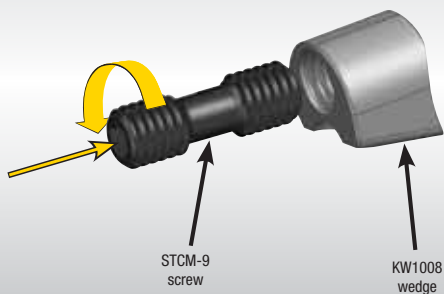


Safety Notes

Read all instructions carefully	Wear eye protection	Inspect and tighten fasteners regularly	Warning: Cutting hazard	Warning: Hot surfaces	Do not exceed maximum RPM

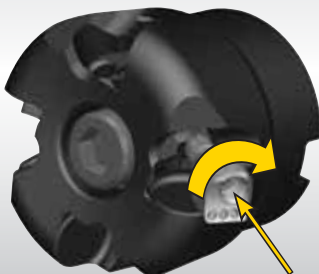
- 1** >> Assemble STCM-9 screw to KW1008 wedge, 2-3/4 turns.



- 2** >> Wedge/screw assembly.



- 3** >> Install wedge/screw assembly into cutter body, but maintain assembly gap for installing insert.



- 4** >> Slide insert, RNGN12... into pocket and torque wedge/insert assembly to 3,5 Nm (31 in/lbs). Repeat for each pocket.

