Assembly Instructions \& User's Manual

1000 LB Utility Cart
Style\#153334


Please keep this instruction manual for future reference

Customer Service: (888) 922-2336
7:00 am to 12:00 am CST (daily)
Live Chat at: www.academy.com
Email: customerservice@academy.com
(Made in China)

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Note: Before beginning assembly of product, make sure all parts are present. Compare parts with package content list and hardware contents. If any part is missing or damaged, please do not attempt to assemble the unit. Contact customer service for replacement parts.

## Warnings

## IMPORTANT NOTES BEFORE YOU BEGIN:

- Two people are recommended for set up.
* Max. Loading Capacity is $\mathbf{1 0 0 0}$ LB


## Parts \& Hardware List

| A |  | 1PC | I |  | 1PC | 0 |  | 1PC |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B |  | 1PC | J | (1) | 4PC | R | (7) ${ }_{\text {M } * * 16}$ | 4PC |
| C |  | 1PC | K | N(3) | 2PC | S | (7) $18 * 60$ | 1PC |
| D | $\bigcirc \quad 0$ | 1PC | L |  | 1PC | T | $\sqrt{3}$ | 1PC |
| E |  | 2PC | M |  | 1PC | U |  | 1PC |
| F | $40$ | 1PC | N | $\xrightarrow{\sim}$ | 8PC | V | $\theta$ | 12PC |
| G | $0$ | 1PC | 0 | $\theta$ <br> M8 | 12PC | W | $\infty$ | 4PC |
| H | $\square$ | 1PC | P |  | 4PC |  |  |  |

A: Cart Bed
B: Axle (Front)
C: Axle (Rear)
D: Yoke (Horizontal)
E: Yoke (Vertical)
F: Handle Bracket
G: Plastic Connector
H: Handle (Bottom)

I: Handle (Top)
J: Pneumatic Wheel
K: Side Rail (Left \& Right)
L: Rear Rail
M: Front Rail
N: Cotter Pin
O: M8 Nut
P: M12 Nut

Q: Cotter Pin
R: M8x16 Bolt
S: M8x60 Bolt
T: Joint Pin
U: Cotter Pin
V: Small Washer
W: Large Washer

## Tools Required List

Wrenches: $13 \mathrm{~mm}, 14 \mathrm{~mm}$ and 19 mm (Not Included)
Note: Replacement wheel (VPN\#155423) is only available on line, please visit our website at www.academy.com to purchase.

## Assembly Instructions

## Step 1:

* Connect B to A with V (Small Washer) \& O (M8 Nut).
* Connect C to A with V (Small Washer) \& O (M8 Nut).
* Connect D to B with R (M8x16mm Bolt) and O (M8 Nut).

Tip: D should be placed on top of $B$.


## Step 2:

* Connect E to A \& B.
* Connect the other E to A \& C, then attach by V (Small Washer) and O (M8 Nut).



## Assembly Instructions

## Step 3:

* Connect $F$ to $B$ with $R$ (M8x16mm Bolt), V (Small Washer) and O (M8 Nut).
* Connect U to B and attach F to frame.

Note: To allow adequate turning, do not over tighten Hardware R closest to the handle.


## Step 4:

* Connect F, G, H with S (M8x60mm Bolt), V (Small Washer) and O (M8 Nut).
* Connect H to I with T and attach Q to T.

Tip: H could be rotated freely.


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## Assembly Instructions

## Step 5:

* Connect J (Wheel) to B and attach by P (M12 Nut) and W (Large Washer).
* Connect J (Wheel) to C and attach by P (M12 Nut) and W (Large Washer).



## Step 6:

* Connect K to A with N .
* Connect $L$ to $A$, and $M$ to $A$ with N , and then attach K with $L$ \& $M$.

Note: The hinges must be on the outside.


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## Assembly Instructions

Step 7:

* Complete.


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## Warranty Information

This product has been manufactured under the highest standards of quality and workmanship. We warrant to the original consumer purchaser that all aspects of this product will be free of defects in material and workmanship for one year from the date of purchase. A replacement for any defective part will be supplied free of charge for installation by the consumer. Defects or damage caused by the use of other than genuine parts are not covered by this warranty. This warranty shall be effective from the date of purchase as shown in the purchaser receipt.

This warranty is valid for the original consumer purchaser only and excludes industrial, commercial or business use of the product, product damage due to shipment or failure which results from alteration, product abuse, or product misuse, whether performed by a contractor, service company, or consumer. We will not be responsible for labor charges and/or damage incurred in installation, repair or replacement nor for incidental or consequential damage. This warranty does not apply to damages caused by wind, rain, or other forces of nature, not to accidental or deliberate damage of the product, nor to use of the product that does not conform with the product instructions.

