

4. Screw the base pin into The BRUTE Swivel with your thumb and finger. A coin may be used if necessary.

5. The base pin will engage the internal threads in the



- opposite leg of the BROTE Swivel.
- 6. The "O" Ring on the base pin will seat into the recess on the side of the swivel leg to retain/secure the base pin when fully engaged/seated.
- Complete/full seating of the "O" Ring base pin assembly is necessary to ensure correct/proper and safe installation of The BRUTE Swivel. Correct installation will prevent disengagement of the swivel during normal usage.
- 8. The base pin does not need to be overly tight or stressed to be secured. A good snug fit of the base pin is all that is necessary.

#### ! CAUTION ! CAUTION ! CAUTION !

#### The **BRUTE Sling Swivel** must not be overloaded or improperly stressed. The **BRUTE Sling Swivel** must be examined periodically to insure correct installation. Correct installation of The **BRUTE Sling Swivel** requires:

**1.** The threaded base pin must be screwed completely into and through both swivel legs.

2. The "O" Ring must be completely seated into the "O" Ring recess in the swivel leg.

See the closed view pictorial.

#### THUMB and FINGER is all the force necessary to install The BRUTE Sling Swivel. (No tools required)

The **BRUTE Sling Swivel** is a well designed mechanical device. Only superior materials and the most advanced techniques are used in manufacturing. The threaded base pin should be lightly oiled to prevent corrosion and retain good appearance and working order as designed.

### This instructional information sheet should be retained for future reference.



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## **E·Z Removal**

- To open or remove The BRUTE Swivel from the swivel base, unscrew the base pin. A coin may be used in the coin slot if necessary.
- **2.** Do not remove the pin from the body of the swivel (preventing loss).