



Assembly Instructions & User's Manual

Style #163037 15 Ft Trampoline with
Enclosure and Dunkzone



Please keep this instruction manual for future reference

Customer Service: (888) 922-2336

7:00 am to 12:00 am CST (daily)

Live Chat at: www.academy.com

Email: customerservice@academy.com

-----OR-----

Toll free – 1-877-927-8777

(Made in China)

4/18/2020

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Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and hardware contents. If any part is missing or damaged do not attempt to assemble the unit. Contact customer service for replacement parts.

Warnings

WARNING LABEL PLACEMENT

Label 1

WARNING

Do not attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.

Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chance of injury.

Use trampoline only with safety, non-slipwear equipment. The trampoline is not recommended for older and/or frail users.

The labels shown on this page have been attached to the trampoline in the indicated locations.

Note: The labels are not shown actual size.

TRAMPOLINE SAFETY INSTRUCTIONS

WARNING

Do not attempt or allow somersaults, parabolas, or death dives. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.

Do not allow more than one person at a time on the trampoline. Multiple jumps increase the chance of loss of control and this can result in broken head, neck, back, or leg.

The trampoline enclosure system is not recommended for use by children under 6 years of age.

ATTACH TO TRAMPOLINE

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Label 2

WARNING

Do not attempt or allow somersaults, parabolas, or death dives. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.

Do not allow more than one person on the trampoline. Multiple jumps increase the chance of loss of control and this can result in broken head, neck, back, or leg.

The trampoline enclosure system is not recommended for use by children under 6 years of age.

ATTACH TO NETTING AT DOOR

Made in China

Placard
(to be attached by the owner)

TRAMPOLINE ENCLOSURE SAFETY INSTRUCTIONS

WARNING

Do not land on head or neck. Parabolas or death dives can result in broken head, neck, back, or leg. Avoid somersaults when used. While keeping the head and neck, focus eyes on the trampoline bed.

Only one person at a time in the trampoline enclosure. Multiple jumps increase the chance of loss of control and this can result in broken head, neck, back, or leg. This trampoline enclosure system is not recommended for use by children under 6 years of age.

For the assembler

Inspect the enclosure before using. Check frame parts place. Do not use when trampoline is wet or in a windy condition. A worn or damaged net, door, netting, or frame parts should be replaced immediately.

Keep objects away that could interfere with the joints.

Secure the trampoline against unauthorized use.

Secure trampoline enclosure with safety netting, non-slipwear equipment. Observe all safety rules and the label with the information in the User Manual to help users in following trampoline enclosure instructions and hazardous safety.

Do not exceed the weight limit recommended by the manufacturer.

Use only when the enclosure bottom has no holes, pins, damage or tightly secured to the poles and the support frame, and the ladder is properly supported.

Do not intentionally release the netting. Do not hang from, climb, sit or climb on the ladder.

Repair cutting, tear or stretching, holes, tears, or stitching that could put weight onto the trampoline enclosure and need to be replaced or strengthened, or both.

Do not attach anything to the ladder that is not a manufacturer approved accessory or part of the enclosure system.

Check that frame is straight or is straight by lines roots at top between trampoline and enclosure.

Keep enclosure tightly fastened to the trampoline frame in accordance with the manufacturer's instructions. Failure to properly assemble and maintain a tight, secure trampoline enclosure boundary may result in serious injury, amputation or death.

Use only when the trampoline mat is secured and lay flat against the trampoline and trampoline enclosure prior to use and not release any parts or damaged parts.

For the user

Do not use the trampoline enclosure system when under the influence of drugs or alcohol.

Jumping

Leave horizontal jumps and body positions thoroughly before taking more advanced skills. Review the User Manual to learn advanced to do basic jumps.

Use bounce by holding knees as far as possible outward the bed.

Avoid jumping too high or for too long. Always control your jump. Climb by to jump when the ladder.

Remain in the center of the bed. While keeping the head and neck, focus eyes on the trampoline bed.

Do not jump from other objects, buildings, or surfaces onto the trampoline, or into or over the trampoline enclosure.

Getting in and out

Climb on and off the trampoline at the enclosure door or ladder opening. Do not jump on or off. Do not walk under the ladder. Do not use the trampoline as a springboard to other objects.

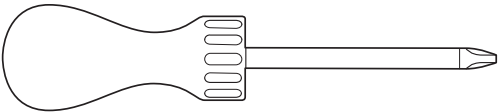
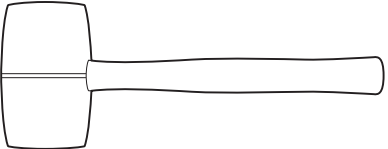
For all testing information, contact a nation certification organization.

For Equipment Information, Contact: 1-800-800-3000, 3000 Lakeside Drive, Houston, TX 77058. Customer Technical Support: 1-877-627-6277. Assembly Policy, Exam. 2 p.m. 2019.



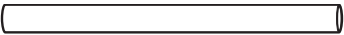

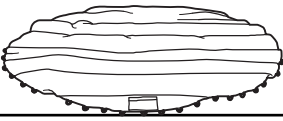

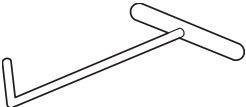

ATTACH TO NETTING AT DOOR

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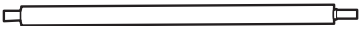


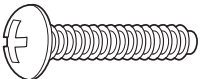
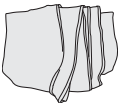

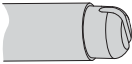

Tools Required

1	Cross-head screwdriver	
2	Mallet	

Parts List

A	Top tube with T-connector A		6
B	Top tube with T-connector B		6
C	Leg extension		12
D	Leg centers		6
E	Stitched bed		1
F	7" length spring		96
G	Spring pulling tool		1
H	Safety frame pad		1

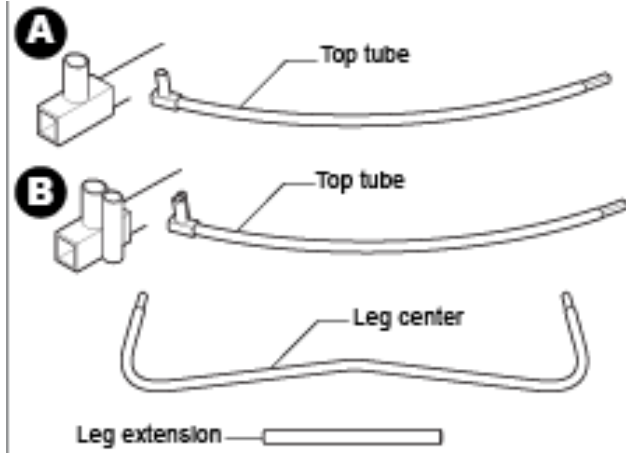
4/18/2020

I	Enclosure top bent pole for basketball hoop		1
J	Enclosure bottom straight pole for basketball hoop		1
K	Enclosure top curve pole		5
L	Enclosure bottom curve pole		5
M	Self tapping screw		8
N	Enclosure mesh		1
O	PP rope		8
P	Enclosure cap		6
Q	Basketball hoop, basketball, inflator		1 set

4/18/2020

Assembly Instructions

Step 1:



You will need the following parts to complete section 1:

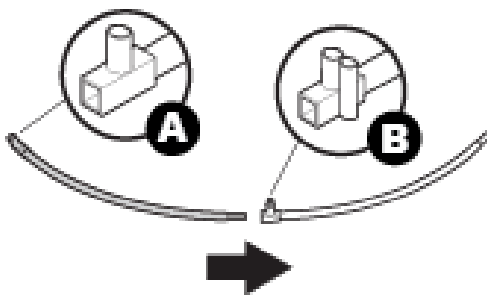
6 x Top Tubes with T-connector A - Part A

6 x Top Tubes with T-connector B - Part B

12 x Leg extensions - Part C

6 x Legs centers - Part D

Step 2:



First we will complete one of the four sections of the trampoline frame.

Slot the narrow end of the top tube with T-connector A into T-connector B.

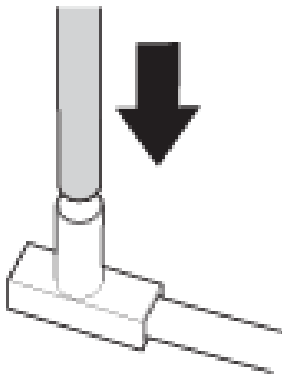
Assembly Instructions

Step 3:



Insert the leg extensions into the leg center.

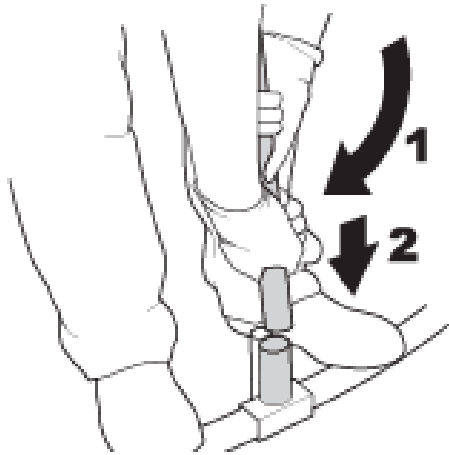
Step 4:



Insert one of the leg extensions from the complete leg into the T-connector.

Assembly Instructions

Step 5:



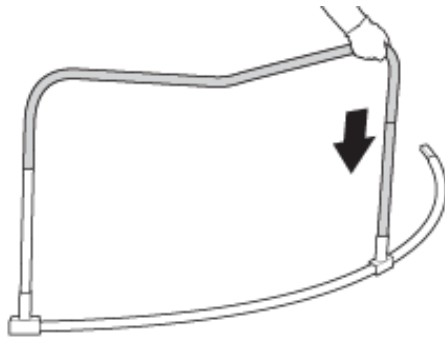
Important: The frame is held together under tension so you will have to use some force to insert certain parts.

Place your feet on the top tubes and grip the leg extension with both hands.

Pull the extension until it can be slotted into the T-connection (1).

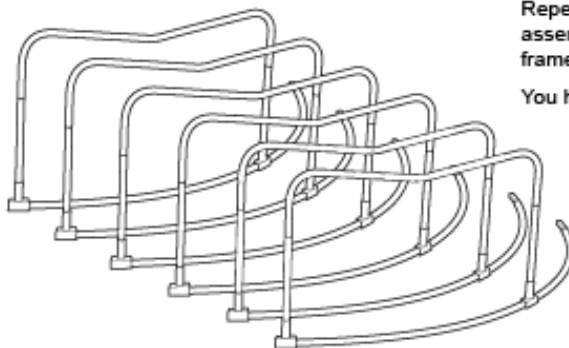
Slot the end of leg extension into the T-connection (2).

Step 6:



Push down on the end of the leg center to fully inset the leg extension into the T-connection.

You have now completed the first frame section.

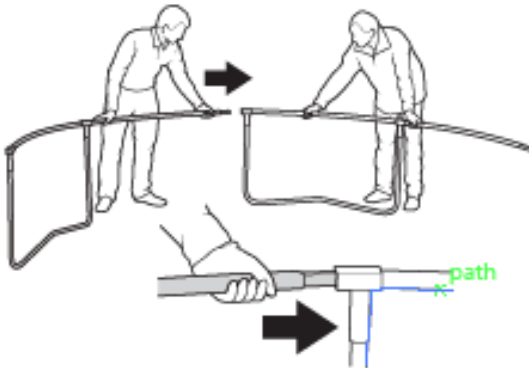


Repeat the last six steps until you have assembled the four sections of the trampolines frame.

You have now completed step 1.

Assembly Instructions

Step 7:



This step will require 2 people who must be wearing gloves.

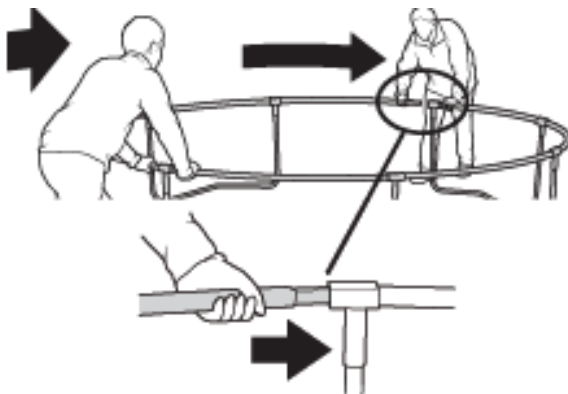
Slot two of the frame section together as shown in the diagram.



Whilst one person holds the assembled sections upright, the other person can slot a third section onto the end of the assembled sections.

Now add the fourth and final section.

Step 8:



You will now need to slot the frame together, this will take some force. The easiest method is if the two people face each other.

Hold the top tubes either side of the T-connectors and push towards each other until the loose end of the frame can be inserted into the T-connector.

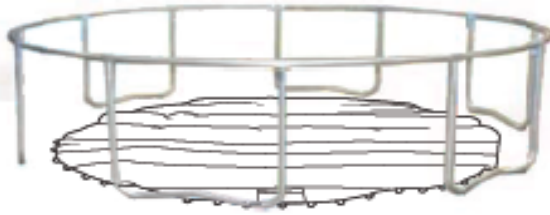


Important: Ensure all of the top tubes, leg extensions and centre legs are fully inserted.

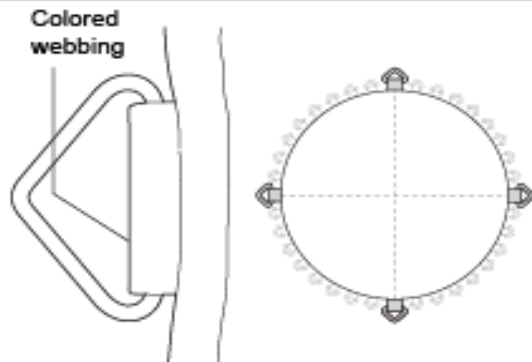
The frame is now fully assembled and you have now completed step 2.

Assembly Instructions

Step 9:



This step will require 2 people who must be wearing gloves and protective eye wear. Lay the stitched bed (*with the V-Rings*) part E out inside the frame of the trampoline with the warning labels facing upwards.



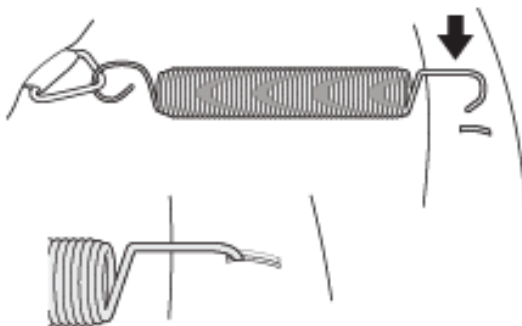
Locate the 4 V-Rings with the colored webbing. These will be at 90° to each other.

Step 10:



Slot one of the springs part F onto one of the color webbing V-Rings as shown.

Important: springs must be slotted on the right way around.

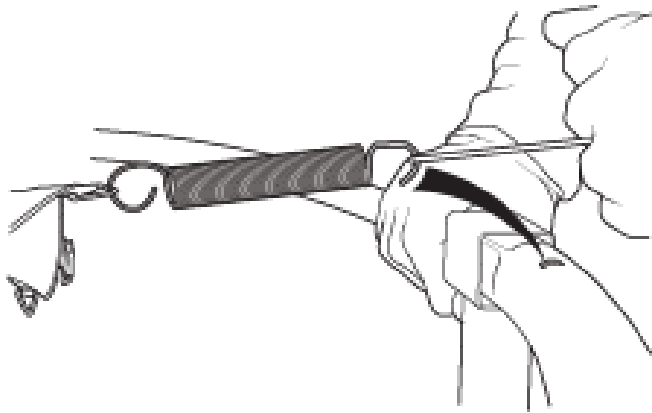


Slot the other end of the spring into one of the spring slots in the top of the frame.

IMPORTANT: Ensure the spring is fully inserted into the slot on the top of the frame.

Assembly Instructions

Step 11:



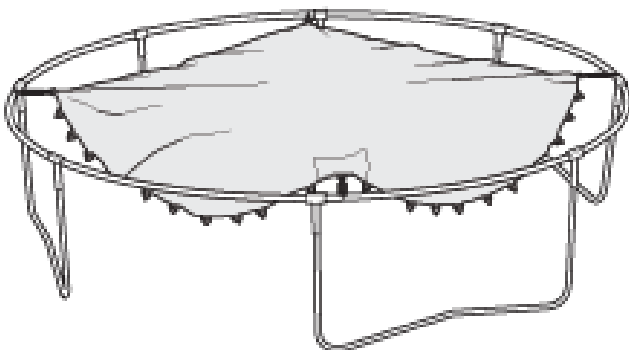
Attach a spring to the opposite colored webbing V-Ring.

Important: You will now need to use the spring tool part G to attach the spring to the frame.

Hook the spring tool onto end of spring, and pull until the spring can be slotted into the spring slot on the top of the frame.

IMPORTANT: Ensure the spring is fully inserted into the slot on the top of the frame.

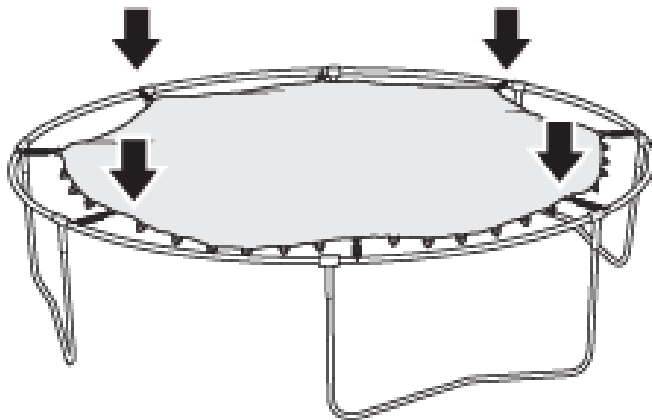
Step 12:



Attach the other two colored webbing V-Rings to the frame using the same method as shown in the previous two steps.

Assembly Instructions

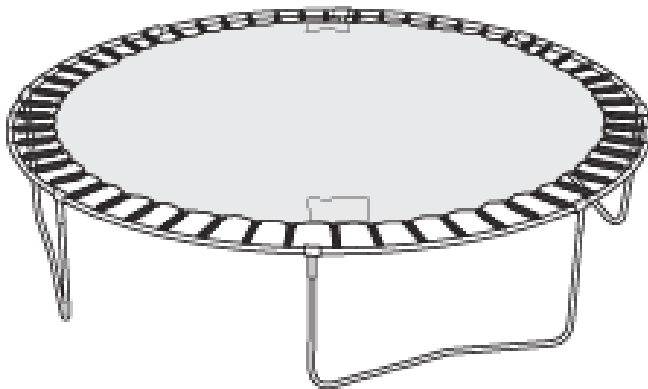
Step 13:



Attach four more springs to the V-Rings in the middle of the four attached points and then attach them to the frame.

The stitched bed should now be as shown in the diagram.

Step 14:



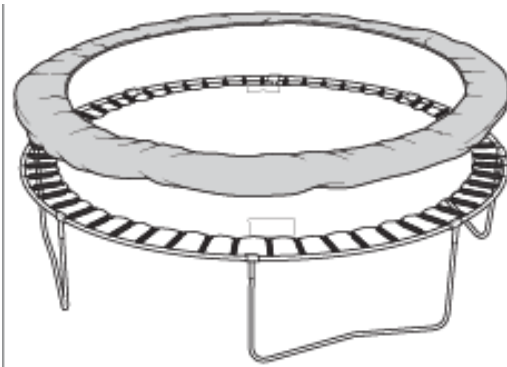
Continue to attach springs in the same sequence as above: in the middle of each section, making sure the next spring is attached on the opposite side to even out the tension.

Important: The stitched bed is designed like elastic to be bouncy, which means that during construction it may look like it won't fit. Please note that it will stretch to the correct size when attaching the springs, this may take some force.

The stitched bed is now fitted and you have completed step 3.

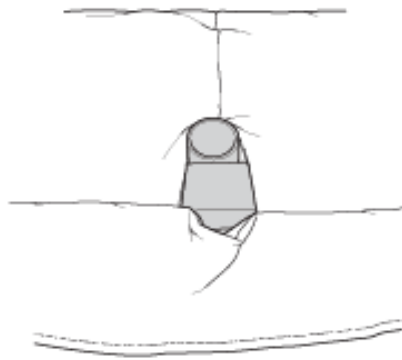
Assembly Instructions

Step 15:



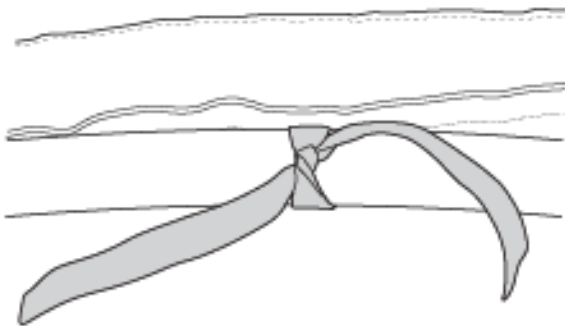
This step will require 2 people.

Lay the frame pad - Part H out over the edge of the frame with the ties facing downwards.

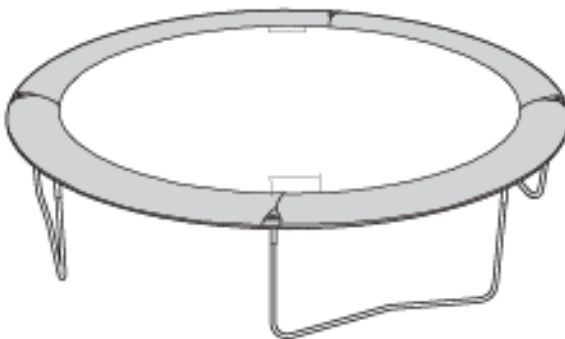


Align the openings in the frame pad with the T-connector B's on the frame.

Step 16:



Tie the outer elastic straps on the underside of the frame pad around the top tubes of the frame.

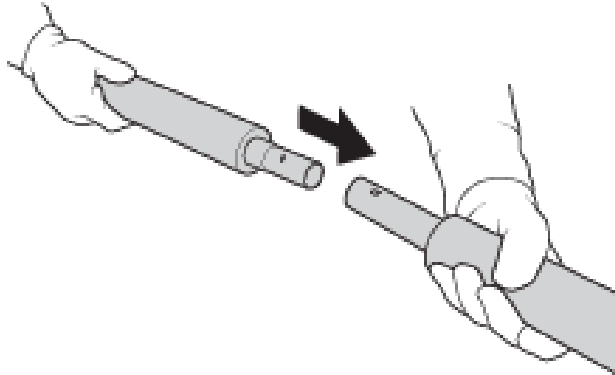
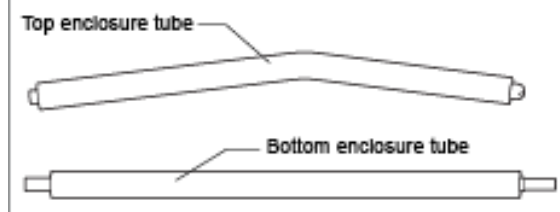
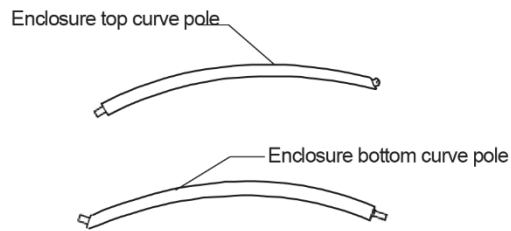


The frame pad is now fitted and you have completed step 4.

WARNING: The trampoline **MUST NOT** be used during construction.

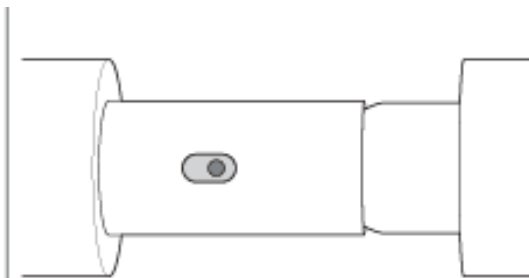
Assembly Instructions

Step 17:

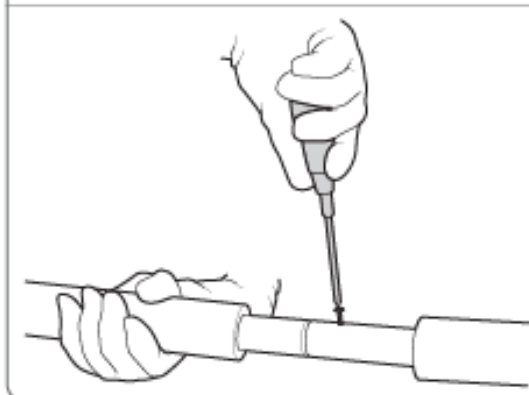


Slot the thin end of one of the bottom enclosure tubes into the open end of one of the top enclosure tubes.

Step 18:



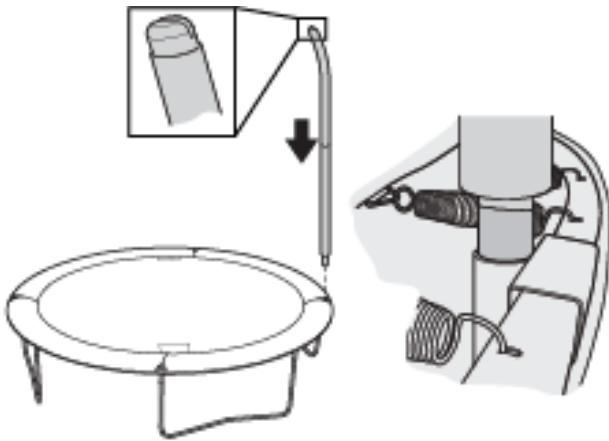
Align the hole in the bottom enclosure tube with the slot in the top enclosure tube.



Screw one of the self tapping screws through the slot in the top enclosure tube and into the hole in the bottom enclosure tube using the cross-head screwdriver.

Assembly Instructions

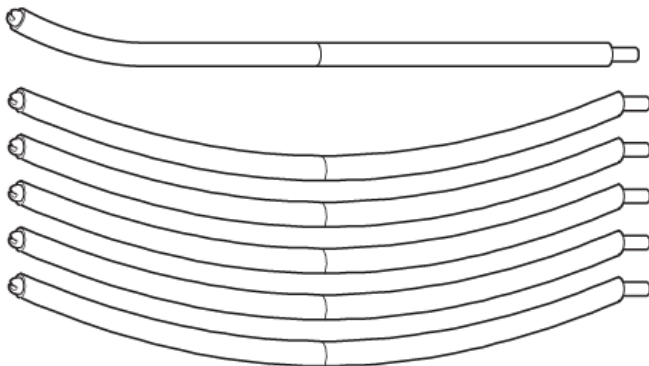
Step 19:



Then place the Hemisphere cap Part N onto the top enclosure pole Part I.

Slot the bottom enclosure tube into the tubes in the T-connector B tubes visible through the slots in the frame pad.

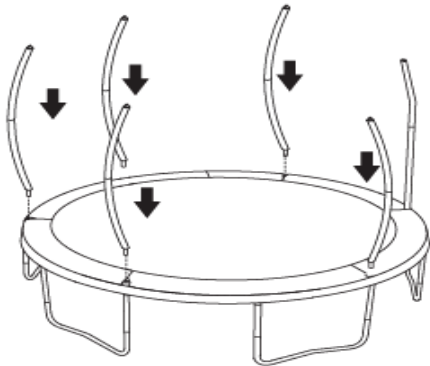
Step 20:



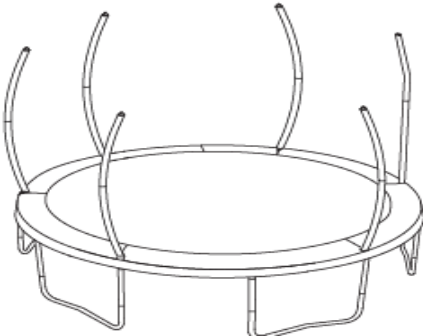
Assemble the five remaining enclosure tubes using the five self tapping screws and the cross-head screwdriver.

Assembly Instructions

Step 21:

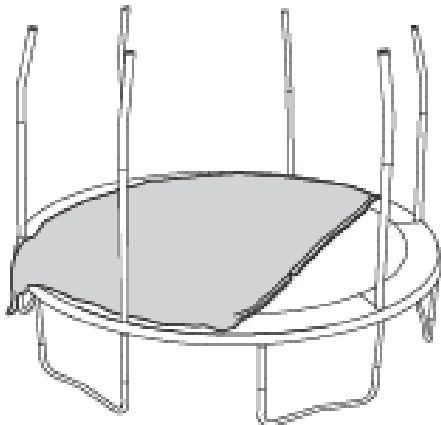


Slot the remaining enclosure tubes with hemisphere caps into the remaining T-connector B's on the frame.



The enclosure tubes are now fitted and you have completed step 5.

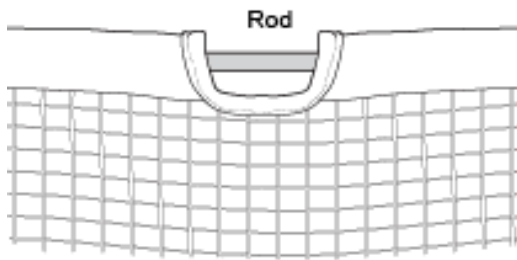
Step 22:



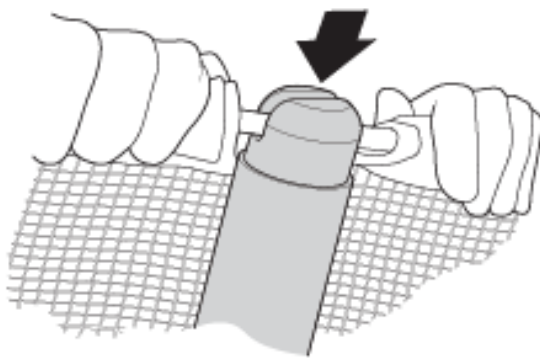
Lay the enclosure netting out on the trampoline.

Assembly Instructions

Step 23:

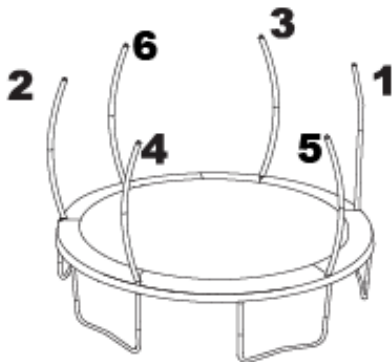


Find the ROD on top of enclosure netting.



Stand on the trampoline and insert one of the exposed sections of the rod into a plastic grip on top of one of the enclosure tubes.

Step 24:



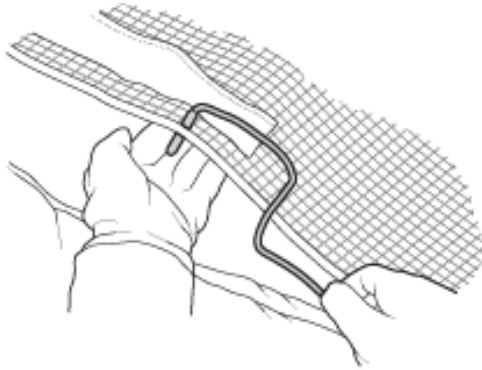
Attach the three other exposed sections of the rods to the other enclosure tubes in the order shown in the diagram.



The enclosure net is now fitted and you have completed step 6.

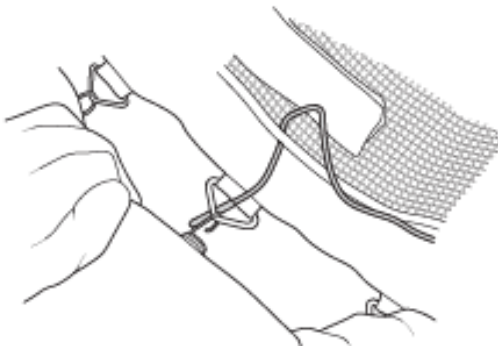
Assembly Instructions

Step 25:



Tie the non-plastic end of the cord around a V-Ring. Push the red plastic end through a hole in the bottom of the netting.

Important: Keep the cord tight at all times.

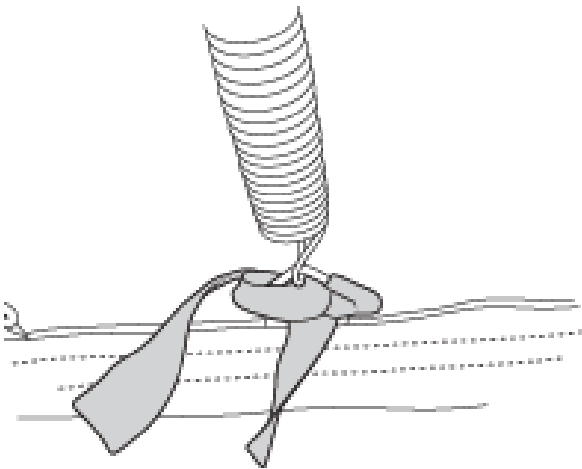


Slot red plastic end of the cord through the middle of the next V-Ring along.

Now slot the red plastic end back through the net and down through the next V-Ring. Continue to do this until you have used up nearly all the cord then tie this end around a V-Ring.

Tie another cord to this V-Ring and continue until all of the net is tied down.

Step 26:



From the underside of the trampoline, tie the remaining elastic straps around the springs or through the V-Rings.

You have completed step 7 and the trampoline is fully assembled.

Assembly Instructions

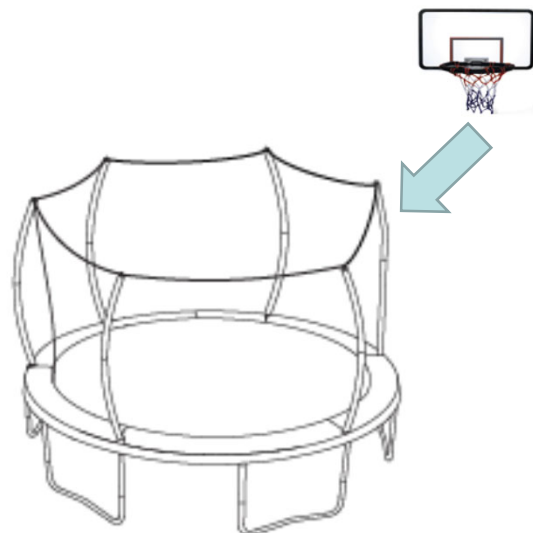
Step 27:

Set up the basketball hoop to the enclosure top bent pole.



Step 28:

Set up the basketball hoop to the enclosure top bent pole.



Care and Maintenance

CARE

Do not allow pets or animals on the trampoline or inside the enclosure, as claws may snag and pull the bed material or damage the frame pad or netting.

The trampoline/enclosure is intended to be used by one person at a time weighing 90 kg (200 lbs.) or less. The user should be either barefoot, or wearing gymnastic shoes.

Street shoes or tennis shoes should not be worn on the trampoline. The user should remove all sharp objects from his or her person that may cause injury or damage to the bed. Heavy, sharp, or pointed hard objects should not contact the bed.

Appropriate shoes should be worn inside the enclosure to reduce wear to the bed.

MAINTENANCE

Your trampoline is manufactured using quality materials and crafted to provide you and your family with many years of enjoyment and exercise. Proper maintenance and care will help to prolong the life of the trampoline and reduce the possibility of injury.

Prolonged exposure to the sun, especially ultraviolet rays, will shorten the life of the enclosure fabric. For longer fabric life, store the enclosure when it is not being used. A dry enclosure, properly stored, will provide the longest life of the fabric, sewing, and hardware. Remove the enclosure from the trampoline during harsh weather conditions or during long periods of non-use.

The following guidelines should always be observed.

Inspect the trampoline/enclosure before each use, and replace any worn, defective, or missing parts.

The following conditions could represent potential hazards and increase the danger of personal injury:

- a missing, improperly positioned, or insecurely attached frame pad, netting, enclosure tubes, foam sleeves
- punctures, frays, tears, or holes worn in the bed, frame pad, netting, foam sleeves.
- deterioration in the stitching or fabric of the bed, frame pad, netting
- ruptured or missing springs
- a bent or broken frame, leg, enclosure tubes
- a sagging bed, netting
- sharp protrusions on the frame, suspension system, enclosure tubes

If any of these conditions exists, the trampoline should be disassembled or otherwise protected against use until the condition is remedied.

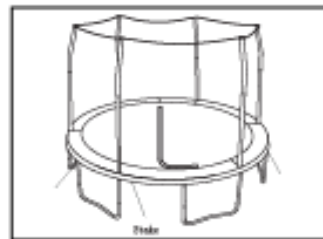
REMOVING AND STORING THE TRAMPOLINE/ ENCLOSURE

Make sure that the trampoline/enclosure is dry before removing and storing it. Use caution while removing the tubes due to the weight of the tubes.

Once the enclosure is removed from the trampoline, remove all items from the trampoline bed. Make sure that the bed is clean and that it has no tears or holes. Store the trampoline/enclosure in a safe, dry location.

SPECIAL CONSIDERATIONS

High Wind



It is possible for the trampoline/enclosure to be blown about by high wind. If you anticipate high winds, the trampoline/enclosure should be moved to a sheltered location, disassembled, or tied down to the ground with ropes and stakes (not included). At least three ropes and three stakes should be used. The tops of the stakes should be at ground level so that they will not create a tripping hazard. In addition, the tops of the stakes should be covered, if necessary, so that users will not be injured by falling onto the stakes. Make sure to attach the ropes to the top of the frame; do not simply secure the legs or the bases to the ground, as they can separate from the frame sockets.

Moving the Trampoline

If the trampoline/enclosure needs to be moved, it should be moved by two persons, kept horizontal, and lifted slightly. If necessary, the trampoline/enclosure can be disassembled for moving.

To disassemble the trampoline/enclosure, follow the assembly steps in reverse order (see pages 17 to 27). Do not attempt to disassemble the frame sections, legs, or bases before the bed and springs have been removed.

Warranty Information

This product has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty. This warranty shall be effective from the date of purchase as shown in the purchaser receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement nor for incidental or consequential damage.