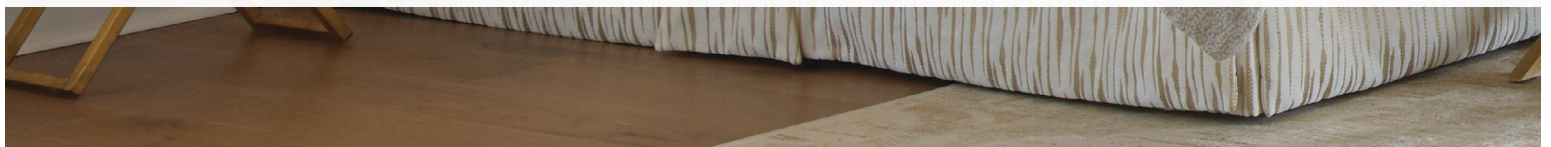


How-To Guide



— FABRICATE —

UPHOLSTERED HEADBOARD PIECES



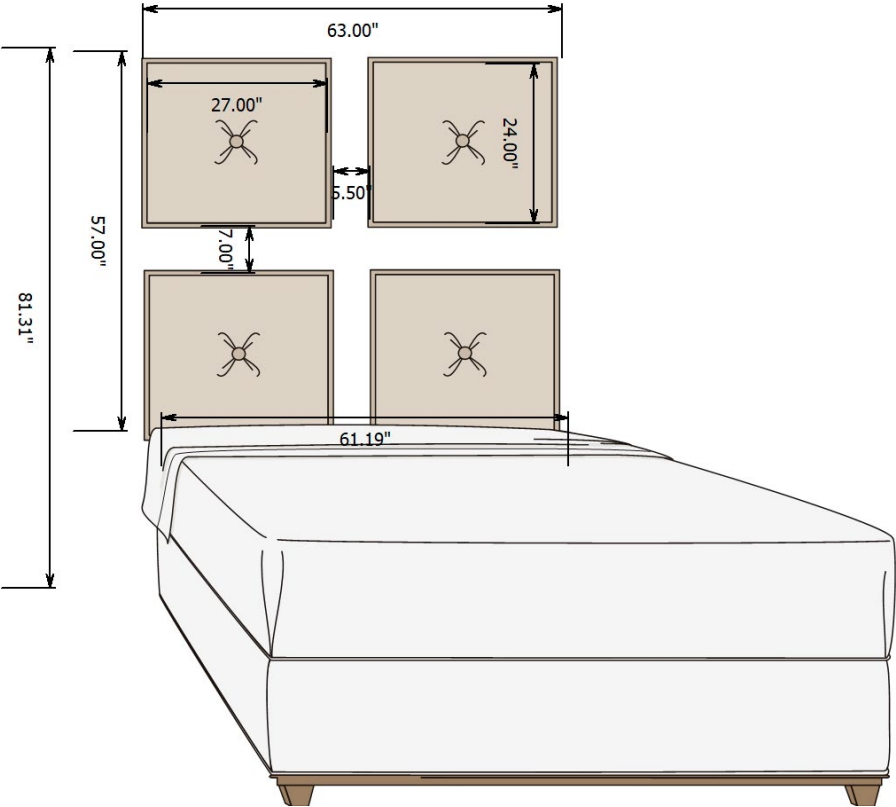
Our four pieces gold upholstered headboard with teal button detail is light weight, easy to fabricate, transport and install. The base structure is FirmaFlex™, covered with foam, and then fabric.

PRODUCTS USED

ROWLEY PRODUCTS	ITEM #
R-TEX Polyester Upholstery Batting, 30"	PA50
Crimp Button Forms, Size #45	FCA45
Grommet / Button Press	GL
Upholstery Air Stapler, Long Nose	NS13LN
71 Series Staples, 1/2" Length	NS34/E
Upholstery Regulator, 6"	MH26
Professional Shears	CU26
R-TEX Polyfoam Welt Cord	WC39/S
FirmaFlex™ Z-Folded Bendable Fiber Board	BP48/72Z
Foam Saw, Double Action Blades	DT42
Silicone Spray	AS15
8" Mattress Needle	TP83
Headboard Cleat	AG76
Cardboard Tack Strip	CS38

Planning

A scaled drawing is created to help determine the scale and proportion of the overall headboard section pieces.



Cut the FirmaFlex™

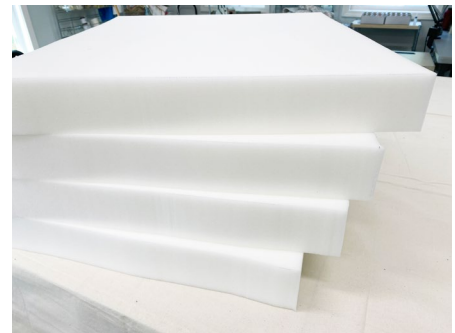
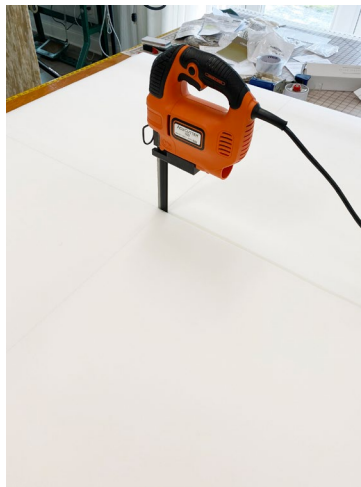
1 Mark the FirmaFlex™ before cutting with a utility knife.



Cut the Foam

1 Mark the foam, then use a Foam Saw to cut.

- The 3" foam is cut the same size as the FirmaFlex™.
- Tip: Spray a small amount of Spray Silicone AS15 on the saw blades for easier cutting.

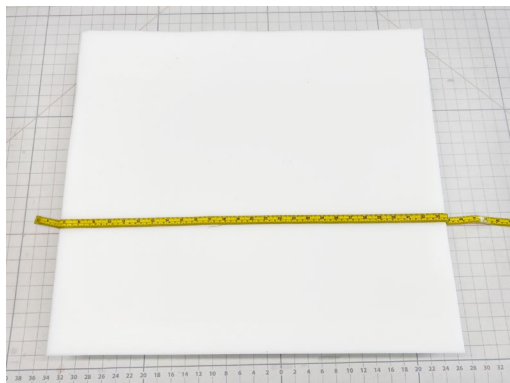


Cut the Fabric

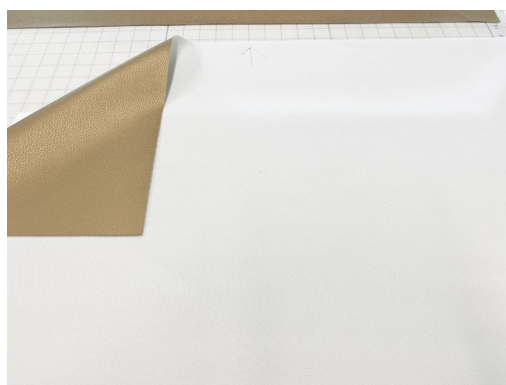
1 Measure across the foam with a flexible tape measure. Add an allowance for the foam thickness and enough to wrap and staple to the back of the FirmaFlex™.

- Cut Width = $27'' + 6'' + 6'' = 39''$
- Cut Length = $24'' + 6'' + 6'' = 36''$

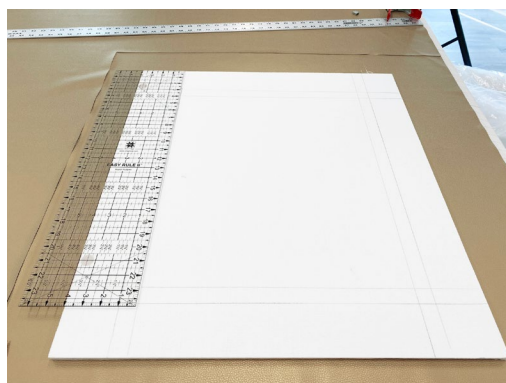
2 Mark the fabric, then cut.



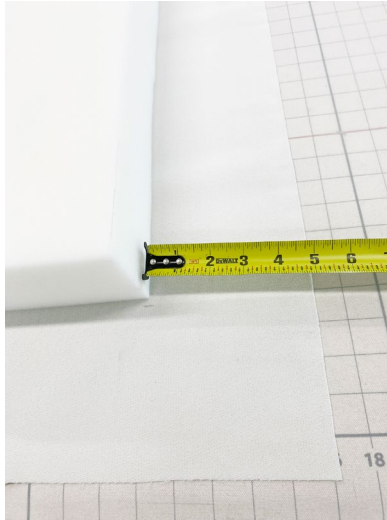
3 Mark the back of the fabric with an UP arrow.



4 Draw some guidelines on the back of the FirmaFlex™ to help in stapling the fabric to the back of the headboard.



- 5 Center the foam on the back side of the fabric. Mark the center of each side on the FirmaFlex™.

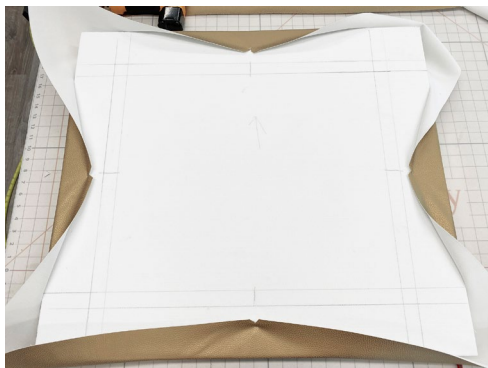


- 6 Clip the center of each side of the fabric.



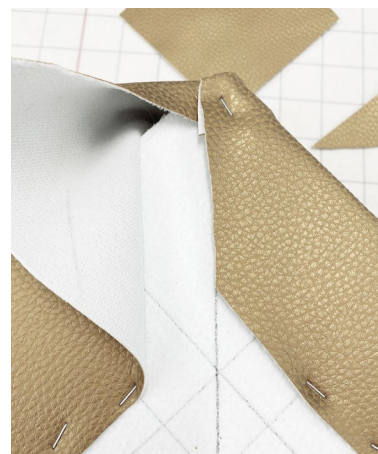
Staple the Fabric to the Headboard Pieces

1 Begin stapling the fabric to the FirmaFlex™, starting in the center of each side.



2 Staple the corners next, then fill in along the sides of the headboard, pulling and stapling evenly to avoid dimpling on the front.

3 Fold the corners, clip away excess, and staple mitered corners.



tip

Using the blunt end of an Upholstery Regulator will help tuck the fabric into the corners prior to stapling.



Make the Welt Cord & Add to the Headboard

- 1 Cut enough strips of fabric to go around all four pieces of the headboard.



Polyfoam Welt Cord was used for this project due to the firmness and ease in applying this to the headboard.

- 2 Sew the Welt Cord.
- 3 Staple the Welt Cord to the back of the headboard.
- 4 Create a clean finish when joining the ends of the Welt Cord.
- 5 Staple the Cardboard Tack Strip up against the Welt Cord.



Add the Button Detail

- 1 Drill a hole in the center of the FirmaFlex™.



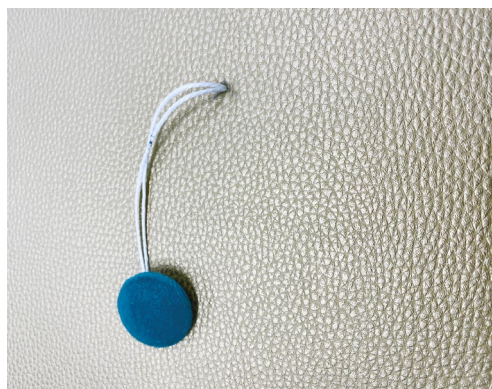
- 2 Make the fabric covered buttons using our Grommet / Button Press GL.



View the Video for Creating Buttons »



- 3 Pull a length of button twine to each button shank and mark the twine for the desired depth of pulling the button. This will ensure each button is attached the same.



4 Thread the twine through a mattress needle.

5 Insert the needle through the center of the headboard.

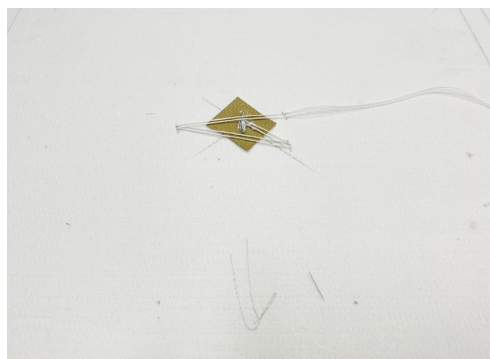


6 The needle will exit through the hole at the back of the headboard.



7 Add a remnant of fabric as the needle is pulled through the back.

8 Staple the button twine to the back of the headboard



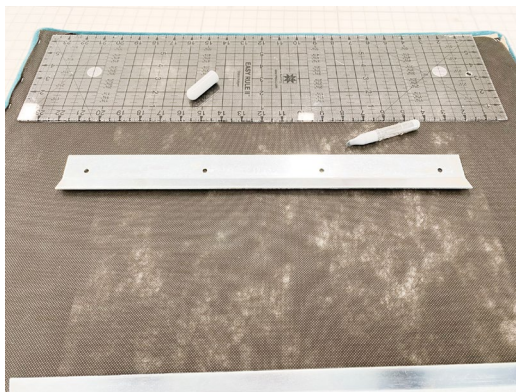
Add the Backing & Headboard Cleat to Complete the Project

- 1 Add the dust cover to the back of the headboard pieces.

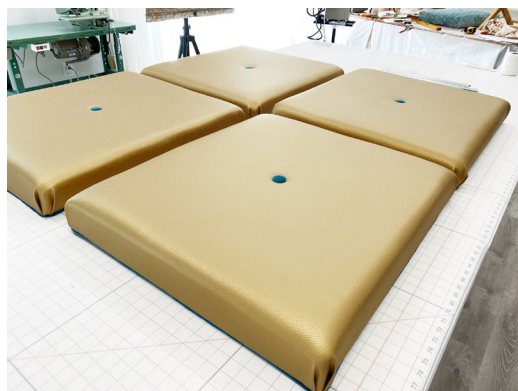


- 2 Mark for the placement for the Headboard Cleat.

- 3 Attach one half of the cleat to the headboard. The other half will be installed on the wall at the installation.



- 4 The finished headboard sections are ready for installation!





Fabrics Used in our Holiday Greetings Roomscape



RMCOCO
Tiepo/Goldleaf



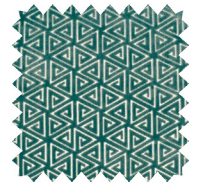
Clark & Clark
Sontouso/Teal



Greenhouse
S3112/Moonglow



Fabricut
Opulent Chevron/03



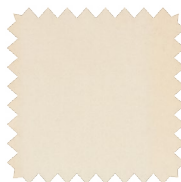
Greenhouse
F2709-Aegean



Greenhouse
A7941/Peacock



Stroheim
Vinout Metallic/ Gold



Greenhouse
S3310/Cloud



Greenhouse
F2745/Moonglow