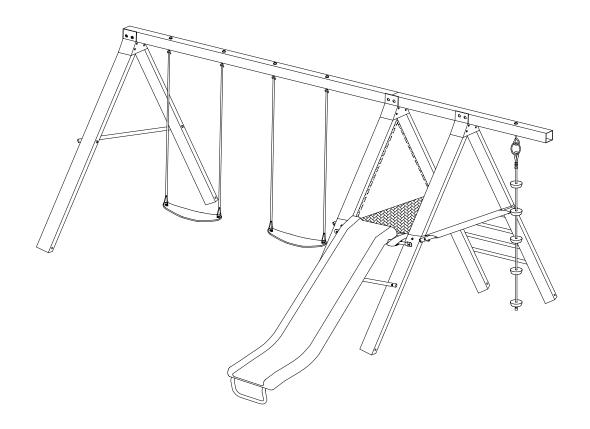


Assembly Instructions & User's Manual 160394 AGame Wootal Metal Playset 160394



Please keep this instruction manual for future reference

Customer Service: (888) 922-2336 7:00 am to 12:00 am CST (daily)

Live Chat at: www.academy.com

Email: customerservice@academy.com

Imported by: Academy, Ltd. 1800 N Mason Rd., Katy, TX 77449 Item No.: 160394

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Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and hardware contents. If any part is missing or damaged do not attempt to assemble the unit. Contact customer service for replacement parts.

Please retain sales receipt for warranty purposes. DO NOT RETURN THE SET TO THE STORE.

If eplacement parts or customer service is needed please contact Customer

Service: (888) 922-2336

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(Made in China)

This gym is designed to be used safely by up to five (5) children, ages 3 years to 8 years, with weight capacity of 100 lbs per child or total combined weight limit of 500 lbs for all five (5) children (227kgs). This play gym is designed for backyard use only and is NOT intended for playgrounds, schools, day care facilities, nurseries or other public places. Follow all assembly instructions carefully and as directed in this manual. This gym conforms to all safety requirements by ASTM for Home Playground equipment when properly assembled using the instructions enclosed. Adult assembly is required. Contains small parts. For proper stability and safety this gym set should be installed with ground anchors.

Warnings

READ ALL INSTRUCTIONS BEFORE ASSEMBLING OR USING THIS EQUIPMENT

AGE & WEIGHT LIMIT

- ●This product is designed to be used by **up to five (5) children between the ages of 3 to 8**. Maximum <u>user weight is 100 pounds (45 kg) each</u> with a combined maximum weight of 500 pounds (227 kgs).
- ●The play set is designed for children over three (3) years of age up to (8) years of age. Use by smaller children can result in entrapment.
- On-site adult supervision is required at all times for children of all ages.
- •Do not allow use by children with any physical condition that may affect hi
- s/her ability to use this equipment safely.

●BEFORE YOU BEGIN

- •Carefully read all instructions in this manual before assembling and using this product.
- The unit must be assembled by adults. Heavy duty working gloves must be worn to avoid injuries during assembly.
- Children must not use the equipment until it is properly assembled and anchored.
- •Adult supervision is required during the use of this equipment at all times.
- ●Unpack all parts. Take a complete inventory of all parts and hardware using the parts and hardware lists in the following pages. If any parts are missing, do not return to the store. Please call customer service toll-free number listed on the cover page for assistance. Store the product back in the original box and do not begin to install until all parts are obtained.

LOCATION OF PLAY SET

- ●The equipment must be placed more than six (6) feet (1.8 meters) from any structures or obstructions, including but not limited to buildings, fence, garage, trees, laundry lines, electrical wires. Children can be seriously injured running or swinging into obstacles.
- ●The play set must be installed on level ground. Uneven ground must be leveled prior to installation. Installation on sloping or uneven ground will put stress on the joints, causing the unit to become loose and unstable which may result in serious injuries.
- •Remove any tripping hazards from the safe play area, such as roots, tree stumps, rocks, landscaping, sprinkler heads, railroad ties, plumbing and electrical connections.
- •Windy conditions: it is possible for the product to be blown about by a high wind. if you anticipate high winds, the frame should be secured to the ground with the use of an Anchor kit.
- •Adequate overhead clearance is essential. A minimum of 24 ft (7.3 meters) from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards.

Use the swing set in a well-lit area. Artificial illumination may be required for shady areas.

Important Warnings and instructions

<u>DO NOT</u> install your play set over hard surface, e.g. asphalt, concrete, packed earth, tile or brick floor. A fall onto a hard surface can result in serious injury or death to the user. The following is a list of recommended ground covers from the Consumer Product Safety Commission:

SUGGESTED MATERIAL	UNCOMPRESSED DEPTH	
Double Shredded Bark Mulch	9"	
Uniform Wood Chips	12"	
Fine Gravel	12"	
Fine Sand	12"	

The Consumer Product Safety Commission's Outdoor Home Playground Safety Handbook recommends to install and maintain the playground equipment over at least 9 inches of wood chips, mulch or shredded rubber (for equipment up to 8 feet high) or sand or pea gravel (for equipment no more than 5 feet high) as shock absorbing material. Dirt and grass, which are the most prevalent surfaces under home playground equipment, do not adequately protect children from serious head injuries. Install protective surfacing at least six feet in all directions from play equipment. For swings, the surface should extend, in back and front, twice the height of the suspending bar. You should consult a local contractor about ways to secure the product in your location. Do not install your play set over hard surface, e.g. asphalt, concrete, packed earth, tile or brick floor. Please refer to the CONSUMER PRODUCT SAFETY COMMISSION'S OUTDOOR HOME PLAYGROUND SAFETY HANDBOOK for detailed guidelines to prevent injuries from falls and other hazards on public and home playgrounds.

WARNINGS ON ANCHORING

This product must be anchored into the ground to prevent movement and to make the swing set more stable during use.

Some consumers want an anchoring system that allows the product to be moved to different locations. Other consumers want to keep their swing set in a permanent location.

It is highly recommended that you seek the opinion from a local licensed contractor on the best way to secure the swing set in your location. The best way to anchor a product is to create a concrete footing and use that as a base for an anchor. Whatever method you prefer for your location, an anchoring system for this product should be used at all times.

Important Warnings and instructions

WEATHER CONDITIONS

- DO NOT use this equipment if the swing seat, slide or any parts are wet. Use the play set only when the parts are clean and dry. If the equipment is wet, the user could slip and suffer injuries.
- Please be aware of weather conditions when using the equipment. If it is too windy, users could lose control and suffer injuries. The playground equipment must be properly anchored, stored away or restricted from use during inclement weather such as heavy winds or severe weather storms. You should consult a local contractor about ways to anchor the product in your location

PLAY SUPERVISION

- ●DO NOT allow more than one child to play on the individual swing or slide component at any one time.
- ●DO NOT allow children to stand on the slide, swing seats, flying saucer, or glide ride. The glide ride is made for only two users at a time. The saucer is made for one or two users at a time.
- ●DO NOT allow children to walk too close to moving parts. ALWAYS keep a safe distance to avoid being struck by other children while playing on swings, slides, flying saucer, and glide ride etc.
- ●DO NOT allow children to twist the swing chains or loop them over the top support bar as this may reduce the strength of the chain.
- •DO NOT swing empty seats as this may cause injuries.
- •ALWAYS guide children to sit in the center of swinging parts, with their full weight placed in the seat center and holding on to the swing chains.
- ●DO NOT allow children to jump off the equipment while it is in motion. ALWAYS come to a full stop before dismounting.
- •ALWAYS dress children appropriately for proper play, e.g. wear well-fitted rubber sole shoes, and remove loose or sharp items such as jewelry, hair accessories, scarves which may become entangled in the equipment or cause injuries.
- •ALWAYS make sure children remove their bike or other sports helmets before playing on the playground.
- DO NOT allow children to slide down the slide head first.
- ●DO NOT allow children to climb onto swing or jump to/from different play areas of the equipment.
- •ALWAYS return safely to the ground before approaching another play area.
- ●DO NOT allow children to climb on structural parts (e.g. legs, top bar). These are structural components and are not designed for play.
- •ALWAYS check the slide or other parts exposed to the body for extreme heat from the sun before allowing children to use the equipment.
- •ALWAYS prevent access and secure from any unauthorized use when there is no adult supervision.
- ●DO NOT allow pets or other animals near the equipment to prevent damage or injuries.
- On-site adult supervision for children of all ages is recommended.

Important Warnings and instructions

INSPECTION PRIOR TO EACH USE OR DAILY INSPECTION

- ●DO NOT use the equipment if any bolts or nuts are missing or loose. ALWAYS check to ensure the equipment and all parts are well secured and stable before each use.
- •ALWAYS clear the play area of any rocks, sharp objects, or any materials that could be potentially hazardous to users.
- ●DO NOT attach items to the equipment that are not specifically designed for use with the equipment, including, but not limited to, jump ropes, clothesline, pet leashes, cables and chains as they may cause choke hazards.
- ●The steel and plastic parts used in your product are subject to normal wear. Gradual deterioration of the material will occur, the speed of which will depend on the level of exposure to UV rays, airborne pollution, outdoor weather conditions such as rain and wind and the amount of use. You must inspect the equipment prior to every use. This includes, but is not limited to inspecting the set for cracks, excess wear, missing parts, loose connections, and for overall integrity. When the set shows any signs of weakness, you must stop using the play set immediately, properly store the set or restrict access by users until the condition is resolved.
- •Verify that the chains are secured at both ends and tightened, so that there is no loose chain hanging that can result in choking hazard.

DISPOSAL INSTRUCTIONS

- •Please use care when disassembling the equipment, when it is no longer in operational condition. Wear heavy duty working gloves to avoid injuries.
- •Fully disassemble the entire swing and slide sets before disposal. Do not leave partially disassembled parts in areas accessible by children.
- •Should you wish to recycle the steel tubing, please take the frame to your local recycling center.
- •All plastic parts can be recycled, take it to your local recycling center. Do not let children play with any disassembled parts meant for disposal, such as chains, slide, tubing, bolts, nuts, screws, etc.
- •All rusted parts, bolts must be properly disposed of in trash bin. Do not reuse.
- Owners shall be responsible for maintaining the legibility of the warning labels.

When conducting inspections, it is recommended that you use the Suggested General Maintenance Checklist and Routine Inspection and Maintenance Issues checklists provided by the US Consumer Product Safety Commission, a copy of which is contained in this user manual.

Important Consumer Information Sheet

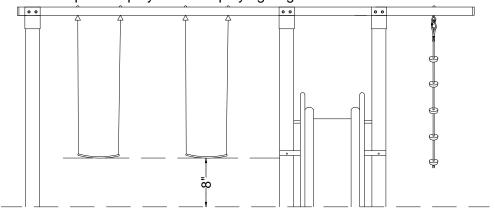
The Consumer Product Safety Commission estimates there are more than 200,000 playground related injuries involving children each year. Injuries involving this hazard pattern tend to be among the most serious of all playground injuries and have the potential to be fatal, particularly when the injury is to the head. The surface under and around playground equipment can be a major factor in determining the injury-causing potential of a fall. It is self evident that a fall onto a shock absorbing surface is less likely to cause a serious injury than a fall onto a hard surface. Playground equipment should never be placed on hard surfaces such as concrete or asphalt and while grass may appear to be acceptable it may quickly turn to hard packed earth in areas of high traffic. Shredded bark, mulch, wood chips, fine sand or fine gravel are considered to be acceptable shock absorbing surface when installed and maintained at a sufficient depth under and around playground equipment. Table below lists the maximum height from which a child would not be expected to sustaina life-threatening head injury in a fall onto four different loose-fill surfacing materials if they are installed and maintained at depths of 6" (15.3 CM), 9" (22.9 CM), and 12" (30.5CM).

FALL HEIGHT IN FEET FROM WHICH A LIFE THREATENING HEAD INJURY WOULD NOT BE EXPECTED			
TYPE OF MATERIAL	6" (15.3 CM) DEPTH	9" (22.9 CM) DEPTH	12" (30.5 CM) DEPTH
Double Shredded Bark Mulch	6" (15.3 CM)	10" (25.4 CM)	11" (27.9 CM)
Wood Chips	6" (15.3 CM)	7" (17.8 CM)	12" (30.5 CM)
Fine Sand	5" (12.7 CM)	5" (12.7 CM)	9" (22.9 CM)
Fine Gravel	6" (15.3 CM)	7" (17.8 CM)	10" (25.4 CM)

However, it should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used. We recommend that a shock absorbing material should extend a minimum of 6ft in all directions from the perimeter of stationary equipment such as climbers and slides. However, because children may deliberately jump from a moving swing, the shock absorbing material should extend in the front and rear of a swing a minimum distance of 2 times the height of the pivot point measured from a point directly beneath the pivot on the supporting structure.

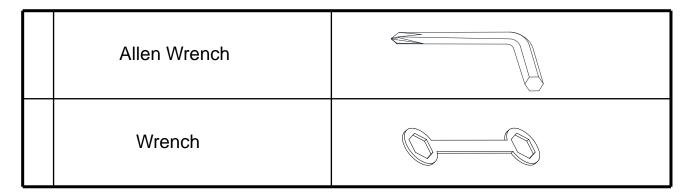
This information is intended to assist in comparing the relative shock-absorbing properties of various materials. No particular material is recommended over another. However, each material is only effective when Properly maintained. Materials should be checked periodically and replenished to maintain correct depth as determined necessary for your equipment. The choice of a material depends on the type and height of the playground equipment, the availability of the material in your area and its cost.

Note: The maximum fall height for this product is 6 feet. The minimum ground clearance between the bottom of the suspended plays and the playing or ground service must be 8 inches.



This information has been extracted from the CPSC publication on "Playground Safety". You can obtain more information by sending a postcard to the: Office of public Washington D.C. 20207

Tools Required



Parts List for main frame assembly

1	A-frame connector	0 0 0 0	3pcs
2	Main frame long bar	······································	1pc
3	Main frame short bar		1pc
4	Section leg A		2pcs
5	Section leg B	• • • •	2pcs
6	Section leg C		2pcs
7	Cross bar A	(o o()	1pc
8	Cross bar B	(• •()	2pcs
9	Cross support connecting bar	(o a()	7pcs
10	Side Wall		2pcs
11	Landing pad		1рс

Hardware for main frame assembly

12	Bolt M8*115mm		6pcs
13	Bolt M8*104mm		18pcs
14	Bolt M8*75mm		14pcs
15	Arc washer (large)	0	10pcs
16	Spring washer (large)	O	38pcs
17	Flat washer (large)		28pcs
18	Nut (large)		38pcs
19	Cord		6pcs
N	Hook Anchor		6pcs

Parts List for slide assembly

20	Slide front support		1pc
21	Slide top support bar	(o) (o	1pc
22	Slide fixded iron piece		1pc
23	Slide		1pc

Hardware for slide assembly

24	Bolt 1/4 *75mm		4pcs
25	Bolt M8*53mm	©	2pcs
26	Spring washer (small)		9pcs
27	Spring washer (large)		2pcs
28	Screw M5.5		5pcs
30	Flat washer (large)		2pcs
31	Flat washer (small)		5pcs
32	Nut (small)		4pcs
33	Nut (large)		2pcs

Partlist for swing set assembly

34 Swing seat		2pcs
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Hardware for swing set assembly

35	Flat washer (large)	4pcs
36	Nut (large)	4pcs
37	Spring washer (large)	4pcs
38	PVC covered chain	4pcs
38-1	Eye bolt with attachment bolt (preassembled on 38)	4pcs
38-2	Spring snap hooks (preassembled on 38)	4pcs

Partlist for Climbing rope assembly

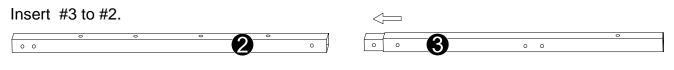
39 Climbing rope		1pc
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Hardware for Climbing rope assembly

40	Nut (large)	1pc
41	Flat washer (large)	1pc
42	Spring washer (large)	1pc

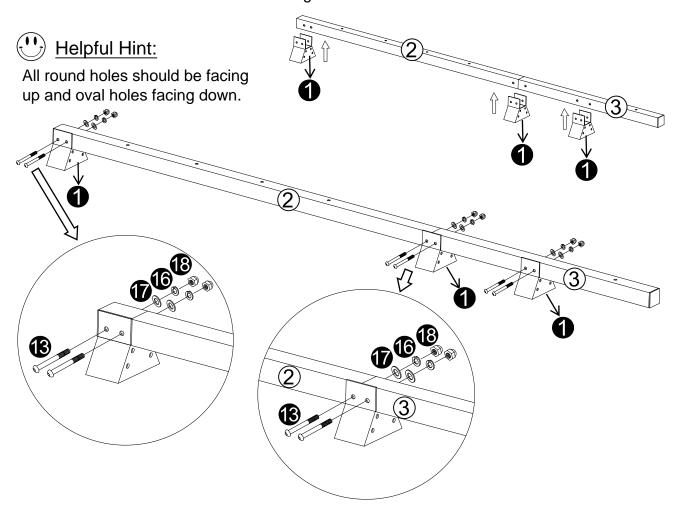
Part#	Qty	Hardware#	Qty
1	3	13	6
2	1	17	6
3	1	16	6
		18	6

Step 1:



Step 2:

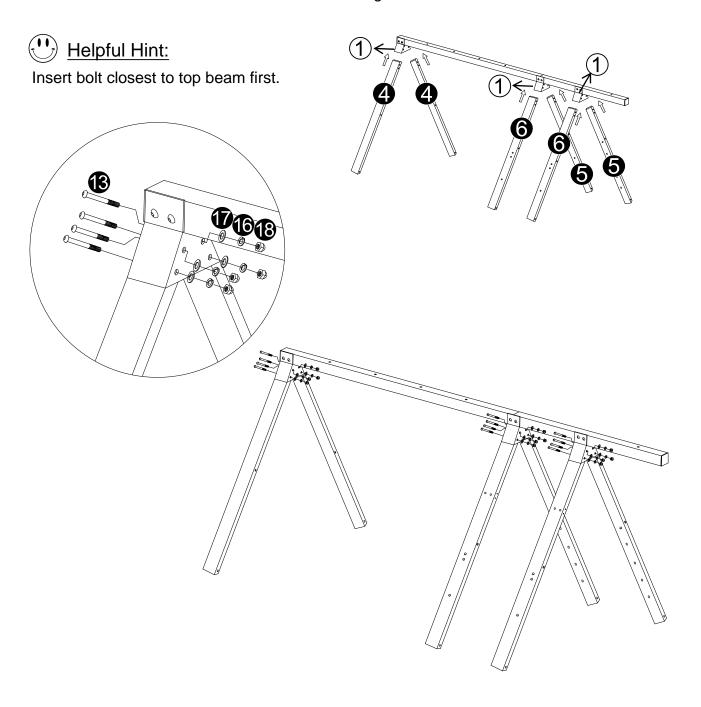
Connect #1 to #2 & #3 and secure using #13, #16, #17 & #18.



Part#	Qty	Hardware#	Qty
4	2	13	12
5	2	17	12
6	2	16	12
		18	12

Step 3:

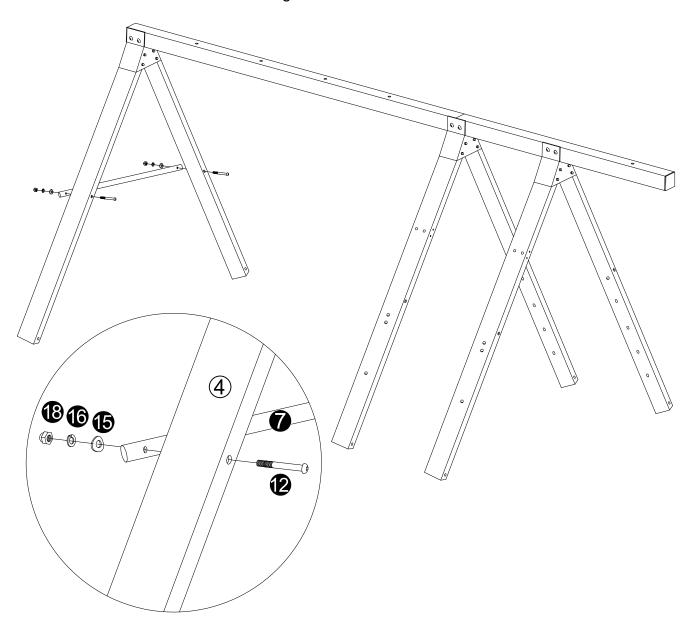
1. Connect #4 $\,$ #5 & #6 into #1 and secure using #13 $\,$ #16 $\,$ #17 and #18.



Part#	Qty	Hardware#	Qty
7	1	12	2
		15	2
		16	2
		18	2

Step 3:

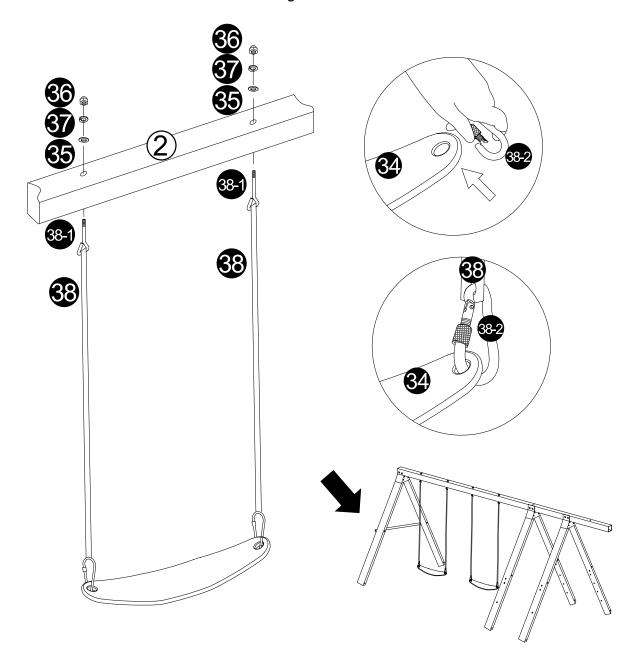
2. Connect #7 & #4 and secure using #12 \times #16 \times #15 and #18



Part#	Qty	Hardware#	Qty
38	4	35	4
34	2	37	4
		36	4

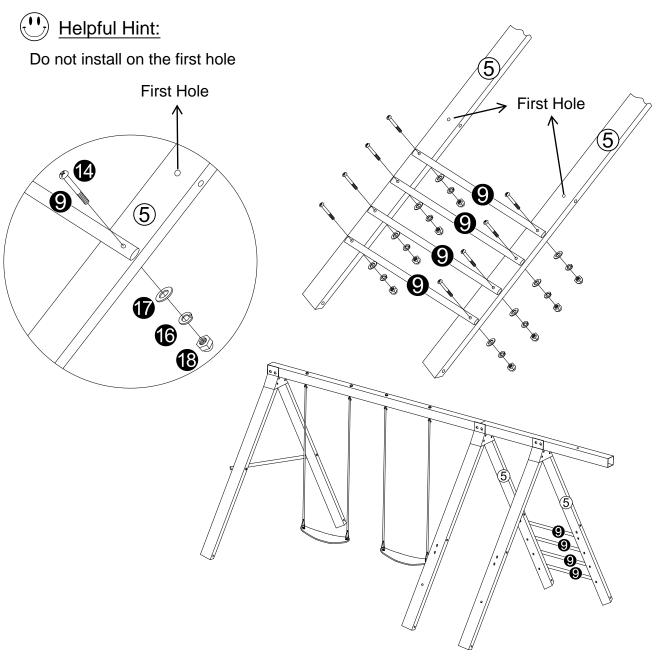
Step 4:

- 1. Connect #38-2 to the two small holes at the ends of the swing seat #34.
- 2.Connect #38-1 & to #2 and secure using #35 \times #36 & #37



Part#	Qty	Hardware#	Qty
9	4	14	8
		17	8
		16	8
		18	8

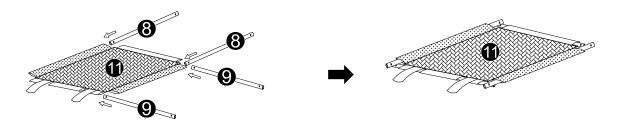
Step 5: Connect #9 and #5 and secure using $\#14\$, $\#16\$ & $\#17\$ & $\#18\$.



Part#	Qty
11	1
8	2
9	2

Step 6:

Insert #9 and #8 into #11 respectively as shown below.

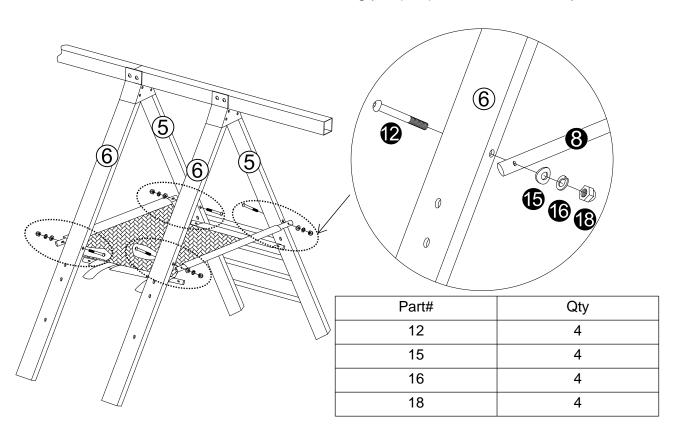


Step 7:

1.Connect #8 to #5 & #6 and secure using #12, #15, #16 and #18 as shown below.



Landing pad(#11) will be attached to parts 8.

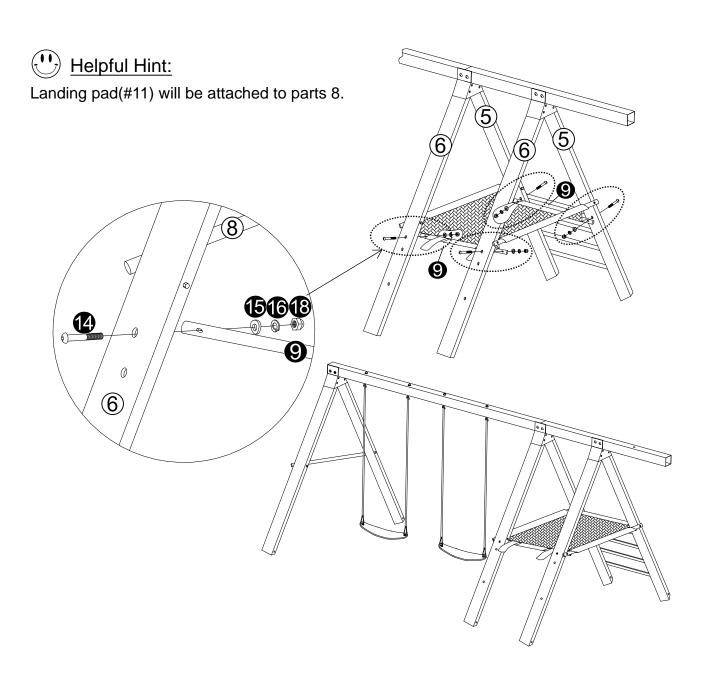


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Part#	Qty	Hardware#	Qty
9	2	14	4
		15	4
		16	4
		18	4

Step 7:

2.Connect #9 to #5 & #6 and secure using #14, #15, #16 and #18 as shown below.



Step 8:

1.Connect #9 to #6 and secure using #14、 #16、 #17 and #18 as shown below.

Part#	Qty
9	1
Hardware#	Qty
14	2
17	2
16	2
18	2

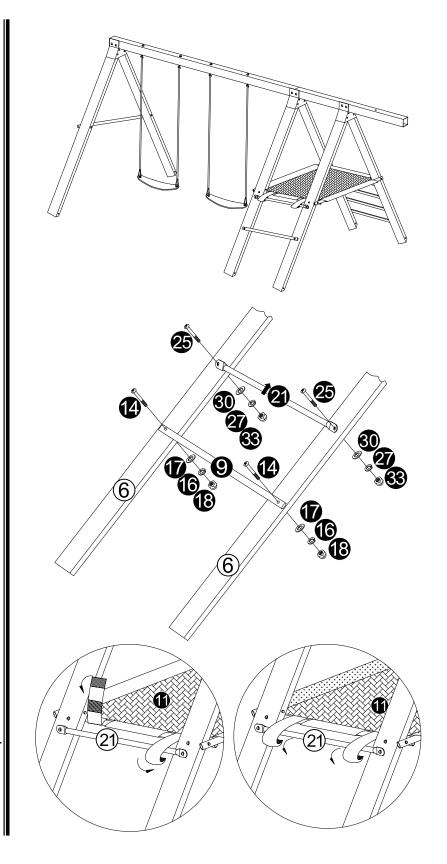
2.Connect #21 to #6 and secure using #30 \(#27 \) #33 and #25 as shown below.

Part#	Qty
21	1
Hardware#	Qty
25	2
30	2
27	2
33	2



To keep the black arrow outwards and upwards when assembling Part#21.

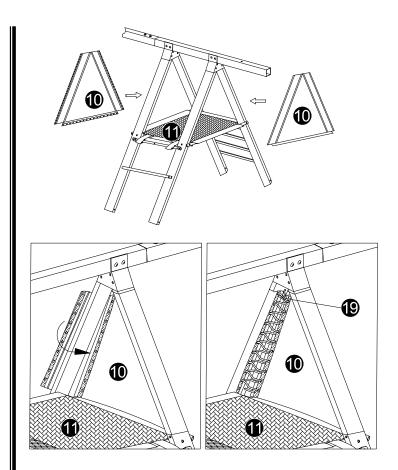
3. Secure hook and loop straps to #21.

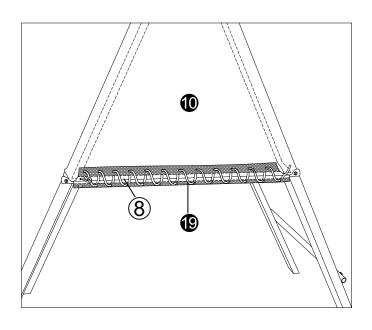


Step 9:
Attach #10 around #5 and #6.

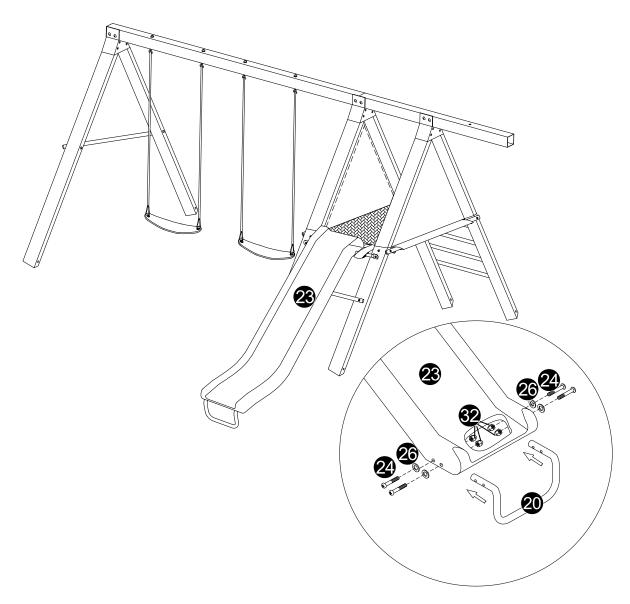
Lace rope(#19) through #10 side wall to secure #5,#6,and#8.

Part#	Qty
10	2
19	6





Step 10:
Connect #20 into #23 and secure using #24、 #26 and #32 as shown below.

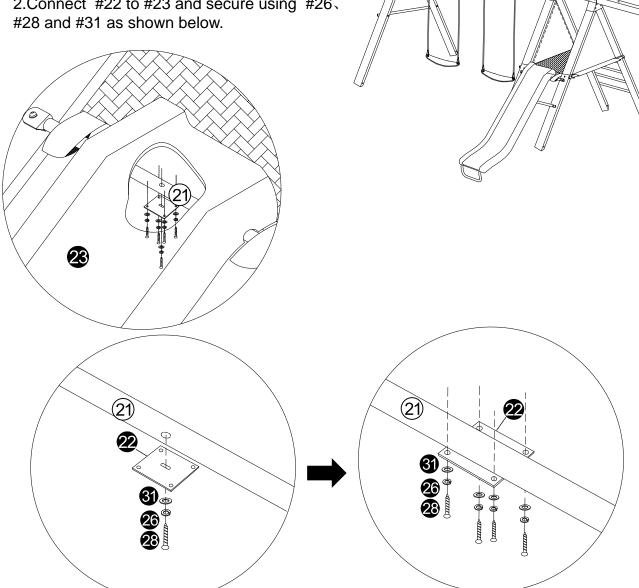


Part#	Qty	Hardware#	Qty
23	1	24	4
20	1	26	4
		32	4

Step 11:

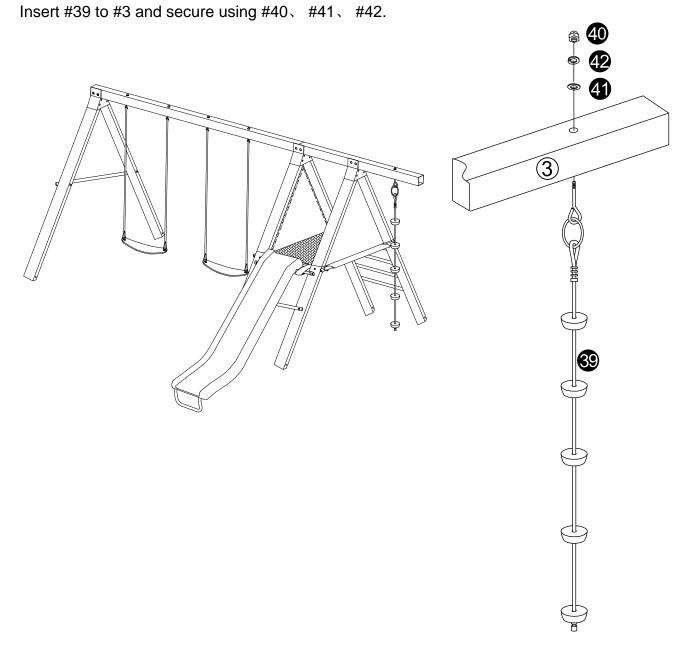
1.Connect #22 to #21 and secure using #26、 #28 and #31 as shown below.

2.Connect #22 to #23 and secure using #26,



Part#	Qty	Hardware#	Qty
23	1	22	1
		28	5
		26	5
		31	5

Step 12:



Part#	Qty	Hardware#	Qty
39	1	40	1
		41	1
		42	1

Anchoring

WARNING

Please properly anchor the swing set to minimize the risk of injury or death.

If the swing set is used without proper anchoring, it may be dangerous and may tilt over.

There are different ways of anchoring the equipment, depending on the type of ground on which the equipment is to be installed. Make sure that all anchors are below ground level to prevent tripping.

You should consult your local contractor to decide the most appropriate way to anchor the equipment in your location.

The following anchoring options may be considered:

Corkscrew Anchoring

If your soil is hard (clay, etc.), the corkscrew method may be suitable.

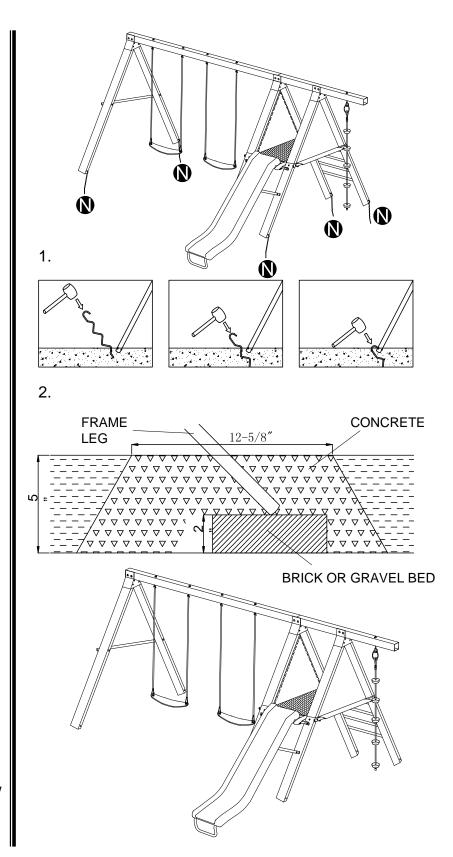
Be sure that the swing set is located on level ground.

Twist the corkscrew anchor into the ground until only the end with the hook is above the ground and next to the leg. Insert the hook into the bottom opening of the leg.

Ensure that the hook is secured onto the leg opening.

Congratulations! You have completed the set up of your new Wootal Play Set. Remember to go

back and tighten all hardware before use.



Play Structure Use Zone

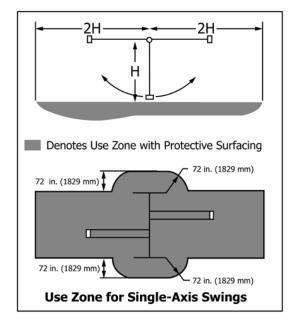
- 1 Select Protective Surfacing—One of the most important things you can do to reduce the likelihood of serious head injuries is to install shockabsorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:
- 1.1 Loose-Fill Materials:
- 1.1.1 Maintain a minimum depth of 9 in. (229 mm) of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 96 in. (2438 mm) high; and 9 in. (229 mm) of sand or pea gravel for equipment up to 60 in. (1524 mm) high. NOTE: An initial fill level of 12 in. (305 mm) will compress to about a 9 in. (229 mm) depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9 in. (229 mm) depth. X2.1.2 Use a minimum of 6 in. (152 mm) of protective surfacing for play equipment less than 48 in. (1219 mm) in height. If maintained properly, this should be adequate. (At depths less than 6 in. (152 mm), the protective material is too easily displaced or compacted.)

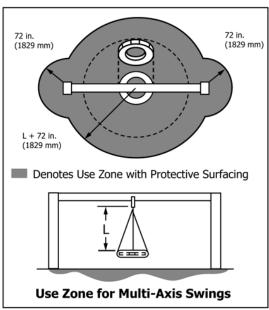
NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment – such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface – does not need any protective surfacing.

- 1.3 Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
- 1.3.1 Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.
- 1.3.2 **Do not** install loose fill surfacing over hard surfaces such as concrete or asphalt.

Play Structure Use Zone

- 1.4 Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles—You may be interested in using surfacing other than loose-fill materials like rubber tiles or poured-in-place surfaces.
- 1.4.1 Installations of these surfaces generally require a professional and are not "do-it-yourself" projects.
- 1.4.2 Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below of your play equipment.
- 1.4.3 Check the protective surfacing frequently for wear.
- 1.5 *Placement*—Proper placement and maintenance of protective surfacing is essential. Be sure to:
- 1.5.1 Extend surfacing at least 72 in. (1829 mm) from the equipment in all directions.
- 1.5.2 For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- 1.5.3 For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 ft in all directions.





Care and Maintenance

- •Inspect all nuts and bolts twice monthly during the usage season for tightness and tighten as required. It is particularly important that this procedure is followed at the beginning of each season.
- •Oil all metallic moving parts monthly during the usage period.
- •Sand rusted areas on metal tubing and repaint using a nonlead-based paint meeting the requirements of Title 16 CFR Part 1303.
- •Check swing seats and chains monthly during usage season for deterioration. Replacements should be made in accordance with the manufacturer's instructions.
- •Check all coverings for bolts and sharp edges twice monthly during usage season to be certain that they are in place and replace when necessary. It is especially important to do this at the beginning of each new season.
- Do not use when the temperature drops below 32 degrees F (0 degrees C); remove and store the plastic swing seats and slide indoors.

AT THE BEGINNING OF EACH PLAY SEASON:

- ■Tighten all hardware.
- ■Lubricate all metallic moving parts.
- ■Check all protective coverings on bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing.
- ■Check all moving parts including swing seats and chains for wear, rust or other deterioration. Replace as needed.
- ■Check metal parts for rust. If found, sand and repaint using a non-lead paint meeting the requirements of 16 CFR 1303.
- ■Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold season.
- ■Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.

TWICE A MONTH DURING PLAY SEASON:

- ■Tighten all hardware.
- ■Check all protective coverings on bolts, pipes, edges and corners. Replace if they are loose, cracked or missing.
- ■Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.

ONCE A MONTH DURING PLAY SEASON:

- ■Lubricate all metallic moving parts per manufacturer's instructions.
- ■Check all moving parts including swing seats and chains for wear, rust or other deterioration. Replace as needed.
- ■Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.

AT THE END OF EACH PLAY SEASON:

- ■At the end of each play season or when the temperature drops below 32 degrees F (0 degrees C).
- ■Remove plastic swing seats and other items as specified by the manufacturer and take indoors or do not use.
- ■Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.
- ■As a general rule, maintenance should be performed at any time it is deemed necessary.

Warranty Information

This product has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty. This warranty shall be effective from the date of purchase as shown in the purchaser receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement nor for incidental or consequential damage.