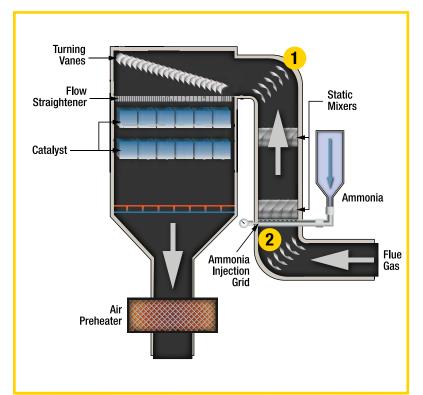
Application Bulletin

Conforma Clad™ Solutions for Economizer to SCR



Problem — Structural Components

Erosive wear of the structural components (Angle Iron) used to secure the ducts and turning vanes located at the Ammonia Injection Grid (AIG) exit of economizer to SCR.



2

- Angle iron needed to be replaced during regular outages every 2 years.
- 250' of scaffolding needed to be constructed to access.
- Estimated cost >\$1m.
- Time taken to complete 10 days on 2-shift basis.

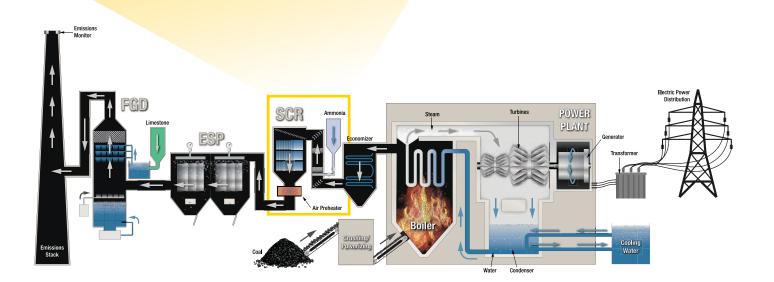
Solution — Conforma Clad WC-210
Cladding to Angle Iron

Problem — Perf Screens Located Behind AIG

Erosive wear of the perforated plates, located before the Ammonia Injection Grid (AIG).

 Perf plates needed to be replaced during regular outages every 6 months.

Solution — UltraFlex™ Carbide Coating of Perforated Screen





SCR Turning Vane Structural Components





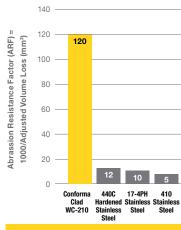
Eroded Structural Members

Conforma Clad Solution

Apply 0.030" WC-210 cladding to angle iron wear surface. Turn key iron in required sizes provided.

- Significant life cycle improvement.
 - Cladding Abrasion Resistance Factor (ARF) over 10x better than hardened steels.
- Considerable savings over life cycle of clad angle iron.
 - Reduction in frequency of expensive vane maintenance.
 - Reduction in lost production (frequency and time required to build scaffolding).

Dry Sand Abrasion Test (ASTM G65)



Cladding Abrasion Resistance Factor (ARF) over 10x better than hardened steels.

Hold back from edge allows for weld assembly in field

Perf Screens Located Behind AIG





Eroded Structural Members

Conforma Clad Solution

UltraFlex[™] carbide coating of perforated screen.

- Significant life cycle improvement.
- Fewer screen replacements.



CONTACT US

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