples	NS33/E
Fringe Adhesive	<u>FA10</u>
Skirtex Stiffener	<u>SKX55/</u>
Iron-On Adhesive Webbing	FW30/
Spray Adhesive	<u>AS30</u>
Cardboard Tack Strip	<u>CS50</u>
Flexible Metal Tack Strip	CS60/M
Upholstery Regulator	<u>MH26</u>
White Rubber Mallet	<u>MH44</u>
Upholstery Nails	UN20/MB
Magnetic Tack Hammer with Nylon Tip	MH12
Black Cambric	PA40/
Curved Needle	<u>TP68</u>
Upholstery Thread	TU6K/
Other Tools Used	
Needle-nosed pliers	
Screw gun	
Scissors	<u>CU22</u>
Markers	
2" Medium density foam	
Foam Saw	DT42
6" ruler	MR6
Iron	

Making the Pattern for the Seat:

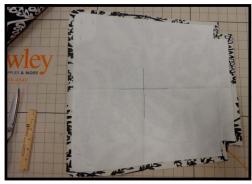
- Place a piece of lining over the seat and trace around all edges.
- To make the pattern symmetrical, cut out half of the pattern fold it over onto itself then cut the rest of the pattern.





Cutting and Prepping the Seat Fabric and Pattern-Matched Boxing:

- Place the pattern, face up, on the face of the fabric.
- Trace around pattern, adding seam allowances and cut on traced line.



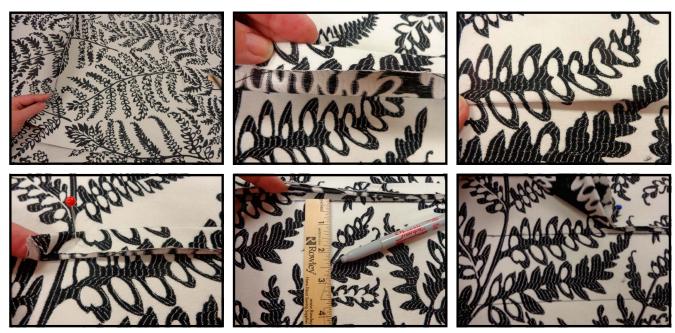
- Cut and make enough welt cord to go around the seat, plus a few inches for joins.
- To cut a pattern-matched boxing from the seat piece, lay the seat fabric on another piece of face fabric, face up, making sure you have a pattern match and enough fabric to cut the depth of boxing needed.
- Fold the seat fabric seam allowance under once, then fold it under again.
- Mark the larger piece of fabric where the folds stop.



FABRICATION

7

Measure down the larger piece for the depth needed for the boxing. Mark and cut as many boxing pieces needed for your seat, plus seam joins.



- Glue-baste welt to seat piece, making sure the join seam will fall to the back.
- Sew on welt cord, joining the pieces as you come to it at the machine.





- Match the patterns at the front of the seat, pin or glue-baste in place.
- Sew the front of the boxing to the front of the seat.





FABRICATION

- When you come to the join area, stop a few inches short of the actual join.
- Flip the entire piece over and finish sewing on the boxing, stopping a few inches from the join area.
- At the join area, walk the two ends of the boxing to the needed join spot, pin to mark the join spot.
- Fold the fabrics out of the way and sew the join seam.
- Open the join seam and finish sewing on the boxing.











Upholstering the Seat:

- Remove the seat from the chair frame.
- Cut foam from the original seat pattern.
- Wrap foam, on all sides, with upholstery batting and whip-stitch closed using a curved needle and upholstery thread.







FABRICATION

- Place the covered foam on the seat wood and cover with the prepared fabric.
- Pull evenly and staple to the bottom of the wood.
- Cover the bottom of the seat with a layer of Black Cambric.
- Replace upholstered seat to frame and replace screws.













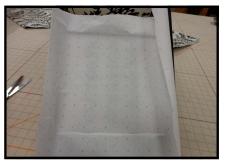
Upholstering the Outside Back:

- Make a pattern for the opening using paper or lining scraps.
- Cut three pieces of Skirtex and two pieces of Iron-On Adhesive Webbing the size of the outside back pattern.
- Layer the Skirtex and Iron-On Webbing and iron to join all pieces into one thicker piece.
- Cut the outside back fabric, cutting at least 4" larger all the way around.
- Spray-glue the fabric to the prepared Skirtex piece.



FABRICATION

Fold the fabric around the Skirtex and crease with an iron.







- Cut and place a piece of batting inside, next to the Skirtex.
- Place the piece on the outside back of the chair and mark for relief cuts to get around any rails, if needed.





- Unfold the extra fabric to the inside of the chair and staple.
- Using a row of cardboard tack strip, secure the outside back piece to the chair frame getting a nice tight, straight edge.



Upholstering the Inside Back:

- Make a pattern for the inside back.
- Cut the fabric at least 2" larger all the way around than the pattern.



FABRICATION

- Place the fabric on the inside back of the chair, folding at least 1" of the fabric under at the top.
- Holding the fabric in place, flip it up and out of your way.
- Using cardboard tack strip, secure the fabric to the chair.
- Place a piece of batting over the wood rails.





- Staple on lengths of Flexible Metal Tack Strip, starting and stopping short of all corners.
- Finger-close the FMTS ½ way.







- Tuck 2"-3" of fabric into the ½ closed FMTS to secure pattern placement, trimming as needed, at the bottom and both sides.
- Finish tucking fabric into the rest of the FMTS using a regulator for a tight fit and trimming as needed.
- Close the tack strip the rest of the way.
- Once all tack strips are filled with fabric and closed, pound them closed using a rubber mallet.



FABRICATION

Place and pound in upholstery nails to hold the corners closed.











