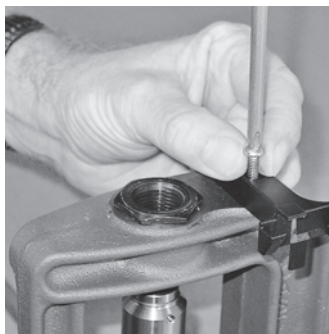
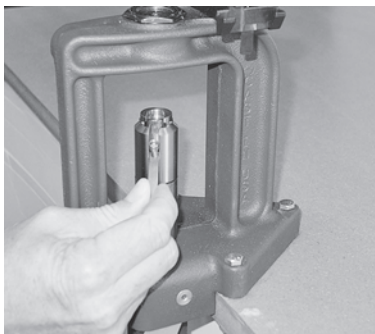


LEE SAFETY PRIMER FEED

THIS PRIMER FEED IS USABLE WITH ALL LEE PRESSES EQUIPPED WITH THE LEE LEVER PRIME SYSTEM
ALL BRANDS OF PRIMERS ACCEPTED



1 INSTALL primer feed bracket with supplied 10-24 screws. On Lee Turret Presses, use bracket provided with press (2006 and newer). Older presses can be updated with **UPDATE KIT 90042**



2 ROTATE shellholder insert so that primer arm is on right side of Classic Cast press.



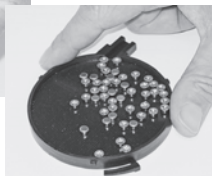
3 INSTALL correct primer feed assembly
LARGE white trigger assembly
SMALL black trigger assembly into primer feed bracket.



4 RAISE ram and swing primer feed into contact with the primer arm. If primer cup doesn't align with primer feeder, rotate arm forward or back until it does.



5 LOWER ram and remove primer feed. Remove primer tray from trough.



6 DEPRESS primer latch on tray, rotate counterclockwise and lift off cover. Place no more than 100 primers in tray; shake side to side to tip primers upright

7 SLIDE the trough and tray together, making sure that the trough is completely seated.



9 DE-PRIME and size a case. With ram at top of the stroke (handle down), push the trigger on primer feed to dispense a primer



NOTE Trigger must be fully forward, then down to dispense a primer



8 RE-ATTACH primer feed into primer feed bracket

10 LOWER ram (raise handle) to seat the primers. The primers should be flush to slightly below flush when properly seated.

★ SMOOTH OPERATION TIP

Spent primers are extremely dirty, and after extended use it may be necessary to clean ram where primer lever is inserted. Clean the ram using gun scrubber, electrical contact cleaner or disc brake cleaner. Be sure to lubricate outside of ram with #30 weight motor oil or equivalent.



CHANGING primer sizes can be done in seconds!

- Replace L-shaped primer arm with the appropriate size
- Substitute appropriate feed assembly

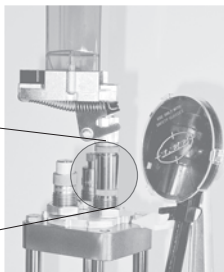
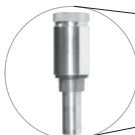
LARGE white trigger assembly
SMALL black trigger assembly

PATENT NO. 7,694,618. Expires October 30, 2027

TURRET PRESS USERS

If you are using the Auto-Disk Powder Measure, the riser should be installed to give sufficient clearance between the primer tray and powder measure body.

RISER
CATALOG #90041



LEE

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