

DRUM BASE INSTRUCTION

HBF-GUNLOCKE

HB013-0004-00

ASSEMBLY INSTRUCTIONS

GENERAL NOTES

INSTALLER SHOULD ALWAYS PROTECT THE UNIT DURING INSTALLATION.

TOOL REQUIRED

- TAPE MEASURE
- PREFERRED DEVICE (DRILL) FOR SCREWS OR BOLTS
- 1/8"DIA DRILL BIT
- LEVEL

DRUM BASE HARDWARE

- (QTY 4) SCREW #10-1-1/4"LG FLAT HEAD PHILLIPS BLACK
- (QTY 4) GLIDE 5/16-18 X 1.10 O.D. BASE, BLACK

BASE DRUM TO TOP ATTACHMENT

1. INSTALL GLIDES TO BOTTOM OF BASE DRUM INTO METAL T-NUTS, ADJUST GLIDES OUT APPROX 1/2".
2. STAND BASE DRUM UP AND MOVE TO FINAL LOCATION, USING LEVEL, ADJUST GLIDES UNTIL TOP OF BASE IS LEVEL.
- (ALL GLIDES MUST BE IN CONTACT WITH FLOOR OTHERWISE UNIT WILL ROCK)
3. PLACE TOP ON BASE, MEASURE SO TOP IS EQUAL DISTANCES FROM SIDES OF SUBTOP SEE (FIG 1).
4. (TO PREVENT SCREW BUMPS ON FACE OF TOP) AFTER TOP HAS BEEN ALIGNED TO SUBTOP (FIG 1). DRILL PILOT HOLES 1/8"DIA X 1/2"DP IN UNDERSIDE OF TOP, USING HOLES OF SUPTOP FOR LOCATIONS.
- 5) CHECK SCREW DEPTH INTO TOP, SCREWS SHOULD NOT BE DEEPER THEN MAX. 3/4 THE THICKNESS OF TOP. (FIG 2) TO PREVENT STRIPPING OUT PILOT HOLES ADJUST DRIVER TO MEDIUM SETTING.

