

Conforma Clad X2™ Dual Protection for Severe Corrosion & Abrasion



X2 cladding uses twin layers of Stellite™ and tungsten carbide, realizing the benefits of both materials. This dual-protection system is designed to protect critical components that are exposed to severe erosion/abrasion and corrosive fluids at the same time.

True metallurgical bond between all layers:

- Provides unsurpassed strength, preventing chipping, flaking, and spalling.

X2 cladding can be applied to:

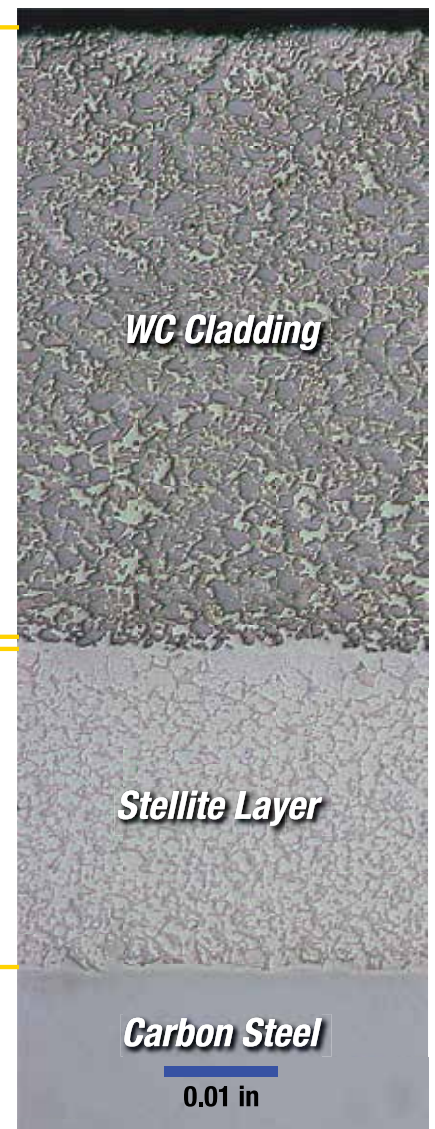
- Complex geometries and challenging shapes.
- Nearly all steel/stainless steel components.

Top Layer **Tungsten Carbide** *Superior Abrasion Protection*

The tungsten carbide top layer offers the same wear protection on which Conforma Clad™ built its reputation.

Bottom Layer **Stellite™** *Superior Corrosion Protection*

The Stellite bottom layer eliminates any access of corrosive fluids to the base material.

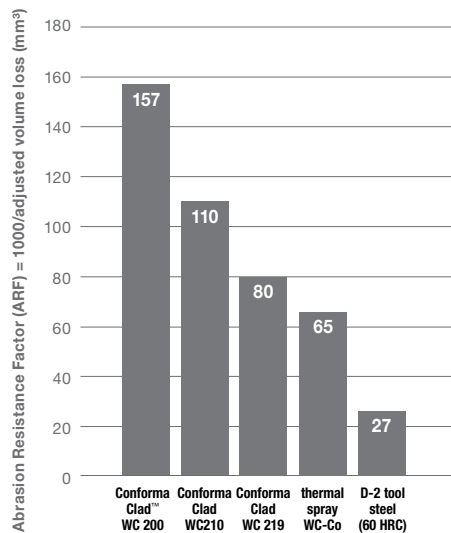


Top Layer

Abrasion/Erosion Protection

- Range of tungsten carbide grades available to suit your environment.
- A “pure” cladding with consistent wear properties from surface to bond line. The predictable, linear wear rate can be used to forecast component life.
- Metallurgical bond — no flaking or spalling.
- Significant performance advantage over competing wear materials.

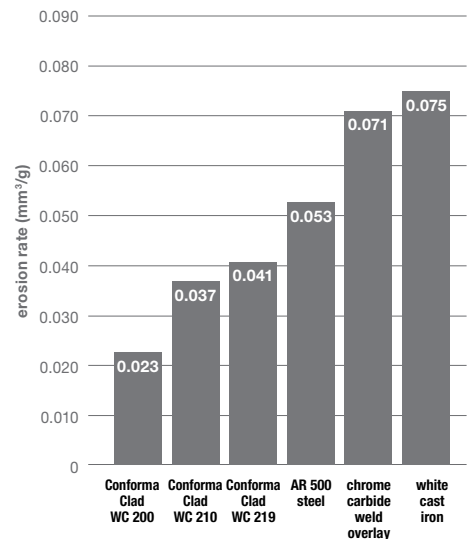
Dry Sand Abrasion Test (ASTM G65)



Up To 2.4x Better
Abrasion Resistance vs. Thermal Spray

Erosion Test (ASTM G76)

45° Impingement Angle, 83 m/s, Alumina <63 micron



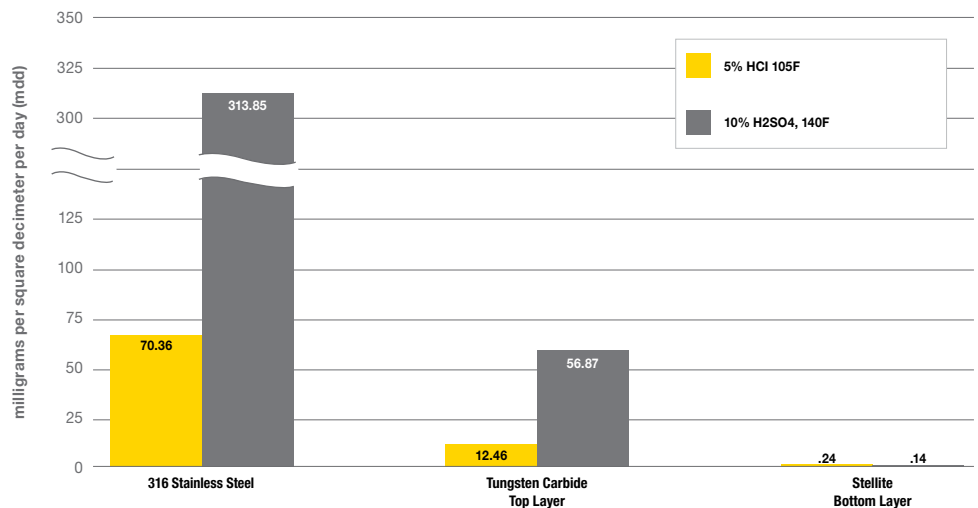
Up To 3x Better
Erosion Resistance vs. Chrome Carbide Weld Overlay

Bottom Layer

Corrosion Protection

- Cobalt based Stellite™ alloy has been successfully used for decades to solve challenging industrial wear and corrosion problems.
- As the original maker of Stellite alloys, we are now able to incorporate the proven corrosion resistance benefits of this material in our claddings.
- The Stellite layer encapsulates the base material, forming a protective barrier against corrosive fluids.

Corrosion Rate in Aqueous Acid Solution



Significant Corrosion Resistance Benefits
Stellite vs. 316SS

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