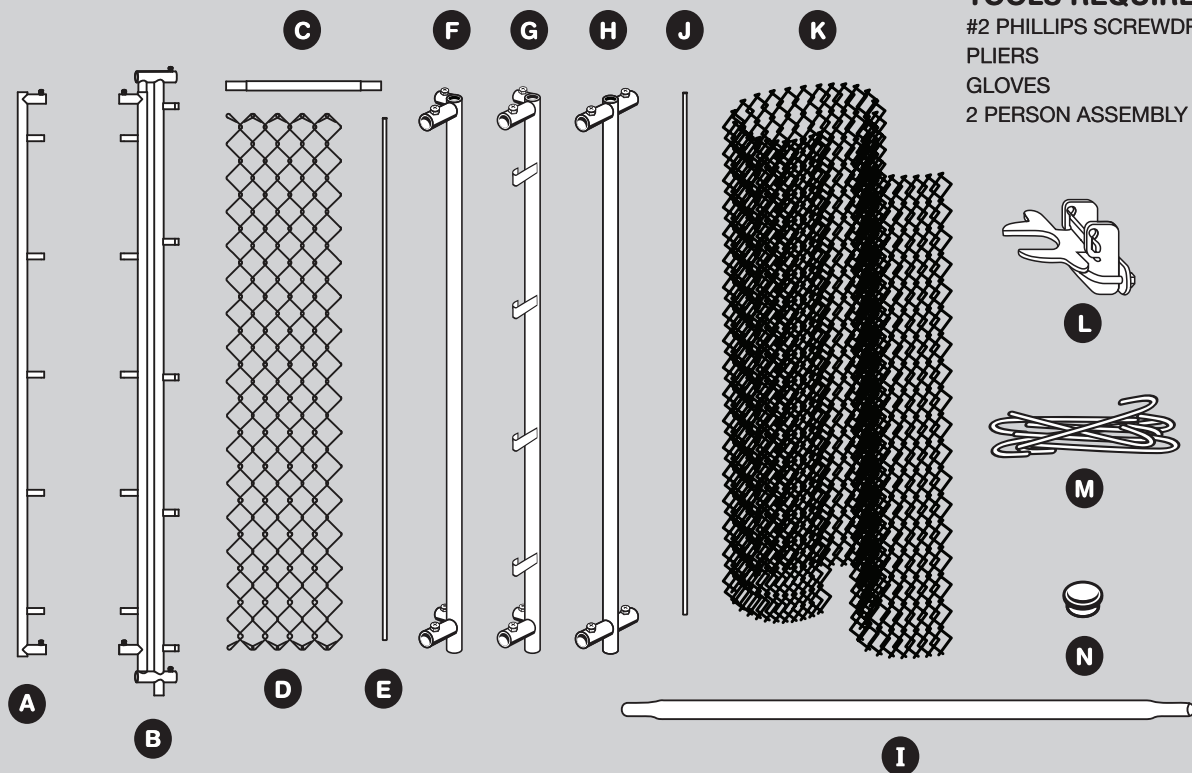




# chain link outdoor dog run

Read instructions completely before beginning assembly.

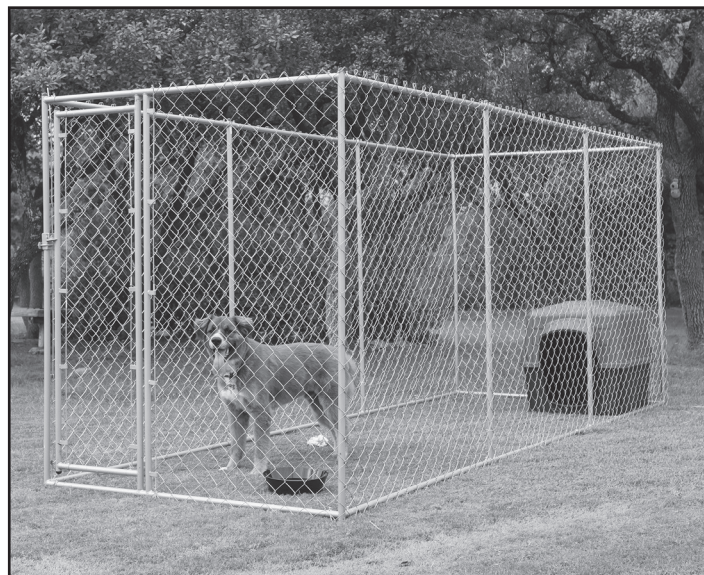


## PARTS:

- A:** GATE PERIMETER LATCH SIDE (1)  
**B:** GATE PERIMETER HINGE SIDE (1)  
**C:** GATE PERIMETER HINGE TUBES (2)  
**D:** CHAIN LINK MESH FOR GATE (1)  
**E:** TENSION RODS FOR GATE (2)

- F:** CORNER STANDS WITHOUT TENSION  
ROD CLIPS (3)  
**G:** CORNER STANDS WITH TENSION  
ROD CLIPS (1)  
**H:** CENTER STANDS (4)  
**I:** SIDE RAILS (16)

- J:** TENSION RODS FOR DOG RUN (2)  
**K:** CHAIN LINK MESH FOR DOG RUN (1)  
**L:** GATE LATCH (1)  
**M:** STEEL WIRE TIES (60)  
**N:** PLASTIC CAPS (9)



## Step 1 – Site Preparation

- A. Choose a site that is flat and free of foreign objects, toxic matter, and pests. For the safety of your pet, protection from the weather should be considered in choosing a location.
- B. Confirm that the dog run configuration (10'x10' or 5'x15') fits within the chosen site (FIGURE 1).

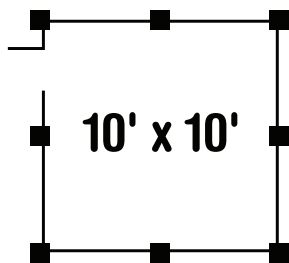
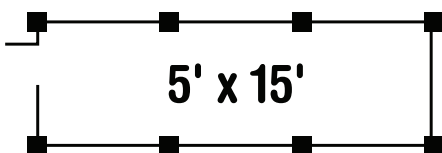


FIGURE 1



## Step 2 – Assembly Preparation

Carefully unpack contents of box and identify all parts as shown on the parts list.

**NOTE** – During assembly, it may be necessary to loosen the set screws positioned on the receiving tubes of the gate, center and corners stands using a #2 Phillips screwdriver. Power tools are not recommended.

**CAUTION:** Wear gloves during assembly as some parts may have rough edges.

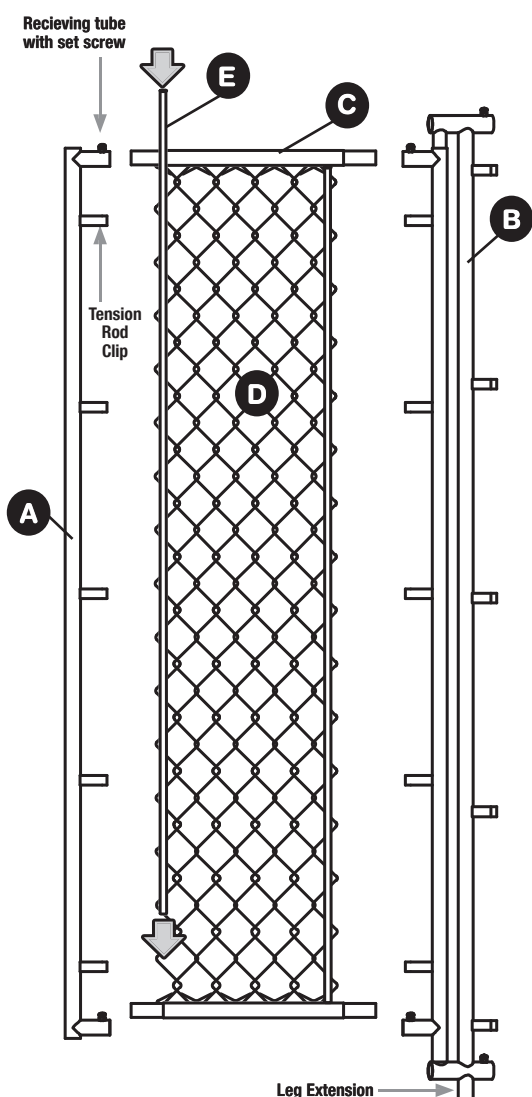


FIGURE 2

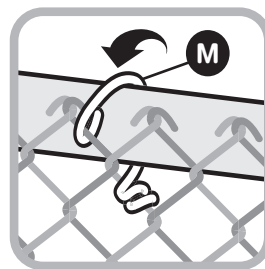
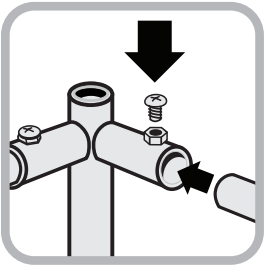


FIGURE 3

## Step 3 – Gate Assembly

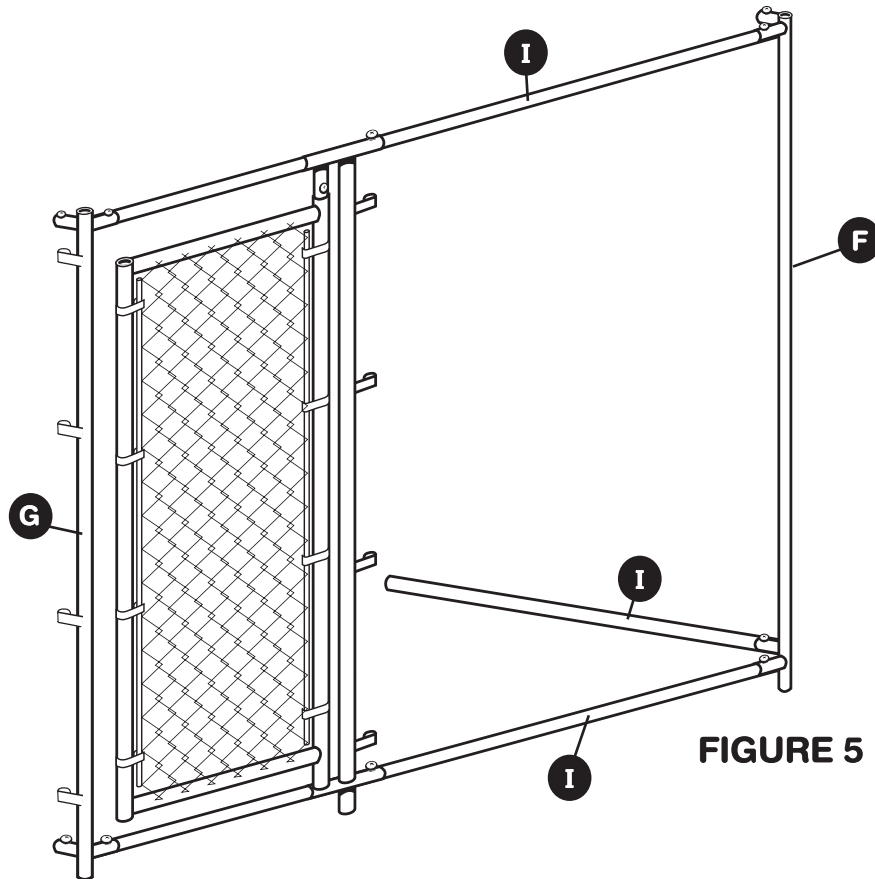
1. Assemble the gate with parts lying on the ground. Lay out parts as shown in diagram to left. Tension rod clips should be facing away from you (toward the inside of the dog run).
2. Insert **gate perimeter tubes (C)** into upper and lower receiving tubes on **gate perimeter latch side (A)**, attach this unit to **gate perimeter hinge side (B)** with leg extension on the bottom. Make sure tubes are fully inserted and tighten set screws (do not over tighten).
3. Insert **tension rods (E)** into both sides of the **chain link mesh for gate (D)**. Attach the tension rods to the clips on the interior of the gate. Mesh should be taut when inserted into the gate.  
**TIP** – if the chain link mesh is too wide you can easily remove chain link “pickets” to achieve the desired dimensions. Straighten out the ends of the picket to be removed and twist the picket as you pull it from the mesh (FIGURE 2).
4. Using pliers secure the chain link mesh to the gate with **steel wire ties (M)** (2 on bottom, 2 on top). For the safety of your pet, make sure that the ends of the steel wire ties are on the outside of the dog run. (FIGURE 3).

#### **Step 4 – Dog Run Frame Assembly**

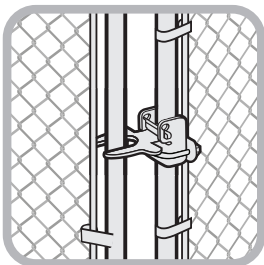


**FIGURE 4**

1. Lay the gate flat with the hinges positioned on your right. Slide a **side rail (I)** into the upper and lower receiving tubes of the **gate perimeter (B)**. Wait to tighten set screws on the receiving tube of the gate perimeter. You will tighten these set screws in step 4.9
2. Attach the **corner stand with clips (G)** to the upper and lower side rails on the latch side of the gate (make certain the leg extension is positioned on the bottom). Tighten set screws (do not over tighten). (FIGURE 4)
3. Attach the **corner stand without clips (F)** on the right side of the side rails. Tighten set screws.
4. Carefully stand the front side upright.
5. Insert **side rail (I)** into the lower receiving tubes of corner stand. Tighten set screws. (FIGURE 5)



**FIGURE 5**

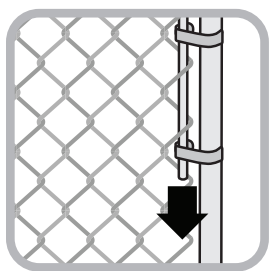


**FIGURE 6**

6. Insert the upper **side rail (I)** into the corner stand and attach a **center stand (H)**. Tighten set screws.
7. Continue adding upper and lower side rails with center or corner stands as needed (depending on your chosen configuration). Tighten set screws as you go.
8. Attach the **gate latch (L) to the gate perimeter latch side (A)** at a mid-point on the perimeter tube. Tighten the bolts on the back side of latch assembly until it is firmly attached to the frame. (FIGURE 6) Move the gate into the proper position, allowing for about 1 3/4" – 2" between the gate and the corner stand.
9. Tighten the set screws on the receiving tube of the gate perimeter. (left loose in step 4.1)



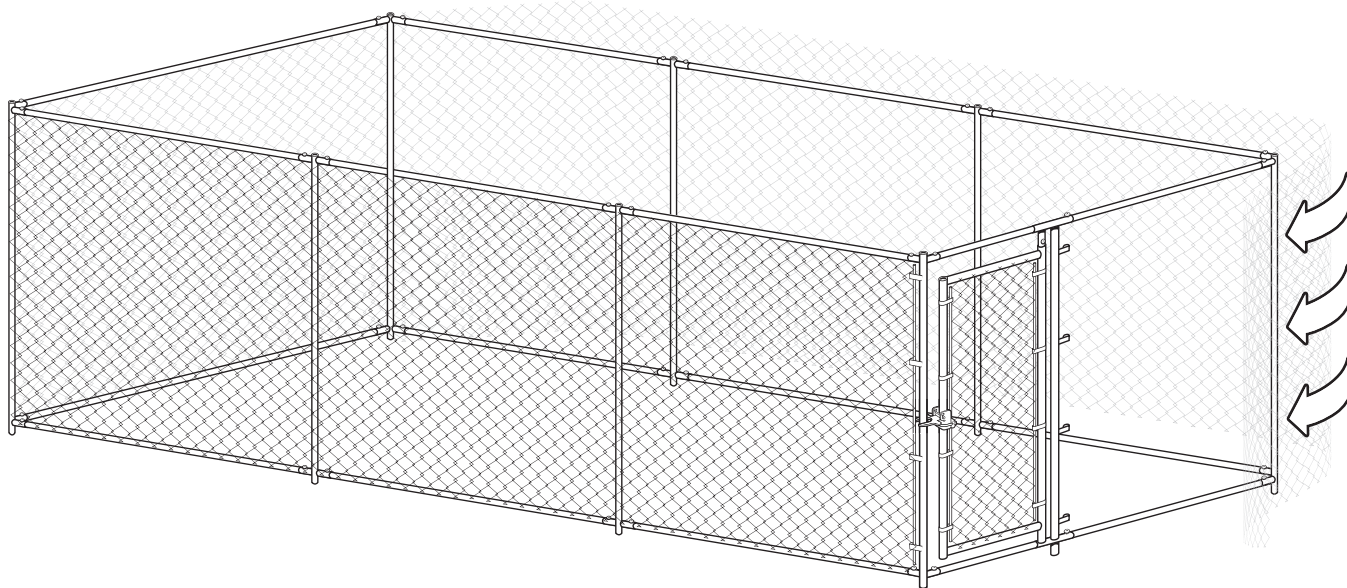
## Step 5 – Chain Link Installation



**FIGURE 7**

1. Unroll the **chain link mesh (K)** on a flat surface.
2. Examine the mesh. Look for pickets that need to be returned to position or that have come unhooked from one another. If pickets have moved out of position in transit, twist gently to return to position. Hook any end crimps together that have come apart. (FIGURE 2)
3. Roll the chain link back up. The roll will be larger than in its original state.
4. Stand the chain link on end so that you may unroll it during installation. Insert a round **tension rod (J)** into the edge of the chain link (FIGURE 7). Attach the chain link mesh to the **corner stand with tension rod clips (G)** on the latch side of the gate. Carefully unroll the chain link mesh on the outside of the dog run frame. At each center or corner stand, make sure the chain link is taut. Secure the chain link to the top and bottom rails with **steel wire ties (M)**. (FIGURE 3) Place the wire ties approximately 18" apart on the top rails and 12" apart on the bottom rails. For the safety of your pet, make sure that the ends of the steel wire ties are on the outside of the dog run.
5. Continue working in sections to unroll the chain link mesh, pulling taut and securing with steel wire ties.
6. Once the entire dog run has been covered with the chain link mesh, install the final **tension rod (J)** through the edge of the chain link mesh. Clip it into the tension rod clips on the gate perimeter hinge side. (FIGURE 8)

**TIP** – if the chain link mesh is not taut, you can easily remove chain link “pickets” to achieve the desired tension. Straighten out the ends of the picket to be removed and twist the picket as you pull it from the mesh. (FIGURE 2)



**FIGURE 8**

## **CAUTIONS**

- This dog run is not for use with aggressive breeds of dogs, or dogs that have shown aggressive behavior.
- It is important to properly introduce your pet to this product if they are not accustomed to such constraint.
- A pet not specifically trained to be contained in this product may attempt to escape, dig, climb, and/or chew out of the dog run, causing serious harm or death to the pet.
- Consult your veterinarian or trainer to determine an appropriate training method for your pet.
- To avoid risk of the dog becoming caught or immobilized, remove all leashes, collars and pet clothing before placing the dog in the dog run.
- Optional sun shade is only intended to provide shade. It is not designed to provide protection from all weather. The optional sun shade is NOT designed to provide additional security or containment. Do not use optional sun shade in extreme high winds.
- For added security, the use of a lock with the latch is recommended. Lock is not provided.
- Do not climb on the outdoor dog run.
- Children should not be allowed in, on or around the dog run.
- Regularly inspect this product to make certain the chain link mesh is taut, edges do not protrude or have become disengaged, set screws are tight, and that your pet has not caused damage to infringe on the functionality and safety of the unit.
- If any structural component is discovered to be broken or missing, stop the use of this product immediately.
- Regularly inspect the surface beneath this product to make certain it is clean and free from foreign objects and pests that could be harmful to your dog, such as ants, bees, wasps, etc.
- Comply with all local licensing and insurance regulations in connection with the use of an outdoor dog run.
- This product is designed for use with certain dogs only and is NOT intended for any other uses such as, but not limited to:
  - Surrounding swimming pools
  - Surrounding children's play areas
  - As a security barrier