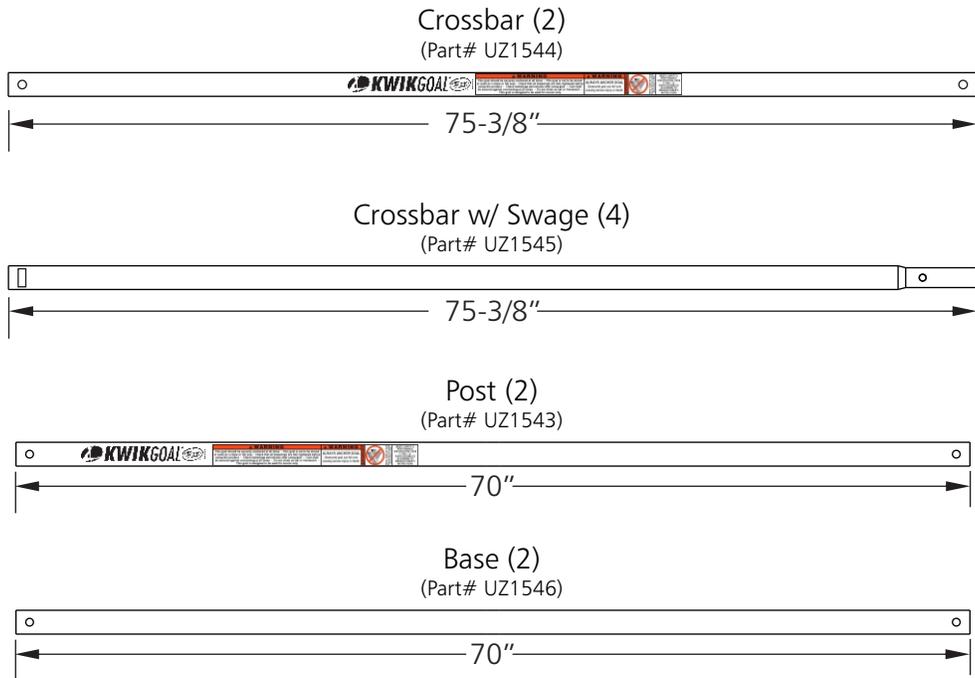




ASSEMBLY INSTRUCTIONS FOR 2B4004 GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



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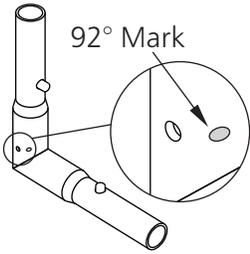
140 Pacific Drive Quakertown, PA 18951
(P) 215-536-2200 / (P) 800-531-4252 / (F) 215-536-4309 / (F) 800-778-8869
Visit our website @ kwikgoal.com
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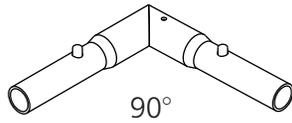
IMPORTANT GOAL SAFETY INSTRUCTIONS READ CAREFULLY

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

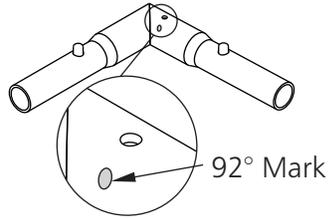
Post Corner (2)
(Part# UZ1553)



Crossbar Corner (2)
(Part# UZ1540)



Crossbar Corner (2)
(Part# UZ1554)



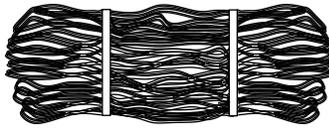
Ground Anchor (4)
(Part# 10B1201 Pack of 4)



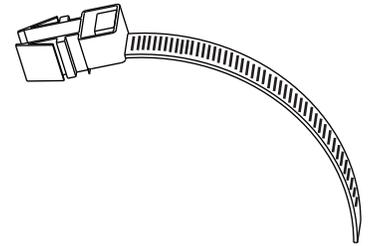
Net Fastener (2)
(Part# MNF-1 Roll of 12')



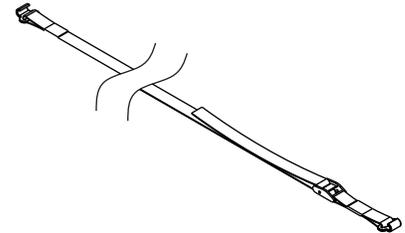
Net (1)
(Part# 3B7224)



Plastic Cable Tie (8)
(Part# JZ220 Pack of 8)

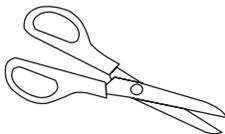


NXT Strap (1)
(Part# JZ221-186)

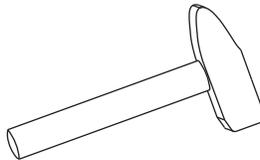


Assembly Tools

Scissors



Mallet



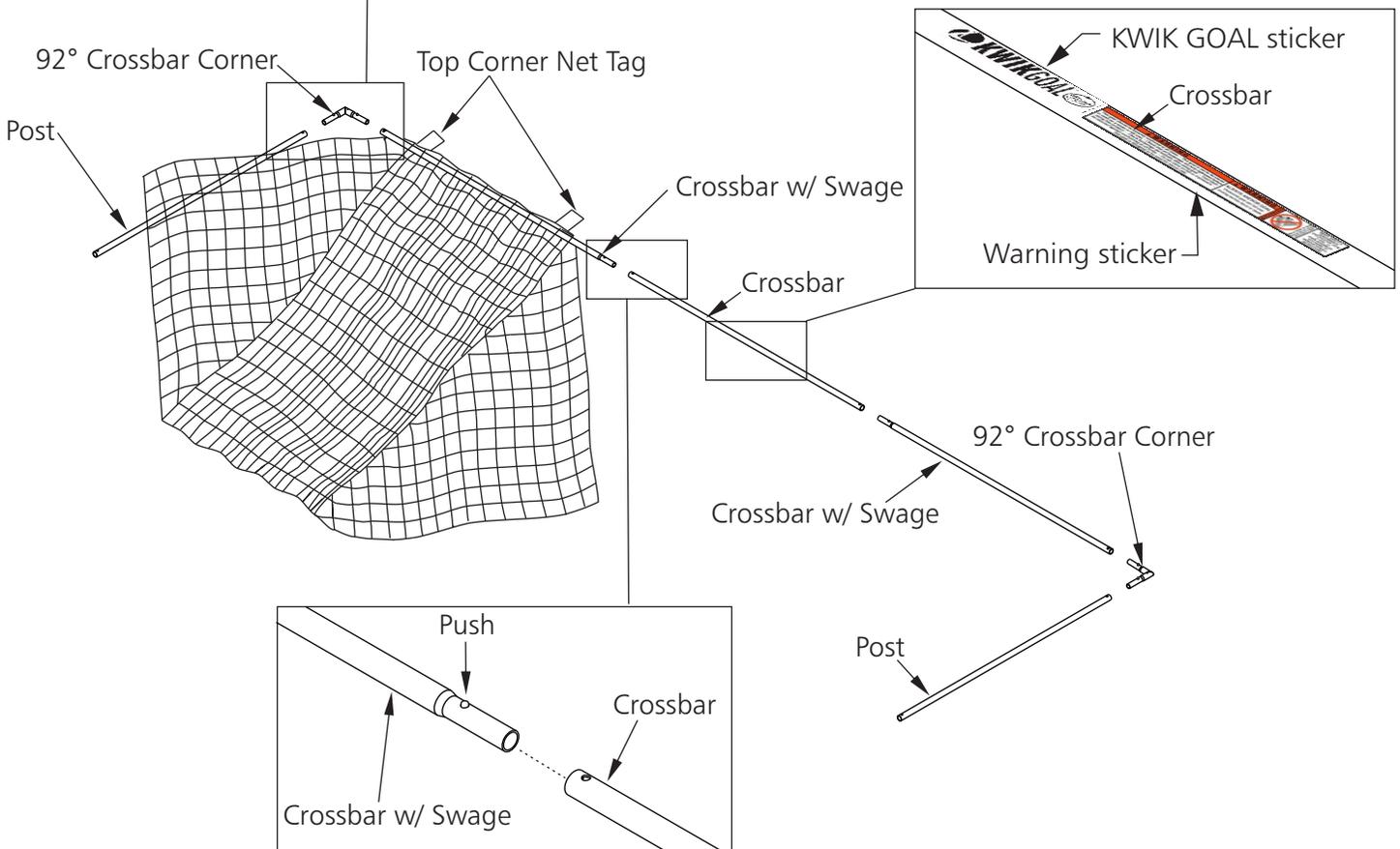
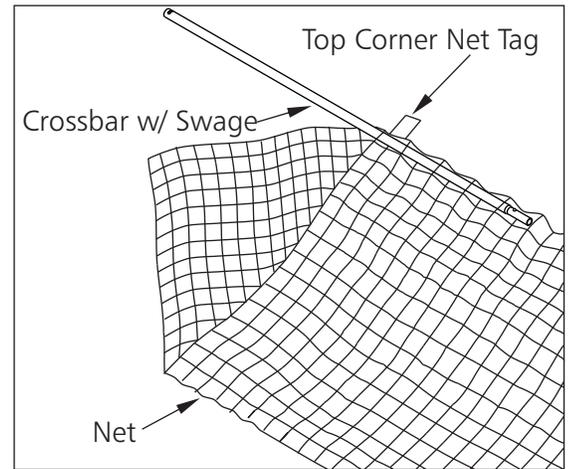
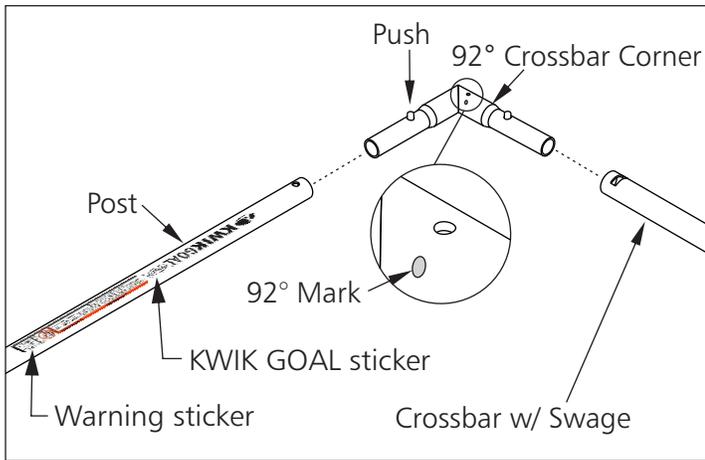
*****CAUTION*****

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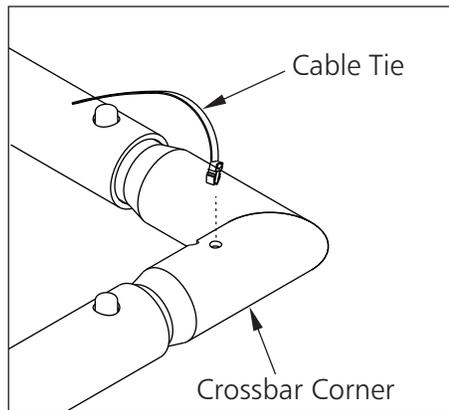
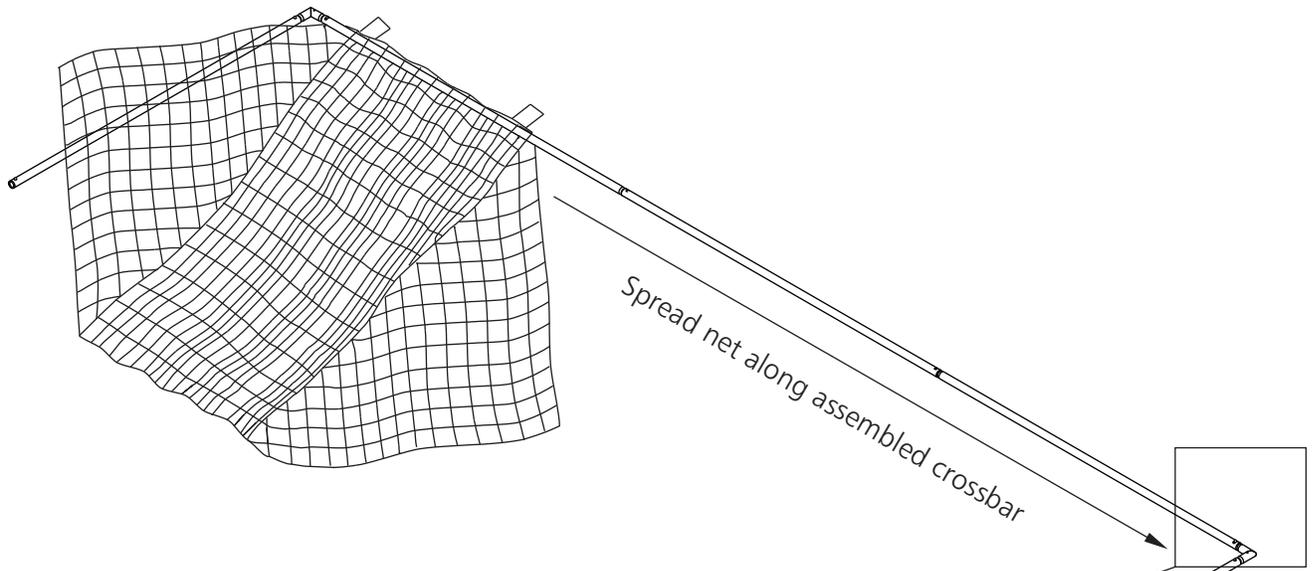
3. Lay out crossbars and posts, take note of the direction of stickers on posts and crossbar. Weave net on to one crossbar using top corner tags as a guide. Connect all crossbars and 92° crossbar corners.



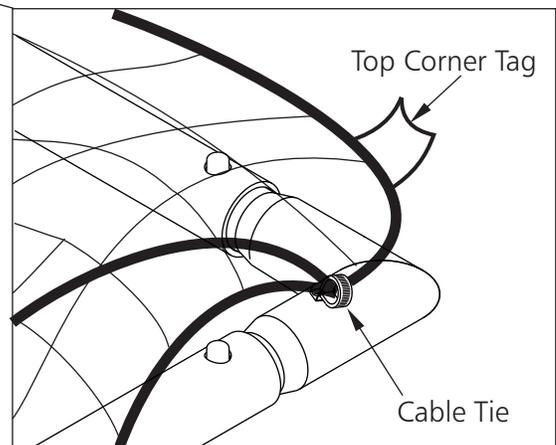
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4. Spread net along assembled crossbars. To secure net to the corners, insert plastic cable ties into each 92° crossbar corner.



5. Secure corners of net with cable ties, using top corner tags as a guide.



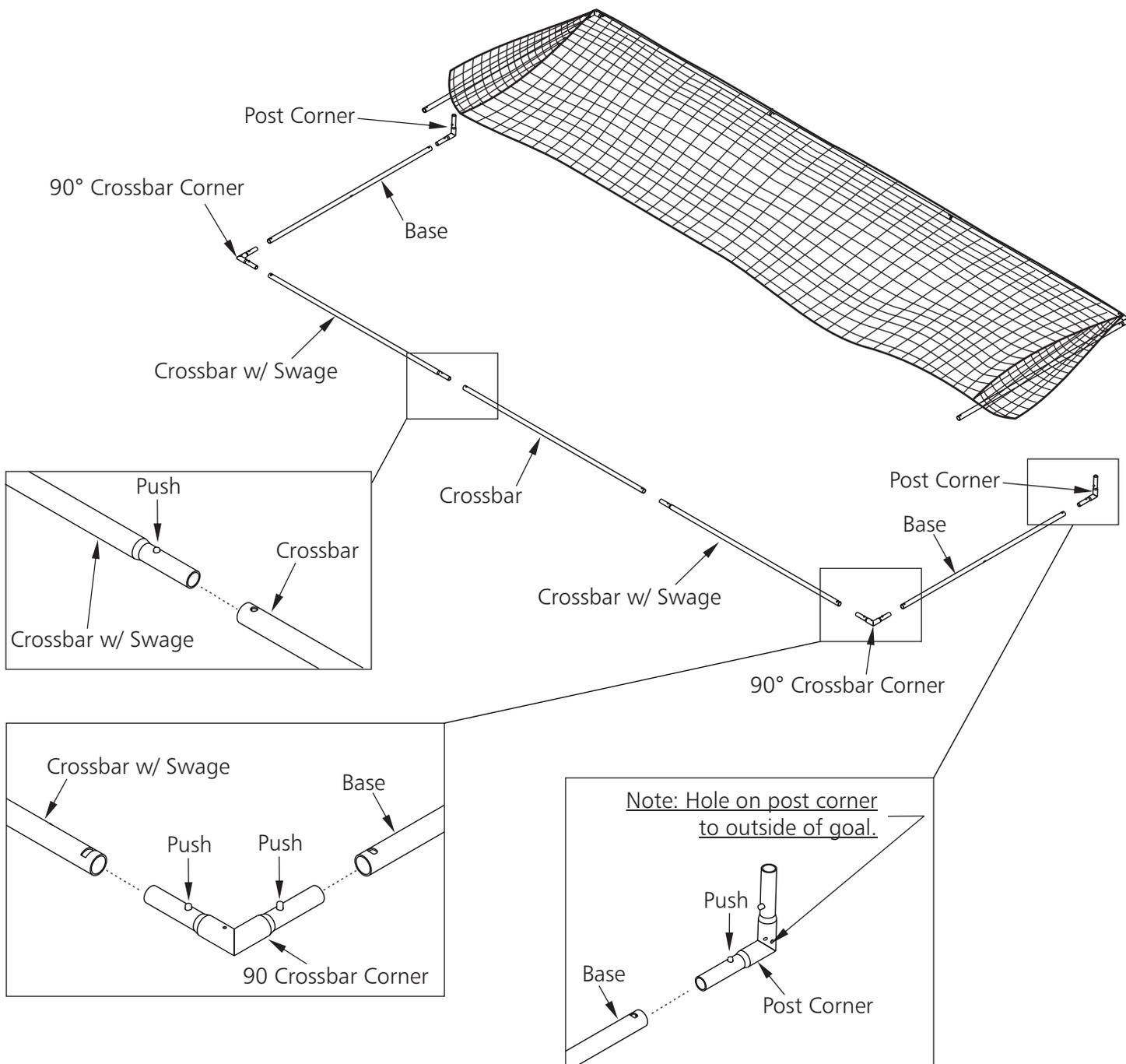
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- Lay out base frame crossbars and bases at location near assembled post and crossbars. Connect all crossbars and 90° crossbar corners.

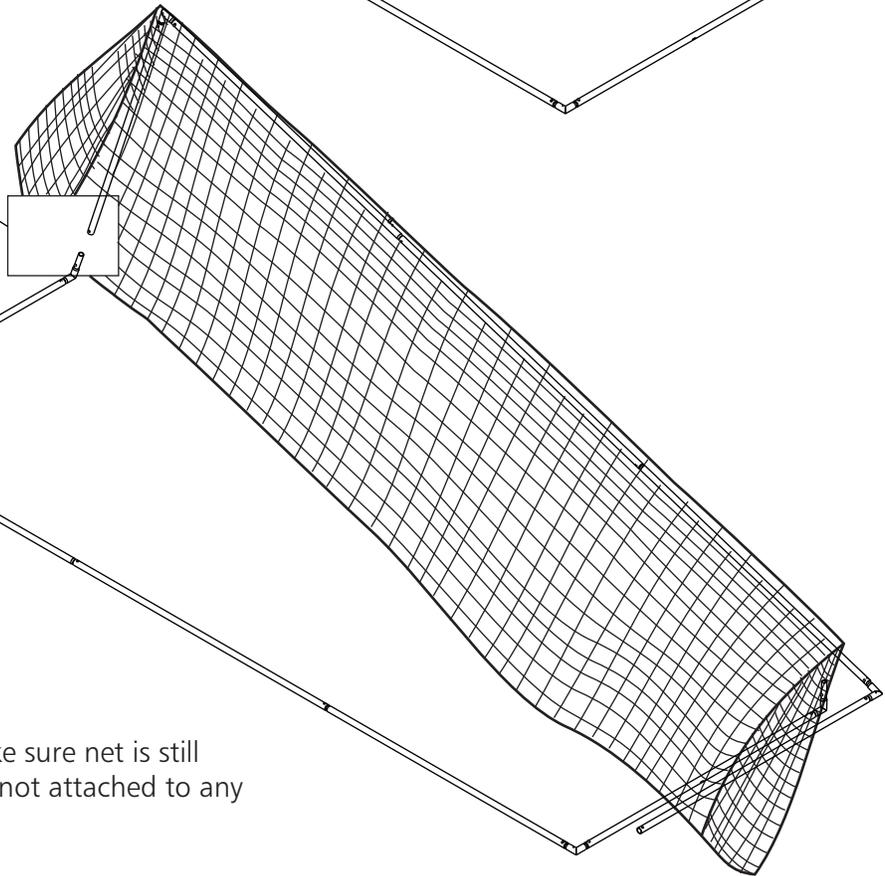
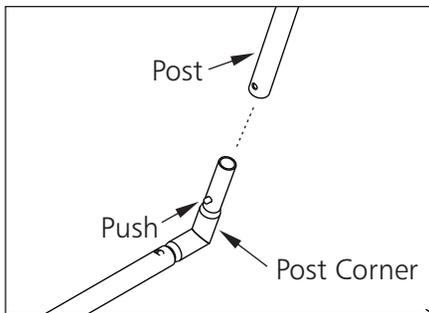
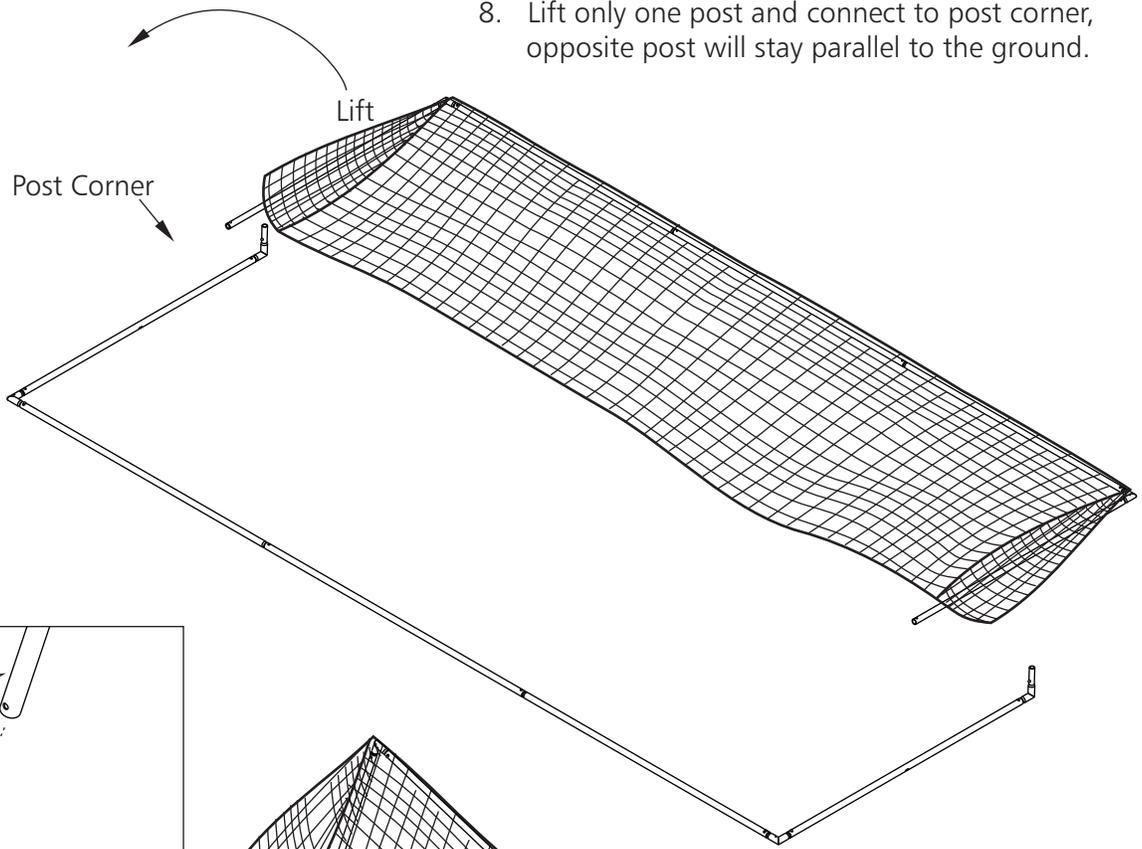


- Attach post corners to bases as shown.

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8. Lift only one post and connect to post corner, opposite post will stay parallel to the ground.

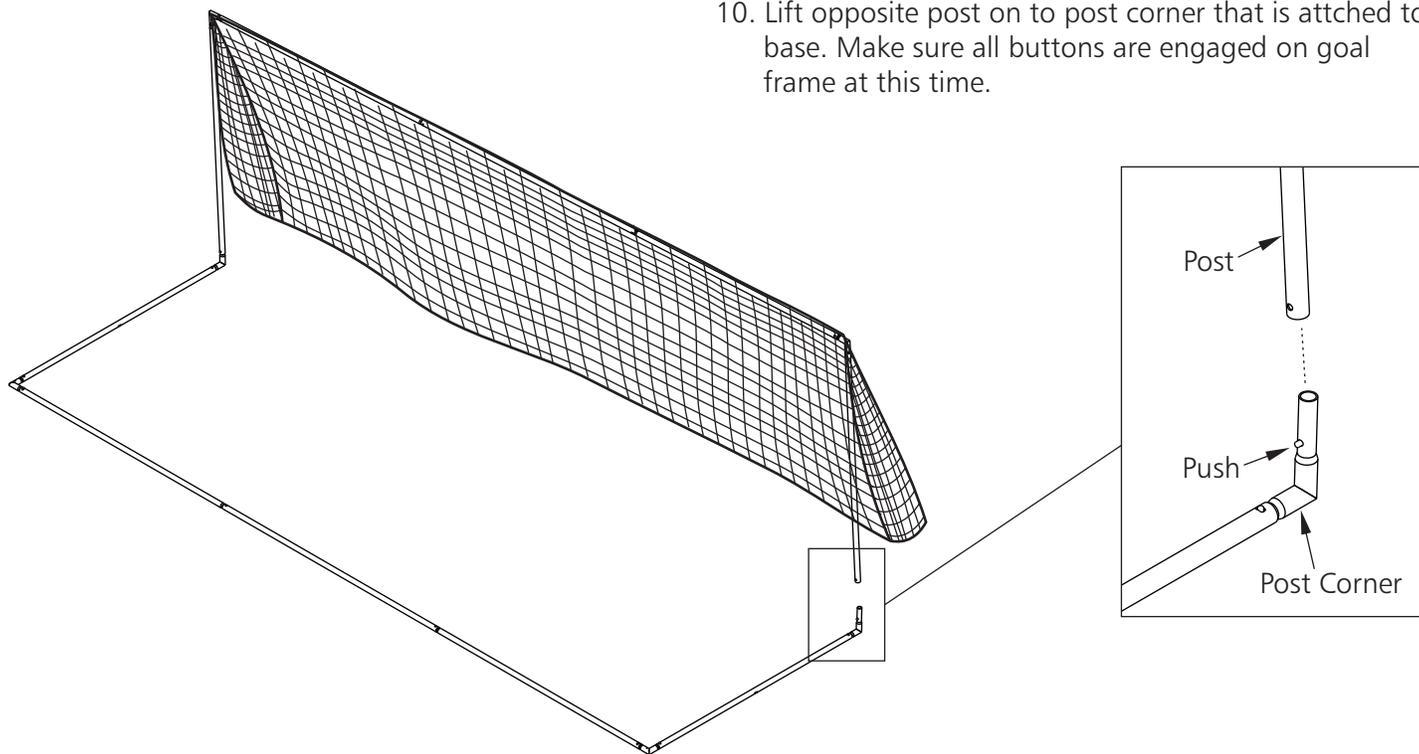


9. Connect post to post corner. Make sure net is still hanging only from crossbar and not attached to any other part of goal frame.

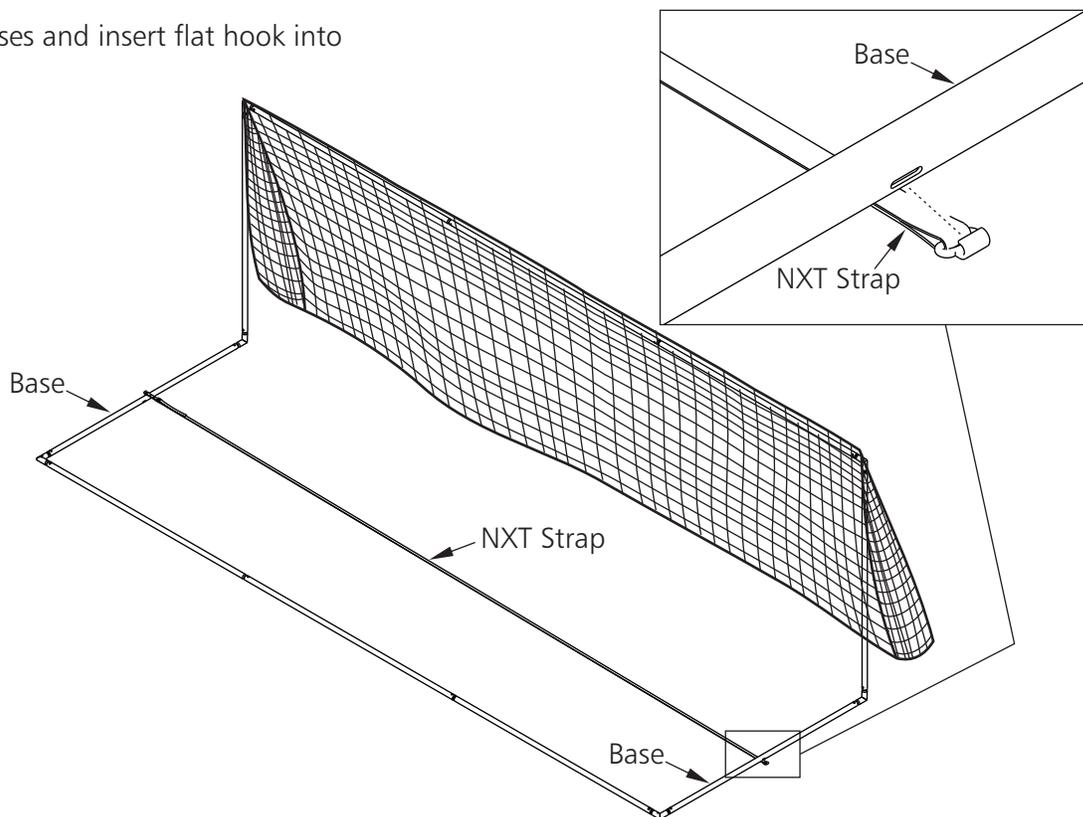
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10. Lift opposite post on to post corner that is attached to base. Make sure all buttons are engaged on goal frame at this time.



11. Put NXT strap under bases and insert flat hook into slots as shown.



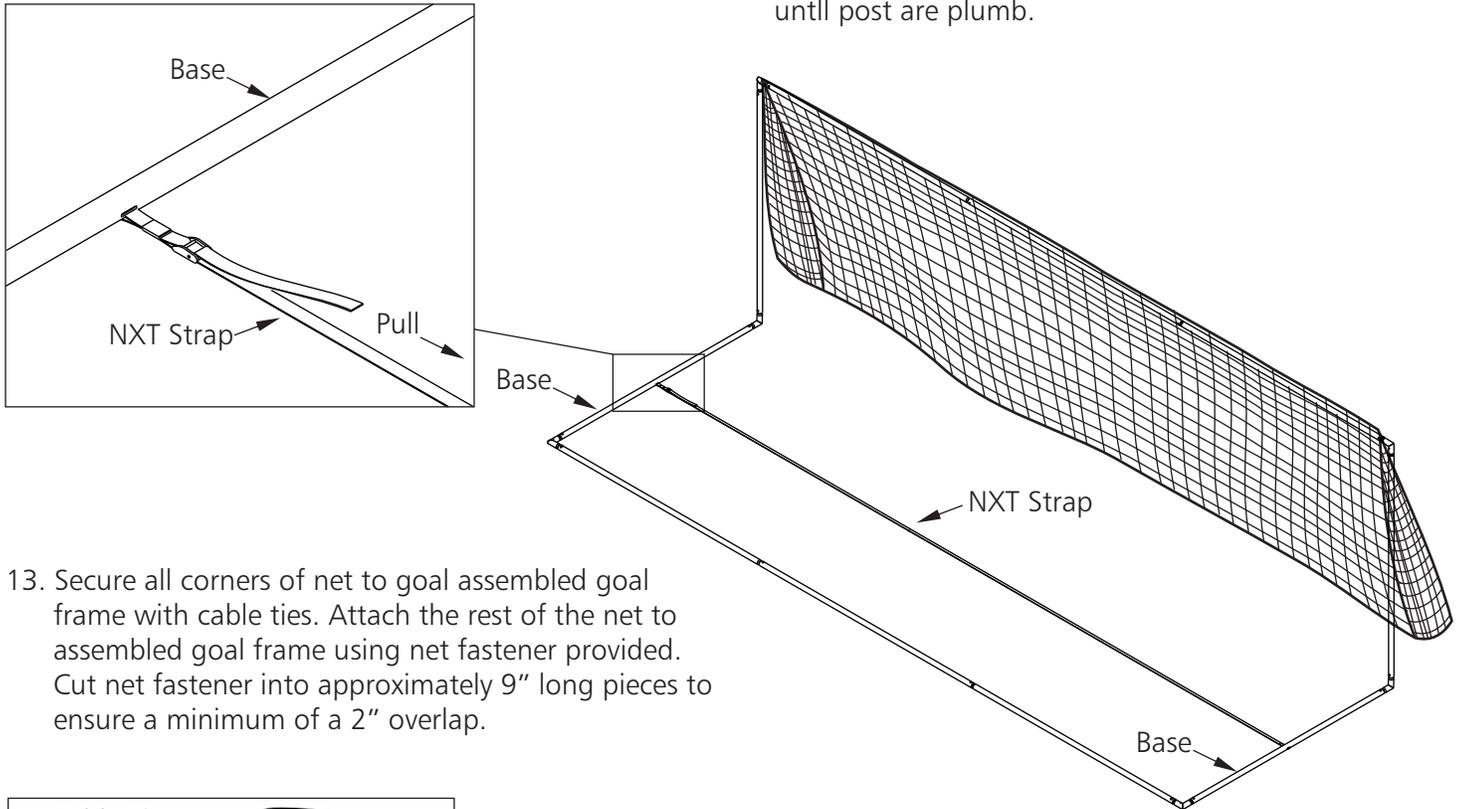
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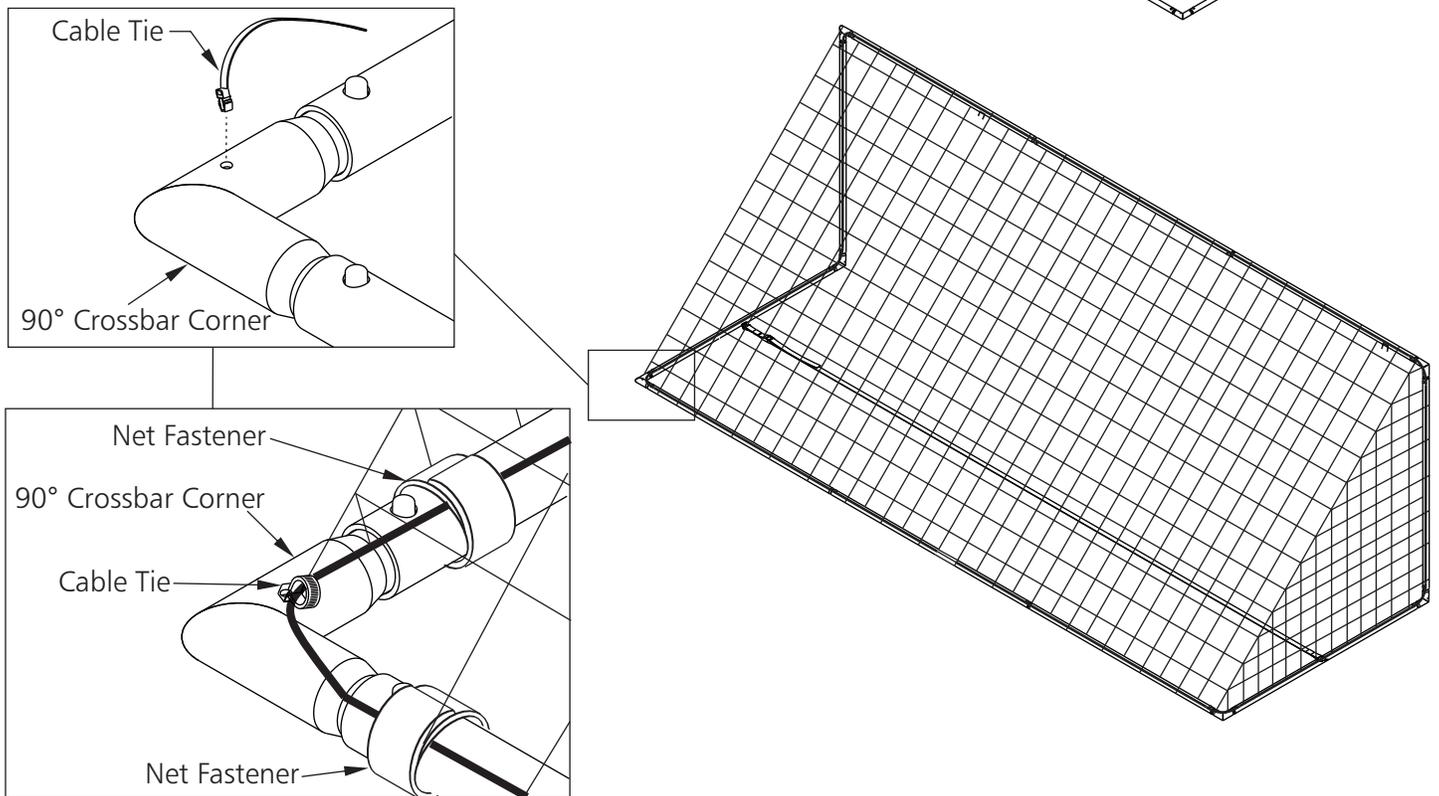
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12. Make sure flat hooks are in slots on base, pull strap until post are plumb.



13. Secure all corners of net to goal assembled goal frame with cable ties. Attach the rest of the net to assembled goal frame using net fastener provided. Cut net fastener into approximately 9" long pieces to ensure a minimum of a 2" overlap.



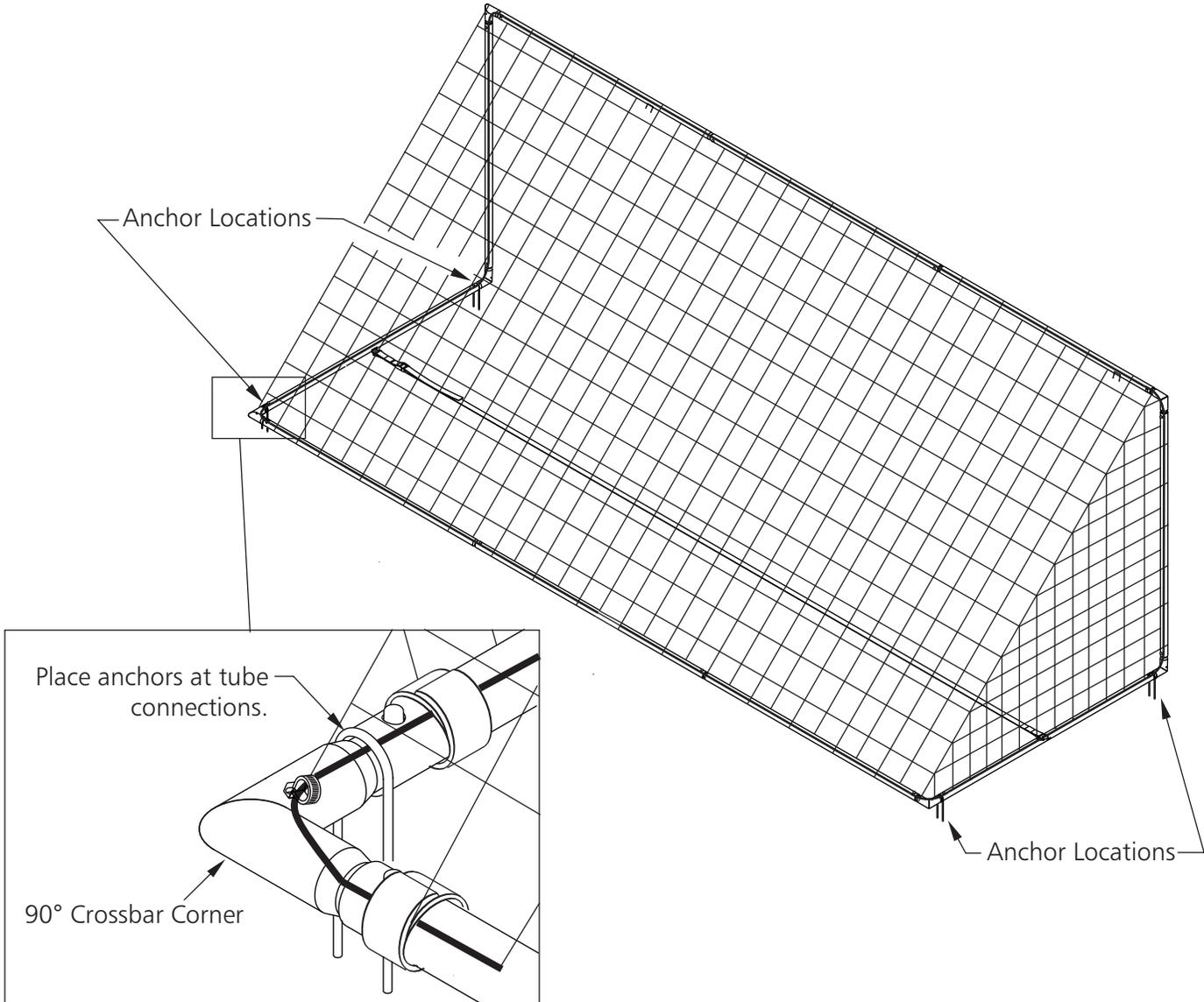
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14. Secure goal at desired location with ground anchors where corners connect to bases as shown.



Go to kwikgoal.com for additional product information.

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