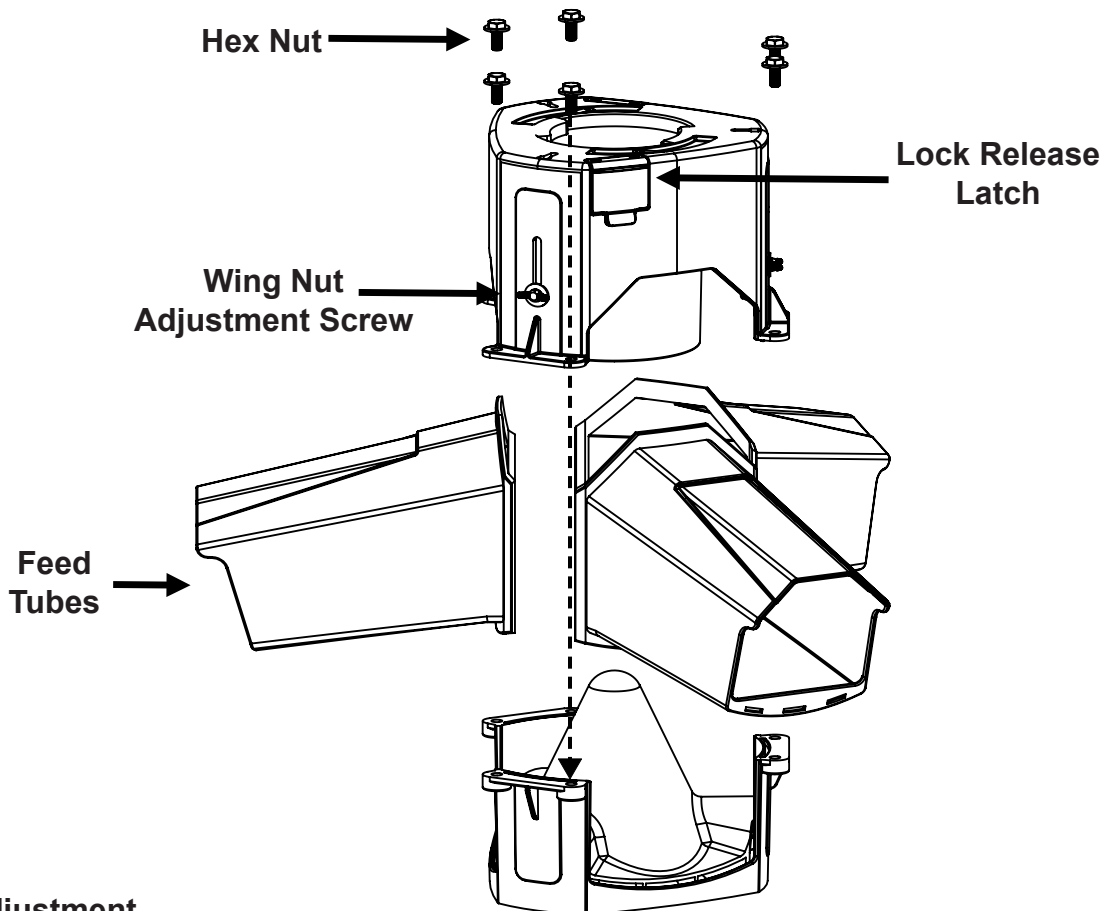


Initial Assembly

1. Underneath the lip on the bottom half of the Gravity Feeder there are six pre-pressed hex nuts.
2. Place bottom half of feeder on a flat surface.
3. Lay three Feed Tubes into cutouts seen on bottom half.
4. Align cutouts on top half of feeder with bottom half, making sure to secure feed tubes in between as top half is placed over them.
5. Align and screw six machine screws through top of feeder into the pre-pressed hex nut.



Height Adjustment

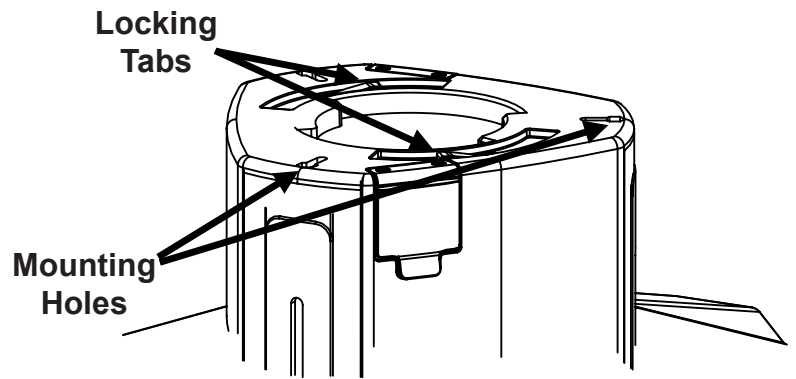
The Gravity Feeder has an inner adjustment tube that allows you to adjust for different feed sizes.

1. Loosen all three Wing Nut Adjustment Screws such that the inner adjustment tube is able to move freely.
2. With all adjustment screws loosened, move adjustment tube up and down with the wing nut adjustment screws.
3. Once desired height is reached, secure adjustment tube by tightening Wing Nut Adjustment Screws one at a time

Mounting Your Feeder

Mount your feeder with one of the following two methods.

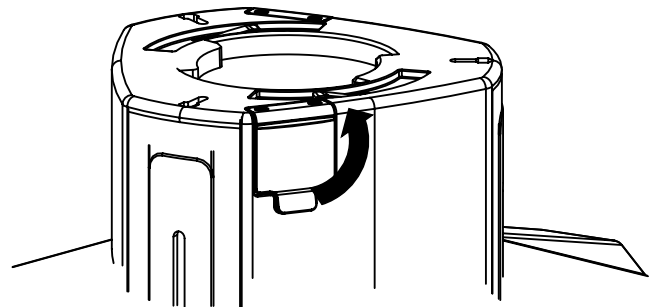
1. Use the built in Twist Lock tabs to mount to any American Hunter hopper with the Twist Lock feature
2. Use included mounting bolts to attach gravity feeder to any flat bottom, metal or plastic hopper



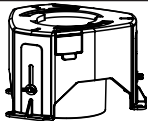
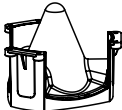
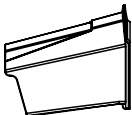

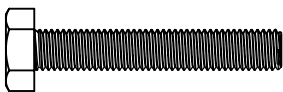


Dismounting Your Feeder

To dismount the feeder from your hopper, please use the Lock Release Tabs as follows

1. Lift up each Lock Release Latch to access Lock Release Tabs inside unit.
2. Pull down on Lock Release Tabs and twist feeder to remove.

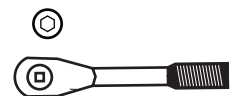


Parts List

1	Top		1 pc
2	Bottom		1 pc
3	Feed Tube		3 pc
4	Machine Screw		6 pc
5	Mounting Bolt		3 pc
6	Nut		3 pc
7	Flat & Spring Washer		3 pc ea.

Tools Required

6 mm Socket & Wrench
(not included)



LIMITED WARRANTY GSM

Outdoors warrants this product to the original purchaser to be free from defects in materials and workmanship, under normal use and conditions for a period of One Year from the date of the original purchase. Under this warranty, this unit will be replaced or repaired at our option, without charge for parts or labor, excluding batteries, for this period

This warranty is void if any of the following occur: 1. The warranty card was not sent in at the time of purchase 2. The unit is not owned by the original purchaser at the time of the warranty claim 3. The unit has been tampered with, opened or punctured 4. The unit has been physically abused

This shall be the exclusive written warranty of the original purchaser and neither this warranty or any other warranty, expressed or implied, shall extend beyond the 12-month period listed above. In no event shall HME's be liable for consequential damages, consequential property damage, or consequential personal injury. (Some states do not allow limitations on implied warranties or exclusions of consequential damages, so that these restrictions may not apply to you). This warranty gives you specific legal rights, and you may have other rights, which vary from state to state.

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