

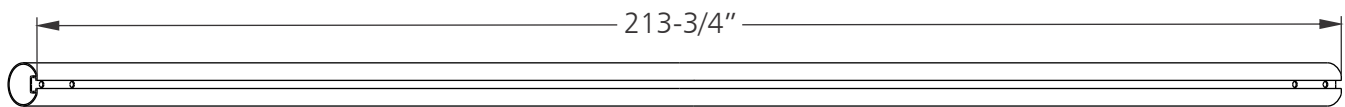


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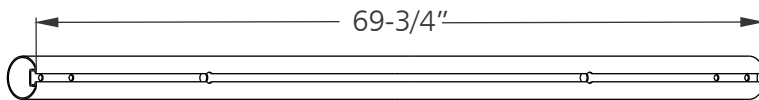
### ASSEMBLY INSTRUCTIONS FOR 2B3004 DELUXE EURO CLUB SOCCER GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

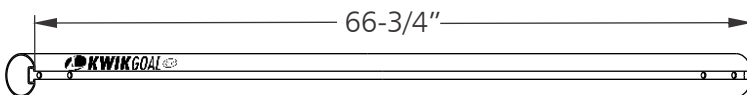
Crossbar (2)  
(Part# UZ1083)



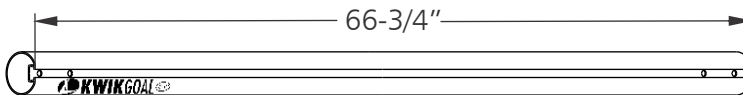
Base (2)  
(Part# UZ753)



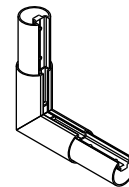
Left Post (1)  
(Part# UZ1488)



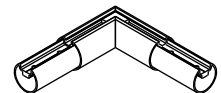
Right Post (1)  
(Part# UZ1489)



Post Corner (2)  
(Part# UZ811)



Crossbar Corner (4)  
(Part# UZ810)



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All warning and safety labels included with this product must be visible at all times.

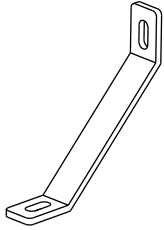
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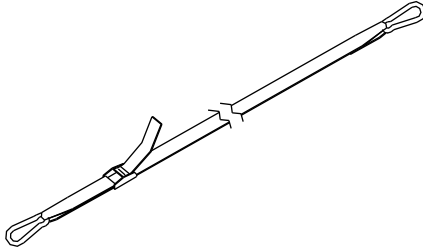
**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most tip-over injuries occur when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

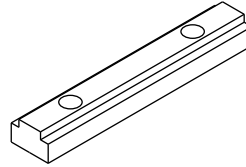
Post Braces (2)  
(Part# UZ737)



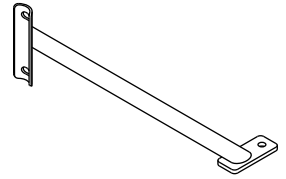
Net Strap (1)  
(Part# 10B4404 Pk of 2)



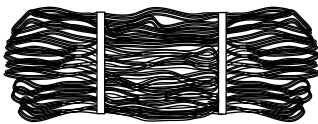
Channel Spacer (12)  
(Part# UZ812)



Backstay Brace (2)  
(Part# VZ328P2)



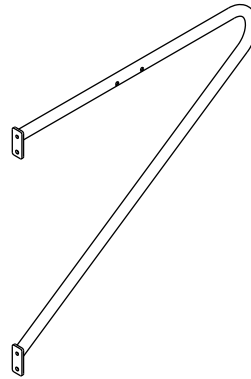
Net (1)  
(Part# 3B6824)



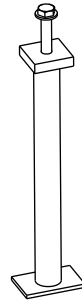
Net Clip (80)  
(Part# 10B3101 Pack of 100)



Backstay (2)  
(Part# VZ329P1)



Ground Anchor (4)  
(Part# 10B103 Pack of 4)



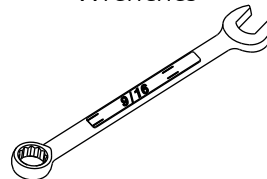
## Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

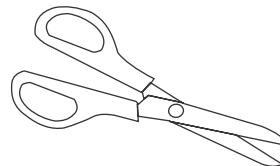
3/8" x 1 3/4" Hex Bolt (Part# TZ227)	(28)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(6)
3/8" Lock Washer (Part# TZ65)	(30)
3/8" Flat Washer (Part# TZ60)	(34)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Square Nut (Part# TZ247)	(6)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)

## Assembly Tools

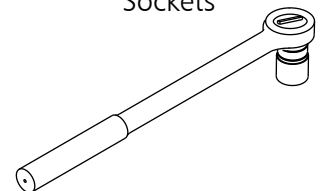
1/2", 9/16" & 3/4"  
Wrenches



Scissors



Ratchet with  
1/2", 9/16" & 3/4"  
Sockets



AND

## \*\*\*CAUTION\*\*\*

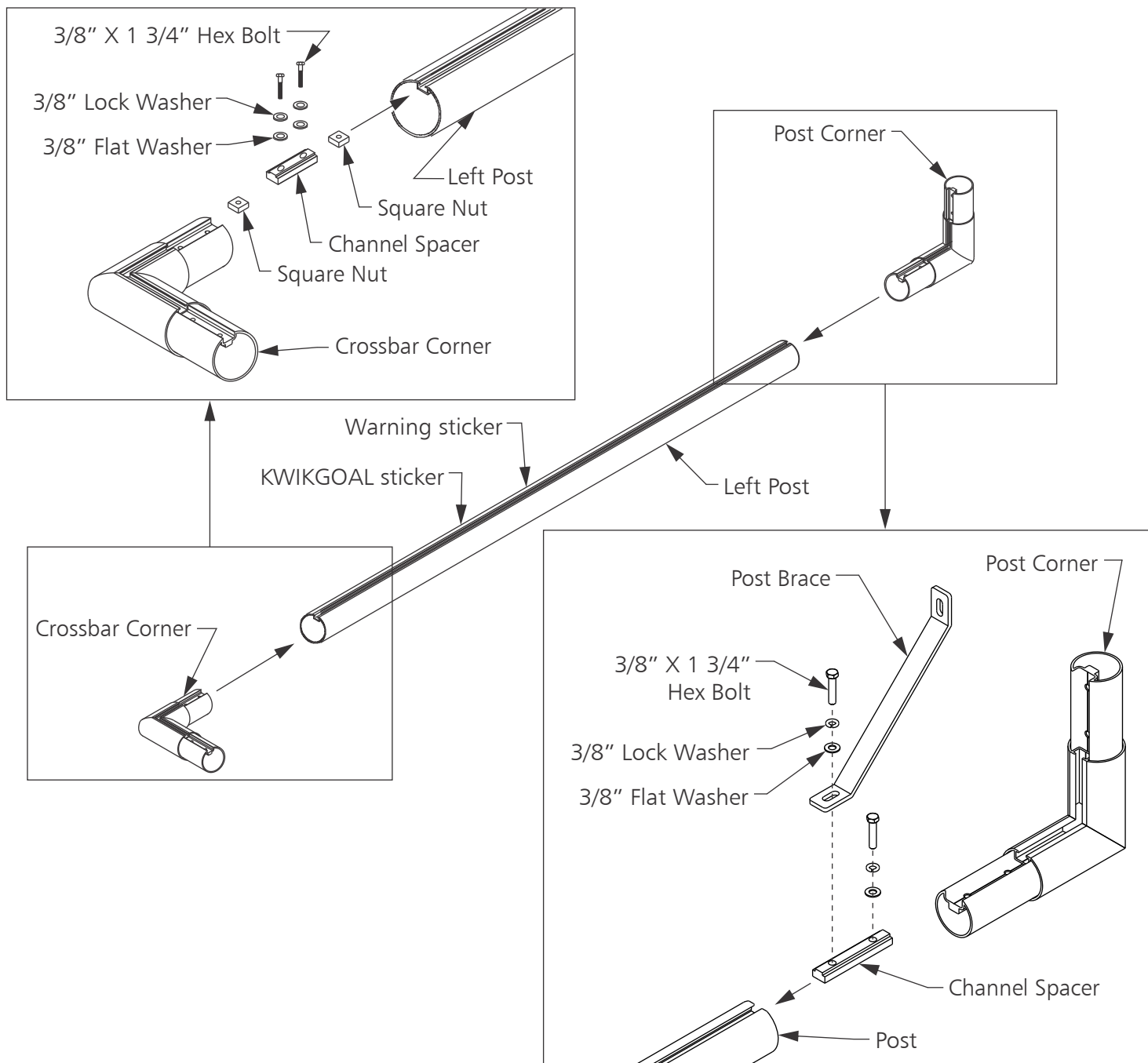
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

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3. Attach posts to crossbar corner and post corner as shown. Be sure connections are pressed firmly together before tightening hex bolts.

Note: Square nuts will float loose in net channel until step 6.

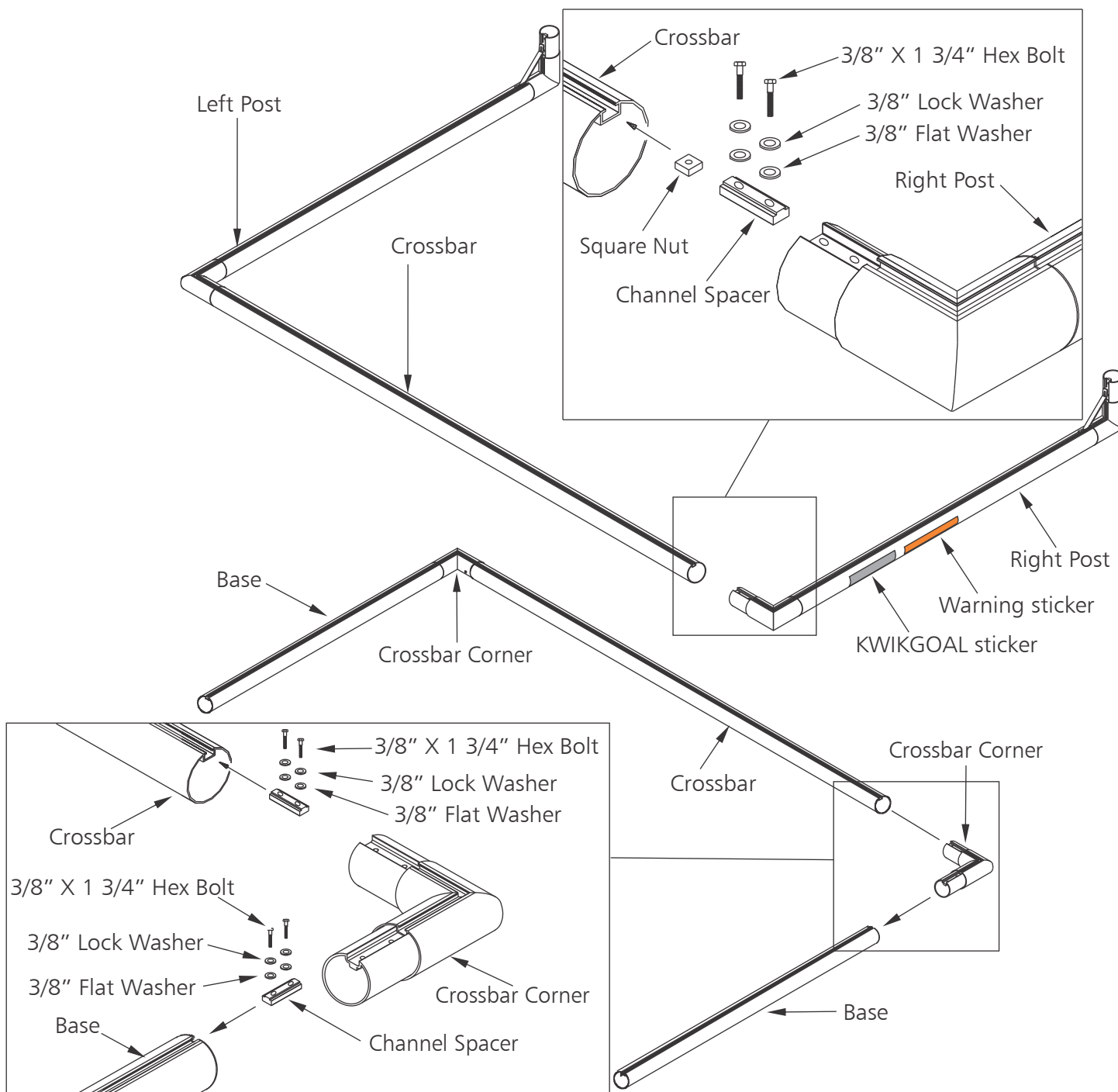


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4. Assemble post and bases to crossbar as shown. Be sure connections are pressed firmly together before tightening hex bolts.

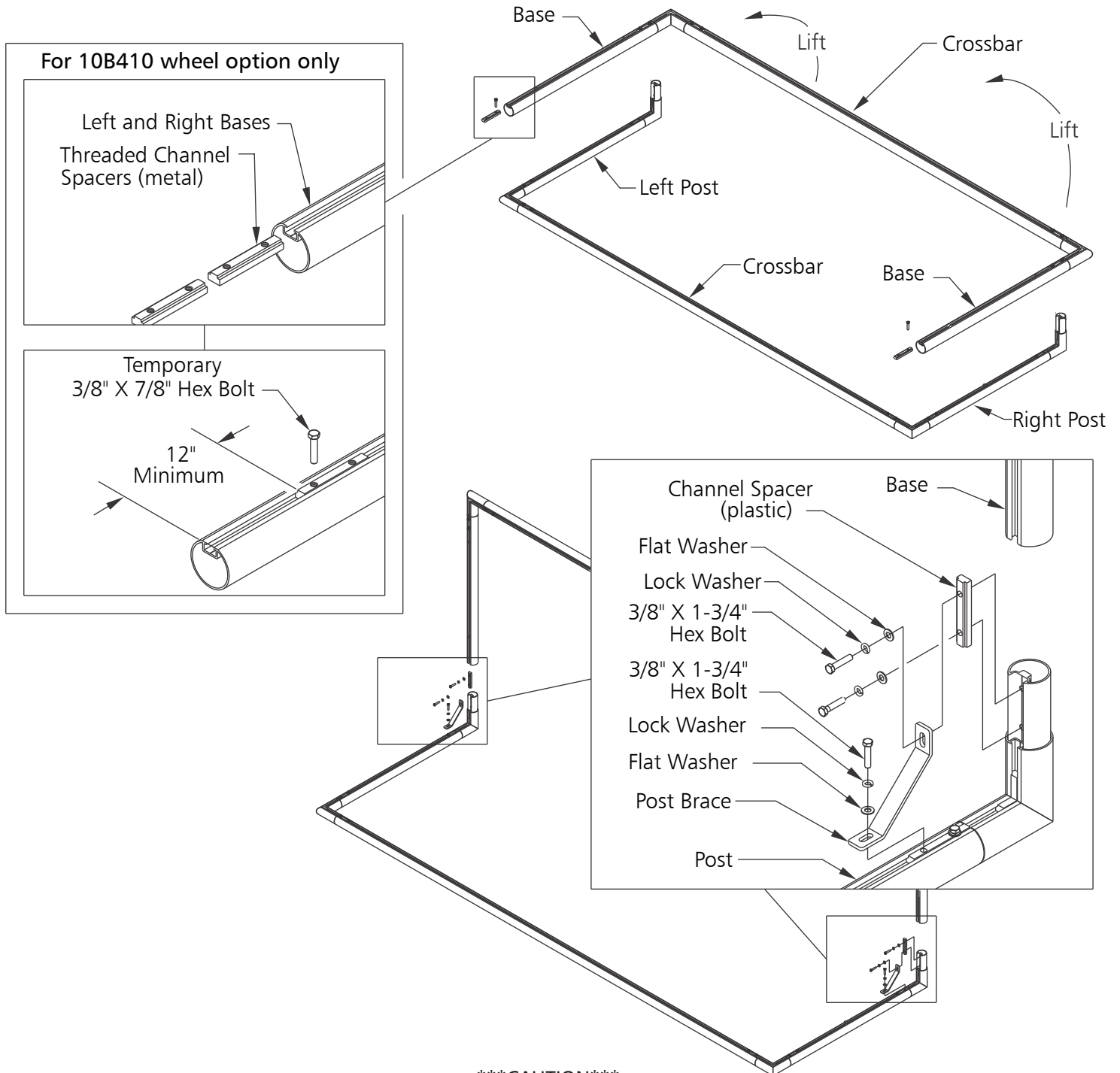
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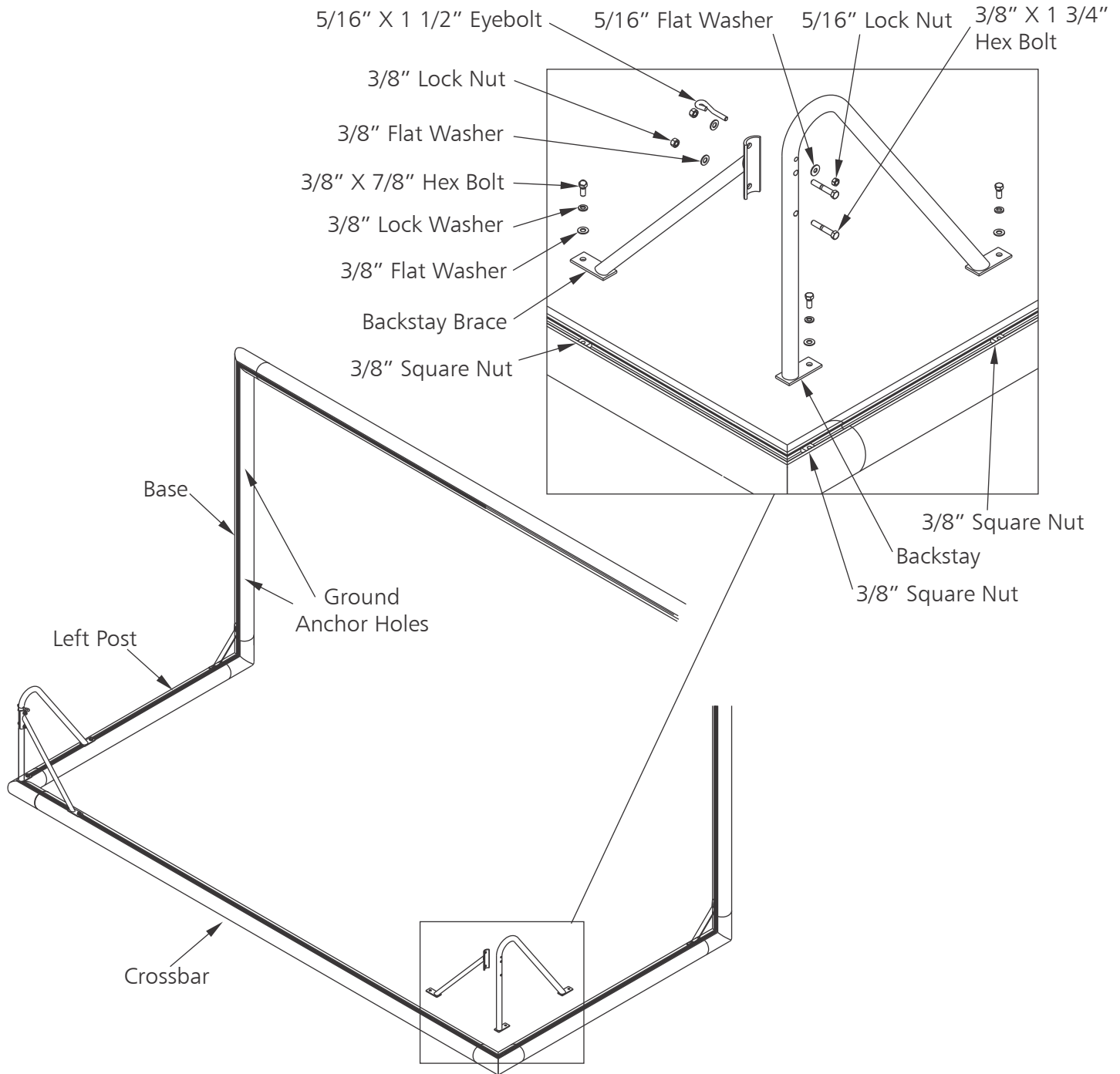
5. **NOTE: If installing optional wheels (Part# 10B410), insert threaded channel spacers from wheel option package in each base.** To prevent threaded channel spacers from falling out during assembly, temporarily insert a 3/8" hex bolt into the last threaded channel spacer and finger tighten. Lift assembled bases and insert into assembled posts. Be sure connections are pressed firmly together before tightening hex bolts.



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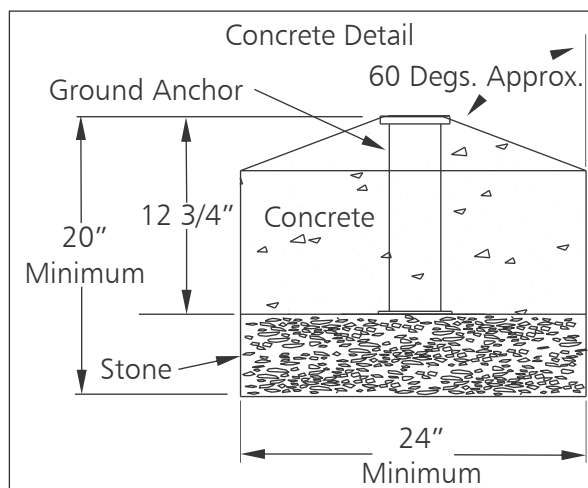
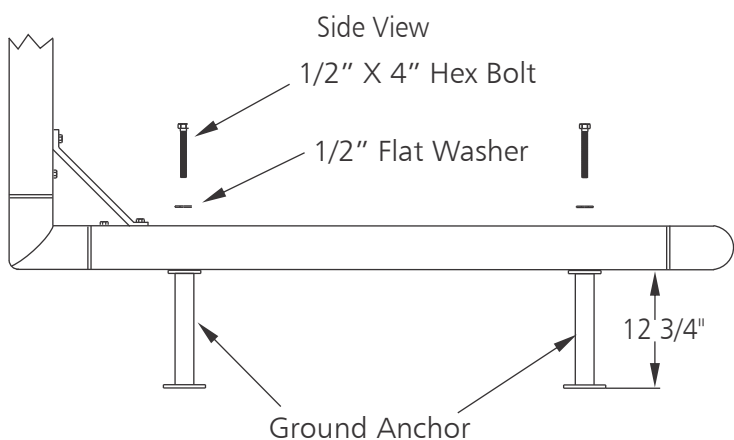
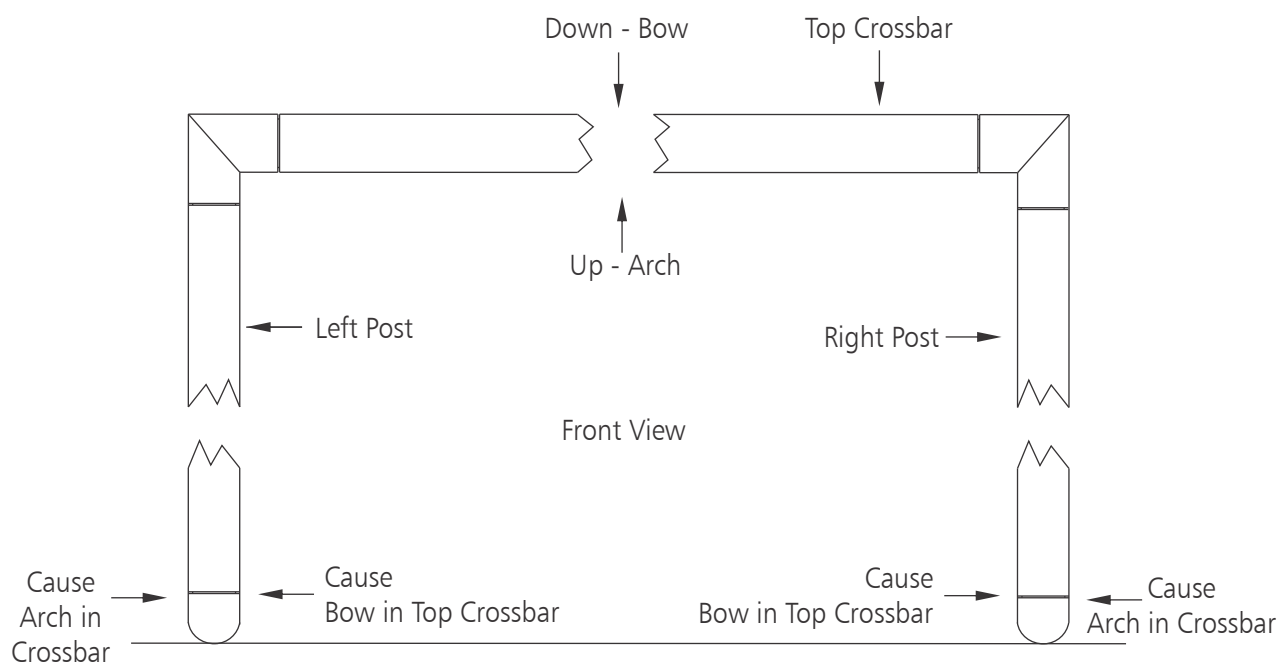
6. Remove 3/8" hex bolts used to temporarily secure channel spacers in bases. Attach backstays and backstay braces to square nuts as shown.



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7. Set goal onto bases in desired location and mark anchor hole locations. Move goal and dig holes a minimum of 24" in diameter and 20" deep. (NOTE: Areas subject to heavy ground frost may go as deep as 36".)
8. Attach ground anchors to assembled goal. Set goal in desired installation location with anchors in holes, fill holes as shown, surrounding anchors with concrete. Make sure goal is plumb and level and let concrete cure.

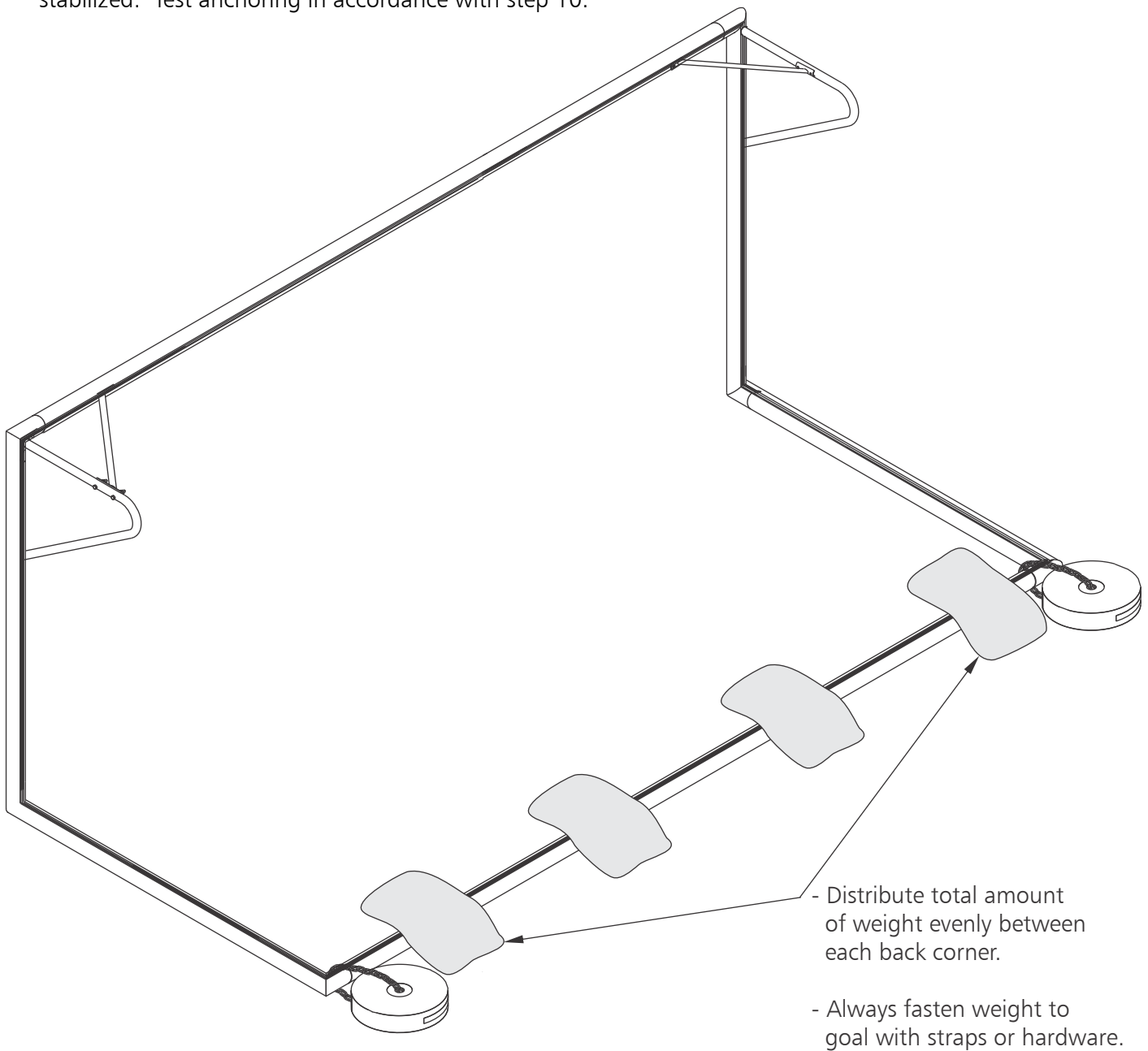


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9. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 10.



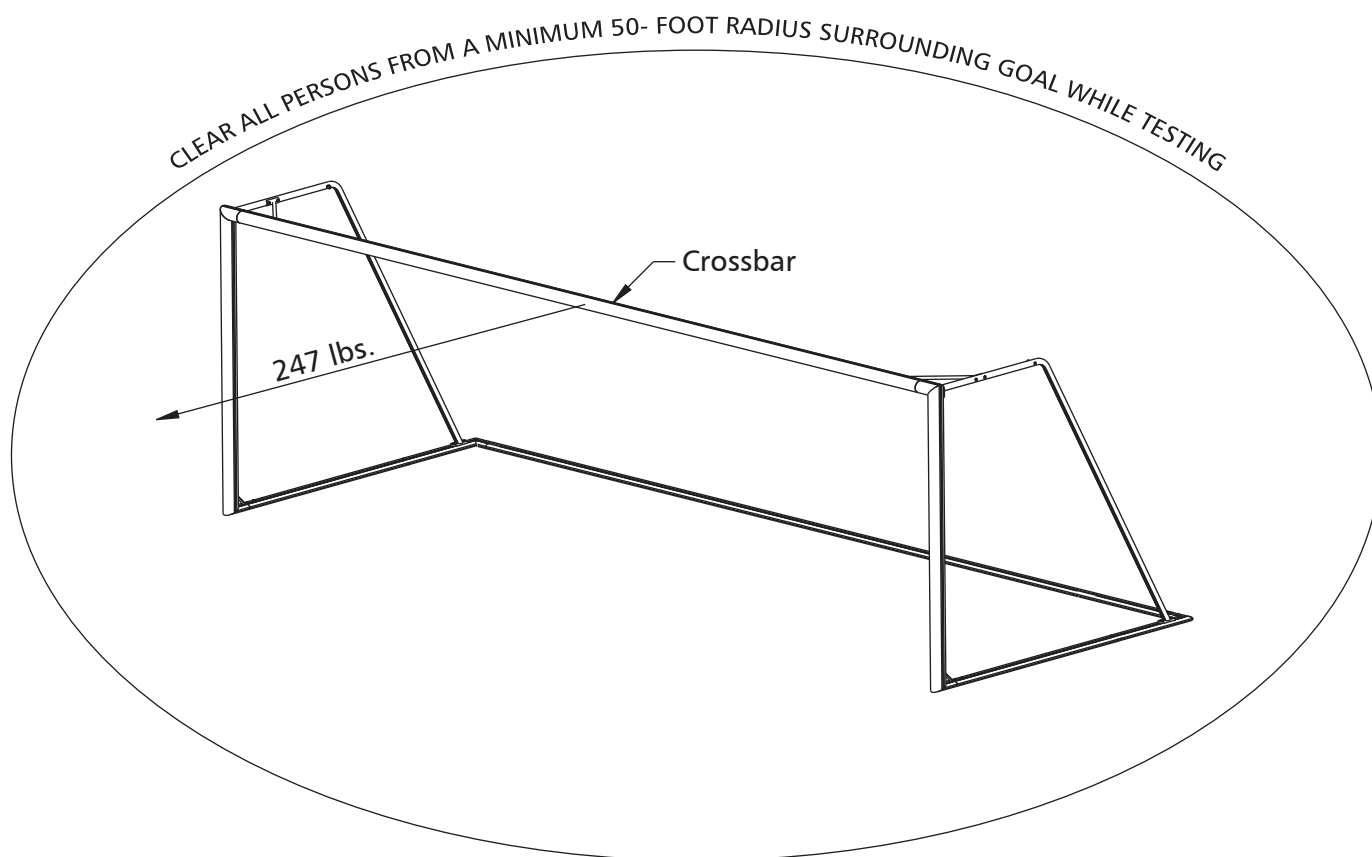
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10. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

### ANCHOR TEST

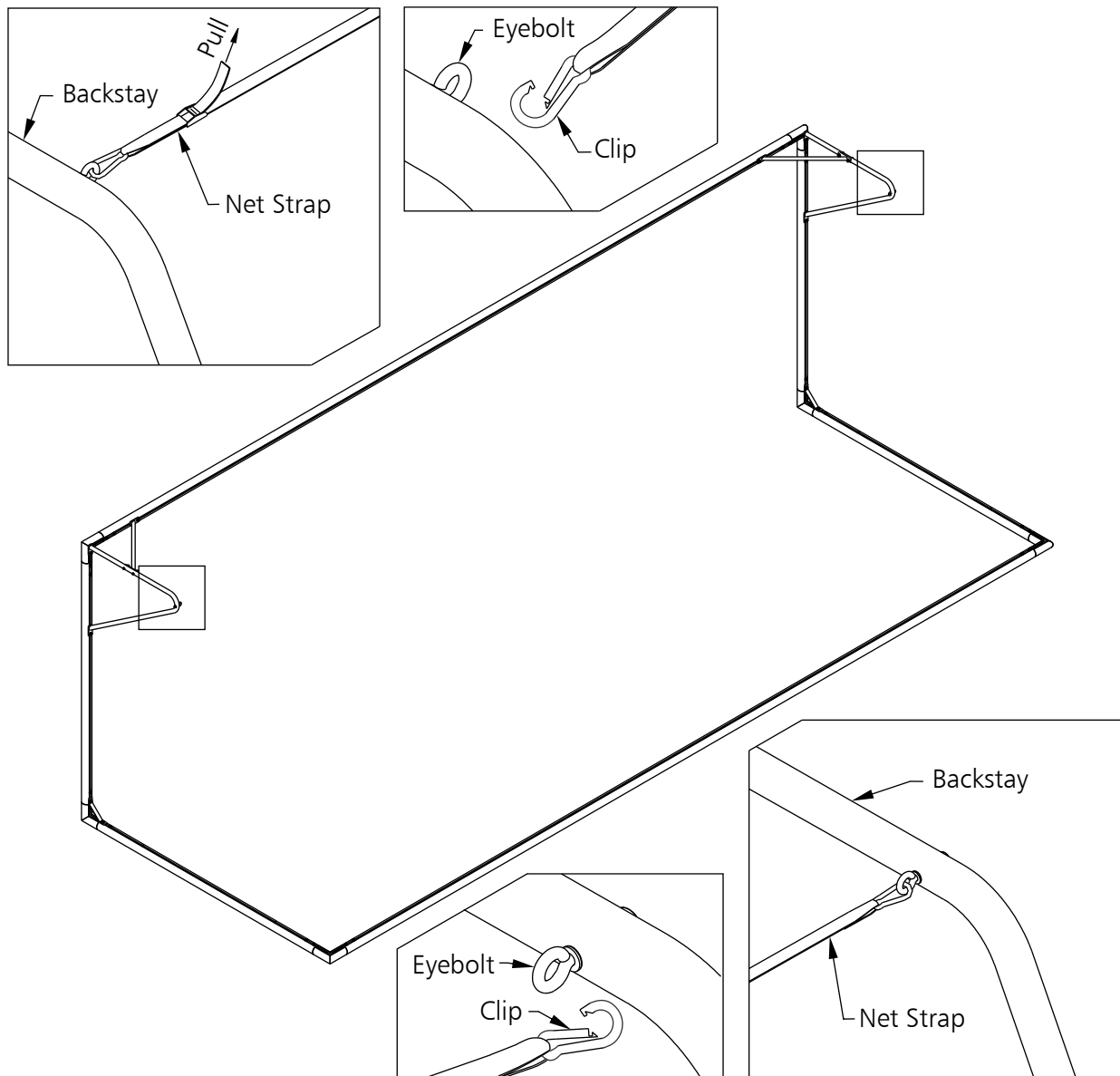
1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.  
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



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11. Attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. **(Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.)** Tie all excess strap to itself to prevent from hanging in goal area.



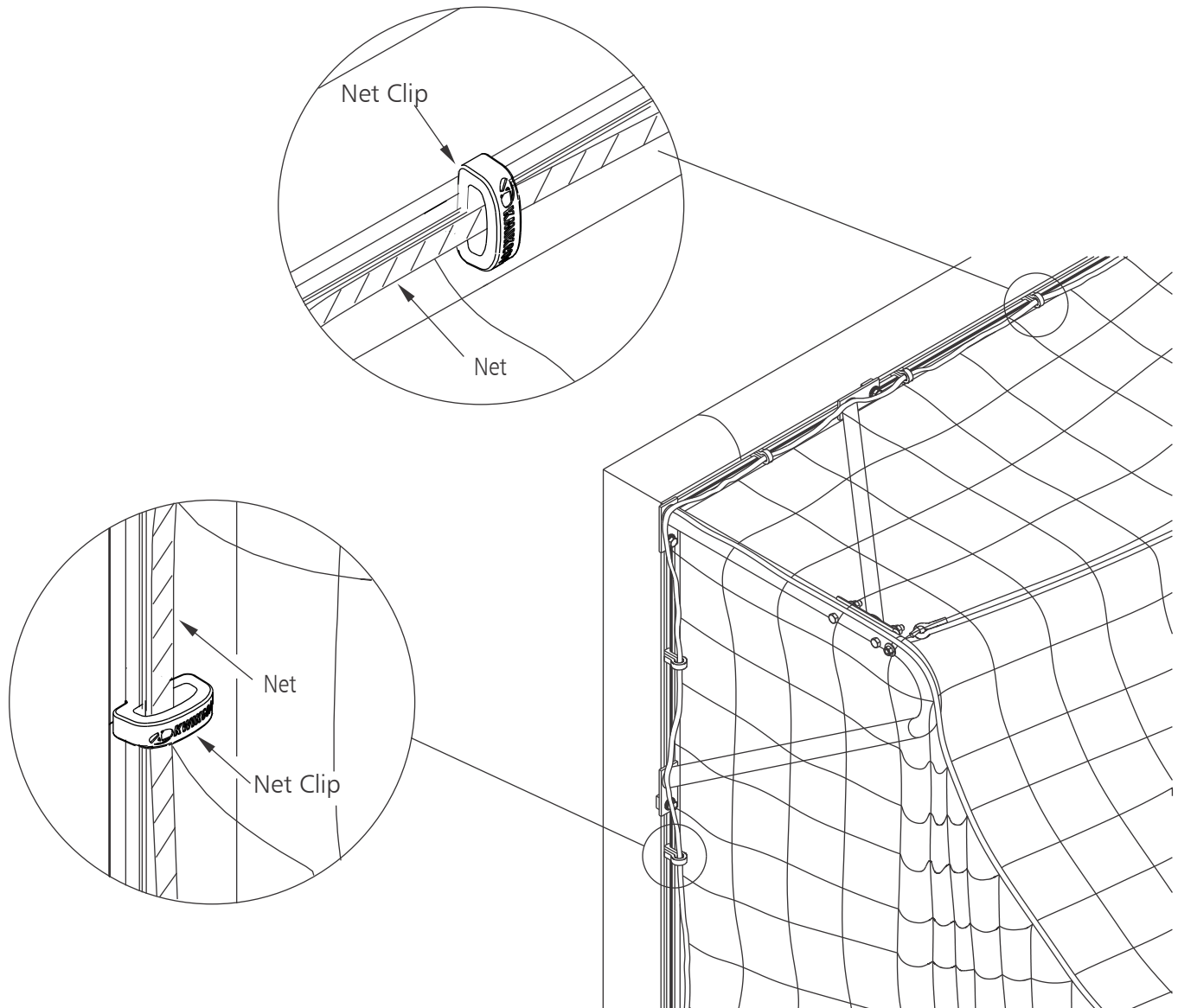
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12. To attach net to goal, place base of net clip into channel and turn 90 degrees to lock into place.

NOTE: BE SURE GOAL IS PROPERLY ANCHORED BEFORE ATTEMPTING TO ATTACH OR REMOVE NET.

**CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.**



To view videos on Kwik Goal product instructions, drills and demos please visit [kwikgoal.com/videos](http://kwikgoal.com/videos).

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