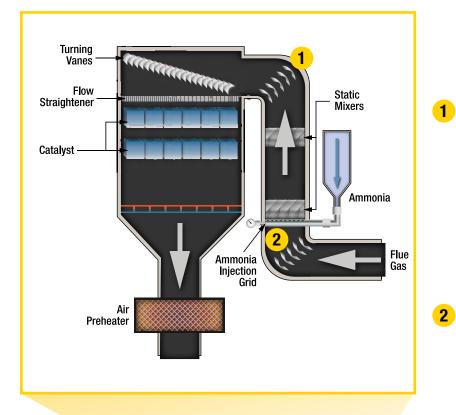
Application Bulletin

Conforma Clad[™] Solutions for Economizer to SCR



Emission

Problem — Structural Components

Erosive wear of the structural components (Angle Iron) used to secure the ducts and turning vanes located at the Ammonia Injection Grid (AIG) exit of economizer to SCR.

- Angle iron needed to be replaced during regular outages every 2 years.
- 250' of scaffolding needed to be constructed to access.
- Estimated cost >\$1m.
- Time taken to complete 10 days on 2-shift basis.

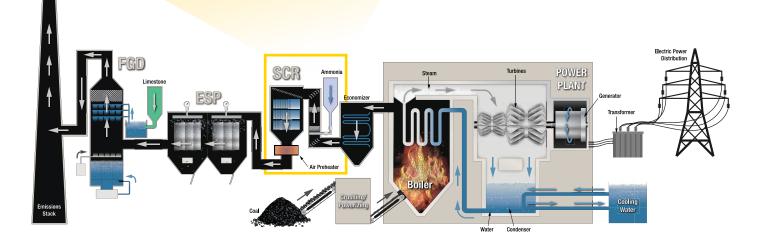
Solution — Conforma Clad WC-210 Cladding to Angle Iron

Problem — Perf Screens Located Behind AIG

Erosive wear of the perforated plates, located before the Ammonia Injection Grid (AIG).

• Perf plates needed to be replaced during regular outages — every 6 months.

Solution — UltraFlex[™] Carbide Coating of Perforated Screen





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SCR Turning Vane Structural Components





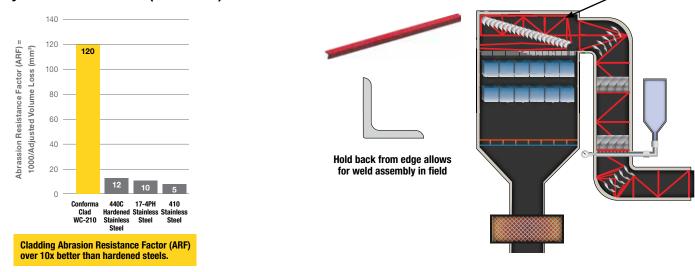
Eroded Structural Members

Dry Sand Abrasion Test (ASTM G65)

Conforma Clad Solution

Apply 0.030" WC-210 cladding to angle iron wear surface. Turn key iron in required sizes provided.

- Significant life cycle improvement.
 - Cladding Abrasion Resistance Factor (ARF) over 10x better than hardened steels.
- Considerable savings over life cycle of clad angle iron.
 - Reduction in frequency of expensive vane maintenance.
 - Reduction in lost production (frequency and time required to build scaffolding).



Perf Screens Located Behind AIG



Eroded Structural Members

Conforma Clad Solution

UltraFlex[™] carbide coating of perforated screen.

- Significant life cycle improvement.
- Fewer screen replacements.



Structural Members

CONTACT US

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