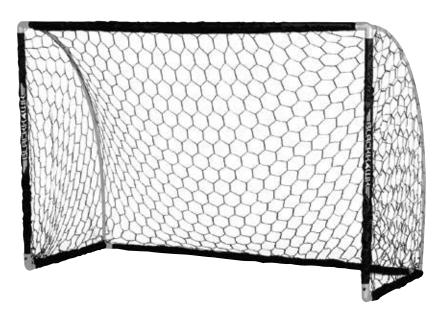
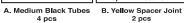


6' x 4' PVC INSTA-SET® SOCCER GOAL



Parts List:







Rep. Part: 60045-R2 C. Corner Joint



D. Large Black Tubes 2 pcs



E. Folding Joint 2 pcs



F. Small Black Tubes 2 pcs



G. Yellow Tubes 4 pcs



4 pcs

H. Yellow Spacer Joint 2 pcs



I. Net 1pc



J. Ground Stakes 8 pcs

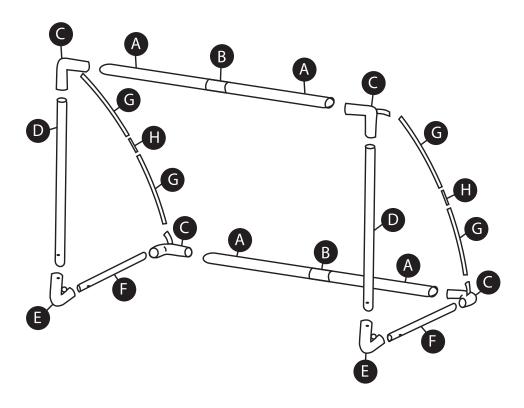


Assembly Instructions:

Please remove all components from the package and confirm that all parts are included.

Please reference the frame assembly diagrams below.

The netting should be added during the frame assembly as noted.



- **1.** Assemble tubes (A) and joints (B) as shown.
- **2.** Attach one side of tube (A) to the corner (C). Before attaching the other corner, slide the sleeve net onto the tubing.
- **3.** Once the sleeve net is on the tubing, attach the other end of tube (A) to the corner (C).

- **4.** Before attaching tubes (D) to the corner pieces, slide the tubing through the sleeve net sides. Then, attach to the corners (C) and (E).
- **5.** Slide tubing (F) through the sleeve net and attach to the corners (E) and then attach corners (C).
- **6.** Slide the bottom tubing (A) & joint (B) which you have previously assembled together through the net sleeve and attach to the corners (C).
- 7. Assemble tubes (G) and joints (H) as shown.
- **8.** Slide these poles onto corners (C) from inside the net.
- **9.** Secure the goal by adding the ground stakes if desired.

Storage Instructions:

To store flat, remove the poles made out of parts (G) & (H), press the buttons on corners (E) and fold down.

