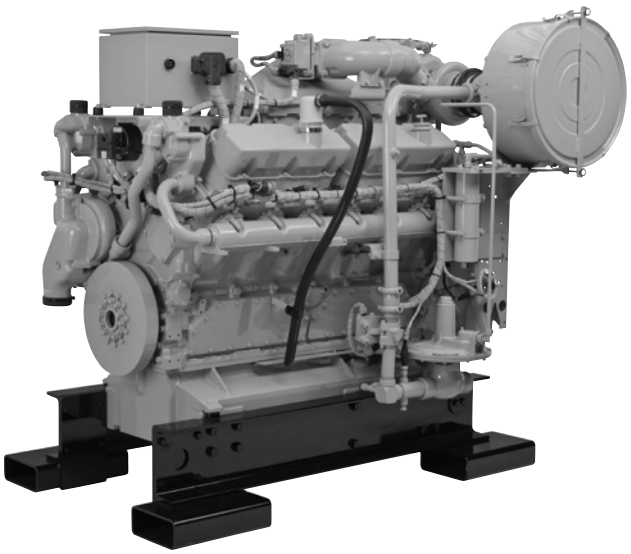
CG137-12 Gas Petroleum Engine

447 bkW (600 bhp)
1800 rpm

0.5 g/bhp-hr NOx or 1.0 g/bhp-hr NOx (NTE)



CAT® ENGINE SPECIFICATIONS

V12, 4-Stroke-Cycle

Emissions	NSPS 2010
Bore	137.2 mm (5.4 in)
Stroke	152.4 mm (6 in)
Displacement	27 L (1648 in³)
Compression Ratio	8.3:1
Aspiration	Turbocharged-Aftercooled
Rotation (from flywheel end)	Counterclockwise
Flywheel & Flywheel Housing	SAE No. 0
Flywheel Teeth	136
Power per Displacement	22.2 bhp/L
Engine Weight[1]	2835 kg (6250 lb)
Catalyst Weight[2]	81.6/88.5 kg (180/195 lb)
Flywheel & Flywheel Housing	SAE No. 0
Capacity for Liquids — L (U.S. gal)	
Cooling System[3]	75 L (20 U.S. gal)
Lube Oil System (refill)	170 L (45 U.S. gal)
Oil Change Interval[4]	750 hours
Governor	Electronic ADEM™ A4
Ignition, Protection	Electronic ADEM A4
Air/Fuel Ratio Control	Electronic ADEM A4

[1]Engine only, dry
[2]1 g and 0.5 g, respectively
[3]Engine only
[4]Can be extended through S•O•S℠ program

FEATURES

Engine Design
- Tough and durable, with field-proven head design
- Caterpillar supplied air/fuel ratio control and three-way catalyst designed specifically for this engine to provide superior emissions control with NSPS and Non-Attainment zone compliance
- 0.5 g and 1 g NOx settings available
- Integrated operator interface panel, TWC and AFRC reduces hands-on time with the engine
- Operator interface panel allows setup and servicing without a laptop
- Runs on a broad range of fuels and speeds at any emissions level
- Factory installed components with single connection point eases packaging

Advanced Digital Engine Management

The ADEM A4 system represents the next generation of engine management systems while reducing the number of mechanical components and easing troubleshooting. Features include:
- Air/Fuel Ratio Control (AFRC)
- Electronic ignition
- Electronic governing/speed control
- Start/stop logic
- Engine protection & monitoring

Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time

Gas Engine Rating Pro (GERP)

GERP is a PC-based program designed to provide site performance capabilities for Cat® natural gas engines for the gas compression industry. GERP provides engine data for your site's altitude, ambient temperature, fuel, engine coolant heat rejection, performance data, installation drawings, spec sheets, and pump curves.

Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Caterpillar parts and labor warranty

Preventive maintenance agreements available for repair-before-failure options

S•O•S℠ program matches your oil and coolant samples against Caterpillar set standards to determine:
- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-specific oil change interval

Over 80 Years of Engine Manufacturing Experience

Over 60 years of natural gas engine production

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.
- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

Web Site

For all your petroleum power requirements, visit www.catoilandgasinfo.com.

STANDARD EQUIPMENT

Air Inlet System
Air cleaner — single element with service indicator
Optional air inlet adapter and rain cap — recommended for weather protection

Control System
ADEM A4
Class 1, Division 2, Group C&D and Zone 2

Cooling System
Jacket water thermostats and housing — full open temperature 98°C (208°F)
Jacket water pump — gear driven, centrifugal, non-self-priming
Aftercooler water pump — gear driven, centrifugal, non-self-priming
Aftercooler core — for treated water and sea air atmosphere

Exhaust System
Exhaust manifolds — watercooled
Exhaust elbow — dry 203 mm (8 in)
Three-way catalyst — 1.0 g NOx and 0.5 g NOx NTE options

Flywheels & Flywheel Housings
Flywheel, SAE No. 0
Flywheel housing, SAE No. 0
SAE standard rotation

Fuel System
Air/fuel ratio control
Gas pressure regulator
Natural gas carburetor

Lube System
Crankcase breather — top mounted
Oil cooler
Oil filter — RH
Oil filler in valve cover, dipstick — RH

Mounting System
Engine mounting rails — 254 mm (10 in) industrial-type, entire length

Protection System
ADEM A4 protection
The following include alarm and shutdown:
- inlet manifold air temperature
- inlet manifold air pressure
- oil pressure
- oil temperature
- coolant temperature
- engine speed (overspeed)
- battery voltage
- catalyst inlet/outlet temperature (sensors shipped loose)

The following is display only
- service hours

General
Paint, Caterpillar yellow
Crankshaft vibration damper and drive pulleys
Lifting eyes
Cylinder block inspection covers

OPTIONAL EQUIPMENT

Charging Alternator
24V, 35A CSA alternator*

Exhaust System
Exhaust flex fitting
Exhaust elbow
Exhaust flange — ANSI

Instrumentation
Operator interface panel
Operator interface panel enclosure
15', 20', 50' interconnect harness

Starting System
Air pressure regulator
Air start silencer
Vane starter
Electric starter
Turbine starter

Fuel System
Fuel filter

Air Inlet System
Precleaner
Rain cap

*CSA certification pending final approval

TECHNICAL DATA

CG137-12 Gas Petroleum Engine — 1800 rpm

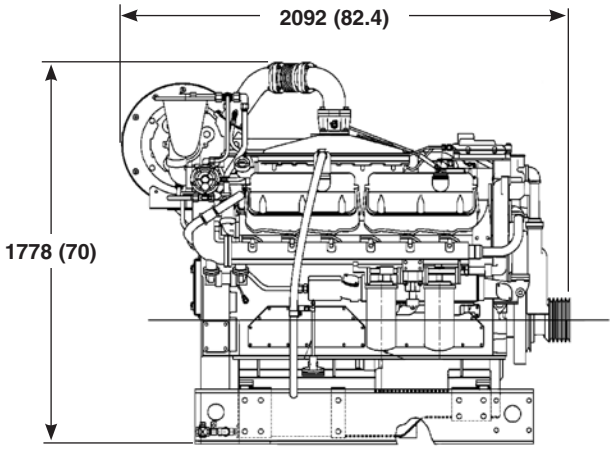
		DM9291-00 0.5 g NOx NTE	DM9292-00 1.0 g NOx NTE
Engine Power			
@ 100% Load	bkW (bhp)	448 (600)	448 (600)
Engine Speed	rpm	1800	1800
Max Altitude @ Rated Torque and 38°C (100°F)	m (ft)	1524 (5000)	1524 (5000)
Speed Turndown @ Max Altitude, Rated Torque, and 38°C (100°F)	%	18	18
Aftercooler Temperature			
JW Temperature	°C (°F)	99 (210)	99 (210)
SCAC Temperature	°C (°F)	54 (130)	54 (130)
Compression Ratio		8.3:1	8.3:1
Emissions (NTE)*			
NOx	g/bkW-hr (g/bhp-hr)	1.34 (1)	.067 (0.5)
CO	g/bkW-hr (g/bhp-hr)	2.68 (2)	2.68 (2)
VOC**	g/bkW-hr (g/bhp-hr)	0.31 (0.23)	0.31 (0.23)
Fuel Consumption***			
@ 100% Load	MJ/bkW-hr (Btu/bhp-hr	10.47 (7400)	10.47 (7400)
Heat Balance			
Heat Rejection to Jacket Water JW & OC	bkW (Btu/min)	407 (23,129)	407 (23,129)
Heat Rejection to Aftercooler @ 100% Load	bkW (Btu/min)	33 (1895)	33 (1895)
Heat Rejection to Exhaust @ 100% Load	bkW (Btu/min)	301 (17,091)	301 (17,091)
Heat Rejection to Atmosphere @ 100% Load	bkW (Btu/min)	52 (2961)	52 (2961)
Intake System			
Air Inlet Flow Rate @ 100% Load	N•m³/min (scfm)	20.73 (800)	20.73 (800)
Gas Pressure	kPag (psig)	10-34 (1.5-5.0)	10-34 (1.5-5.0)

*at 100% load and speed, listed as not to exceed

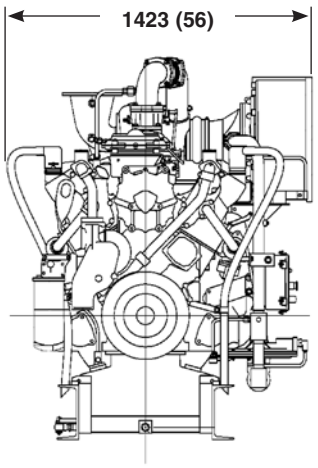
**Volatile organic compounds as defined in U.S. EPA 40 CFR 60, subpart JJJ

***ISO 3046/1

GAS PETROLEUM ENGINE



RIGHT SIDE VIEW



FRONT VIEW

Note: Dimensions are in mm (inches).

DIMENSIONS		
Length	2092 mm	82.4 in
Width	1423 mm	56 in
Height	1778 mm	70 in

RATING DEFINITIONS AND CONDITIONS

Engine performance is obtained in accordance with SAE J1995, ISO3046/1, BS5514/1, and DIN6271/1 standards.

Transient response data is acquired from an engine/generator combination at normal operating temperature and in accordance with ISO3046/1 standard ambient conditions. Also in accordance with SAE J1995, BS5514/1, and DIN6271/1 standard reference conditions.

Conditions: Power for gas engines is based on fuel having an LHV of 33.74 kJ/L (905 Btu/cu ft) at 101 kPa (29.91 in Hg) and 15°C (59°F). Fuel rate is based on a cubic meter at 100 kPa (29.61 in Hg) and 15.6°C (60.1°F). Air flow is based on a cubic foot at 100 kPa (29.61 in Hg) and 25°C (77°F). Exhaust flow is based on a cubic foot at 100 kPa (29.61 in Hg) and stack temperature.