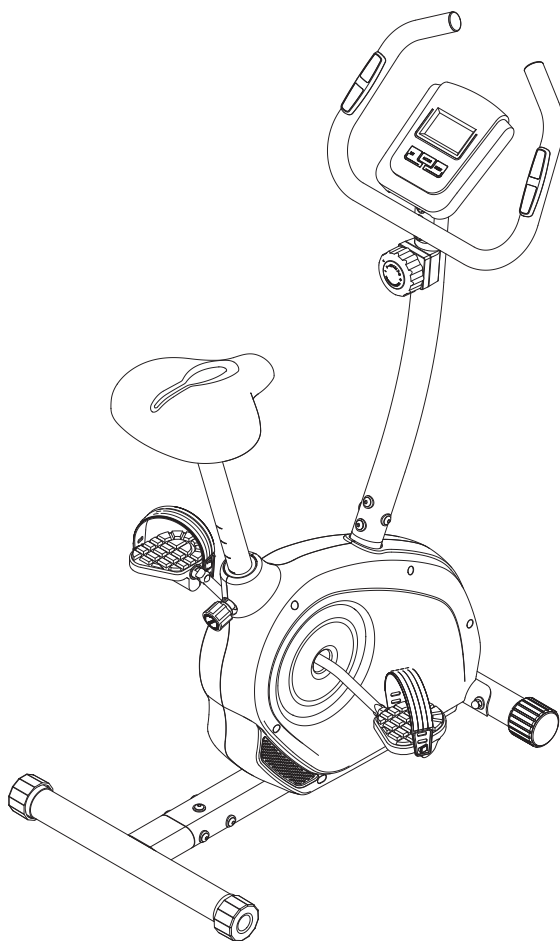


STAMINA® 1310

Magnetic Upright Exercise Bike

Owner's Manual



Product May Vary Slightly From Pictured.

CAUTION:
Weight on this product should not exceed 250 lbs.

⚠ WARNING

Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment. If you feel faint or dizzy, immediately discontinue use of this equipment. Serious bodily injury can occur if this equipment is not assembled and used correctly. Serious bodily injury can also occur if all instructions are not followed. Keep others and pets away from equipment when in use. Always make sure all bolts and nuts are securely tightened prior to each use. Follow all safety instructions in this manual.

When calling for parts or service, please specify the following number:

Model#: 15-1310

This Product is Distributed Exclusively by



2040 N. Alliance, Springfield, MO 65803
Customer Care
1 (800) 375-7520
www.staminaproducts.com

**STAMINA PRODUCTS
MADE IN CHINA**

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2016, 08

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SAFETY INSTRUCTIONS

- ⚠ WARNING** This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.
- ⚠ WARNING** Consult your physician before starting this or any exercise program. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any health problem. This product is for home use only. Do not use in institutional or commercial applications. Failure to follow all warnings and instructions could result in serious injury or death.
- ⚠ WARNING** To reduce the risk of serious injury, read the following Safety Instructions before using the **1310 Magnetic Upright Exercise Bike**.

1. Save these instructions and ensure that other exercisers read this manual prior to using the **1310 Magnetic Upright Exercise Bike** for the first time.
2. Read all warnings and cautions posted on the **1310 Magnetic Upright Exercise Bike**.
3. The **1310 Magnetic Upright Exercise Bike** should only be used after a thorough review of the Owner's Manual. Make sure that it is properly assembled and tightened before use.
4. We recommend that two people be available for assembly of this product.
5. Keep children away from the **1310 Magnetic Upright Exercise Bike**. Do not allow children to use or play on the **1310 Magnetic Upright Exercise Bike**. Keep children and pets away from the **1310 Magnetic Upright Exercise Bike** when it is in use.
6. The **1310 Magnetic Upright Exercise Bike** is not a freewheeling exercise bike; therefore, pedal speed should be reduced in a controlled manner to prevent injury from spinning pedals.
7. Do not ride the **1310 Magnetic Upright Exercise Bike** while standing up.
8. It is recommended that you place this exercise equipment on an equipment mat.
9. Set up and operate the **1310 Magnetic Upright Exercise Bike** on a solid level surface. Do not position the **1310 Magnetic Upright Exercise Bike** on loose rugs or uneven surfaces.
10. Make sure that adequate space is available for access to and around the **1310 Magnetic Upright Exercise Bike**.
11. Adjust the Leveling Caps(31) on the Rear Stabilizer(3) so that the bike sits on the floor without rocking.
12. Before using, inspect **1310 Magnetic Upright Exercise Bike** for worn or loose components, and securely tighten or replace any worn or loose components prior to use.
13. Before getting on the **1310 Magnetic Upright Exercise Bike**, always check the Seat Post(4), Pedals(33, 35), and Handlebar(6) to be sure they are secure. The Adjustment Knob(26) must be inserted into one of the holes in the Seat Post(4) and securely tightened.
14. Each user should adjust the seat per instructions on page 12.
15. Do not attempt to adjust the seat while you are on the **1310 Magnetic Upright Exercise Bike**.
16. Consult a physician prior to commencing an exercise program and follow his/her recommendations in developing your fitness program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.
17. Always choose the workout which best fits your physical strength and flexibility level. Know your limits and train within them. Always use common sense when exercising.
18. Do not wear loose or dangling clothing while using the **1310 Magnetic Upright Exercise Bike**.
19. Never exercise in bare feet or socks; always wear proper footwear such as running, walking, or cross training shoes that fit well, provide foot support, and feature non-skid rubber soles.
20. Be careful to maintain your balance while using, mounting, dismounting, or assembling the **1310 Magnetic Upright Exercise Bike**, loss of balance may result in a fall and serious bodily injury.
21. The **1310 Magnetic Upright Exercise Bike** should not be used by persons weighing over 250 pounds.
22. The **1310 Magnetic Upright Exercise Bike** should be used by only one person at a time.
23. The **1310 Magnetic Upright Exercise Bike** is for consumer use only. It is not for use in public or semipublic facilities.



NEED HELP?
CONTACT US FIRST
1 (800) 375-7520
customer.care@staminaproducts.com

Hi! From all of us here at Stamina Products, thank you for your purchase. We know that you have big fitness goals in mind and we are here to help you along. Call us, email us, or send us a message on Facebook. Be sure to contact us if you have any questions on your new product. We look forward to hearing from you!

With your body in mind,
Stamina Customer Care

To enact your warranty and to help us better serve you,
please **go online** and register your new product.

register.staminaproducts.com

It is quick and easy to register online, but if you're a little old school or just need a reason to raise that little flag on your mailbox, fill out the info on the last page of this manual and mail it in.



ONLINE

customer.care@staminaproducts.com
www.staminaproducts.com



TELEPHONE

1 (800) 375-7520



FAX

(417) 889-8064



MAIL

Stamina Products, Inc.
ATTN: Customer Care
P.O. Box 1071
Springfield, MO 65801-1071



facebook.com/StaminaProducts
facebook.com/AeroPilates

CUSTOMER CARE HOURS:

Monday-Thursday, 7:30 AM-5:00 PM, Central Time
Friday, 8:00 AM-3:00 PM, Central Time

BEFORE YOU BEGIN

Thank you for choosing the **1310 Magnetic Upright Exercise Bike**. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest.

It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The **1310 Magnetic Upright Exercise Bike** provides a convenient and simple method to begin your journey of getting your body in shape and achieving a happier and healthier lifestyle.

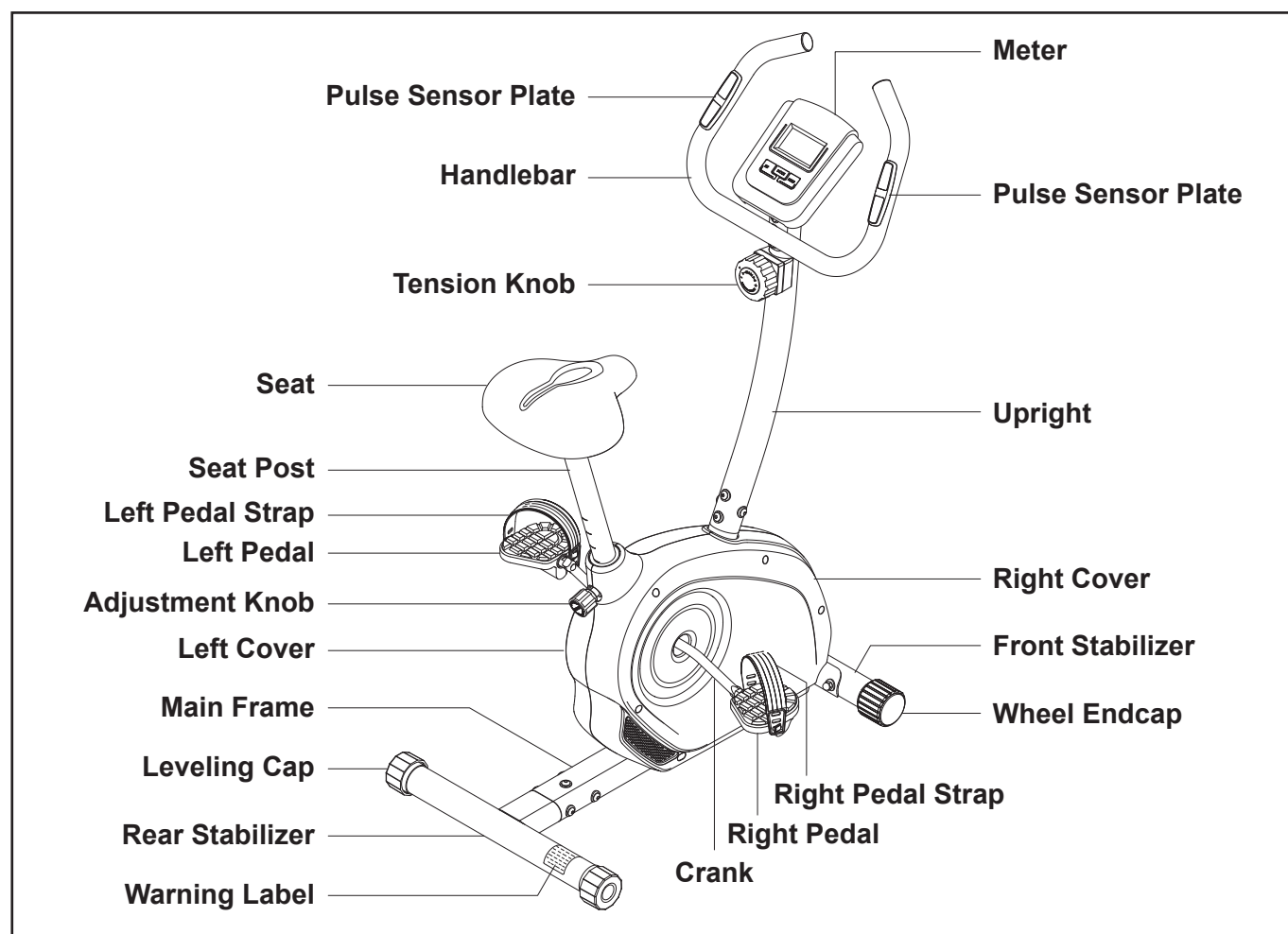
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

Read this manual carefully before using the **1310 Magnetic Upright Exercise Bike**.

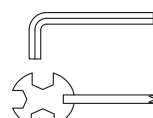
Although Stamina constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your **1310 Magnetic Upright Exercise Bike**, please do not return the product. Contact us **FIRST!**

If a part is missing or defective, please go to staminaproducts.com under the Customer Care section and order the part needed, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

Be sure to have the name and model number of the product available when you contact us.



THE FOLLOWING TOOLS ARE INCLUDED FOR ASSEMBLY :



Allen Wrench (5mm)

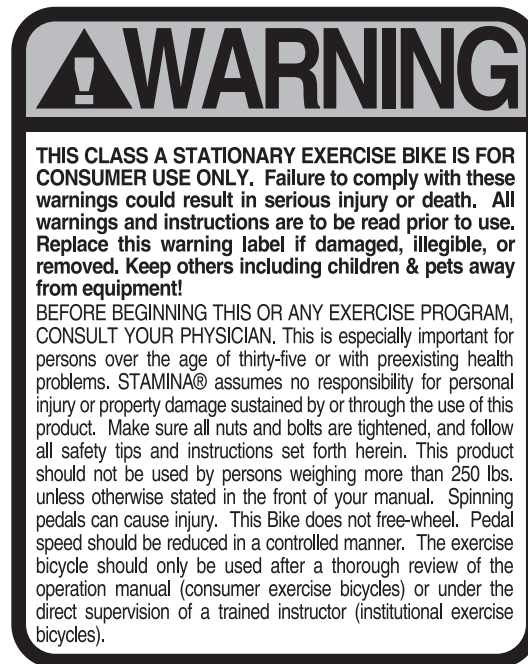
Combination Wrench

EQUIPMENT WARNING, CAUTION & NOTICE LABELS

This chart is provided to help identify the warning, caution, and notice labels on the **1310 Magnetic Upright Exercise Bike**. Please take a moment to familiarize yourself with all of the warning, caution, and notice labels.

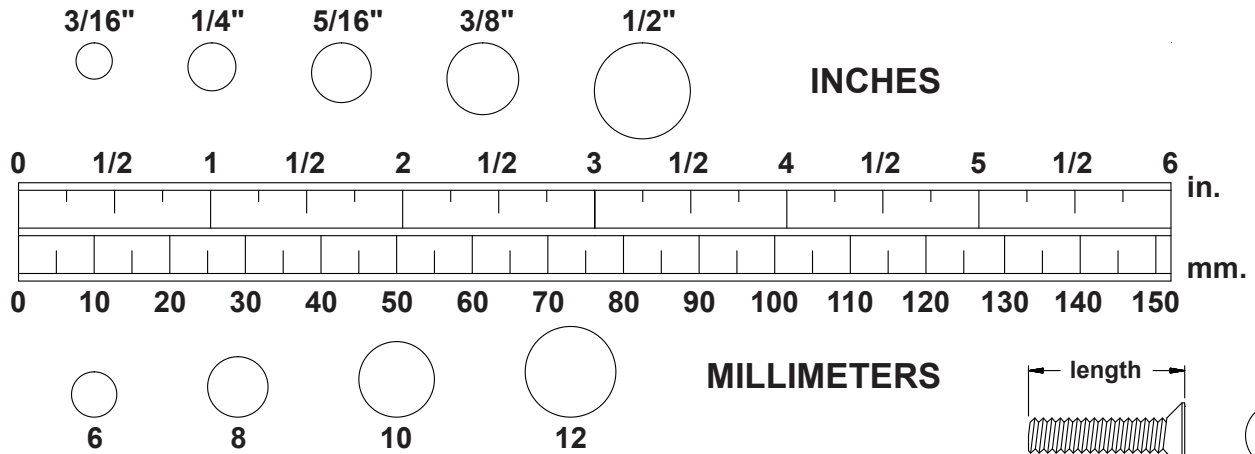
Label is larger than actual size

W1 WARNING LABEL(64)



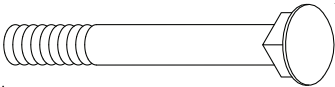
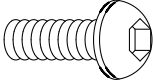
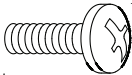


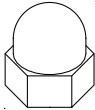

HARDWARE IDENTIFICATION CHART

This chart is provided to help identify the fasteners used in the assembly process. Place the washers or the ends of the bolts or screws on the circles to check for the correct diameter. Use the small scale to check the length of the bolts and screws.



NOTICE: The length of all bolts and screws, except those with flat heads, is measured from below the head to the end of the bolt or screw. Flat head bolts and screws are measured from the top of the head to the end of the bolt or screw.

After unpacking the unit, open the hardware bag and make sure that you have all the following fasteners. Some fasteners may be already attached to the parts.

	Part No. and Description	Qty
	46 Carriage Bolt (M8 x 1.25 x 65mm)	2
	47 Bolt, Button Head (M8 x 1.25 x 15mm)	11
	50 Screw, Round Head (M5 x 0.8 x 10mm)	4
	52 Arc Washer (M8)	12
	54 Washer (M8)	4
	56 Acorn Nut (M8 x 1.25)	2
	58 Nylock Nut (M8 x 1.25)	3

ASSEMBLY INSTRUCTIONS

Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to staminaproducts.com under the Customer Care section and order the part needed, e-mail us at customer.care@staminaproducts.com, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

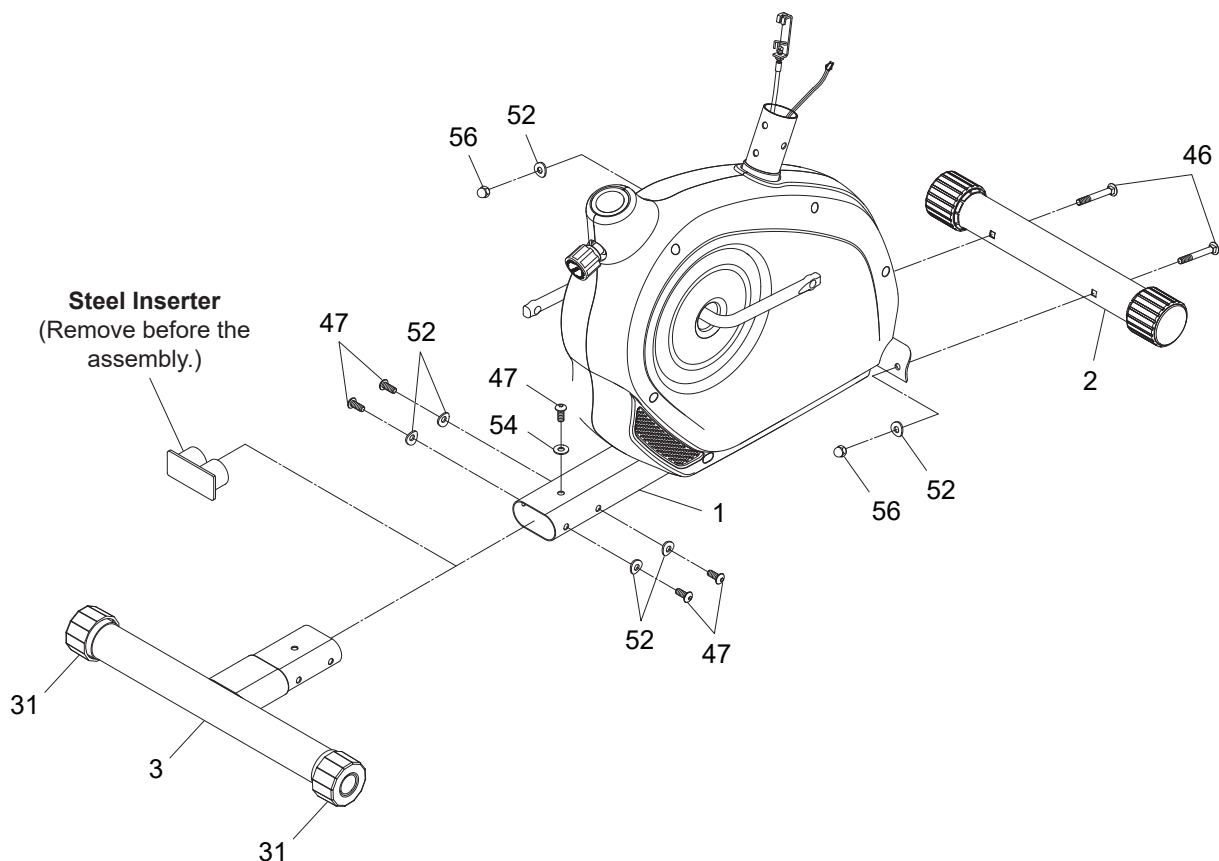
STEP 1

Attach the **FRONT STABILIZER(2)** to the front of the **MAIN FRAME(1)** with **CARRIAGE BOLTS (M8x1.25x65mm)(46)**, **ARC WASHERS(M8)(52)**, and **ACORN NUTS(M8x1.25)(56)**.

STEP 2

Remove the **Steel Inserter** from the **MAIN FRAME(1)**. Insert the **REAR STABILIZER(3)** into the **MAIN FRAME(1)** and secure with **BUTTON HEAD BOLTS(M8x1.25x15mm)(47)**, **ARC WASHERS(M8)(52)**, and **WASHERS(M8)(54)**.

NOTE: 1. The **Steel Inserter** is only for packing, do not dispose of the packing materials until assembly is completed.
2. You can adjust the **LEVELING CAPS(31)** on the **REAR STABILIZER(3)** to keep the Bike stable.



ASSEMBLY INSTRUCTIONS

STEP 3

NOTE: The **RIGHT PEDAL(35)** has **R** stamped on the end of the pedal shaft. The **RIGHT PEDAL(35)** has right hand threads and is tightened by turning clockwise. The **LEFT PEDAL(33)** has **L** stamped on the end of the pedal shaft. The **LEFT PEDAL(33)** has left hand threads and is tightened by turning counterclockwise.

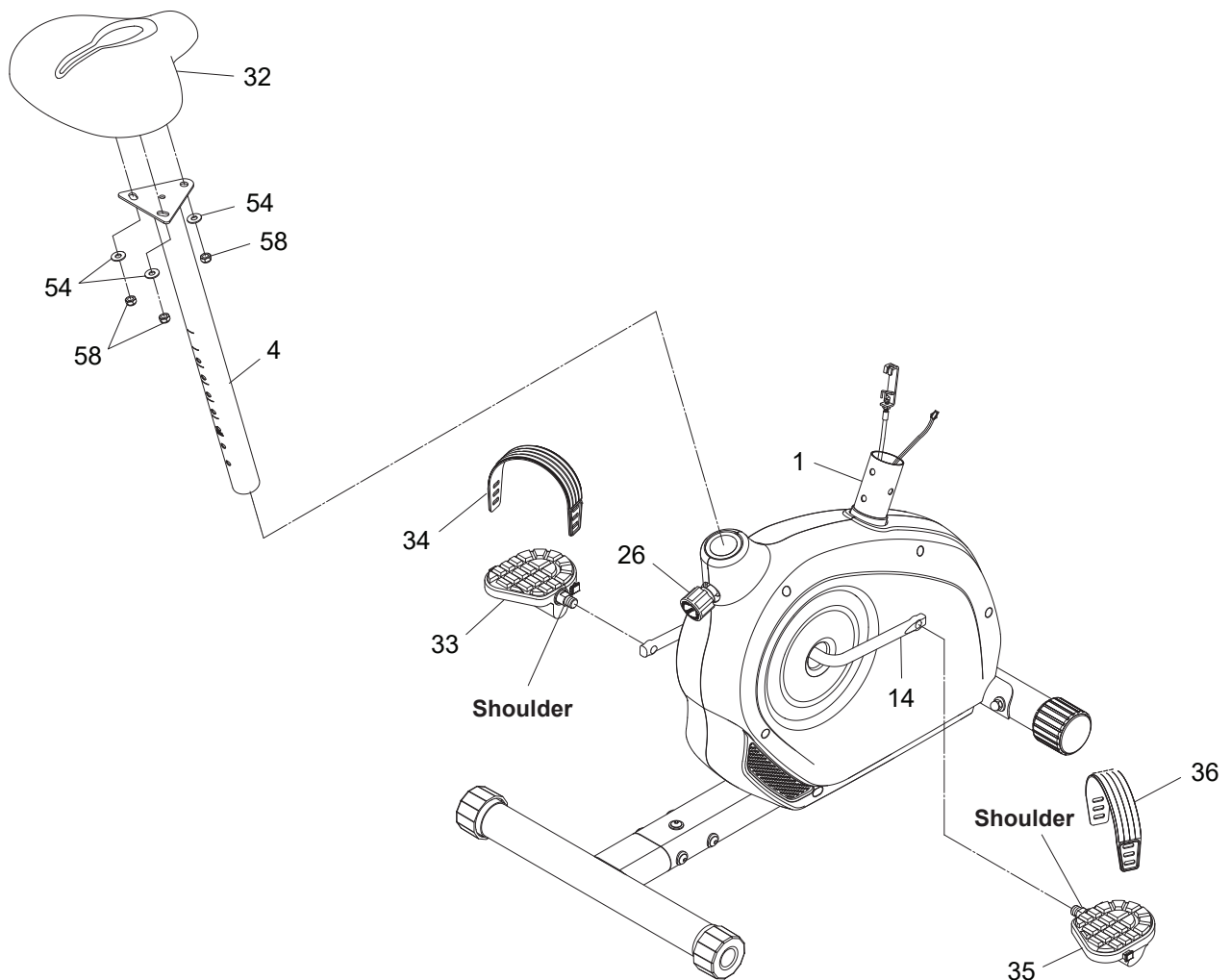
Thread the **RIGHT PEDAL(35)** into the right side of the **CRANK(14)** as shown. Tighten the pedal securely. The shoulder of the **PEDALS(33, 35)** should be in contact with the **CRANK(14)** when securely tightened. Select the **RIGHT PEDAL STRAP(36)** which has **R** marked on it. Snap the three hole end to the inside edge of the **RIGHT PEDAL(35)**. Insert the other end of the strap through the slot and snap the strap to the hook on the outside edge of the **RIGHT PEDAL(35)**. Select adjustment holes which allow your foot to be easily removed from the pedals.

Use the same procedure to attach the **LEFT PEDAL(33)** to the **CRANK(14)** and to attach the **LEFT PEDAL STRAP(34)** to the **LEFT PEDAL(33)**.

STEP 4

Attach the **SEAT(32)** to the **SEAT POST(4)** with **NYLOCK NUTS(M8x1.25)(58)** and **WASHERS(M8)(54)**. Pull the **ADJUSTMENT KNOB(26)**, then insert the **SEAT POST(4)** into the **MAIN FRAME(1)** and secure with the **ADJUSTMENT KNOB(26)**.

NOTE: The pin of the **ADJUSTMENT KNOB(26)** must be inserted into one of the adjustment holes in the **SEAT POST(4)** and the **ADJUSTMENT KNOB(26)** must be screwed in tight to ensure that the **SEAT POST(4)** will fit securely in the **MAIN FRAME(1)**.

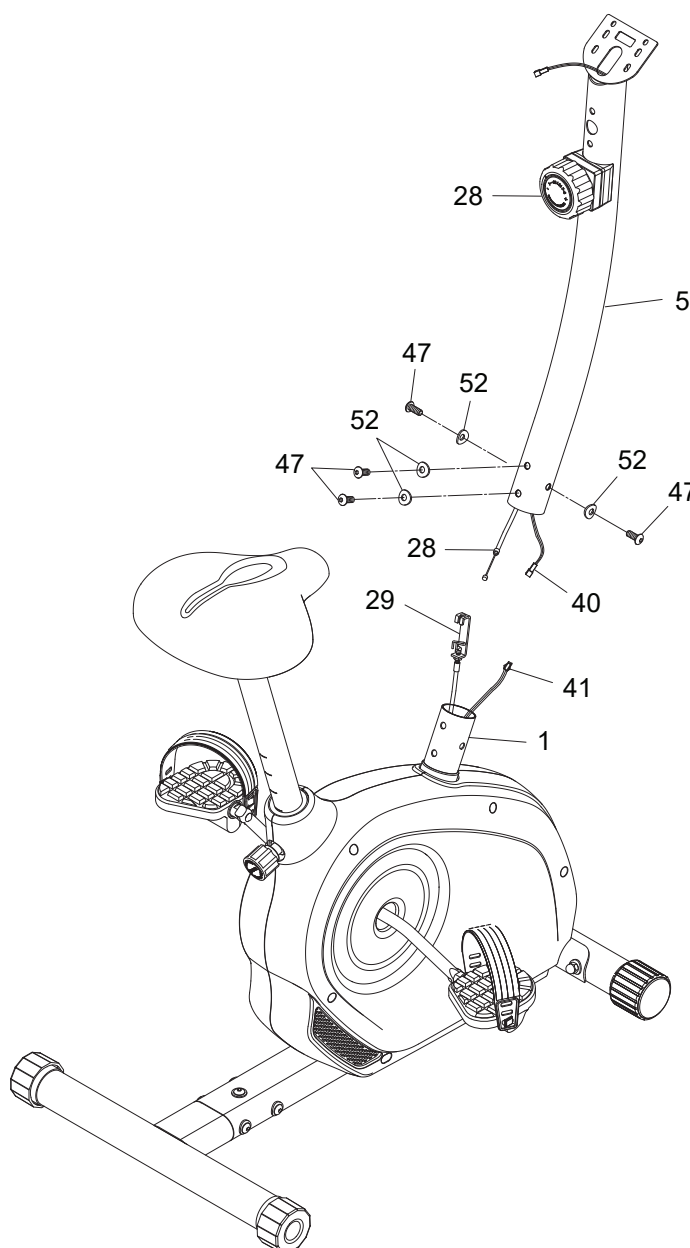
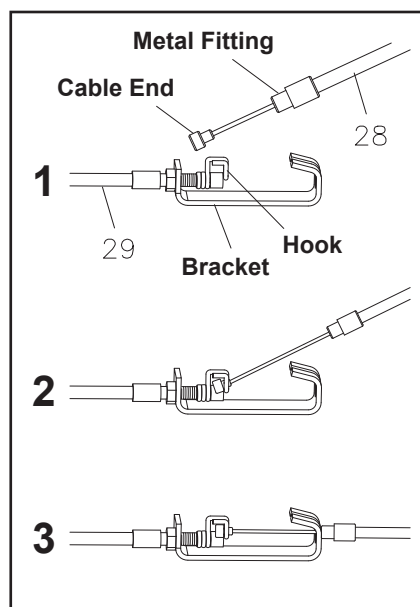


ASSEMBLY INSTRUCTIONS

STEP 5

Refer to the inset drawing and the illustration below to connect the **TENSION KNOB(28)** to the **TENSION CABLE(29)** and assemble the **UPRIGHT(5)**:

1. Set the **TENSION KNOB(28)** at position “8”, so the **CABLE END** extends out of the **METAL FITTING** as far as possible. Connect the **CABLE END** of the **TENSION KNOB(28)** to the **HOOK** on the end of the **TENSION CABLE(29)**.
2. Pull on the Cable of the **TENSION KNOB(28)** firmly so that enough cable is available to allow the **METAL FITTING** to go through the slot in the top of the **BRACKET**.
3. Insert the **METAL FITTING** into the hole at the end of the slot in the **BRACKET**.
4. Adjust the **TENSION KNOB(28)** and verify that the **HOOK** moves when the **TENSION KNOB(28)** is adjusted.
5. Connect the **EXTENSION WIRE(40)** to the **SENSOR WIRE(41)**.
6. Insert the **UPRIGHT(5)** into the **MAIN FRAME(1)** and secure with **BUTTON HEAD BOLTS(M8x1.25x15mm) (47)** and **ARC WASHERS(M8)(52)**.



ASSEMBLY INSTRUCTIONS

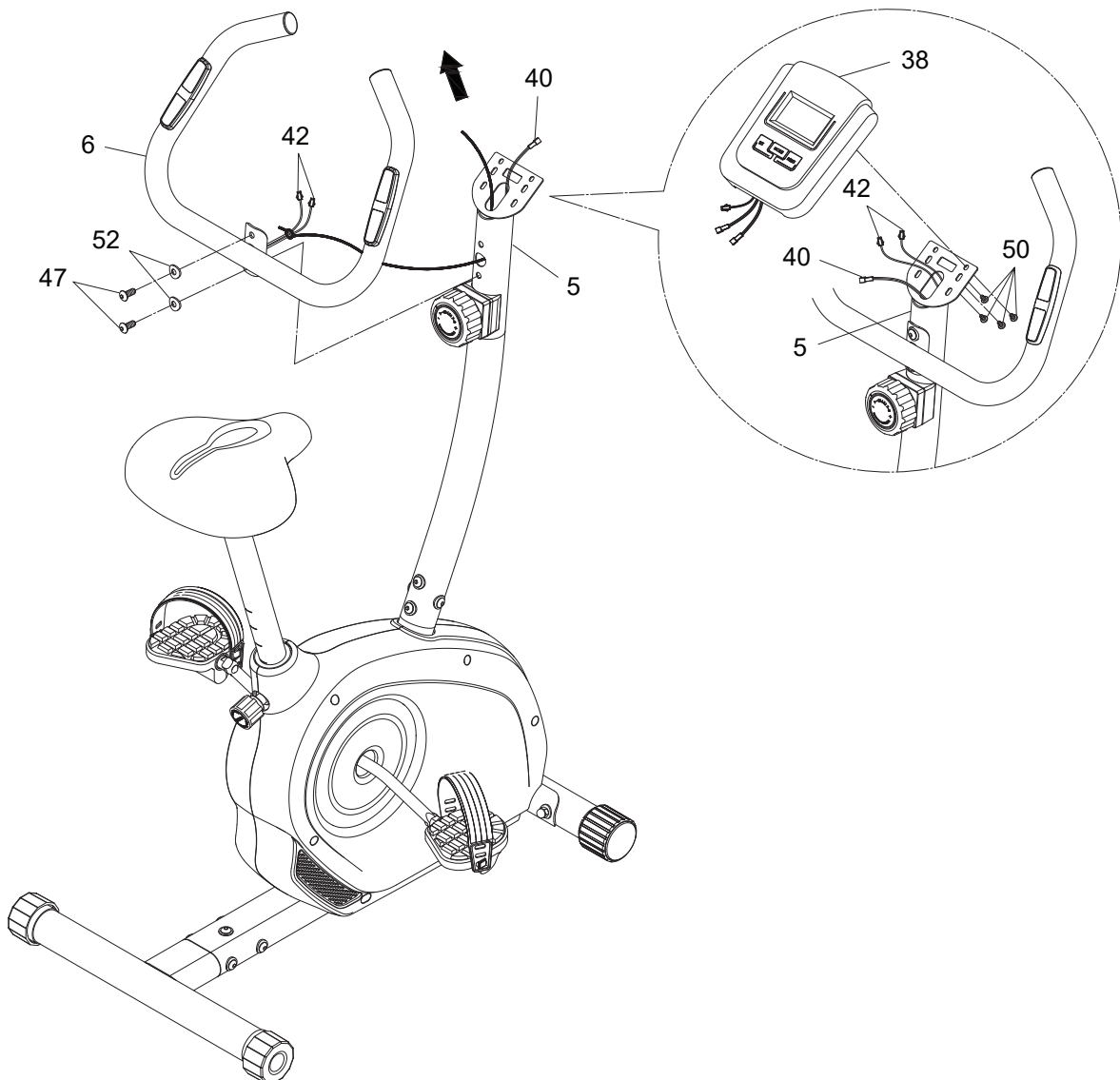
STEP 6

There is a strap attached inside of the **UPRIGHT(5)** to assist when pulling the **PULSE SENSOR WIRES(42)** through the **UPRIGHT(5)**. Tie the strap to the plug ends of **PULSE SENSOR WIRES(42)**. Pull the strap from the oval hole on the top of the **UPRIGHT(5)** until the **PULSE SENSOR WIRES(42)** are pulled through and extend out of the oval hole. Attach the **HANDLEBAR(6)** to the **UPRIGHT(5)** with **BUTTON HEAD BOLTS(M8x1.25x15mm)(47)** and **ARC WASHERS(M8)(52)**.

STEP 7

Install two AA batteries into the **METER(38)**, the batteries are not included. See page 14 for detailed battery installation instructions. Plug the **EXTENSION WIRE(40)** and the **PULSE SENSOR WIRES(42)** into the connecting wires of the **METER(38)**, and push the excess wires back into the **UPRIGHT(5)**. Place the **METER(38)** onto the plate on the **UPRIGHT(5)** and secure with **ROUND HEAD SCREWS(M5x0.8x10mm)(50)**.

NOTE: Be careful not to damage the wires when attaching the **METER(38)**.

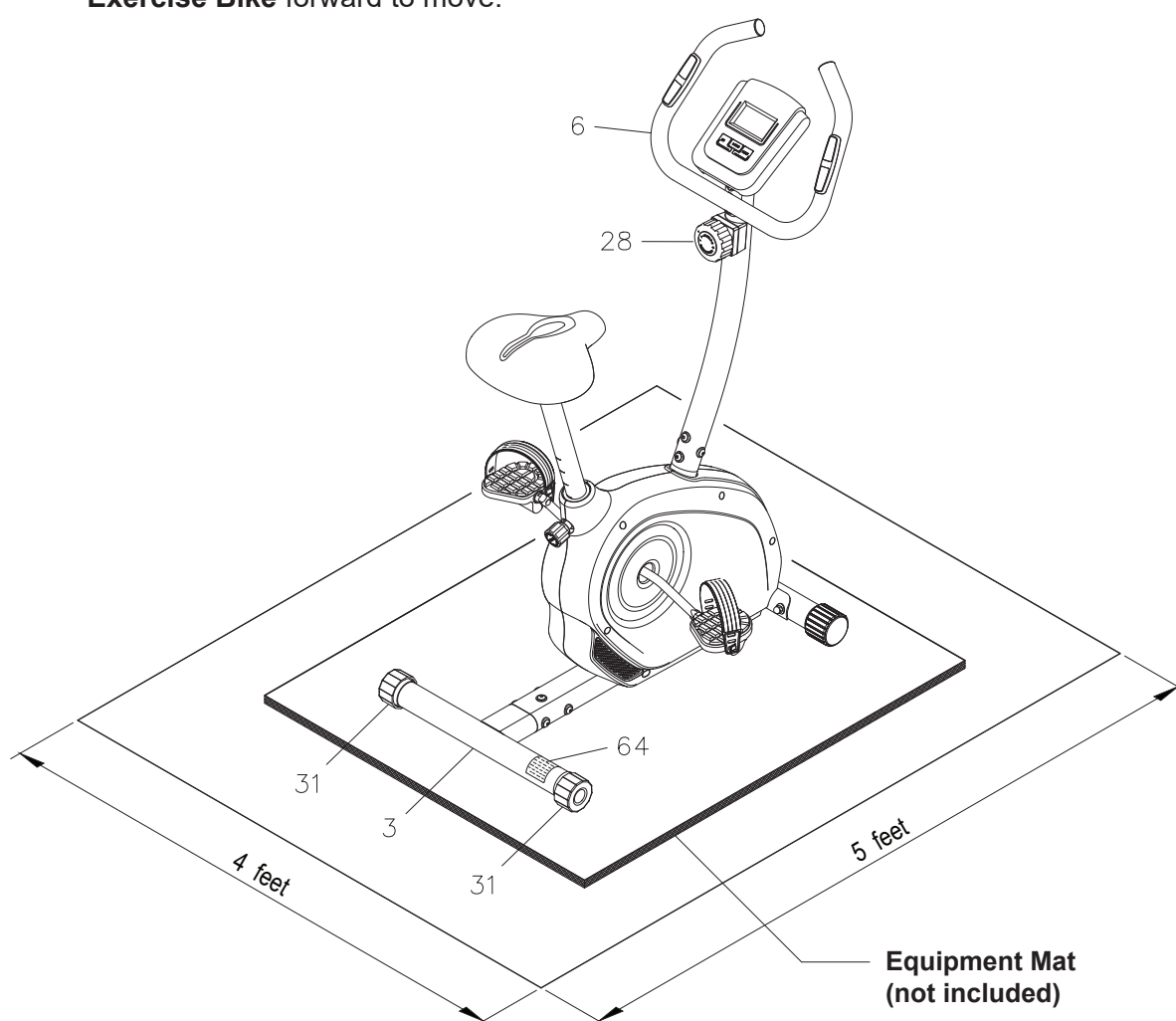


SET UP INSTRUCTIONS

Place the **1310 Magnetic Upright Exercise Bike** in the area where it will be used. It is recommended that the **1310 Magnetic Upright Exercise Bike** be placed on an equipment mat. The **1310 Magnetic Upright Exercise Bike** is approximately 33.8 inches long x 19.8 inches wide x 48 inches tall. (These dimensions may vary up to one inch.) An area 4 feet wide x 5 feet long is required for safe operation of the **1310 Magnetic Upright Exercise Bike**. Make sure that adequate space is available for access to and passage around the **1310 Magnetic Upright Exercise Bike**.

LEVELING: Adjust the **LEVELING CAPS(31)** on the **REAR STABILIZER(3)** so that the **1310 Magnetic Upright Exercise Bike** sits on the floor without rocking.

MOVING: The **1310 Magnetic Upright Exercise Bike** has a pair of wheels on the **FRONT STABILIZER(2)**. Grasp on the **HANDLEBAR(6)** and tip the **1310 Magnetic Upright Exercise Bike** forward to move.



FUNCTION INSPECTION:

Visually inspect the **1310 Magnetic Upright Exercise Bike** to verify that assembly is as shown in the above illustration. Check the function of the **1310 Magnetic Upright Exercise Bike** by turning the crank slowly through one complete revolution to verify that the drive train functions properly. Adjust the **TENSION KNOB(28)** and verify that it functions properly and the resistance changes.

CAUTION: Locate and read the **WARNING LABEL(64)** on the **1310 Magnetic Upright Exercise Bike**. Make sure that all users read the **WARNING LABEL(64)** before using the product.

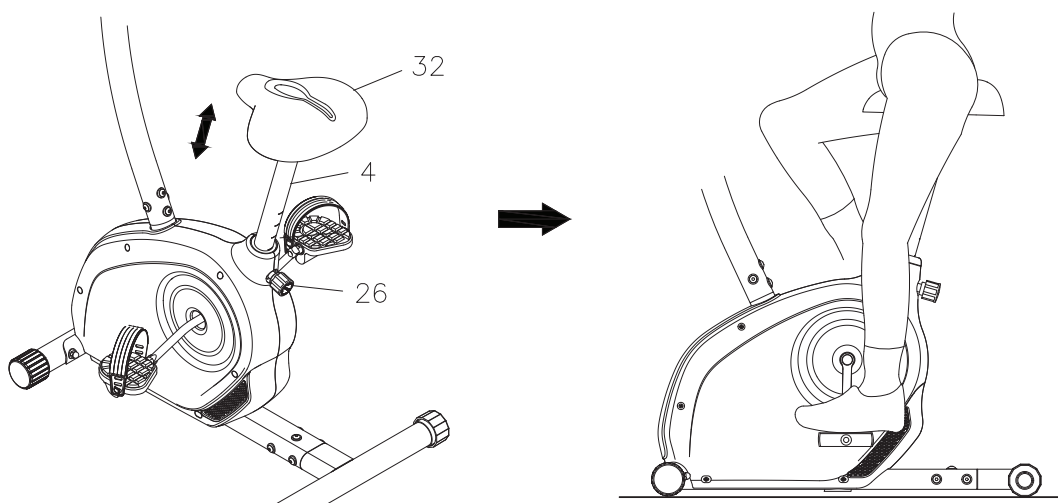
OPERATIONAL INSTRUCTIONS

SEAT HEIGHT ADJUSTMENT

Proper seat height is important for efficient exercise. To determine proper seat height, sit on the BIKE and center the ball of your foot on the pedal in the down position. Your leg should be slightly bent and relaxed as shown.

If your leg is too straight or if your foot cannot touch the pedal when extended at the downstroke, you will need to lower the seat. If your leg is bent too much, you will need to raise the seat. Loosen and pull the **ADJUSTMENT KNOB(26)**, then lower or raise the **SEAT(32)** to the desired height, and secure with the **ADJUSTMENT KNOB(26)**. Make all adjustments to seat height while off of the bike.

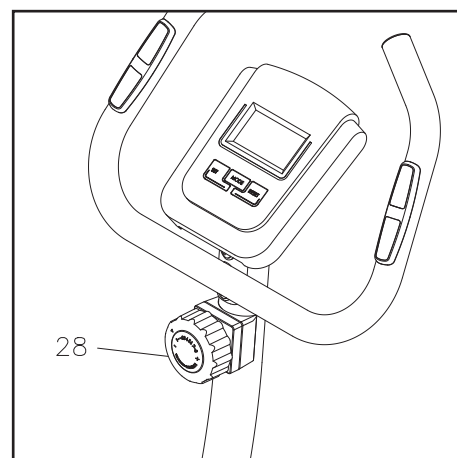
NOTE: The pin of the **ADJUSTMENT KNOB(26)** must be inserted into one of the adjustment holes in the **SEAT POST(4)** and the **ADJUSTMENT KNOB(26)** must be screwed in tight to ensure that the **SEAT POST(4)** will fit securely in the **MAIN FRAME(1)**.



LOAD ADJUSTMENT

To increase the load, turn the **TENSION KNOB(28)** clockwise. To decrease the load, turn the **TENSION KNOB(28)** counterclockwise. There are eight levels for the load adjustment.

NOTE: The load will increase as you pedal faster.



OPERATIONAL INSTRUCTIONS

USING THE FITNESS METER

POWER ON: Handlebar movement or press any button.

POWER OFF: Automatically shuts off after 4 minutes of inactivity.

FUNCTION BUTTONS :

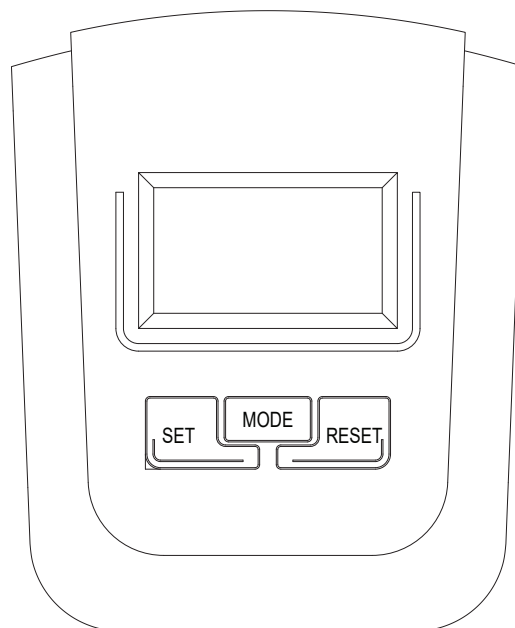
MODE : Press and release to select functions for display or to preset target values.

Press the button and hold it down for two seconds to reset all functions to zero, except ODOMETER.

SET : In the STOP mode, press to set target values for TIME, CALORIES, and DISTANCE. Press the button and hold it down for two seconds, the meter will continue to add the values even without pressing the **SET** button. Press any button to stop.

RESET : In the STOP mode, press the button to reset the setting values to zero.

Press the button and hold it down for two seconds to reset all functions to zero, except ODOMETER.



FUNCTIONS:

SCAN: Automatically scans TIME, CALORIES, ODOMETER, PULSE, SPEED, and DISTANCE in sequence with a change every six seconds. Press and release the **MODE** button until "**SCAN**" appears on display.

TIME: Displays the time from 1 sec. up to 99:59 minutes. Counts down from preset value.

CALORIES: Displays the calories burned from zero to 9999 Kcal. Counts down from preset value.

The calorie readout is an estimate for an average user. It should be used only as a comparison between workouts on this unit.

ODOMETER: Displays the total accumulated distance you have traveled from zero to 9999 miles. The total accumulated distance is retained when the meter is turned off, until the batteries are removed.

PULSE: Displays your pulse rate in beats per minute. To display pulse, select the PULSE mode and grasp the pulse sensors on the handlebar, one in each hand. The heart symbol "♥" will begin flashing when the meter senses your pulse. Your pulse will be displayed approximately five (5) seconds after the heart symbol is displayed. If the heart symbol does not appear, relax your grip or change your grip on the pulse sensors.

SPEED: Displays the current speed from zero to 999.9 miles per hour.

DISTANCE: Displays distance from zero to 999.9 Miles. Counts down from preset value.

PRESET VALUES OPERATION:

You can begin pedaling to power on the meter and workout with the meter directly. Or, you can preset the function values for counting down. Stop pedaling for four seconds, the meter will enter STOP mode. The meter will go through the input items as follows and allow you to set the function values. Use **SET** and **RESET** buttons to input the values, and press **MODE** button to confirm. Or, just press the **MODE** button to skip the setting and move on to the next function. After all the desired settings are chosen, begin pedaling to start the workout.

Time (1:00 to 99:00) → Calories (1.0 to 9999 Kcal) → Distance (0.1 to 999.0 mile)

NOTE:

1. You may preset values for several functions. The preset function values will start to count down. When you complete one of the preset functions, the meter will remind you with an audible alarm for three seconds. Then the value of this completed function will start to count up, while the other preset functions will continue to count down.
2. The meter will shut off automatically after four minutes of inactivity. All function values will be reset to zero, except ODOMETER. The ODOMETER will be reset to zero after batteries are removed for battery replacement or storage of the unit.

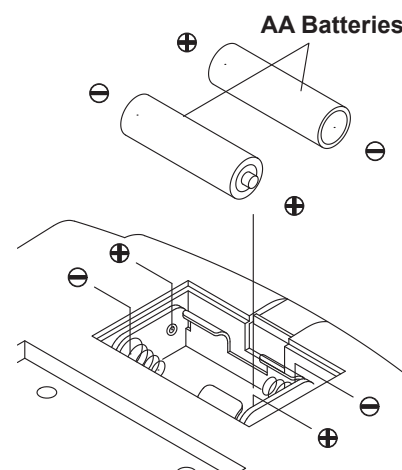
OPERATIONAL INSTRUCTIONS

HOW TO INSTALL AND REPLACE BATTERIES:

1. Open the Battery Door on the back of the meter.
2. The meter operates with two AA batteries, the batteries are not included. Refer to the illustration to install or replace the batteries.

NOTE:

1. Do not mix a new battery with an old battery.
2. Use the same type of battery. Do not mix an alkaline battery with another type of battery.
3. Rechargeable batteries are not recommended.
4. **Ultimate disposal of battery should be handled according to all state and federal laws and regulations.**
5. **Do not dispose of batteries in fire.**



STORAGE

1. To store the **1310 Magnetic Upright Exercise Bike**, simply keep it in a clean dry place.
2. The minimum rest dimensions of the **1310 Magnetic Upright Exercise Bike** are approximately 33.8 inches long x 19.8 inches wide x 48 inches tall. These dimensions will vary. Please measure your **1310 Magnetic Upright Exercise Bike** if exact dimensions are needed.
3. To move the **1310 Magnetic Upright Exercise Bike**, grasp on the **HANDLEBAR(6)** and tip the **1310 Magnetic Upright Exercise Bike** forward to use the wheels on the **FRONT STABILIZER(2)**.
4. To avoid damage to the meter, remove the batteries before storing the **1310 Magnetic Upright Exercise Bike** for one year or more.

MAINTENANCE

The safety and integrity designed into the **1310 Magnetic Upright Exercise Bike** can only be maintained when the **1310 Magnetic Upright Exercise Bike** is regularly examined for damage and wear. Special attention should be given to the following:

1. Adjust the **TENSION KNOB(28)** and verify that it functions properly and the resistance changes.
2. Use a wrench to verify that the pedals are tightened securely. If tightening is required, remember that the left pedal has left hand threads and is tightened by turning counterclockwise.
3. Verify that all nuts and bolts are present and properly tightened. Replace missing nuts and bolts. Tighten loose nuts and bolts.
4. Verify that the **WARNING LABEL(64)** is in place and easy to read. Call Stamina Products immediately at **1-800-375-7520** for a replacement **WARNING LABEL(64)** if it is missing or damaged.
5. It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.
6. Worn or damaged components shall be replaced immediately or the **1310 Magnetic Upright Exercise Bike** removed from service until repair is made.
7. Only Stamina Products supplied components shall be used to maintain/repair the **1310 Magnetic Upright Exercise Bike**.
8. Keep your **1310 Magnetic Upright Exercise Bike** clean by wiping it off with an absorbent cloth after use.

CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years or are severely overweight, start slowly and increase your workout time gradually. Increase your workout intensity gradually by monitoring your heart rate while you exercise.

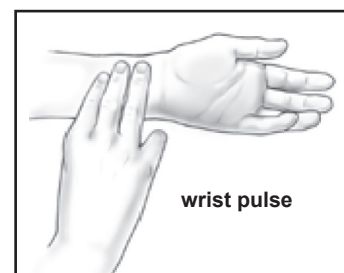
Remember to follow these essentials:

- Have your doctor review your training and diet programs.
- Begin your training program slowly with realistic goals that have been set by you and your physician.
- Warm up before you exercise and cool down after you work out.
- Take your pulse periodically during your workout and strive to stay within a range of 60% (lower intensity) to 90% (higher intensity) of your maximum heart rate zone. Start at the lower intensity, and build up to higher intensity as you become more aerobically fit.
- If you feel dizzy or lightheaded you should slow down or stop exercising.

Initially you may only be able to exercise within your target zone for a few minutes; however, your aerobic capacity will improve over the next six to eight weeks. It is important to pace yourself while you exercise so you don't tire too quickly.

To determine if you are working out at the correct intensity, use a heart rate monitor or use the table below. For effective aerobic exercise, your heart rate should be maintained at a level between 60% and 90% of your maximum heart rate. If just starting an exercise program, work out at the low end of your target heart rate zone. As your aerobic capacity improves, gradually increase the intensity of your workout by increasing your heart rate.

Measure your heart rate periodically during your workout by stopping the exercise but continuing to move your legs or walk around. Place two or three fingers on your wrist and take a six second heartbeat count. Multiply the results by ten to find your heart rate. For example, if your six second heartbeat count is 14, your heart rate is 140 beats per minute. A six second count is used because your heart rate will drop rapidly when you stop exercising. Adjust the intensity of your exercise until your heart rate is at the proper level.



Target Heart Rate Zone Estimated by Age*

Age	Target Heart Rate Zone (55%-90% of Maximum Heart Rate)	Average Maximum Heart Rate 100%
20 years	110-180 beats per minute	200 beats per minute
25 years	107-175 beats per minute	195 beats per minute
30 years	105-171 beats per minute	190 beats per minute
35 years	102-166 beats per minute	185 beats per minute
40 years	99-162 beats per minute	180 beats per minute
45 years	97-157 beats per minute	175 beats per minute
50 years	94-153 beats per minute	170 beats per minute
55 years	91-148 beats per minute	165 beats per minute
60 years	88-144 beats per minute	160 beats per minute
65 years	85-139 beats per minute	155 beats per minute
70 years	83-135 beats per minute	150 beats per minute

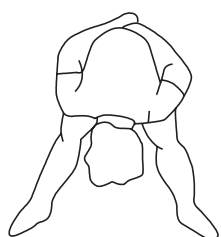
* For cardiorespiratory training benefits, the American College of Sports Medicine recommends working out within a heart rate range of 55% to 90% of maximum heart rate. To predict the maximum heart rate, the following formula was used: $220 - \text{Age} = \text{predicted maximum heart rate}$

WARM-UP and COOL-DOWN

Warm-Up The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place.

Stretching Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

Suggested Stretching Exercises



Lower Body Stretch

Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs.

DO NOT BOUNCE!

When the pull on the back of the legs lessens, gradually try a lower position.

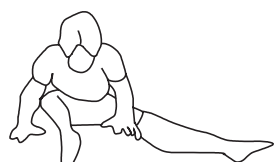


Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds.

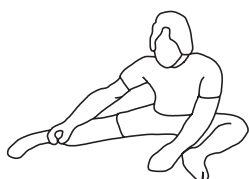
DO NOT BOUNCE!

Do this stretch 10 times. Repeat the stretch with the left leg.



Bent Torso Pulls

While sitting on the floor, have legs apart, one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent, and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



Bent Over Leg Stretch

Stand with feet shoulder-width apart and lean forward as illustrated. Using the arms, **gently** pull the upper body towards the right leg. Let the head hang down. **DO NOT BOUNCE!**

Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.

Remember to always check with your physician before starting any exercise program.

Cool-Down The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength training session.

LIMITED WARRANTY

MODEL 15-1310

WARRANTY

Stamina Products, Inc. warrants that this product will be free from defects in materials and workmanship under normal use, service, proper assembly and proper operation for a period of 90 days on the parts and one year on the frame from the date of the original purchase from an authorized retailer. **THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY TYPE OR CAUSE OR TO ANY DEFECT OR DAMAGE CAUSED BY IMPROPER ASSEMBLY, REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS OTHER THAN PARTS PROVIDED BY STAMINA PRODUCTS, INC.** Commercial use includes use of the product in athletic clubs, health clubs, spas, gymnasiums, exercise facilities, and other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal, family, or household purposes.

To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to **Stamina Products, Inc. P.O. Box 1071, Springfield Missouri, USA, 65801-1071**, or email us at **customer.care@staminaproducts.com**, or call us at **1-800-375-7520**. If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option. **NO ACTION FOR BREACH OF THIS LIMITED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER THE DATE THE ALLEGED BREACH WAS OR SHOULD HAVE BEEN DISCOVERED. NO ACTION FOR BREACH OF ANY IMPLIED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER DELIVERY OF THE PRODUCT TO THE PURCHASER.** This limited warranty is not transferable. **IF ANY PART OF THE PRODUCT IS NOT IN COMPLIANCE WITH THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY, THE REMEDY OF REPAIR OR REPLACEMENT IS THE EXCLUSIVE REMEDY AVAILABLE TO YOU.** In the event that the purchaser makes any claim under this limited warranty or any implied warranty, the Warrantor reserves the right to require the product to be returned for inspection, at the purchaser's expense, to the Warrantor's premises in Springfield, Missouri. Return of the enclosed warranty registration card is not required for warranty coverage, but is merely a way of establishing the date and place of purchase.

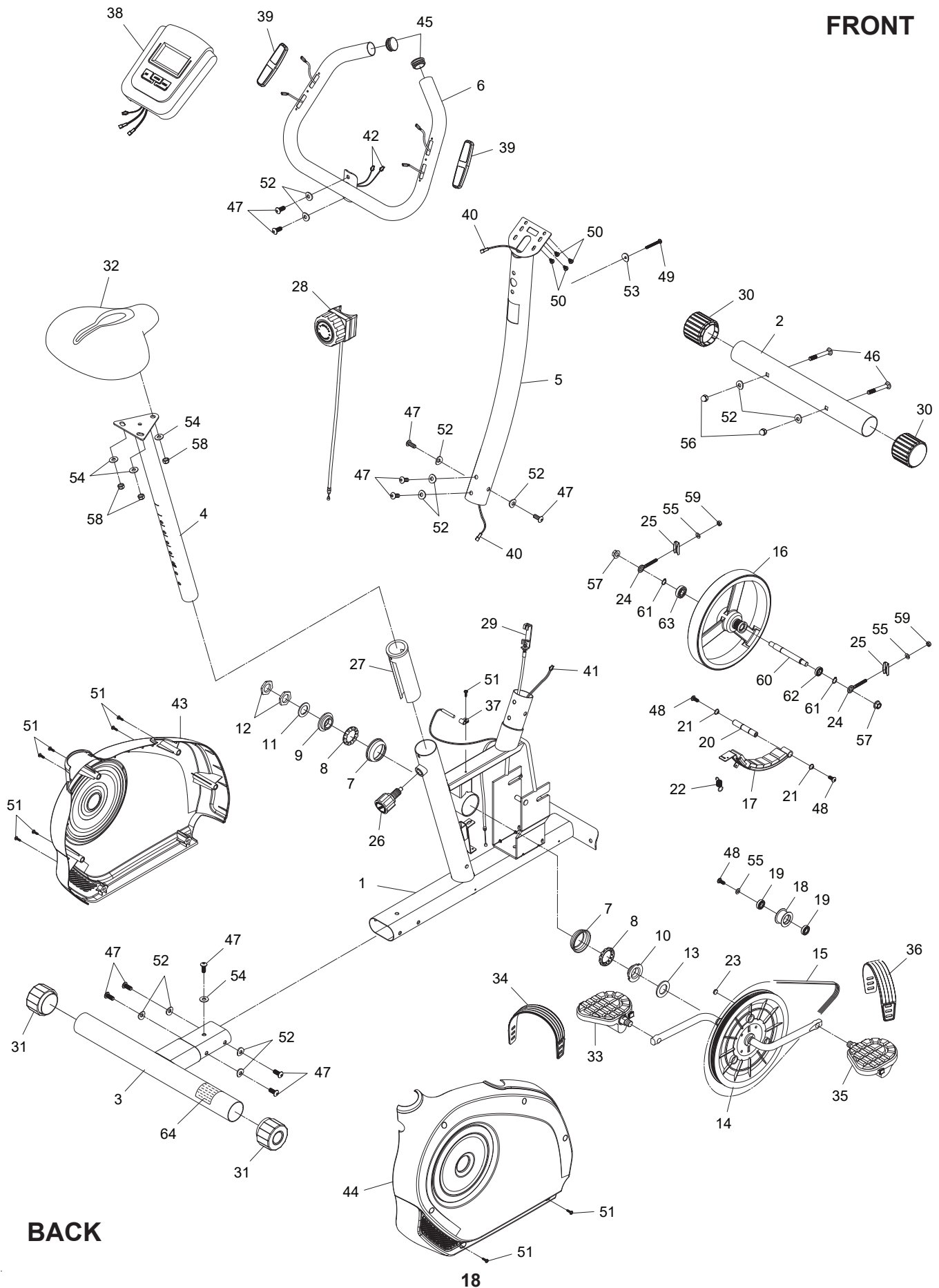
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PRODUCT PARTS DRAWING

FRONT



BACK

PARTS LIST

PART#	PART NAME	QTY
1	Main Frame	1
2	Front Stabilizer	1
3	Rear Stabilizer	1
4	Seat Post	1
5	Upright	1
6	Handlebar	1
7	Bearing Housing	2
8	Ball Bearing	2
9	Outside Bearing Collar	1
10	Inside Bearing Collar	1
11	Bearing Snap Washer	1
12	Bearing Nut	2
13	Bearing Washer	1
14	Pulley w/ Crank	1
15	V-Ribbed Belt	1
16	Magnetic Flywheel	1
17	Magnetic Brake	1
18	Idler Wheel	1
19	Bearing (6900z)	2
20	Magnetic Brake shaft	1
21	C Ring (M10)	2
22	Tension Spring	1
23	Magnet	1
24	Eyebolt (M6 X 1 X 40MM)	2
25	Tension Bracket	2
26	Adjustment Knob	1
27	Post Sleeve	1
28	Tension Knob	1
29	Tension Cable	1
30	Wheel Endcap	2
31	Leveling Cap	2
32	Seat	1
33	Left Pedal	1
34	Left Pedal Strap	1
35	Right Pedal	1
36	Right Pedal Strap	1
37	Sensor Clip	1
38	Meter	1
39	Pulse Sensor Plate	2
40	Extension Wire	1
41	Sensor Wire	1
42	Pulse Plug Wire	2
43	Left Cover	1
44	Right Cover	1
45	Round Plug (31.8mm)	2
46	Carriage Bolt (M8 x 1.25 x 65mm)	2
47	Bolt, Button Head (M8 x 1.25 x 15mm)	11

PARTS LIST

PART#	PART NAME	QTY
48	Bolt, Button Head (M6 x 1 x 15mm)	3
49	Screw, Round Head (M5 x 0.8 x 45mm)	1
50	Screw, Round Head (M5 x 0.8 x 10mm)	4
51	Screw, Round Head (M4 x 15mm)	9
52	Arc Washer (M8)	12
53	Arc Washer (M5)	1
54	Washer (M8)	4
55	Washer (M6)	3
56	Acorn Nut (M8 x 1.25)	2
57	Flang Nut (M10 x 1)	2
58	Nylock Nut (M8 x 1.25)	3
59	Nut (M6 x 1)	2
60	Flywheel Shaft	1
61	C Ring (M12)	2
62	Bearing (6801z)	1
63	Bearing (16001z)	1
64	Warning Label	1
65	Allen Wrench (5mm)	1
66	Combination Wrench	1
67	Manual	1

NOTES

TO CONTACT CUSTOMER CARE

For your convenience, Stamina's customer care representatives can be reached by email at **customer.care@staminaproducts.com** or by phone at 1-800-375-7520 (in the U.S.). Our customer care representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.



**ONLINE
CUSTOMER CARE**
customer.care@staminaproducts.com
www.staminaproducts.com



**TELEPHONE
CUSTOMER CARE**
Tel: 1 (800) 375-7520



**FAX
CUSTOMER CARE**
Fax: (417) 889-8064



MAIL
STAMINA PRODUCTS, INC.
ATTN: Customer Care
P.O. Box 1071 Springfield, MO. 65801-1071

Would you like to receive email information or special offers from Stamina Products? Register at contact.staminaproducts.com

TO REGISTER YOUR PRODUCT

To enact your warranty, please register your product by going to register.staminaproducts.com. Please have your product model number (printed on the cover of this owner's manual) and the serial number (printed on the black and white sticker on your product) ready.

If you don't have internet access, you can call customer care at 1-800-375-7520, or fill out and mail the product registration form below to Stamina Products, Inc.; P.O. Box 1071; Springfield, MO 65801-1071.

PRODUCT REGISTRATION FORM

Stamina Products, Inc.
P.O. Box 1071
Springfield, MO 65801-1071

Model Number: Serial Number:
Product Name:
Place Purchased:
Date of Purchase: Purchase Price:
First Name: Last Name:
City: State: Zip Code:
Email Address: Phone #: ()
Would you like to receive email information or special offers from Stamina Products?* ☐ Yes ☐ No *If yes, be sure your email address is included above.



Detach and Mail or Fax the Form Above



TO ORDER PARTS

If there are missing or damaged parts, you can go to parts.staminaproducts.com and order those parts. If you have questions, please contact customer care. Do not return the product. To order parts by mail, fill out the sheet below and fax it to 417-889-8064. The part will be mailed to your address.



Detach and Mail or Fax the Form Below



PARTS ORDER FORM

Stamina Products, Inc.
P.O. Box 1071
Springfield, MO 65801-1071

Mr./Ms:
Address: Apt. #:
City: State: Zip Code:
IMPORTANT : We must have your phone number to process the order!
Phone #: () Work Phone #: ()
Date of Purchase:
Model #:
Purchased From:

IMPORTANT : Before filling out the form below make sure you have the correct information.
Refer to the parts list to make sure you're ordering the right parts!

PART #	DESCRIPTION	QUANTITY
EXAMPLE: 1	Rear Unit Assembly	1