



Assembly Instructions & User's Manual

3 pc Shannon Swivel Set

Style # 160523



Please keep this instruction manual for future reference.

**Customer Service: (888) 922-2336, 7:00am to 12:00am Everyday CST,
Live Chat @ Academy.com: 24/7
Email: customerservice@academy.com
[made in Taiwan]**

Table of Contents

Warnings..... 2

Tools, Parts and Hardware.....3-4

Assembly Instructions..... 5-9

Care and Maintenance.....10

Warranty Information.....10

Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and contents on next page. If any part is missing or damaged do not attempt to assemble the unit. Contact customer service for replacement parts.

Sku: 121601742

Style#: 160523



Printed in Taiwan

Warnings






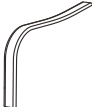


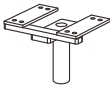
- This product requires adult assembly. Keep bolts and parts away from children.
- Please read this manual before assembly or use.
- Do not tighten nuts or bolts until assembly is complete.

- Weight Limit Chair: 350 Lbs.
- Weight Limit Table: 50 Lbs.


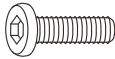
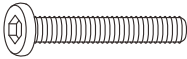
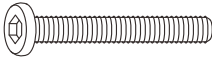
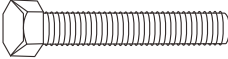




Tools Included

NO.	DESCRIPTION		QTY
R	Allen Wrench		1
S	Wrench		2

Parts List

NO.	DESCRIPTION		QTY
A	Table Top		1
B	Table Leg		3
C	Table Leg Support		1
D	Chair Back		2
E	Chair Right Arm		2
F	Chair Left Arm		2
G	Cross Bar		2
H	Chair Base		2
T	Center Support		2

Hardware

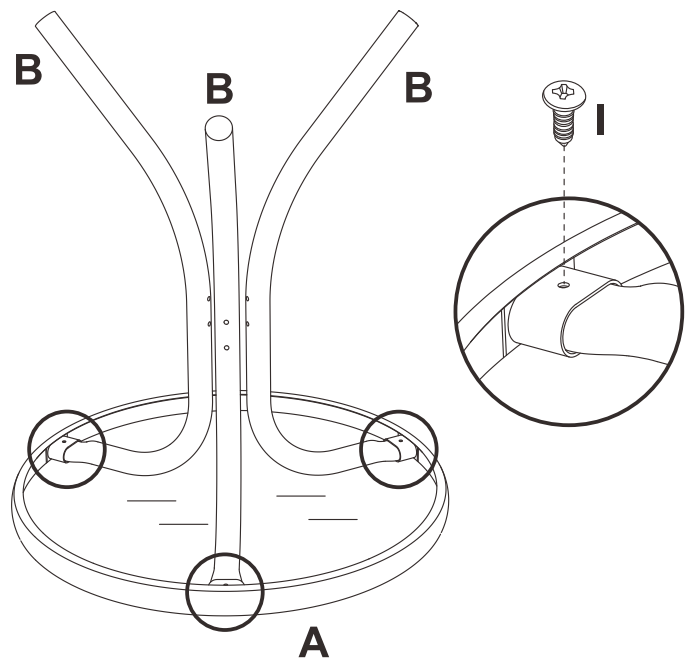
NO.	DESCRIPTION		QTY
I	Screw		3
J	Bolt (1/4"x16mm)		8
K	Bolt (1/4"x30mm)		6
L	Bolt (1/4"x35mm)		8
M	Bolt (5/16"x38mm)		8
N	Small Washer		22
O	Big Washer		8
P	Spring Washer		8
Q	Nut		8

Assembly Instructions (Table)

Step 1:

Attach table legs (B) to table top (A) by using three screws (I).

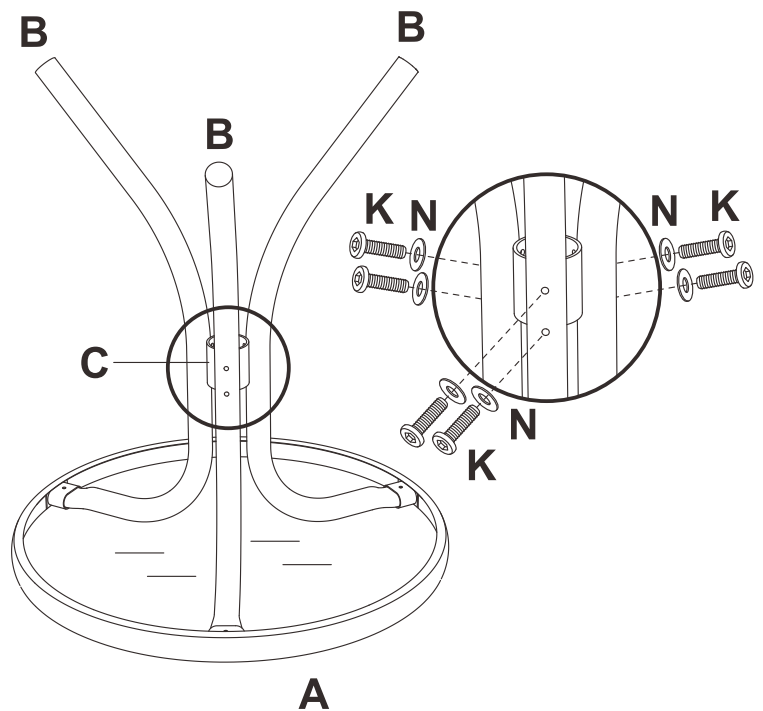
Do not over tighten bolts.



Step 2:

Attach table leg support (C) to table legs (B) by using six 30mm bolts (K) and six small washers (N).

Do not over tighten bolts.



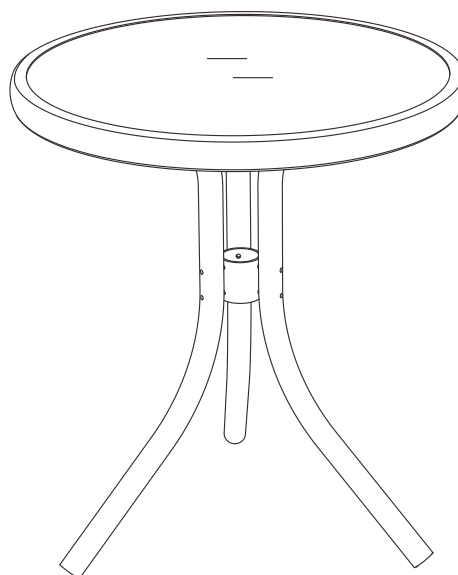
Assembly Instructions (Table)

Step 3:

Tighten all bolts with allen wrench (R) securely.

Turn table over to upright position.

The table is ready to use.

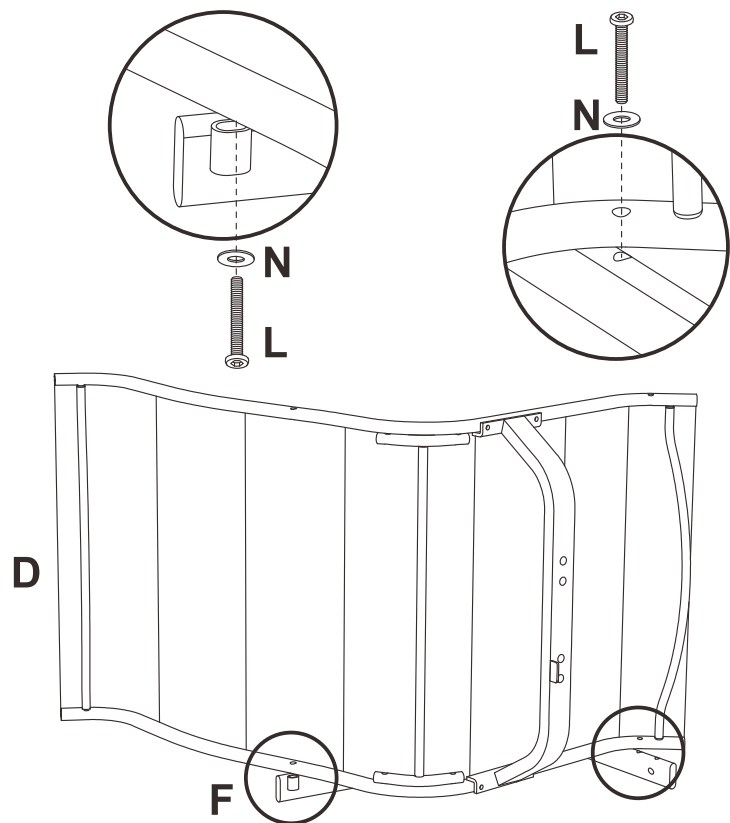


Assembly Instructions (Chair)

Step 4:

Attach chair left arm (F) to chair seat & back (D) by using two 35mm bolts (L) and two small washers (N).

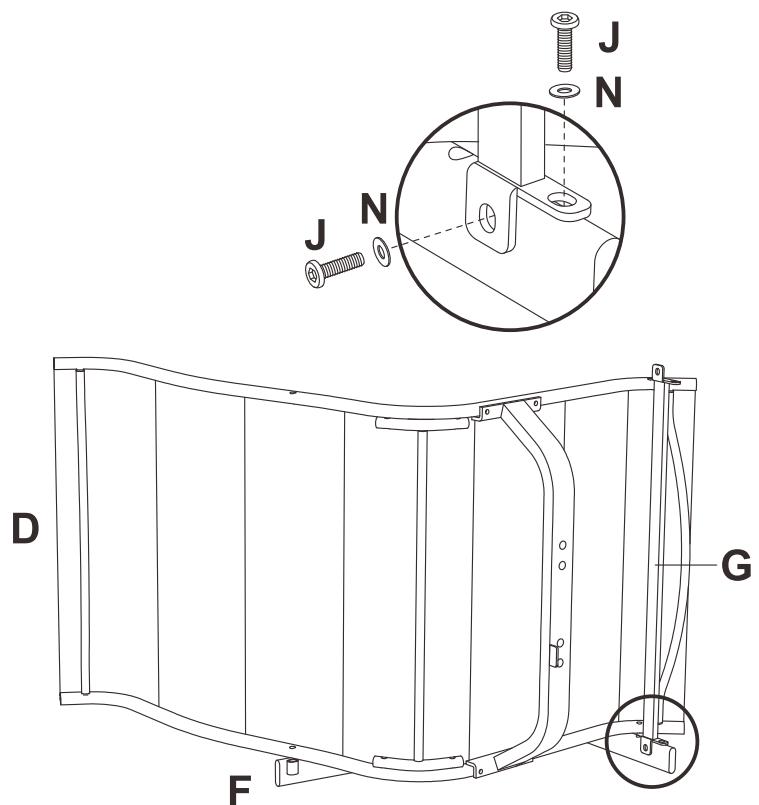
Do not over tighten bolts.



Step 5:

Attach chair cross bar (G) to chair left arm (F) by using two 16mm bolts (J) and two small washers (N).

Do not over tighten bolts.

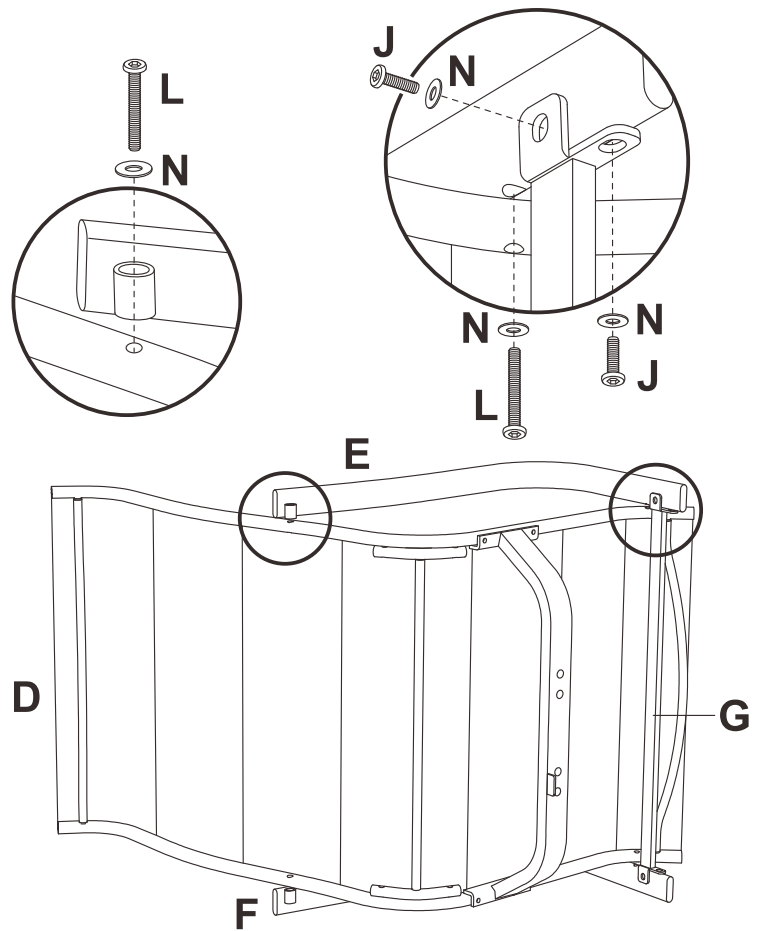


Assembly Instructions (Chair)

Step 6:

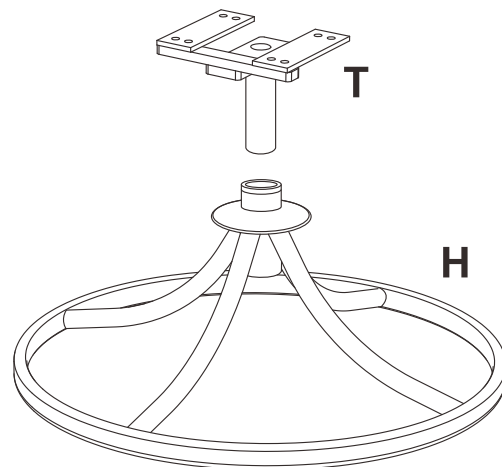
Attach chair right arm (E) to chair seat & back (D) and chair cross bar (G) by using two 35mm bolts (L) and two 16mm bolts (J) and four small washers (N).

Do not over tighten bolts.



Step 7:

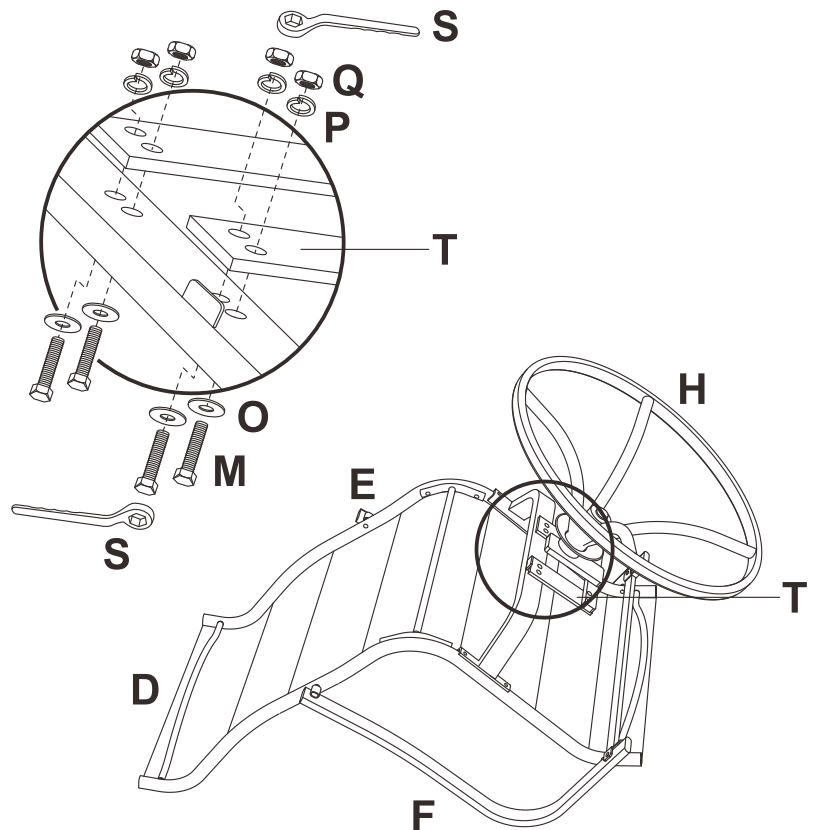
Insert the center support (T) into the chair base (H).



Assembly Instructions (Chair)

Step 8:

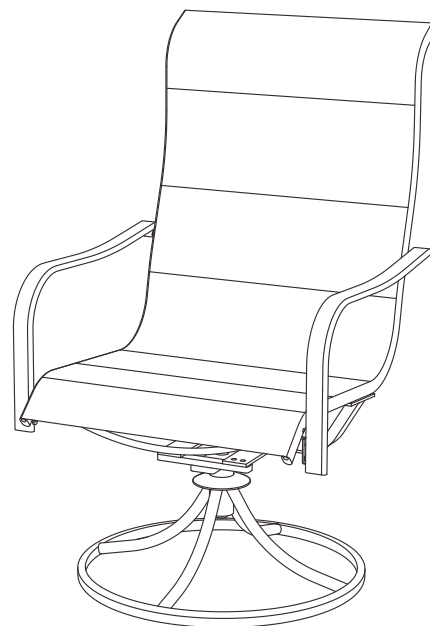
Attach base assembly to chair seat & back (D) by using four 38mm bolts (M), four spring washers (P), four nuts (Q) and four big washers (O).



Step 9:

Tighten all bolts with allen wrench (R) or wrench (S) securely.

The chair is ready to use.



Care and Maintenance

This patio set should be cleaned on a regular basis to promote safe use and prolonged product life.

Wipe the frame with a smooth damp cloth and air dry.

Do not use abrasive cleaners as they may damage or scratch the surface paint. Do not leave this product in harsh weather conditions for extended periods. For extended life, the patio set should be stored indoors or covered during prolonged periods of non-use.

Storing in a dry location will help prevent rust.

Warranty Information

The product has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one year from the date of purchase.

A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty.

This warranty shall be effective from the date of purchase as shown in the purchaser receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement nor for incidental or consequential damage.