Owner's Manual

NOTE: Read and become familiar with these instructions before beginning installation.

SAFETY CONSIDERATIONS

Installing, starting up, and servicing air-conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location (roofs, elevated structures, etc.).

Only trained, qualified installers and service mechanics should install, start-up, and service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning coils. All other operations should be performed by trained service personnel.

When working on the equipment, observe precautions in the literature and on tags, stickers, and labels attached to the equipment.

Follow all safety codes. Wear safety glasses and work gloves. Keep quenching cloth and fire extinguisher nearby when brazing. Use care in handling, rigging, and setting bulky equipment.

Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements. Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words: DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which may result in minor personal injury or product and property damage. NOTE is used to highlight



suggestions which will result in enhanced installation, reliability, or

ELECTRICAL SHOCK HAZARD

operation.

Failure to follow this warning could result in personal injury or death

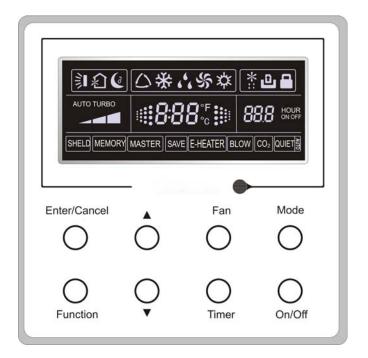
Before beginning any modification or installation of this kit, be sure the main electrical disconnect is in the OFF position. Ensure power is disconnected to the fan coil unit. On some systems both the fan coil and the outdoor unit may be on the same disconnect. Tag the disconnect switch with a suitable warning label. There may be more than one disconnect.

A CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this warning may result in equipment damage.

Do not install wired controller in an area subjected to excessive steam, oil or sulfide gas. Doing so may cause the controller to to deform and/or fail.



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1 Displaying Part

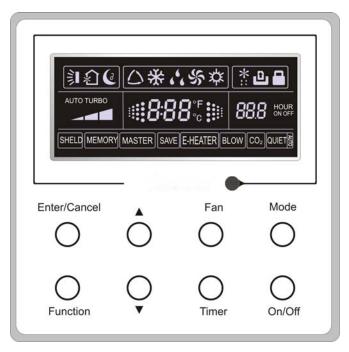
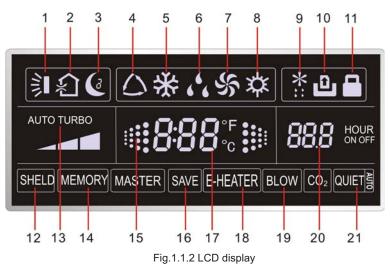


Fig1.1.1 Outline of wired controller

1.1 LCD Display of Wired Controller



1

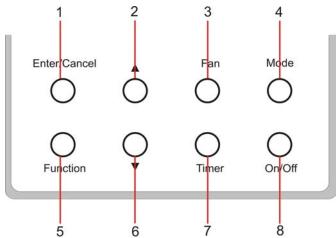
1.2 Instruction to LCD Display

Table 1.1

No.	Symbols	Description
1		Swing function
2		Air exchange function (this function is yet unavailable for this unit).
3	(Sleep function (Only sleep 1).
4	\triangle	Each kind of running mode of indoor unit (auto mode)
5	*	Cooling mode
6	44	Dry mode
7	Y5	Fan mode
8	苁	Heating mode
9	*::	Defrosting function for the outdoor unit.
10	ں	Gate-control function (this function is yet unavailable for this unit).
11		Lock function.
12	SHIELD	Shield functions (Button operation, temperature setting, On/Off operation, Mode setting are disabled by the remote monitoring system.)
13	Turbo	Turbo function state
14	MEMORY	Memory function (The indoor unit resumes the original setting state after power failure and then power recovery).
15		It blinks under on state of the unit without operation of any button.
16	SAVE	Energy-saving function (this function is yet unavailable for this unit).
17	0.00° 88°°	Ambient/setting temperature value
18	E-HEATER	Electric auxiliary heating function.
19	BLOW	Blow function.
20	88.8	Timing value.
21	QUIET	Quiet function (two types: quiet and auto quiet) (this function is yet unavailable for this unit).

2 Buttons

2.1 Layout of Buttons



2.2 Functions of Buttons

Table 2.1

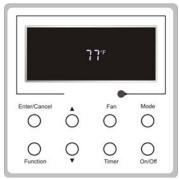
No.	Name	Function		
1	Enter/Cancel	Function selection and cancellation.		
2	A	① . Running temperature setting of the indoor unit, range: 60.8°F~86°F (16°C~30°C).		
6	▼	② . Timer setting, range:0.5-24 hr.		
3	Fan	Setting of the high/middle/low/auto fan speed.		
4	Mode	Setting of the Cooling/Heating/Fan/Dry/Auto mode of the indoor unit.		
5	Function	Switchover among the functions of Turbo/Save/E-heater/Blow etc		
7	Timer	Timer setting.		
8	On/Off	Turn on/off the indoor unit		
4+2	▲ +Mode	Press them for 5s under off state of the unit to enter/cancel the Memory function(If memory is set, indoor unit after power failure and then power recovery will resume the original setting state. If not, the indoor unit is defaulted to be off after power recovery. Memory off is default before delivery.).		
3+6	Fan+ ▼	By pressing them at the same time under off state of the unit, will be displayed on the wired controller for the cooling only unit, while will be displayed on the wired controller for the cooling and heating unit.		
2+6	▲ +▼	Upon startup of the unit without malfunction or under off state of the unit,press them at the same time for 5s to enter the lock state, in which case,any other buttons won't respond the press. Repress them for 5s to quit this state.		

3 Operation Instructions

3.1 On/Off

Press On/Off to turn on the unit and turn it off by another press.

Note: The state shown in Fig.3.1.1 indicates the "Off" state of the unit after power on. The state shown in Fig.3.1.2 indicates the "On" state of the unit after power on.



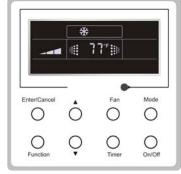


Fig.3.1.1 "Off" State

Fig.3.1.2 "On" State

3.2 Mode Setting

Under ON state of the unit, press the Mode to switch the operation modes as the following sequence:Auto-Cooling-Dry-Fan-Heating.



3.3 Temperature Setting

Press \triangle or ∇ to increase/decrease the preset temperature. If pressing either of them continuously, the temperature will be increased or decreased by 1.8 °F (1°C) every 0.5s,as shown in Fig.3.3.1.

In the Cooling, Dry, Fan or Heating mode, the temperature setting range is $60.8^{\circ}F \sim 86^{\circ}F$ ($16^{\circ}C \sim 30^{\circ}C$). In the Auto mode, the setting temperature is unadjustable.

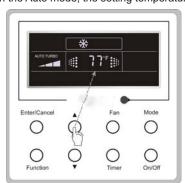


Fig.3.3.1

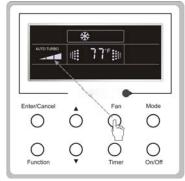
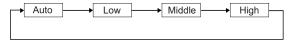


Fig.3.4.1

3.4 Fan Setting

Under the "On" state of the unit, press Fan and then fan speed of the indoor unit will change circularly as shown in Fig.3.4.1.



3.5 Timer Setting

Under on-state of the unit, Press Timer button to set timer off of the unit. Under off-state of the unit, press Timer button to set timer on of the unit in the same way.

• Timer on setting:

Under off-state of the unit without timer setting, if Timer button is pressed, LCD will display xx. Hour,with ON blinking. In this case, press ▲ or ▼ button to adjust timer on and then press Timer to confirm.

· Timer off setting:

Under on-state of the unit without timer setting, if Timer button is pressed, LCD will display xx. Hour,with OFF blinking. In this case, press ▲ or ▼ button to adjust timer on and then press Timer to confirm

· Cancel timer:

After setting of timer, if Timer button is pressed, LCD won't display xx. Hour so that timer setting is canceled.

Timer off setting under the "On" state of the unit is shown as Fig.3.5.1.

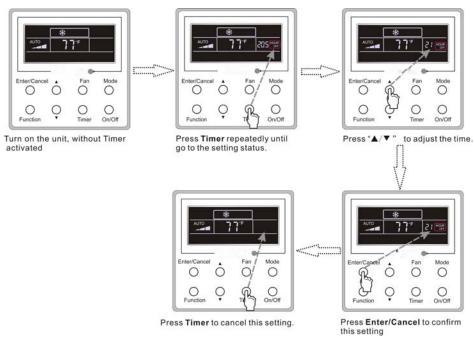


Fig.3.5.1 Timer off Setting under the "On" State of the Unit

Mode Fan Functio On/Off 0 0 0 0 0 0 Turn off the unit, without Timer Press Timer repeatedly until to adjust the time. go to the setting status. activated O Timer On/of

Timer on setting under the "Off" state of the unit is shown as Fig.3.5.2.

Fig.3.5.2 Timer on Setting under the "Off" State of the Unit

Press Enter/Cancel to confirm this setting

Timer range: 0.5-24hr. Every press of ▲ or ▼ will make the set time increased or decreased by 0.5hr. If either of them is pressed continuously, the set time will increase/ decrease by 0.5hr every 0.5s.

Press Timer to cancel this setting.

3.6 Swing Setting

Swing On: Press Function under on state of the unit to activate the swing function. In this case, will blink. After that, press Enter/Cancel to make a confirmation.

Swing Off: When the Swing function is on, press Function to enter the Swing setting interface, with blinking. After that, press Enter/Cancel to cancel this function. Swing setting is shown as Fig. 3.6.1.

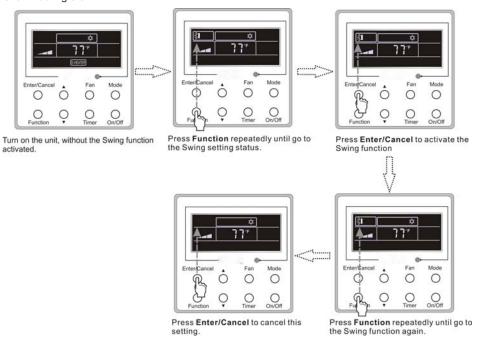


Fig.3.6.1 Swing Setting

Notes:

- $\ensuremath{\mathbb{1}}$. Sleep, Turbo or Blow setting is the same as the Swing setting.
- ② . After the setting has been done, it has to press the key "Enter/Cancel" to back to the setting status or quit automatically five seconds later.

3.7 Sleep Setting

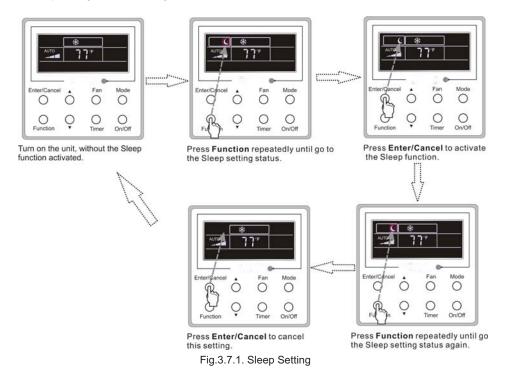
Sleep on: Press Function under the On state of the unit till the unit enters the Sleep setting state. After that, press Enter/Cancel to confirm this setting.

Sleep off: When the Sleep function is activated, press Function to enter the Sleep setting status. After that, press Enter/Cancel to cancel this function.

In the Cooling or Dry mode, the temperature will increase by 1.8 $^{\circ}F$ (1 $^{\circ}C$) after the unit runs under Sleep1 for 1hr and 1.8 $^{\circ}F$ (1 $^{\circ}C$) after another 1hr.After that, the unit will run at this temperature.

In the Heating mode, the temperature will decrease by 1.8 $^{\circ}$ F (1 $^{\circ}$ C) after the unit runs under Sleep 1 for 1hr and 1.8 $^{\circ}$ F (1 $^{\circ}$ C) after another 1hr. After that, the unit will run at this temperature.

Sleep setting is shown as Fig.3.7.1.



3.8 Turbo Setting

Turbo function: The unit at the high fan speed can realize quick cooling or heating so that the room temperature can quickly approach the setting value.

In the Cooling or Heating mode, press Function till the unit enters the Turbo setting status and then press Enter/Cancel to confirm the setting.

When the Turbo function is activated, press Function to enter the Turbo setting status and then press Enter/Cancel to cancel this function.

Turbo function setting is as shown in Fig.3.8.1.

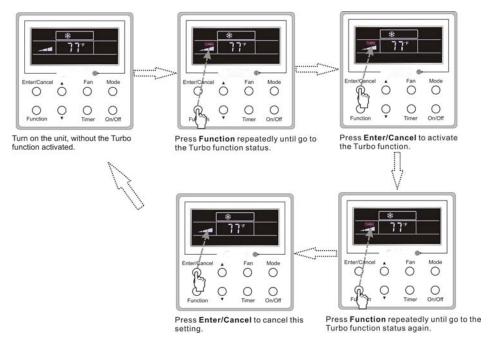


Fig.3.8.1 Turbo Setting

3.9 E-heater Setting

E-heater (auxiliary electric heating function): In the Heating mode, E-heater is allowed to be turned on for improvement of efficiency.

Once the wired controller or the remote controller enters the Heating mode, this function will be turned on automatically.

Press Function in the Heating mode to enter the E-heater setting interface and then press Enter/Cancel to cancel this function.

Press Function to enter the E-heater setting status, if the E-heater function is not activated, and then press Enter/Cancel to activate it.

The setting of this function is shown as Fig.3.9.1 below:

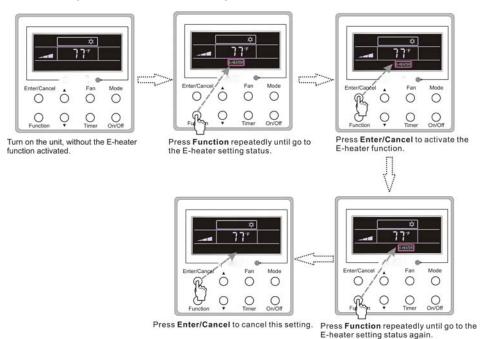


Fig.3.9.1 E-heater Setting

3.10 Blow Setting

Blow function: After the unit is turned off, the water in evaporator of indoor unit will be automatically evaporated to avoid mildew.

In the Cooling or Dry mode, press Function till the unit enters the Blow setting status and then press Enter/Cancel to active this function.

When the Blow function is activated, press Function to the Blow setting status and then press Enter/Cancel to cancel this function.

Blow function setting is as shown in Fig.3.10.1

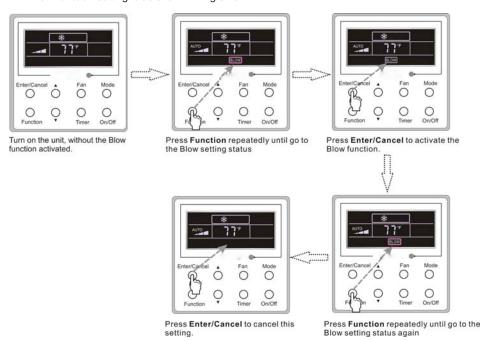


Fig.3.10.1 Blow Setting

Notes:

- ① . When the Blow function is activated, if turning off the unit by pressing On/Off or by the remote controller, the indoor fan will run at the low fan speed for 2 min, with "BLOW" displayed on the LCD. While, if the Blow function is deactivated, the indoor fan will be turned off directly.
 - ② . Blow function is unavailable in the Fan or Heating mode.

3.11 Other Functions

a. Lock

Upon startup of the unit without malfunction or under the "Off" state of the unit, press ▲ and ▼ at the same time for 5s till the wired controller enters the Lock function. In this case, LCD displays ♣.

After that, repress these two buttons at the same time for 5s to quit this function.

Under the Lock state, any other button press won't get any response.

b. Memory

Memory switchover: Under the "Off" state of the unit, press Mode and ▲ at the same time for 5s to switch memory states between memory on and memory off. When this function is activated, Memory will be displayed. If this function is not set, the unit will be under the "Off" state after power failure and then power recovery.

Memory recovery: If this function has been set for the wired controller, the wired controller after power failure will resume its original running state upon power recovery. Memory contents: On/ Off,Mode, set temperature, set fan speed and Lock function.

4 Installation and Dismantlement

4.1 Connection of the Signal Line of the Wired Controller

- Open the cover of the electric control box of the indoor unit.
- Let the single line of the wired controller through the rubber ring.
- Connect the signal line of the wired control to the 4-pin socket of the indoor unit PCB.
- Tighten the signal wire with ties.
- The communication distance between the main board and the wired controller can be up to 20 meters (the standard distance is 8 meters)

4.2 Installation of the Wired Controller

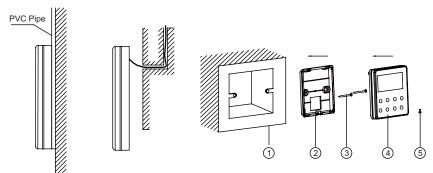


Fig.4.1 Accessories for the Installation of the Wired Controller

Table 4.1

No.	1	2	3	4	5
Name	Socket box embedded in the wall	Soleplate of the Wired Controller	Screw M4X25	Front Panel of the Wired Controller	Screw ST 2.9X6

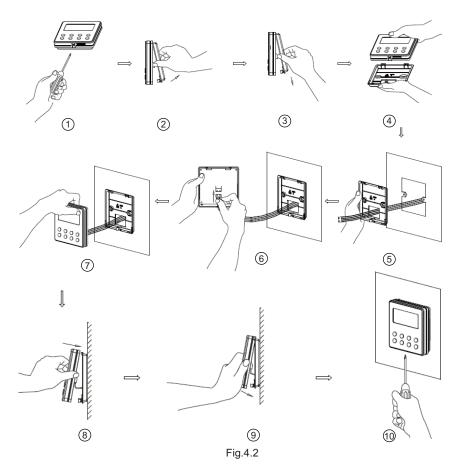


Fig.4.2 shows the installation steps of the wired controller, but there are some issues that need your attention.

- 1) Prior to the installation, please firstly cut off the power supply of the wire buried in the installation hole, that is, no operation is allowed with electricity during the whole installation.
- 2) Pull out the four-core twisted pair line from the installation holes and then let it go through the rectangular hole behind the soleplate of the wired controller.
- 3) Stick the soleplate of the wired controller to the wall over the installation hole and then fix it with screws M4X25.
- 4) Insert the four-core twisted pair line into the slot of the wired controller and then buckle the front panel and the soleplate of the wired controller together.
 - 5) Finally, fix the front panel and the soleplate of the wired controller tightly by screws ST2.9X6.

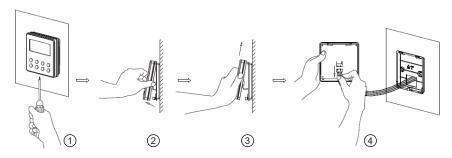
Please pay special attention to the followings during the connection to avoid the malfunction of the air conditioning unit due to electromagnetic interference.

① . Separate the signal and communication lines of the wired controller from the power cord

and connection lines between the indoor and outdoor unit, with a minimum interval of 7.8 in (20 cm), otherwise the communication of the unit will probably work abnormally.

② . If the air conditioning unit is installed where is vulnerable to electromagnetic interference, then the signal and communication lines of the wired controller must be the shielding twisted pair lines.

4.3 Dismantlement of the Wired Controller



5 Errors Display

If there is an error occurring during the operation of the system, the error code will be displayed on the LCD, as show in Fig.5.1. If multi errors occur at the same time, their codes will be displayed circularly.

Note: In event of any error, please turn off the unit and contact the professionally skilled personnel.

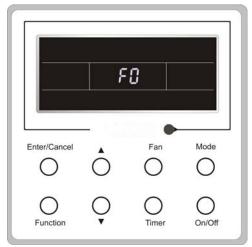


Fig.5.1

Table 5.1 Meaning of Each Error

Table	Iable 5.1 Meaning of Each Error					
Error	Code	Error	Code			
Return air temperature sensor open/ short circuited	F1	Drive board communication error	P6			
evaporator temperature sensor open/ short circuited	F2	Compressor overheating protection	НЗ			
Indoor unit liquid valve temperature sensor open/short circuited	b5	Indoor and outdoor units unmatched	LP			
Indoor gas valve temperature sensor open/ short circuited	b7	Communication line misconnected or expansion valve error	dn			
IPM temperature sensor open/short circuited	P7	Running mode conflict	E7			
Outdoor ambient temperature sensor open/ short circuited	F3	Pump-down	Fo			
Outdoor unit condenser mid-tube temperature sensor open/short circuited	F4	Jumper error	C5			
Discharge temperature sensor open/ short circuited	F5	Forced defrosting	H1			
Indoor and outdoor communication error	E6	Compressor startup failure	Lc			
DC bus under-voltage protection	PL	High discharge temperature protection	E4			
DC bus over-voltage protection	PH	Overload protection	E8			
Compressor phase current sensing circuit error	U1	Whole unit over-current protection	E5			
Compressor demagnetization protection	HE	Over phase current protection	P5			
PFC protection	Нс	Compressor desynchronizing	H7			
IPM Temperature Protection	P8	IPM Current protection	H5			
Over-power protection	L9	Compressor phase loss/reversal protection	Ld			
System charge shortage or blockage protection	F0	Frequency restricted/reduced with whole unit current protection	F8			
Capacitor charging error	PU	Frequency restricted/reduced with IPM current protection	En			
High pressure protection	E1	Frequency restricted/reduced with high discharge temperature	F9			
Low pressure protection	E3	Frequency restricted/reduced with anti- freezing protection	FH			
Compressor stalling	LE	Frequency restricted/reduced with overload protection	F6			
Over-speeding	LF	Frequency restricted/reduced with IPM temperature protection	EU			
Drive board temperature sensor error	PF	Indoor unit full water error	E9			
AC contactor protection	P9	Anti-freezing protection	E2			
Temperature drift protection	PE	AC input voltage abnormal	PP			
Sensor connection protection	Pd	Whole unit current sensing circuit error	U5			
DC bus voltage drop error	U3	4-way valve reversing error	U7			
Outdoor fan 1 error protection	L3	Motor stalling	H6			
Outdoor fan 2 error protection	LA	PG motor zero-crossing protection	U8			

