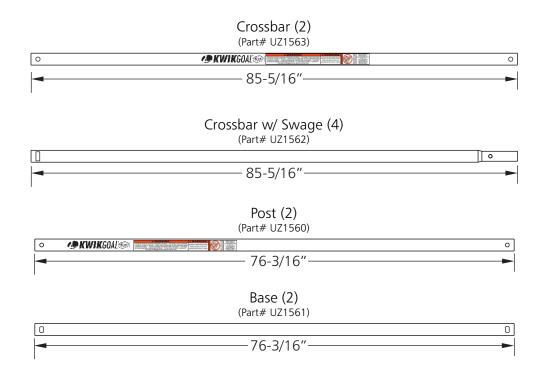


# **ASSEMBLY INSTRUCTIONS FOR 2B4005 GOAL**

- 1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
- 2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



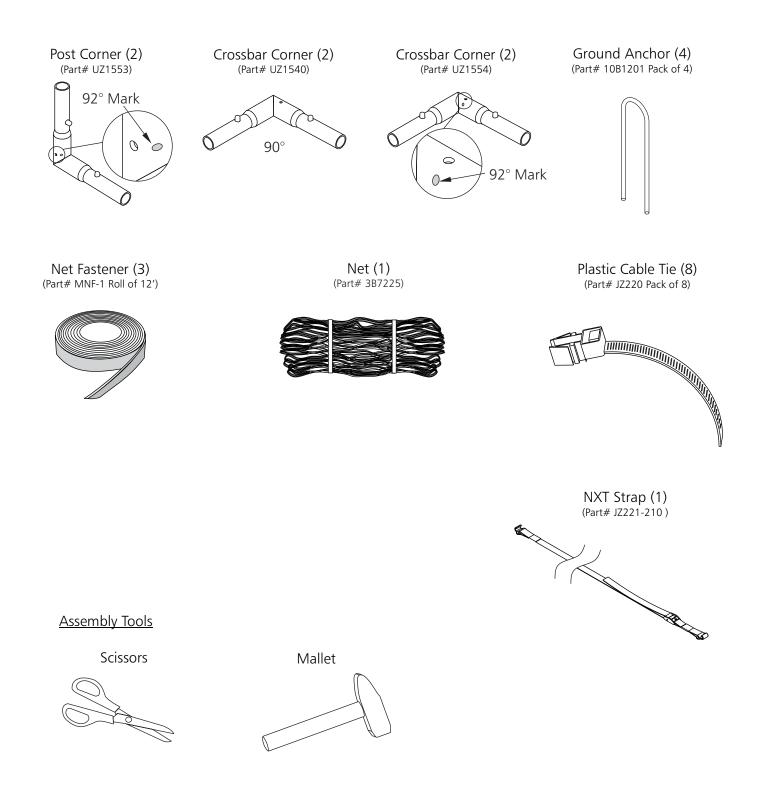
## \*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.



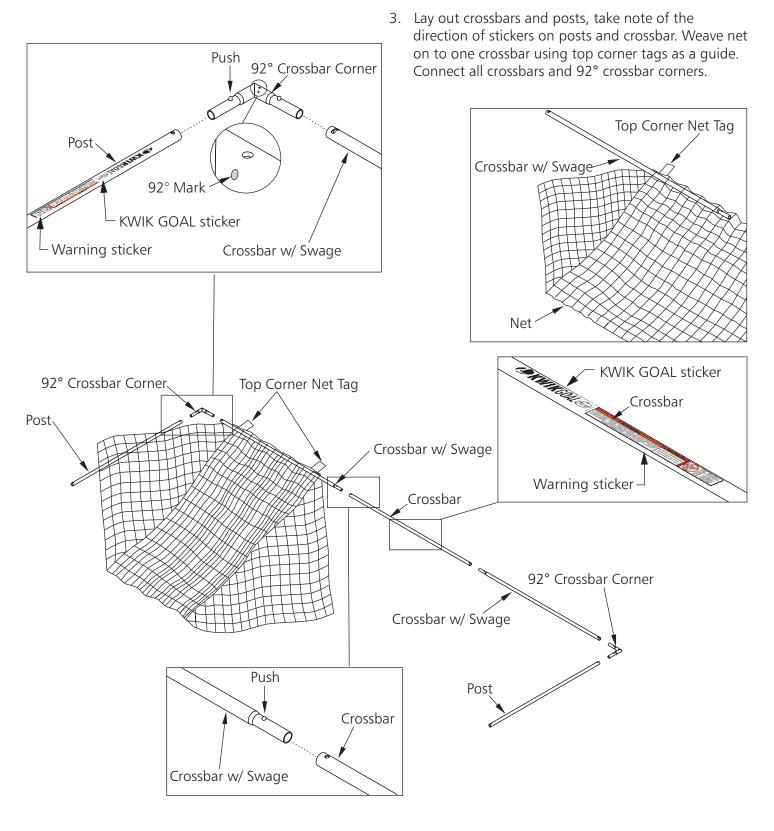
# IMPORTANT GOAL SAFETY INSTRUCTIONS READ CAREFULLY

- 1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
- 2. Safety/Warning labels must be clearly visible.
- 3. Securely anchor moveable soccer goals at ALL times.
- 4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
- 5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
- 6. NEVER allow anyone to climb on the net or goal framework.
- 7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
- 8. Remove nets when goals are not in use.
- 9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
- 10. Fully disassemble goals for seasonal storage.



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4. Spread net along assembled crossbars. To secure net to the corners, insert plastic cable ties into each 92° crossbar corner. Spread net along assembled crossbar Cable Tie Crossbar Corner Top Corner Tag 5. Secure corners of net with cable ties, using top corner tags as a guide.

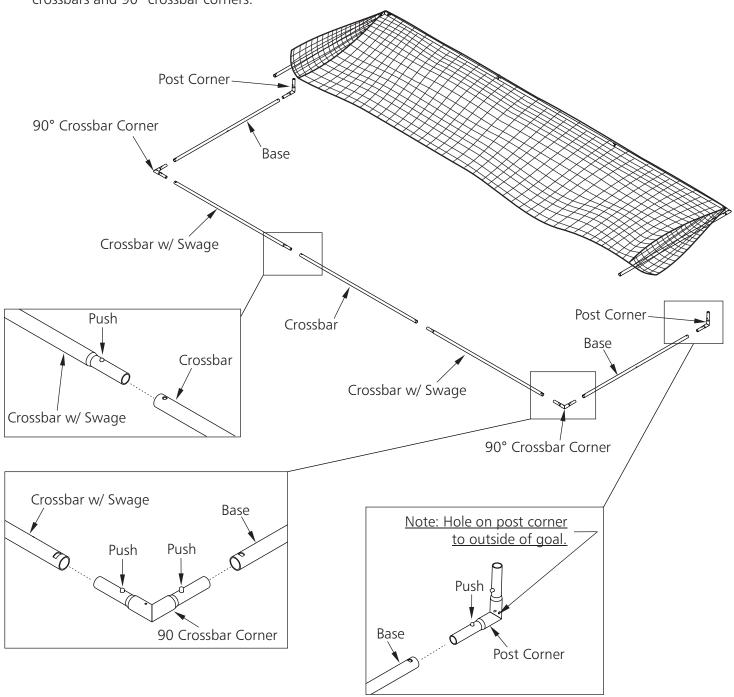
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Cable Tie

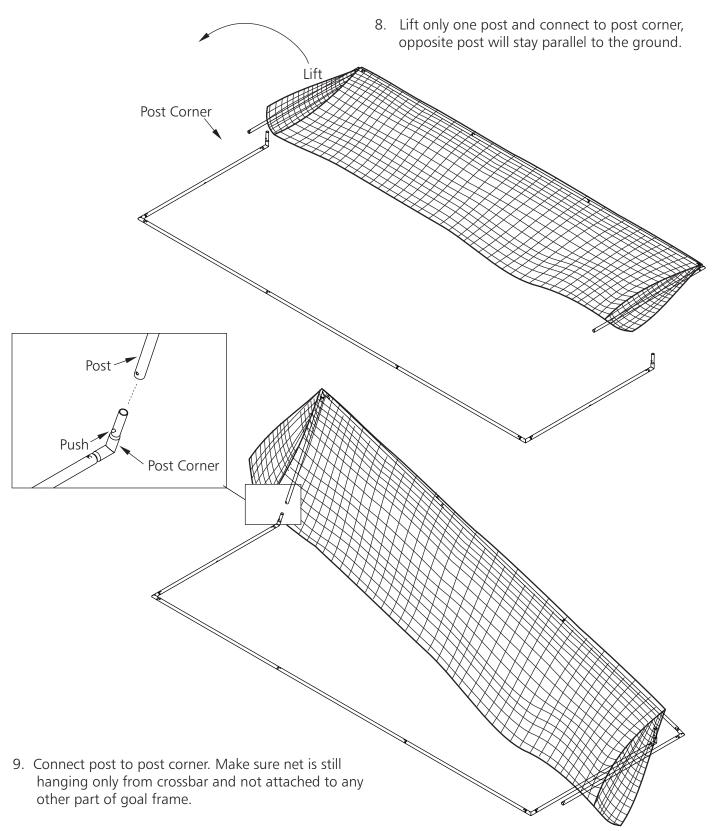
6. Lay out base frame crossbars and bases at location near assembled post and crossbars. Connect all crossbars and 90° crossbar corners.



7. Attach post corners to bases as shown.

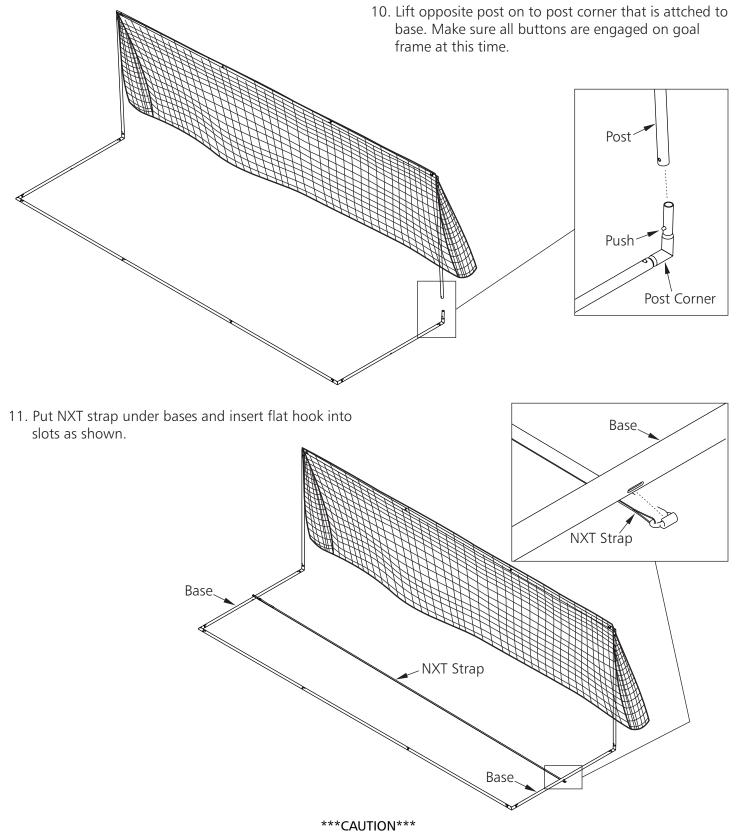
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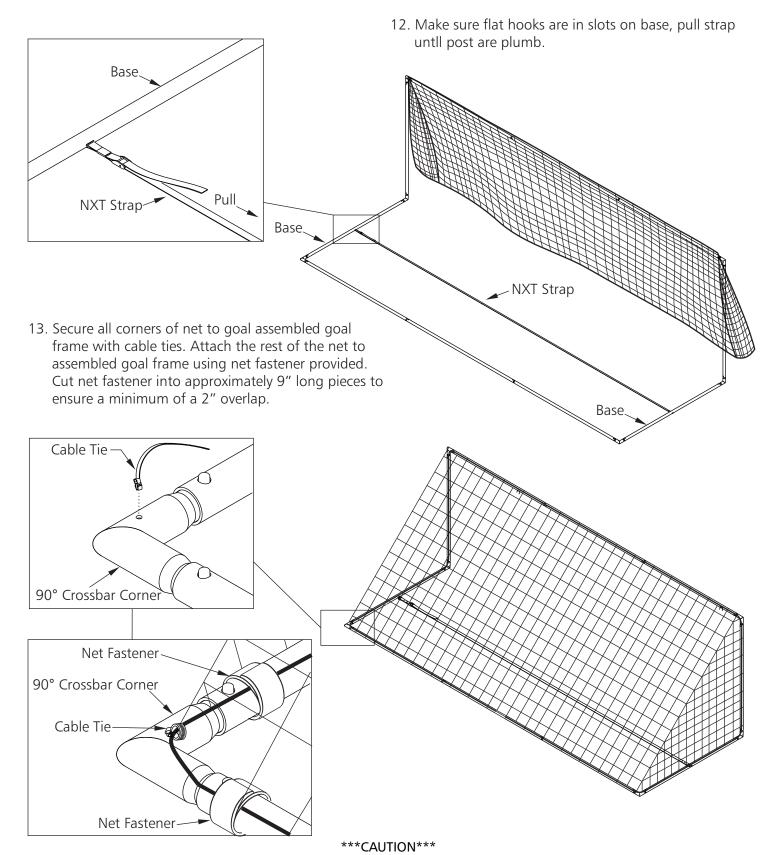


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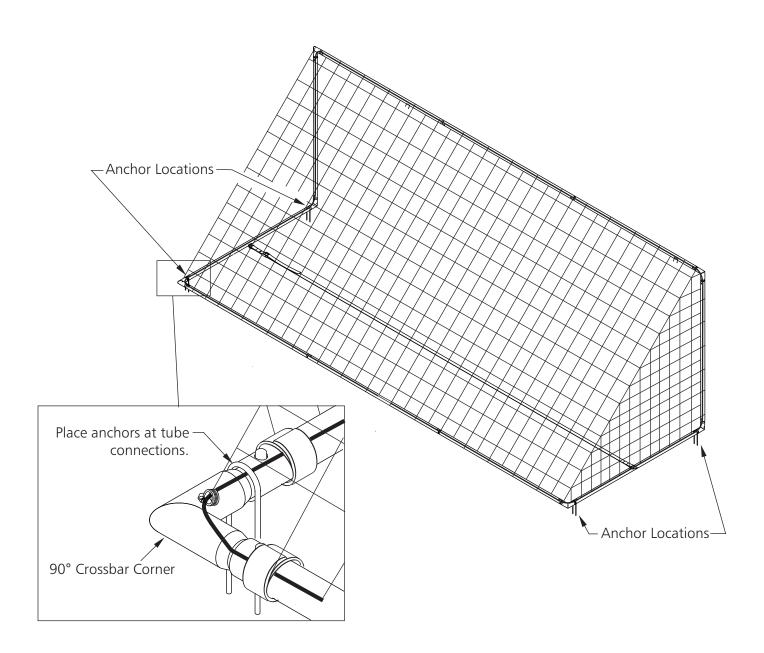


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14. Secure goal at desired location with ground anchors where corners connect to bases as shown.



Go to kwikgoal.com for additional product information.

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