



Assembly Instructions & User's Manual

Patio Swing

Style # 159671



Please keep this instruction manual for future reference.

**Customer Service: (888) 922-2336, 7:00am to 12:00am Everyday CST,
Live Chat @ Academy.com: 24/7
Email: customerservice@academy.com
[made in Taiwan]**

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Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and contents on next page. If any part is missing or damaged do not attempt to assemble the unit. Contact customer service for replacement parts.

Sku: 122090809

Style#: 159671

Printed in Taiwan

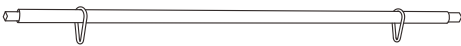









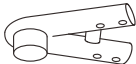

Warnings

- This product requires adult assembly. Keep bolts and parts away from children.
- Please read this manual before assembly or use.
- Do not tighten nuts or bolts until assembly is complete.
- Weight Limit: 500 Lbs.


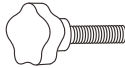




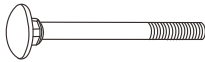


Tools Included

NO.	DESCRIPTION		QTY
#22	Wrench		1

Parts List

NO.	DESCRIPTION		QTY	
#1	Top Cross Bar		1	
#2	Rear Leg Tube		2	
#3	Front Leg Tube		2	
#4	Side Tube		2	
#5	Rear Brace		1	
#6	Short Swing Pipe		2	
#7	Long Swing Pipe		2	
#8	Armrest		R	1
			L	1
#9	Seat & Back Assembly		1	
#10	Canopy Assembly		1	
#11	Top Connector		2	
#12	Foot		4	

Hardware

NO.	DESCRIPTION		QTY
#13	Hook		2
#14	Adjustment Knob		2
#15	Washer		14
#16	Nut		14
#17	Nut Cap		14
#18	Bolt (5/16" x 40mm)		2
#19	Bolt (1/4" x 60mm)		4
#20	Bolt (1/4" x 50mm)		10
#21	Bolt (5/16" x 30mm)		4

Assembly Instructions

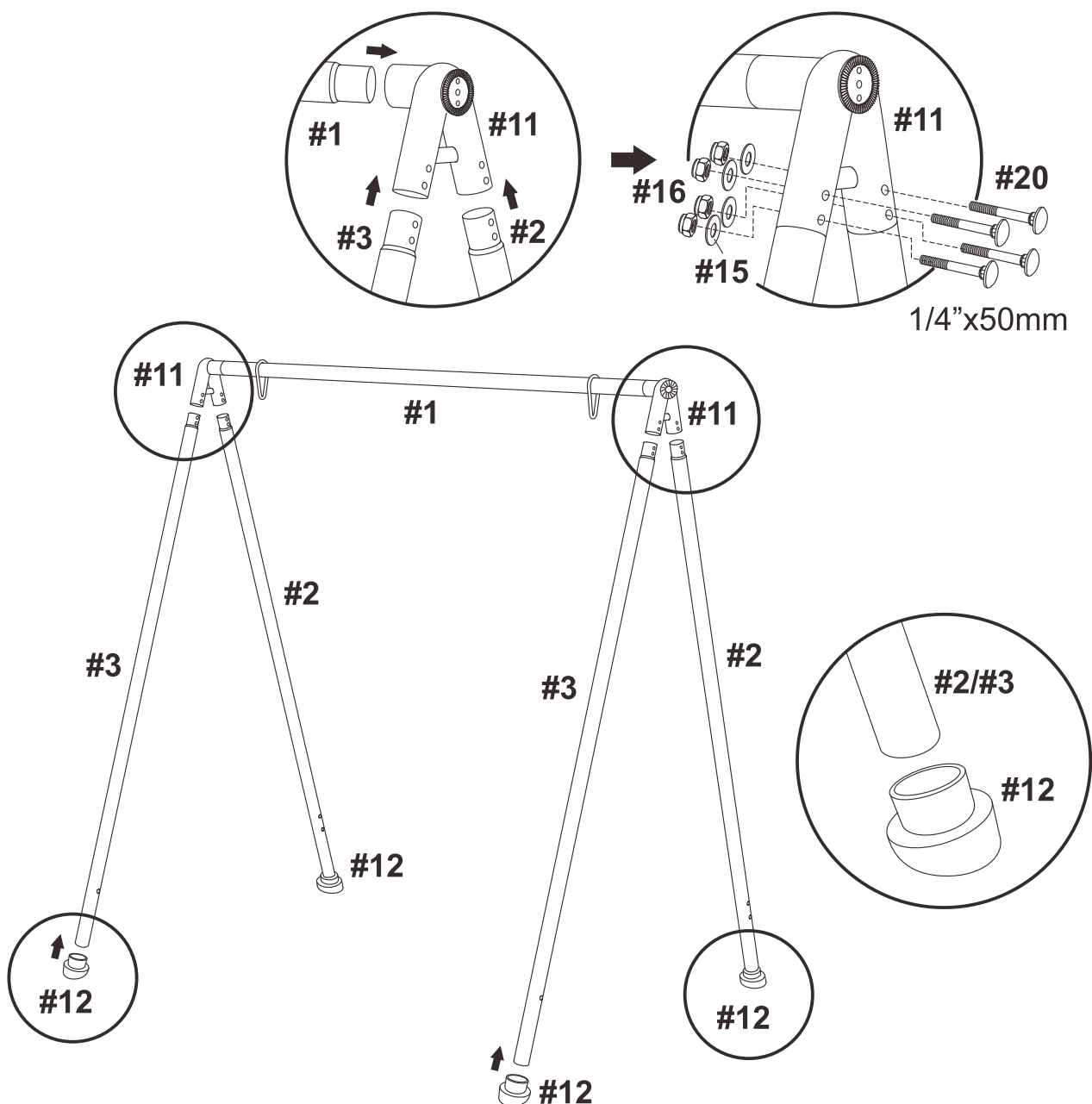
Step 1:

Bring the top ends of front leg tube (#3) and rear leg tube (#2) to connector (#11) by using four 50mm bolts (#20), four washers (#15) and four nuts (#16).

Do not tighten the bolts and nuts.

Repeat to assemble the other side.

Attach top cross bar (#1) at both ends to connectors (#11). Attach foot (#12) to leg tubes (#2 & #3).



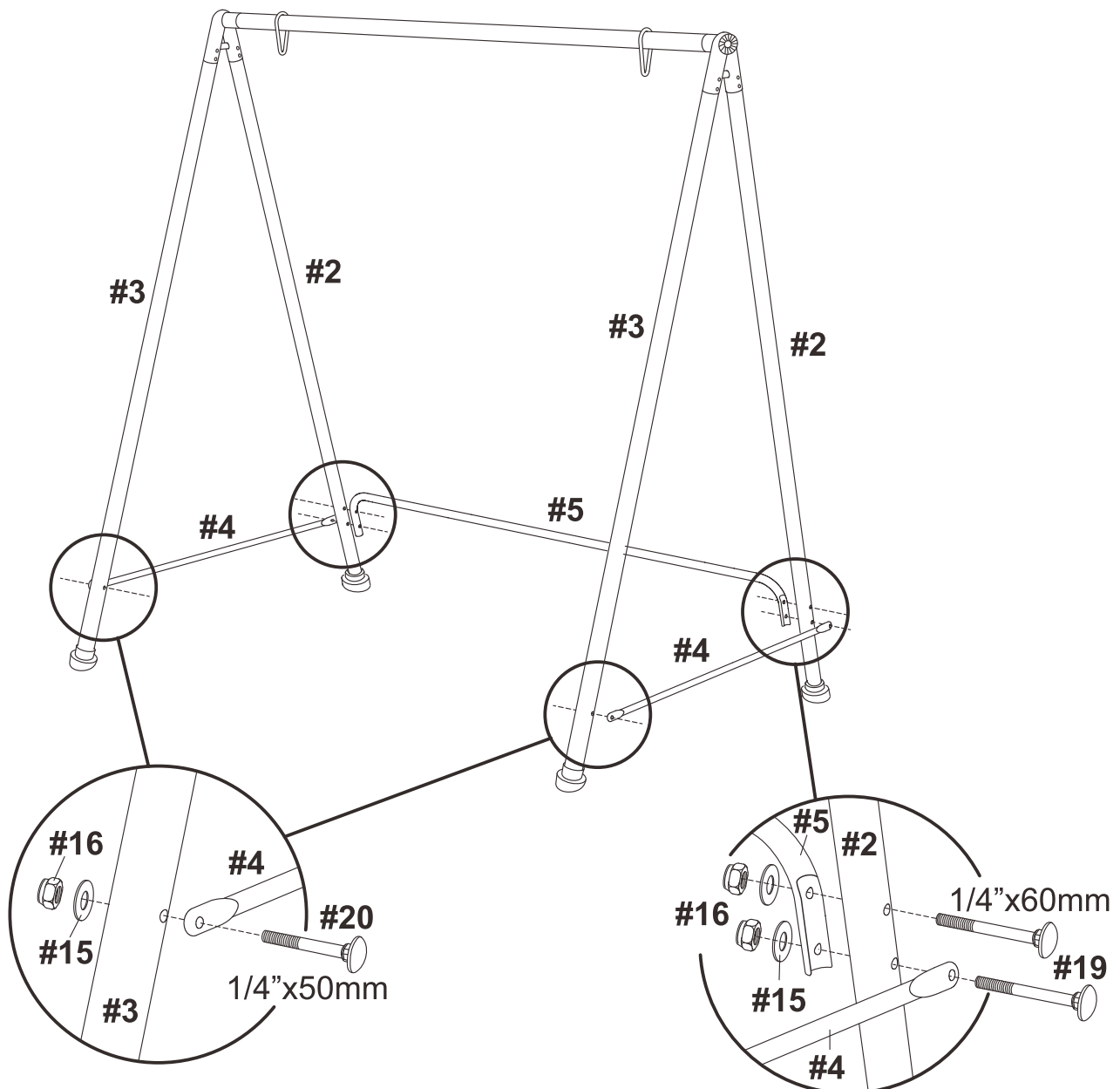
Assembly Instructions

Step 2:

Attach just the rear brace (#5) to the higher hole of rear leg tube (#2) by using a 60mm bolts (#19), a washer (#15) and a nut (#16). Attach a side tube (#4) to front leg tube (#3) by using a 50mm bolt (#20), a washer (#15) and a nut (#16).

Attach the other end of side tube (#4), rear leg tube (#2) and rear brace (#5) together by using a 60mm bolt (#19), a washer (#15) and a nut (#16).

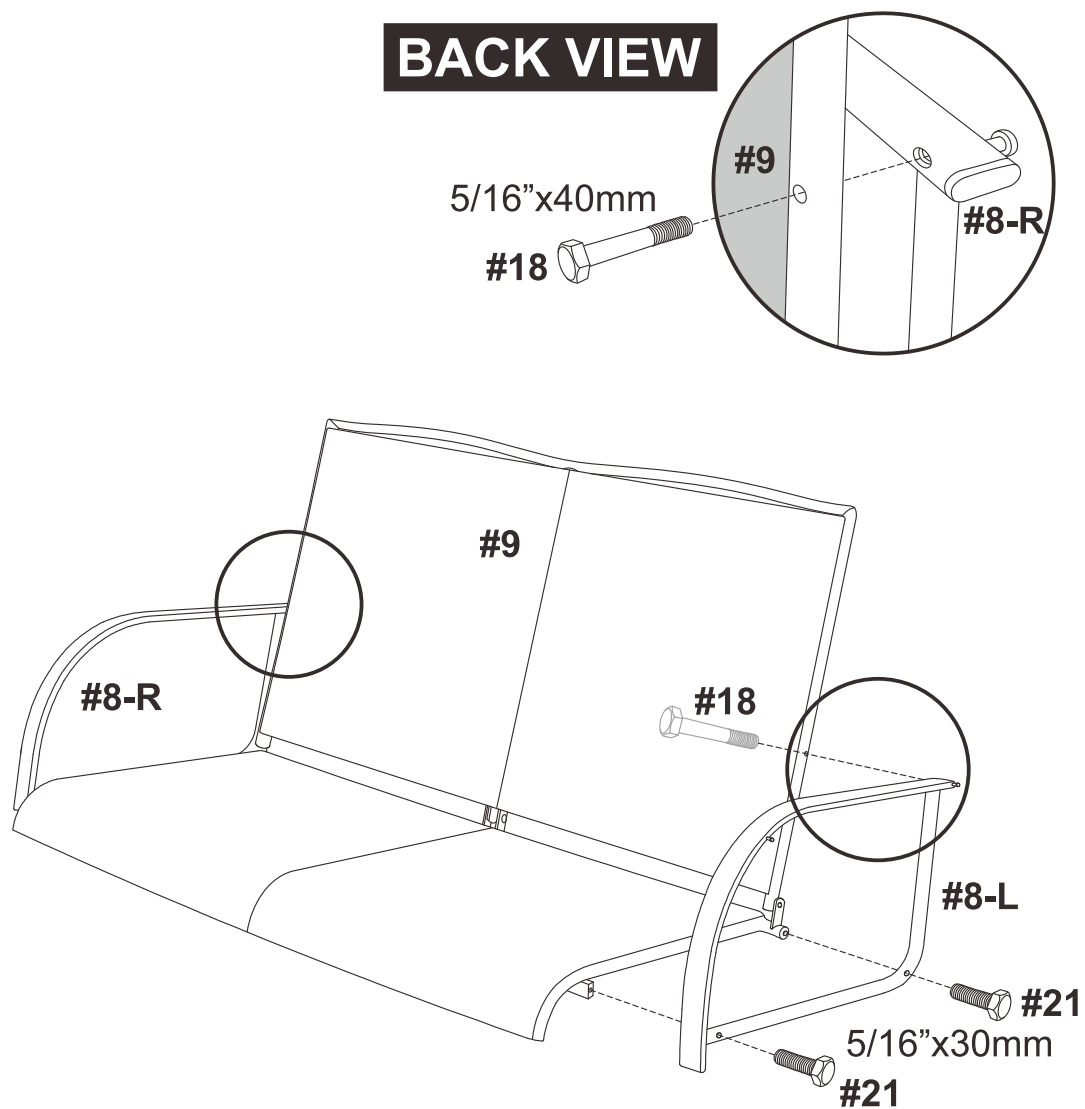
Repeat process for other side. Tighten all bolts and nuts.



Assembly Instructions

Step 3:

Open seat & back assembly (#9). Attach left armrest (#8-L) to back frame by using a 40mm bolt (#18) from the back side. Attach left armrest (#8-L) to seat braces by using two 30mm bolts (#21). Repeat process for right armrest (#8-R). Tighten all bolts.

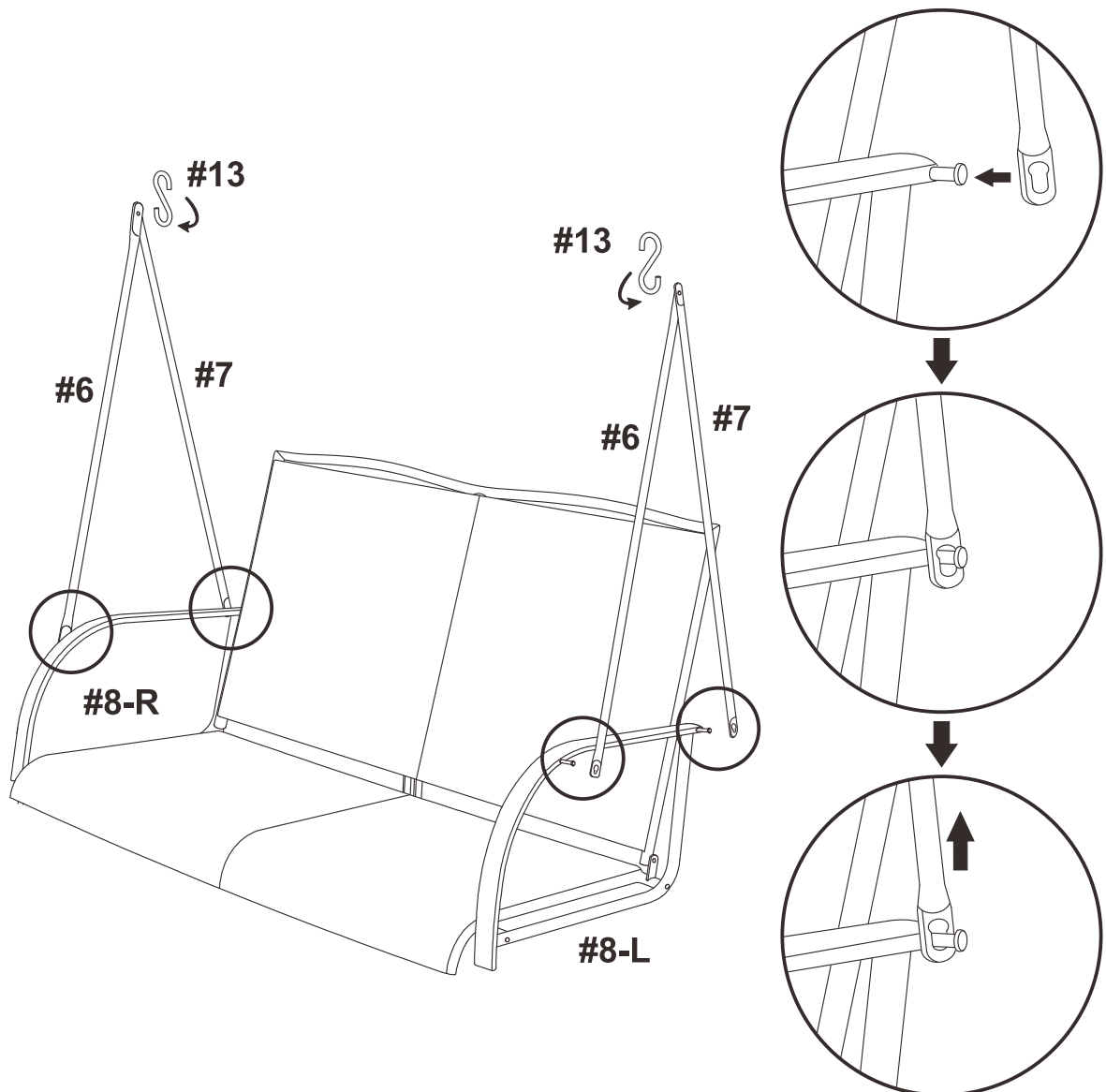


Assembly Instructions

Step 4:

Hang a short swing pipe (#6) and a long swing pipe (#7) to dowel pins of left arm (#8-L). Hooks (#13) at the top of short and long swing pipes (#6 & #7) together.

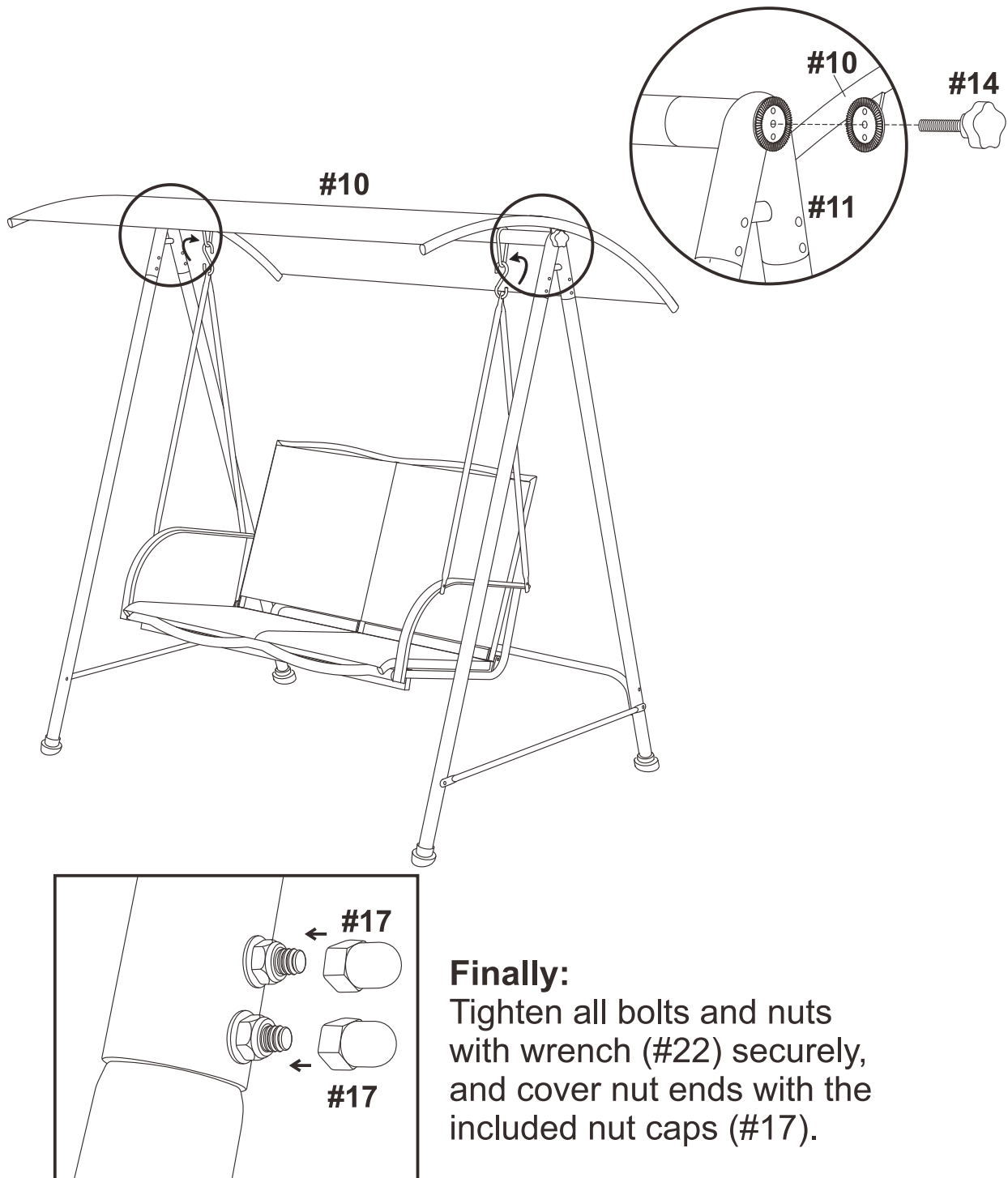
Repeat process for right armrest (#8-R).



Assembly Instructions

Step 5:

Attach canopy assembly (#10) onto the main frame by using two adjustment knobs (#14) to connect canopy frames with top connectors (#11). Hang the seat assembled on both sides to the rings of top cross bar (#1) by using the hooks (#13).



Care and Maintenance

This swing should be cleaned on a regular basis to promote safe use and prolonged product life.

Wipe the frame with a smooth damp cloth and air dry.

Do not use abrasive cleaners as they may damage or scratch the surface paint. Do not leave this product in harsh weather conditions for extended periods. For extended life, the swing should be stored indoors or covered during prolonged periods of non-use.

Storing in a dry location will help prevent rust.

Warranty Information

The product has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty.

This warranty shall be effective from the date of purchase as shown in the purchaser receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement nor for incidental or consequential damage.