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FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

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Customer Service Department
P.O. Box 889
Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

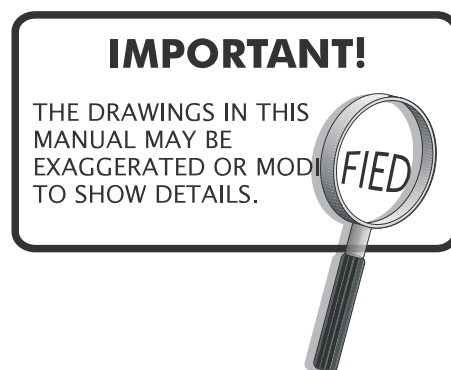
Your Model Number **FT250DS**

Date Code: **2 - FT250DS - MW**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS FT250DS SOCCER TABLE

Tools Required:

- A2 & A3 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

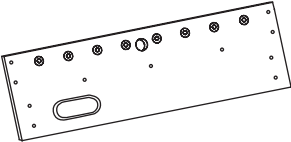
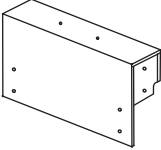
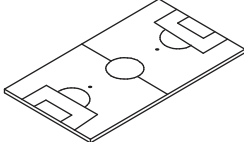
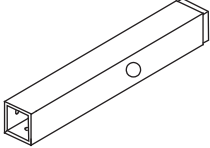
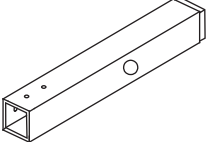
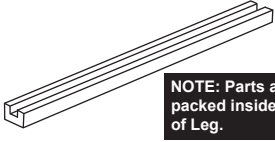
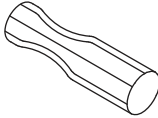


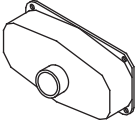
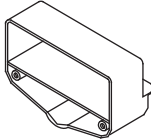
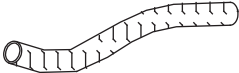
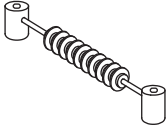
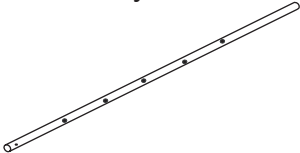
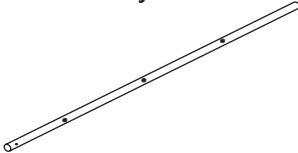
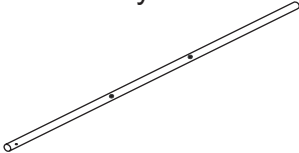
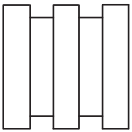



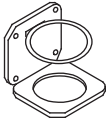
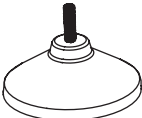
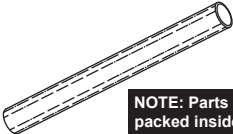
Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

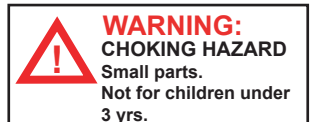



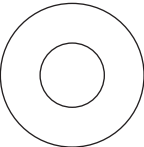
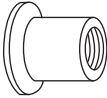
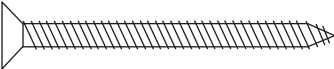
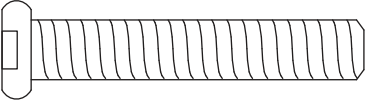
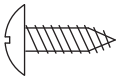
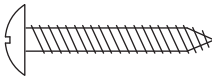
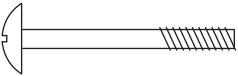





WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

<p>P1 = 2 pcs Side Apron</p>  <p>RPFT250DS-P1</p>	<p>P2 = 2 pcs End Apron</p>  <p>RPFT250DS-P2</p>	<p>P3 = 1 pc Playfield</p>  <p>RPFT250DS-P3</p>	<p>P4A = 2 pcs Left Leg</p>  <p>RPFT250DS-P4A</p>
<p>P4B = 2 pcs Right Leg</p>  <p>RPFT250DS-P4B</p>	<p>P5 = 3 pcs Playfield Support Brace</p>  <p>NOTE: Parts are packed inside of Leg.</p> <p>RPFT250DS-P5</p>	<p>P6 = 8 pcs Rod Handle</p>  <p>RPFT250DS-P6</p>	<p>P7 = 8 pcs Rod End Cap</p>  <p>RPFT250DS-P7</p>
<p>P8 = 2 pcs Outside Ball Entry Cup</p>  <p>RPFT250DS-P8</p>	<p>P9 = 2 pcs Ball Catcher</p>  <p>RPFT250DS-P9</p>	<p>P10 = 2 pcs Goal Box</p>  <p>RPFT250DS-P10</p>	<p>P11 = 2 pcs Ball Return Tube</p>  <p>RPFT250DS-P11</p>
<p>P12 = 2 pcs Scorer</p>  <p>RPFT250DS-P12</p>	<p>P13 = 2 pcs 5 Player Rod</p>  <p>RPFT250DS-P13</p>	<p>P14 = 4 pcs 3 Player Rod</p>  <p>RPFT250DS-P14</p>	<p>P15 = 2 pcs 2 Player Rod</p>  <p>RPFT250DS-P15</p>
<p>P16 = 16 pcs Rod Bumper</p>  <p>RPFT250DS-P16</p>	<p>P17 = 32 pcs Rod Washer</p>  <p>RPFT250DS-P17</p>	<p>P18 = 13 pcs Red Player</p>  <p>RPFT250DS-P18</p>	<p>P19 = 13 pcs Ivory Player</p>  <p>RPFT250DS-P19</p>
<p>P21 = 2 pcs Cup Holder</p>  <p>RPFT250DS-P21</p>	<p>P22 = 4 pcs Leg Leveler</p>  <p>RPFT250DS-P22</p>	<p>P23 = 2 pcs Leg Cross Tube</p>  <p>NOTE: Parts are packed inside of Leg.</p> <p>RPFT250DS-P23</p>	

NOTE: P5 AND P23 PARTS ARE PACKED INSIDE OF LEGS.



<p>H1 = 3 pcs Playfield Support Rod</p>  <p>NOTE: Parts are packed inside of Leg.</p> <p>RPFT250DS-H1</p>	<p>H2 = 24 pcs 8.5mm x 19mm Flat Washer</p>  <p>RPFT250DS-H2</p>	<p>H3 = 6 pcs Allen Head Nut for Playfield Support Rod</p>  <p>RPFT250DS-H3</p>	<p>H4 = 4 pcs 3.5mm x 44mm Phillips Flat Head Screw</p>  <p>RPFT250DS-H4</p>
<p>H5 = 24 pcs 7.5mm x 44mm Allen Head Bolt</p>  <p>RPFT250DS-H5</p>		<p>H6 = 26 pcs 3.5mm x 12mm Phillips Round Head Screw</p>  <p>RPFT250DS-H6</p>	<p>H7 = 8 pcs 3.5mm x 25mm Phillips Round Head Screw</p>  <p>RPFT250DS-H7</p>
<p>H8 = 26 pcs 4mm x 28mm Phillips Round Head Bolt</p>  <p>RPFT250DS-H8</p>	<p>H9 = 26 pcs 4mm Nut</p>  <p>RPFT250DS-H9</p>	<p>H10 = 8 pcs 4.8mm x 19mm Phillips Flat Head Bolt</p>  <p>RPFT250DS-H10</p>	
<p>A1 = 2 pcs Soccer Ball</p>  <p>RPFT250DS-A1</p>	<p>A2 = 2 pcs 6mm Allen Wrench</p>  <p>RPFT250DS-A2</p>	<p>A3 = 1 pc 4mm Allen Wrench</p>  <p>RPFT250DS-A3</p>	

**NOTE: H1 PARTS ARE
PACKED INSIDE OF LEGS.**



PARTS REQUIRED:

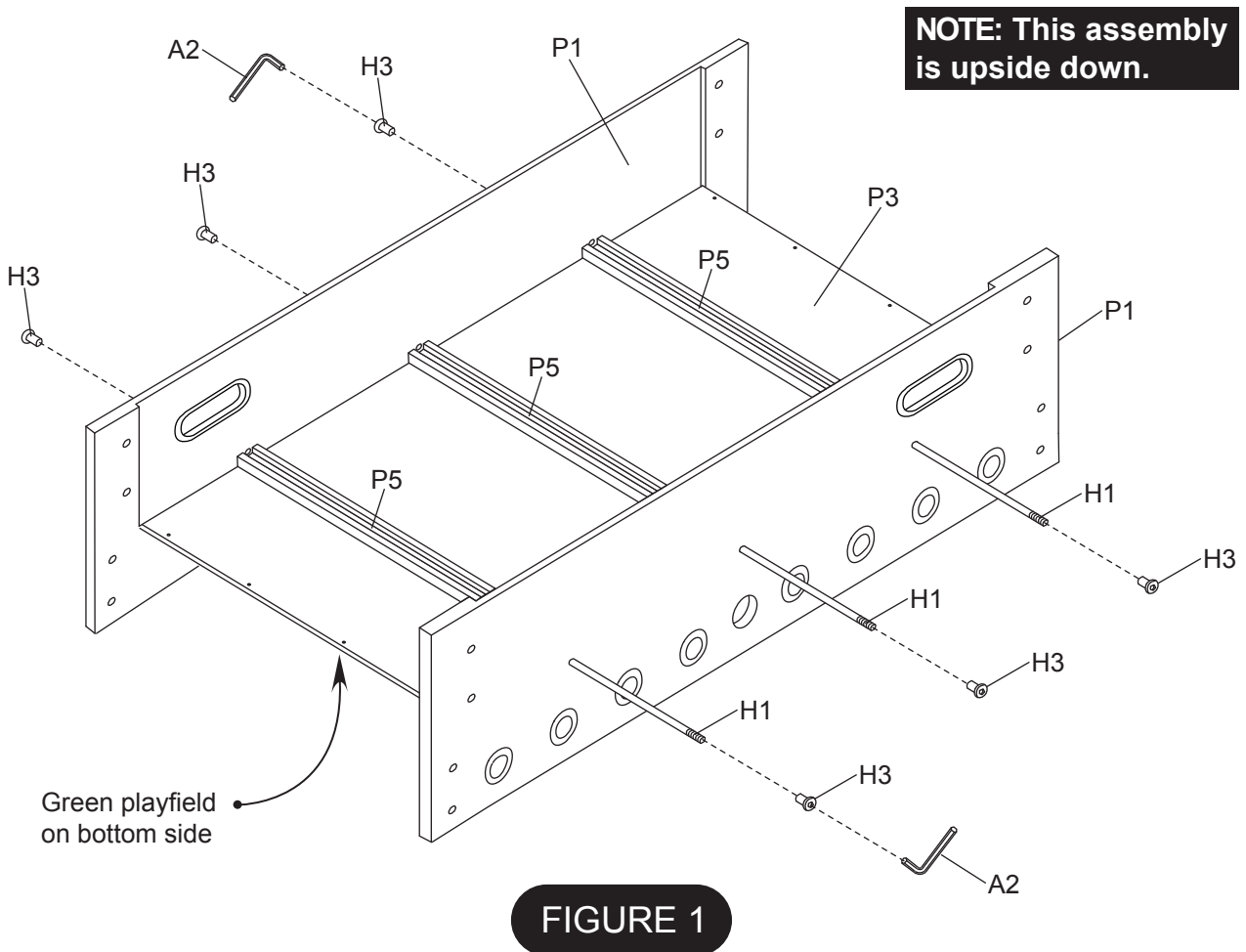
3 pcs - **H1** Playfield Support Rod
6 pcs - **H3** Playfield Support Rod Nut
2 pcs - **P1** Side Apron
1 pc - **P3** Playfield
3 pcs - **P5** Playfield Support Brace
2 pcs - **A2** 6mm Allen Wrench

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly.

With the help of another adult, carefully assemble **P1** Side Aprons, **P3** Playfield and **P5** Playfield Support Braces using **H1** Support Rods, **H3** Support Rod Nuts with **A2** Allen Wrenches as shown in **FIGURE 1**.

Do not tighten H3 Support Rod Nuts at this time.



PARTS REQUIRED:

8 pcs - H2 Flat Washer	2 pcs - P2 End Apron
8 pcs - H5 Allen Head Bolt	2 pcs - A2 6mm Allen Wrench
8 pcs - H7 Phillips Round Head Screw	1 pc - A3 4mm Allen Wrench

STEP 2:

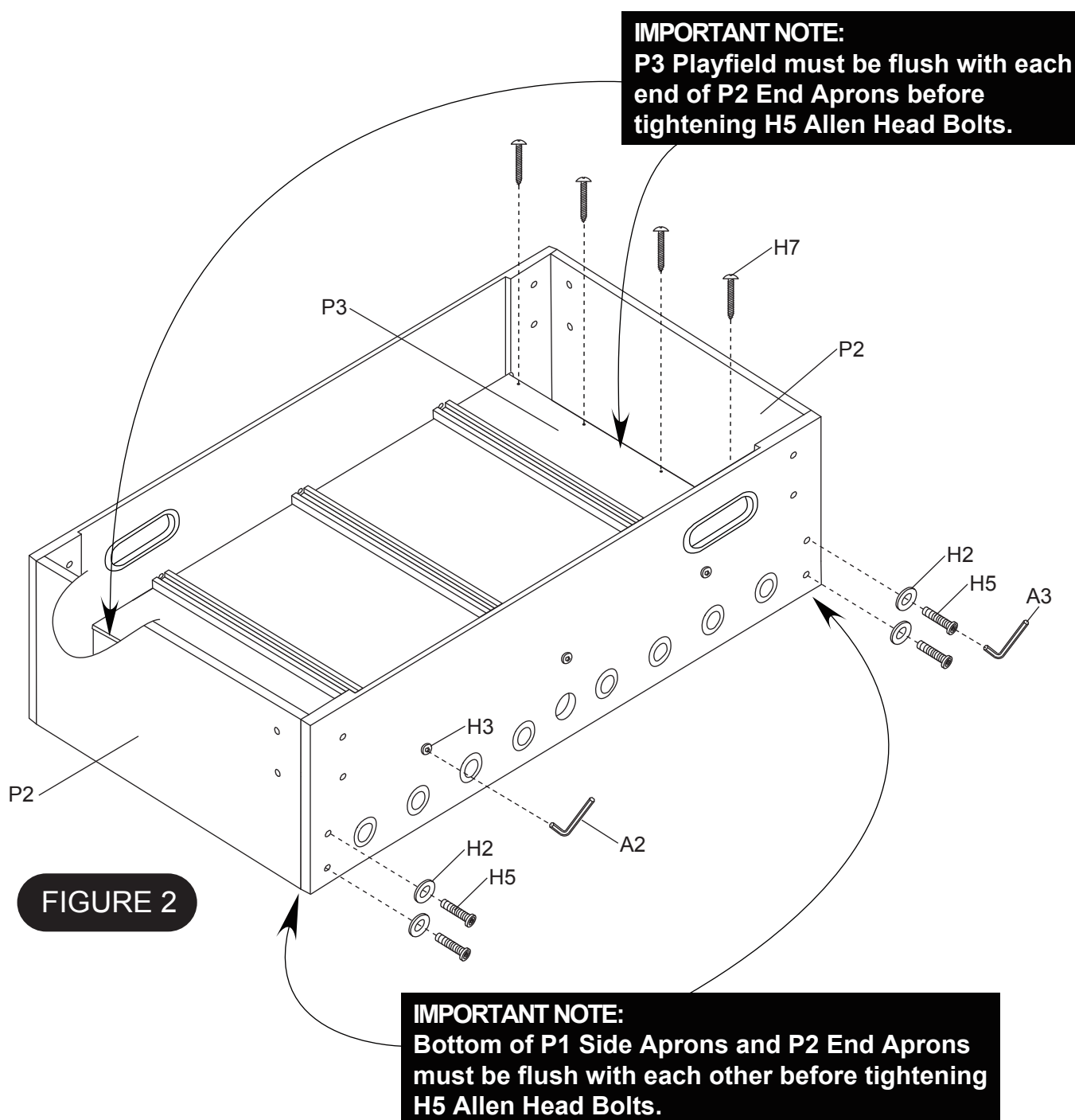
Attach P2 End Aprons to previous assembly **STEP 1** using H5 Allen Head Bolts with H2 Flat Washers as shown in **FIGURE 2**. **Do not tighten H5 Allen Head Bolts on this time.**

Please make sure P3 Playfield is flush with both ends of P2 End Apron, tighten H5 Allen Head Bolts using A3 Allen Wrench on this time.

Secure P3 Playfield to P2 End Apron using pre-drilled holes with H7 Screws as shown in **FIGURE 2**.

IMPORTANT NOTE: All screws must be screwed STRAIGHT down. Tighten, but do not strip out H7 Screws.

Using A2 Allen Wrenches to tighten H3 Support Rod Nuts as shown in **FIGURE 2**.



PARTS REQUIRED:

- 12 pcs - **H6** Phillips Round Head Screw
- 2 pcs - **P9** Ball Catcher
- 2 pcs - **P10** Goal Box
- 2 pcs - **P11** Ball Return Tube

STEP 3:

Center **P10** Goal Box over the opening in the **P2** End Apron and attach using pre-drilled pilot holes with **H6** Screws as shown in **FIGURE 3**. **Tighten, but do not strip out H6 Screws.**

Center **P9** Ball Catcher over the opening in the **P1** Side Apron and attach using pre-drilled pilot holes with **H6** Screws as shown in **FIGURE 3**. **Tighten, but do not strip out H6 Screws.**

Make sure the round opening for **P11** Ball Return Tube is towards the floor (when table is turned upright).
Repeat for both ends of the table.

Attach **P11** Ball Return Tubes between **P9** Ball Catcher and **P10** Goal Box as shown in **FIGURE 3**.

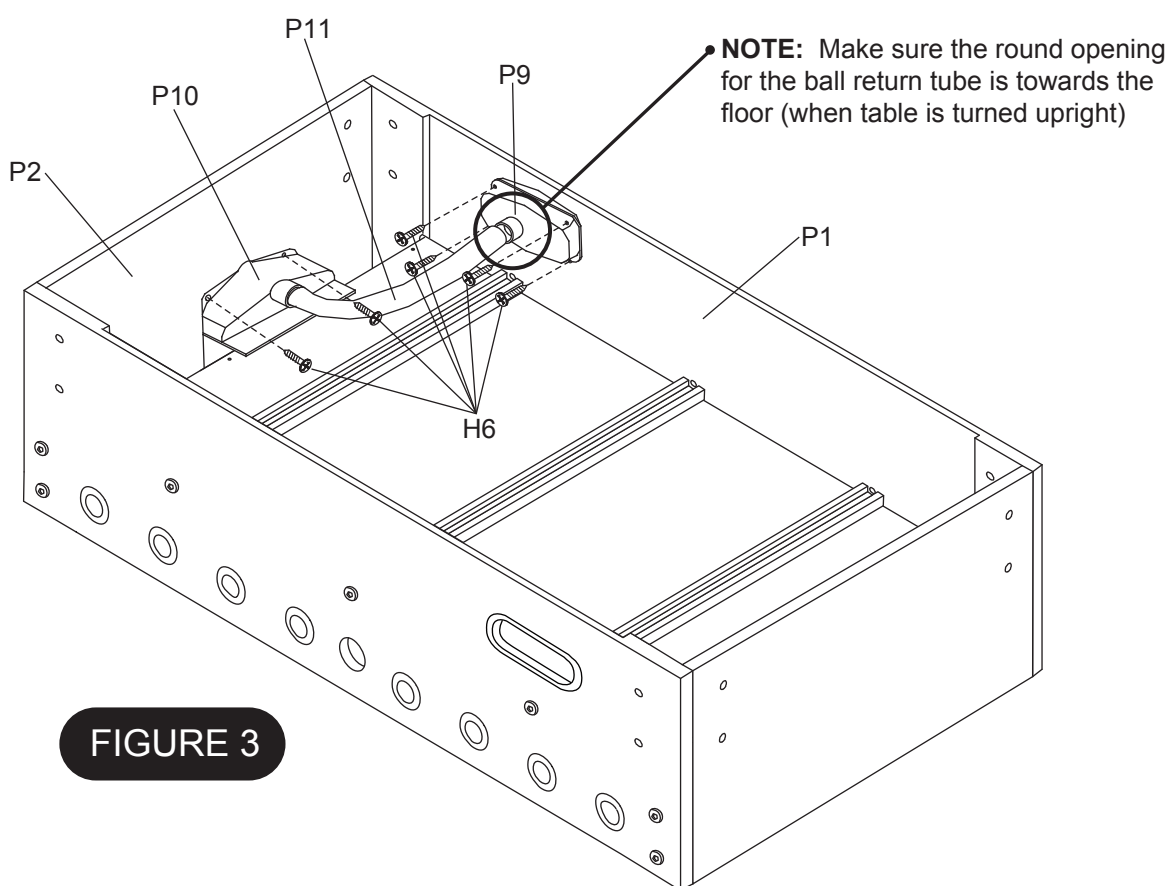


FIGURE 3

PARTS REQUIRED:

16 pcs - H2 Flat Washer	4 pcs - P22 Leg Leveler
16 pcs - H5 Allen Head Bolt	2 pcs - P23 Leg Cross Tube
2 pcs - P4A Left Leg	1 pc - A3 4mm Allen Wrench
2 pcs - P4B Right Leg	

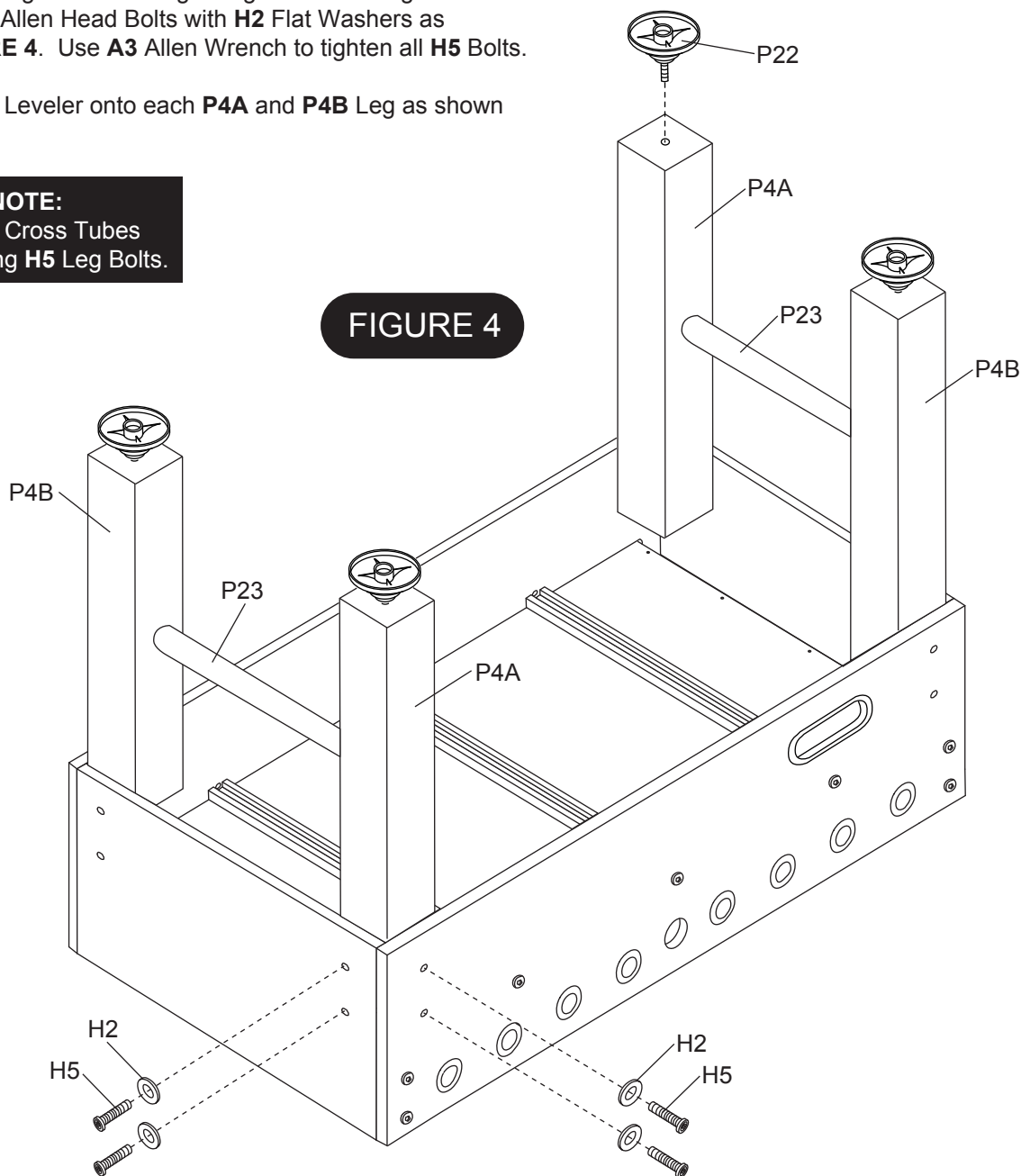
STEP 4:

Install **P4A** Left Legs and **P4B** Right Legs with **P23** Leg Cross Tubes using **H5** Allen Head Bolts with **H2** Flat Washers as shown in **FIGURE 4**. Use **A3** Allen Wrench to tighten all **H5** Bolts.

Thread **P22** Leg Leveler onto each **P4A** and **P4B** Leg as shown in **FIGURE 4**.

IMPORTANT NOTE:

Install **P23** Leg Cross Tubes before tightening **H5** Leg Bolts.



WARNING:

**THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND
SET IT ON ITS LEGS.**

PARTS REQUIRED:

13 pcs - **H8** Phillips Round Head Bolt
13 pcs - **H9** Nut
4 pcs - **H10** Phillips Flat Head Bolt
4 pcs - **P6** Rod Handle

4 pcs - **P7** Rod End Cap
1 pc - **P13** 5 Player Rod
2 pcs - **P14** 3 Player Rod
1 pc - **P15** 2 Player Rod

8 pcs - **P16** Rod Bumper
16 pcs - **P17** Rod Washer
13 pcs - **P18** Red Player

STEP 5:

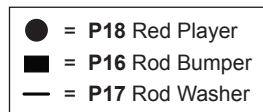
Slide **P13** 5 Player Rod, **P14** 3 Player Rods and **P15** 2 Player Rod through Rod Bushings of one **P1** Side Apron as shown in **FIGURE 5**. **IMPORTANT NOTE:** Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

Place one **P17** Rod Washer, **P16** Rod Bumper and one **P17** Rod Washer on each rod as shown in **FIGURE 5**.

Place **P18** Red Players (●) on rod as shown in **FIGURE 5**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right. Looking ahead to **FIGURE 6**, **DETAIL A** and **FIGURE 9** - will help you with correct player and rod handle assembly onto rods.

Place one **P17** Rod Washer, **P16** Rod Bumper and one **P17** Rod Washer on each rod as shown in **FIGURE 5**.



Rod Bushing

Note: Rod Bushings are already attached onto each **P1** Side Apron.

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

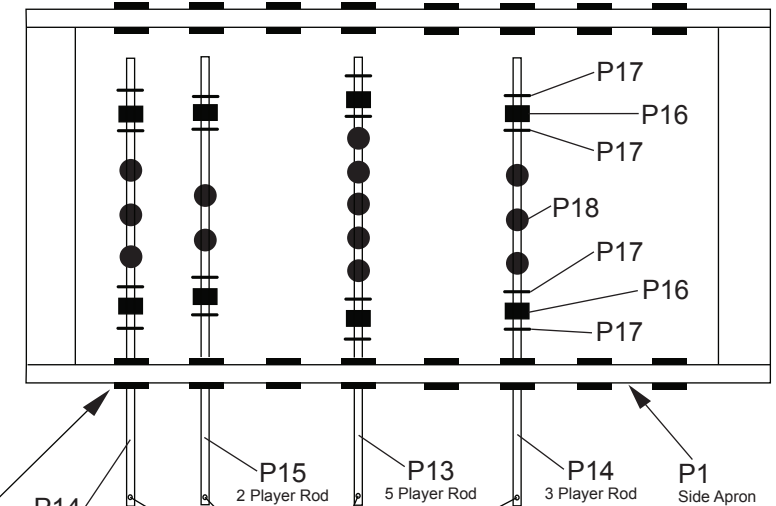


FIGURE 5

LEFT • RIGHT

STEP 6:

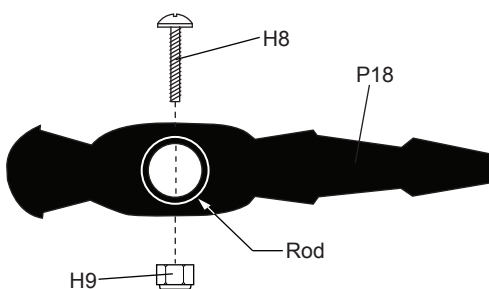
Align **P18** Red Player to each player hole and attach using **H8** Bolts with **H9** Lock Nut as shown in **FIGURE 6** and **DETAIL A**.

Attach **P7** Rod End Caps to the rod as shown in **FIGURE 6**.

Slide **P6** Rod Handle onto each rod end with the small hole shown in **FIGURE 6**.

Attach **P6** Rod Handle using **H10** Bolts as shown in **FIGURE 6**.

DETAIL A



IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P6** Handles.

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

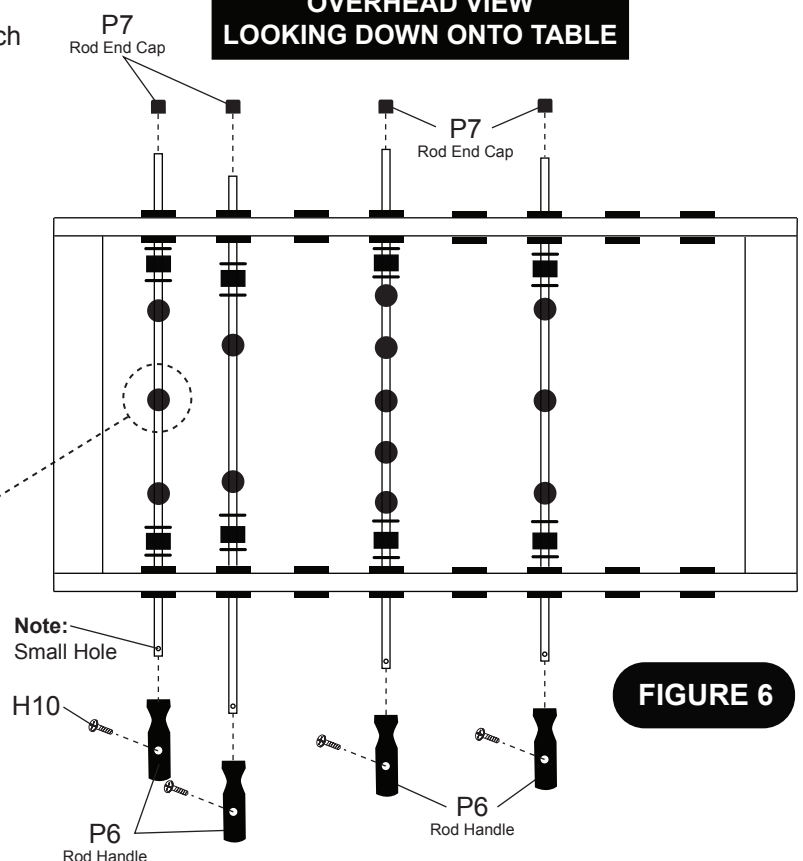


FIGURE 6

PARTS REQUIRED:

13 pcs - **H8** Phillips Round Head Bolt
13 pcs - **H9** Nut
4 pcs - **H10** Phillips Flat Head Bolt
4 pcs - **P6** Rod Handle

4 pcs - **P7** Rod End Cap
1 pc - **P13** 5 Player Rod
2 pcs - **P14** 3 Player Rod
1 pc - **P15** 2 Player Rod

8 pcs - **P16** Rod Bumper
16 pcs - **P17** Rod Washer
13 pcs - **P19** Ivory Player

STEP 7:

Slide **P13** 5 Player Rod, **P14** 3 Player Rods and **P15** 2 Player Rod through Rod Bushings of one **P1** Side Apron as shown in **FIGURE 7**.

IMPORTANT NOTE: Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

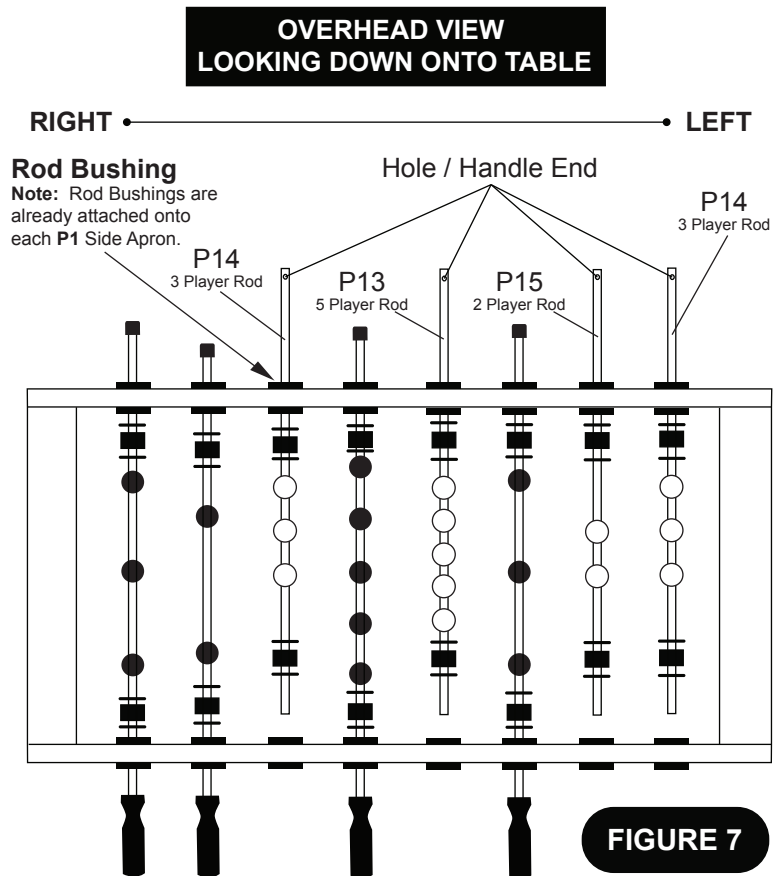
Place one **P17** Rod Washer, **P16** Rod Bumper and one **P17** Rod Washer on each rod as shown in **FIGURE 7**.

Place **P19** Ivory Players (○) on rod as shown in **FIGURE 7**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right. Looking ahead to **FIGURE 8**, **DETAIL B** and **FIGURE 9** - will help you with correct player and rod handle assembly onto rods.

Place one **P17** Rod Washer, **P16** Rod Bumper and one **P17** Rod Washer on each rod as shown in **FIGURE 7**.

○ = **P19** Ivory Player
■ = **P16** Rod Bumper
— = **P17** Rod Washer



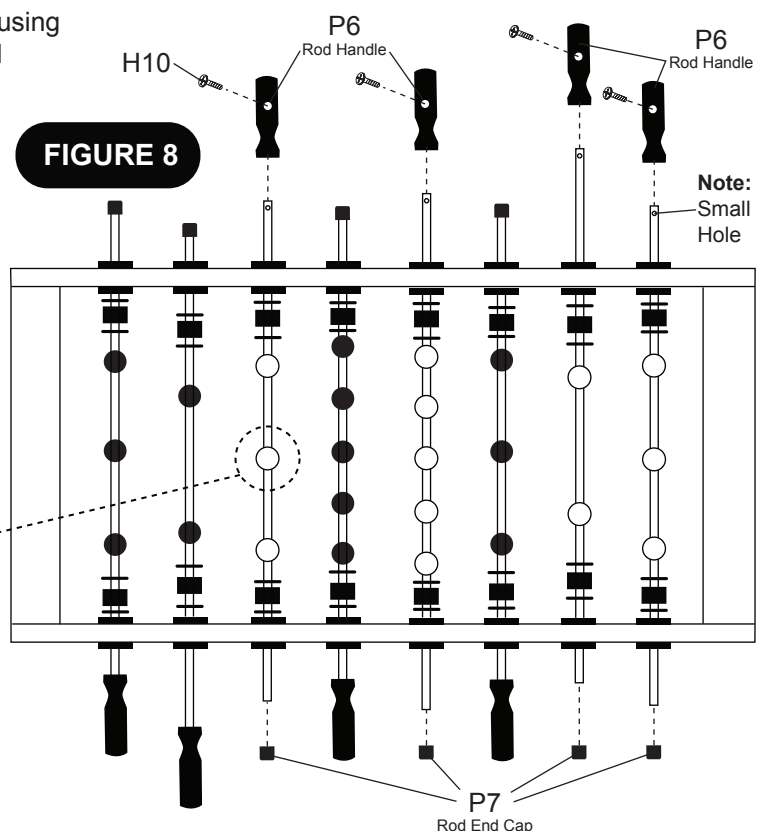
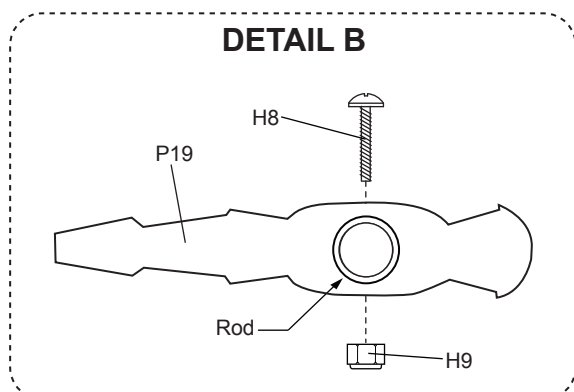
STEP 8:

Align **P19** Ivory Player to each player hole and attach using **H8** Bolts with **H9** Lock Nut as shown in **FIGURE 8** and **DETAIL B**.

Attach **P7** Rod End Caps to the rod as shown in **FIGURE 8**.

Slide **P6** Rod Handle onto each rod end with the small hole shown in **FIGURE 8**.

Attach **P6** Rod Handle using **H10** Bolts as shown in **FIGURE 8**.



IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P6** Handles.

PARTS REQUIRED:

- 4 pcs - **H4** Phillips Flat Head Screw
- 14 pcs - **H6** Phillips Round Head Screw
- 2 pcs - **P8** Outside Ball Entry Cup
- 2 pcs - **P12** Scorer
- 2 pcs - **P21** Cup Holder

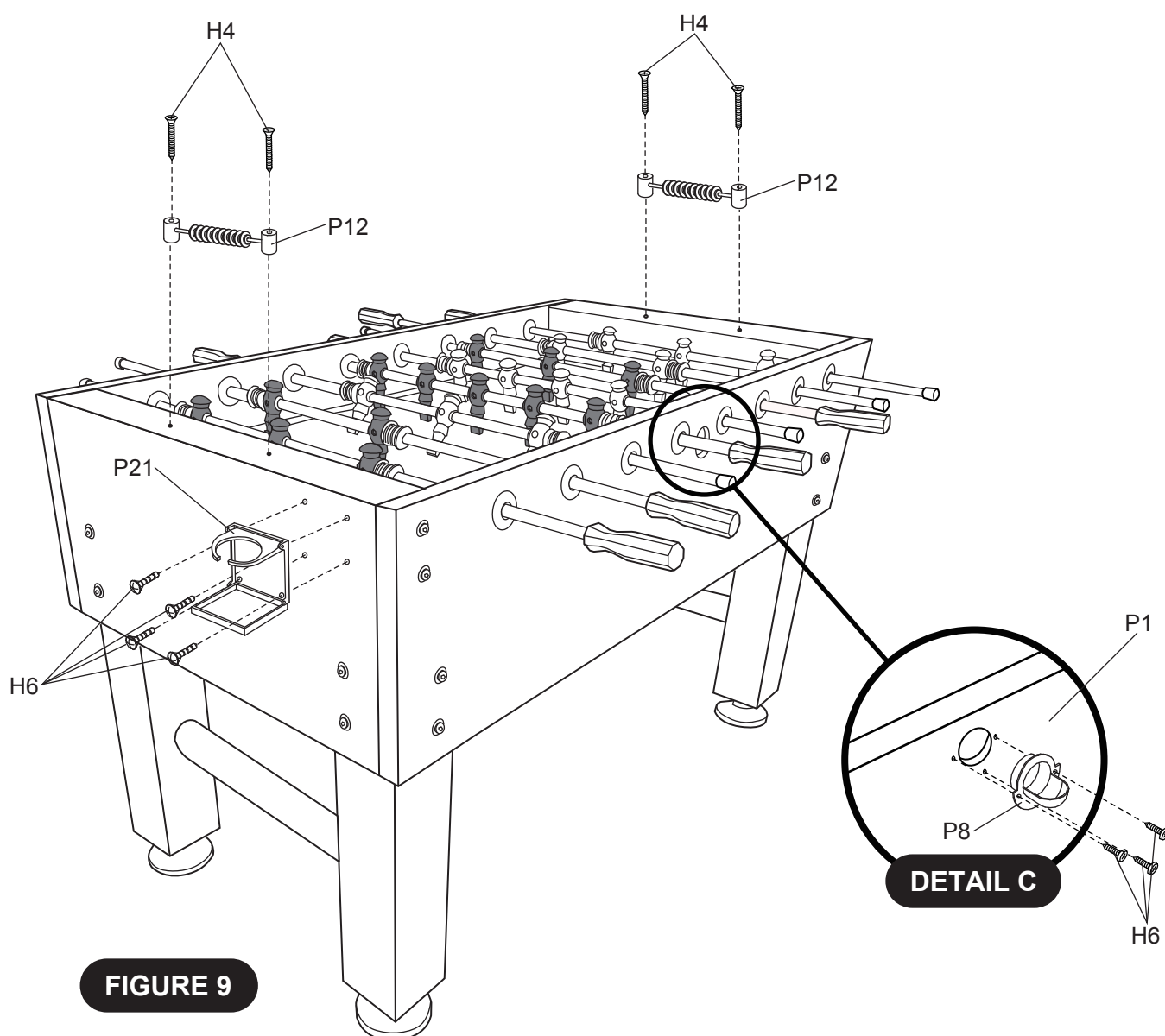
STEP 9:

Install **P12** Scorers using pre-drilled holes with **H4** Screws as shown in **FIGURE 9**.

Install **P8** Ball Entry Cups using pre-drilled holes with **H6** Screws as shown in **FIGURE 9** and **DETAIL C**.

Install **P21** Cup Holders using pre-drilled holes with **H6** Screws as shown in **FIGURE 9**.

Tighten, but do not strip out H4 and H6 Screws.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR SOCCER TABLE

1. Apply spray furniture polish to a clean cloth and wipe down the rods to make them slide easier in the rod bushings.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # FT250DS

Key #	Part #	Description	Qty.
P1	RPFT250DS-P1	Side Apron	2
P2	RPFT250DS-P2	End Apron	2
P3	RPFT250DS-P3	Playfield	1
P4A	RPFT250DS-P4A	Left Leg	2
P4B	RPFT250DS-P4B	Right Leg	2
P5	RPFT250DS-P5	Playfield Support Brace	3
P6	RPFT250DS-P6	Rod Handle	8
P7	RPFT250DS-P7	Rod End Cap	8
P8	RPFT250DS-P8	Outside Ball Entry Cup	2
P9	RPFT250DS-P9	Ball Catcher	2
P10	RPFT250DS-P10	Goal Box	2
P11	RPFT250DS-P11	Ball Return Tube	2
P12	RPFT250DS-P12	Scorer	2
P13	RPFT250DS-P13	5 Player Rod	2
P14	RPFT250DS-P14	3 Player Rod	4
P15	RPFT250DS-P15	2 Player Rod	2
P16	RPFT250DS-P16	Rod Bumper	16
P17	RPFT250DS-P17	Rod Washer	32
P18	RPFT250DS-P18	Red Player	13
P19	RPFT250DS-P19	Ivory Player	13
P21	RPFT250DS-P21	Cup Holder	2
P22	RPFT250DS-P22	Leg Leveler	4
P23	RPFT250DS-P23	Leg Cross Tube	2
H1	RPFT250DS-H1	Playfield Support Rod	3
H2	RPFT250DS-H2	8.5mm x 19mm Flat Washer	24
H3	RPFT250DS-H3	Allen Head Nut for Playfield Support Rod	6
H4	RPFT250DS-H4	3.5mm x 44mm Phillips Flat Head Screw	4
H5	RPFT250DS-H5	7.5mm x 44mm Allen Head Bolt	24
H6	RPFT250DS-H6	3.5mm x 12mm Phillips Round Head Screw	26
H7	RPFT250DS-H7	3.5mm x 25mm Phillips Round Head Screw	8
H8	RPFT250DS-H8	4mm x 28mm Phillips Round Head Bolt	26
H9	RPFT250DS-H9	4mm Nut	26
H10	RPFT250DS-H10	4.8mm x 19mm Phillips Flat Head Bolt	8
A1	RPFT250DS-A1	Soccer Ball	2
A2	RPFT250DS-A2	6mm Allen Wrench	2
A3	RPFT250DS-A3	4mm Allen Wrench	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

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