



## 3512C Land Drilling Generator Set

1045 kW (1492 kVA)  
1101 kW (1476 bhp)  
60 Hz (1200 rpm)



Image shown with  
optional attachments.

### CAT® GENERATOR SET SPECIFICATIONS

#### V-12, 4-Stroke-Cycle-Diesel

|                                     |                              |
|-------------------------------------|------------------------------|
| Emissions .....                     | Non-current EPA Tier 2       |
| Bore .....                          | 170 mm (6.69 in)             |
| Stroke .....                        | 190 mm (7.48 in)             |
| Displacement .....                  | 52 L (3158 in <sup>3</sup> ) |
| Aspiration .....                    | Turbocharged-Aftercooled     |
| Fuel System .....                   | EUI™                         |
| Engine Control and Protection ..... | ADEM™ A3                     |
| Generator .....                     | SR4B                         |
| Voltage .....                       | 600                          |
| Generator Set Control .....         | EMCP 4.3                     |

**Note:** Power rating does not include radiator fan power.

## FEATURES

### Product Design

- Developed specifically to meet the demands of oil and gas applications
- Latest electronics for enhanced safety, performance, and user interface
- Proven reliability and durability
- Robust base design for high durability and ideal for loading/unloading operations
- Market-leading power density
- Rugged, oversized cooling system for 50°C ambient capability at rated power
- Long overhaul life proven in oilfield applications
- Core engine components designed for reconditioning and reuse at overhaul

### Ease of Installation

- Inner-outer base mounting configuration simplifies rig integration
- Wide range of attachments enable configuration flexibility
- Inner base three-point generator mounting maintains factory alignment
- Single lifting point simplifies installation work

### Safety

- E-stop pushbutton on instrument panel
- Air shutoff and explosion relief valves available
- Configurable alarm, derate, and shutdown set points
- Extra alarms, inputs, and outputs available

### Custom Packaging

For any petroleum application, trust Caterpillar to meet your exact needs with a factory custom package. Cat® engines, generators, enclosures, controls, radiators,

transmissions — anything your project requires — can be custom-designed and matched to meet any project requirement. Custom packages are globally supported and are covered by a one-year warranty after startup.

### Testing

- Every Cat generator set is full-load tested to ensure proper engine performance.
- Standard configurations are assembled, tested, and validated as a package to ensure performance, reliability and durability.

### Product Support Offered Through Global Cat Dealer Network

- More than 2,200 dealer outlets
- Cat factory-trained dealer technicians service every aspect of your Cat petroleum product
- Worldwide parts availability, service, and warranty
- Preventive maintenance agreements available for repair-before-failure options
- S•O•S<sup>SM</sup> program matches your oil and coolant samples against Caterpillar set standards to determine:
  - Internal engine component condition
  - Presence of unwanted fluids
  - Presence of combustion by-products
  - Site-specific oil change interval

### Over 80 Years of Engine Manufacturing Experience

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.

### Web Site

For all your petroleum power requirements, visit [www.catoilandgasinfo.com](http://www.catoilandgasinfo.com).

## CONFIGURATION

### Air Inlet System

Corrosion-resistant aftercooler core

Air inlet shutoff

Air cleaner options:

- \*Regular duty
- Heavy duty

+ Remote air inlet adapter – rectangular

+ Remote air inlet adapter – round

### Control System

ADEM A3 ECU, left-hand mounted

Engine control options:

- \*Direct rack control 0-200 mADC, space heater and jacket water heater connection and controls
- Cat DVR control, includes reactive droop capability, 3-phase voltage sensing, kVAR/PF modes, RFI suppression, min/max exciter limiter and exciter diode monitor, space heater and jacket water heater connection and controls
- Direct rack control 0-200 mADC with 6 stator RTDs, 2 bearing RTDs, space heater and jacket water heater connection and controls
- Cat DVR control, includes reactive droop capability, 3-phase voltage sensing, kVAR/PF modes, RFI suppression, min/max exciter limiter and exciter diode monitor, space heater and jacket water heater connection and controls, 6 stator RTDs, 2 bearing RTDs

+ Load sharing governor, 2301A

### Cooling System

Separate-circuit aftercooled

Outlet controlled jacket water thermostat

Jacket water pump – gear driven

Dual outlet

Aftercooler water pump – gear driven

Aftercooler water thermostat

Radiator options:

- \*Caterpillar supplied radiator, 46/CVS-stacked 0.627 ratio, includes blower fan, fan drive, pulley, belt guard, coolant level sensor, regulator, and fuel cooler
- Remote cooling connection RH
- Remote cooling connection LH
- Customer-provided radiator
- Custom radiator

Cooling system connection options (for use with customer-supplied radiator):

- Dual outlet coupling-type connections
- Dual outlet hose and clamp-type connections

Fan drive and belt guard (for use with remote and customer-supplied radiators)

Fan pulley options (for use with customer-supplied radiator):

- Front stub shaft
- Front stub shaft with 197 mm pulley
- Front stub shaft with 248 mm pulley
- Custom

+ Coolant level sensor

+ Coolant conditioner

### Exhaust System

Dry exhaust manifold

Dual turbochargers, water cooled bearings

Exhaust expander options:

- Exhaust expander 297 mm to 340 mm (11.7 in to 13.4 in)
- \*No exhaust expander included

Flexible exhaust fitting options:

- Flexible fitting, 356 mm (14 in)
- \*No flexible fitting included

+ Elbow, 305 mm (12 in)

+ Muffler, 356 mm (14 in), spark arresting, includes companion flanges, clean-out box, and spark box

+ Muffler, 305 mm (12 in), spark arresting, includes companion flanges, clean-out box, and spark box

### Flywheel and Housing

SAE No. 00 flywheel

SAE No. 00 flywheel housing

SAE standard rotation

### Fuel System

Fuel transfer pump

Fuel return line with flexible connection

Electronic unit injectors

Fuel filter options:

- \*Fuel filter simplex (LH) with priming pump (LH)
- Custom fuel filter

+ Primary fuel filter

+ Primary fuel filter with water separator

### Generator Attachments

Generator terminal box options:

- Barrel-mounted petroleum terminal box
- Barrel-mounted petroleum terminal box with air filter and pressure differential switch

+ Current transformers (3)

+ Cable access box

### Instrumentation

Emergency stop button

Analog gauges:

- Fuel pressure
- Engine oil pressure
- Engine oil temperature
- Engine coolant temperature
- DC voltage
- Engine percent load

EMCP 4.3 control panel

- 5.5 inch graphical display
- 16 languages supported
- Engine/generator monitoring and protection
- CAN, RS 485 MODBUS, Ethernet communications supported
- Remote e-stop/start/stop
- Engine start and crank attempt counter

Thermocouple options:

- Thermocouples installed, one per cylinder
- \*No thermocouples included

\*Denotes which option is included in the standard configuration

+ Optional attachment

## CONFIGURATION (continued)

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Service port connector  
 Customer connection terminal blocks  
 + Communications module PL1000T  
 + Communications module PL1000E

### Lubrication System

Crankcase breather  
 Oil cooler  
 Shallow oil pan  
 Oil drain extension, 2 in NPT female connection  
 Oil filter options:  
 – \*Simplex oil filter  
 – Custom oil filter  
 Centrifugal oil filter options:  
 – RH installed centrifugal oil filter  
 – \*No centrifugal oil filter included  
 Lubricating oil options:  
 – SAE15W40, Caterpillar DEO, 500 hour  
 – \*No lubricating oil included  
 + Crankcase fumes disposal  
 + Oil level regulator

### Mounting System

Inner base options:  
 – \*4.19 m (165 in) length, 412 mm (16.2 in) height tubes,  
 1.18 m (50.5 in) wide  
 – Custom base  
 Outer base options:  
 – \*No outer base included  
 – Custom outer base  
 + Package isolator supports (3), for mounting inner base to  
 customer-supplied base

### Power Take-off

Charging alternator options  
 – \*No alternator  
 – Alternator, 24V, 68A

### Protection System

Alarms:  
 – ECU voltage  
 – Oil pressure  
 – Low/high water temperature  
 – Overspeed

– Crankcase pressure  
 – Aftercooler temperature  
 – Low water level (optional)  
 – Air inlet restriction  
 – Exhaust stack temperature  
 – Oil/fuel filter differential pressure

### Derate:

– High water temperature  
 – Crankcase pressure  
 – Aftercooler temperature  
 – Air inlet restriction  
 – Exhaust temperature

### Shutdown:

– Oil pressure  
 – Low/high water temperature  
 – Overspeed  
 – Crankcase pressure  
 – Aftercooler temperature

### Explosion relief valve options:

– Explosion relief valves (3)  
 – \*No explosion relief valves  
 + Metal particle detector switch  
 + Metal particle detector with annunciator

### Starting System

Starting motor options:  
 – \*TDI air starting motor, RH – 1034 kPa (150 psi)  
 – Custom starting motor  
 + Air pressure regulator

### General

#### Barring group options:

– LH installed engine barring group  
 – \*No barring group included

#### Jacket water heater options:

– Jacket water heater, UL recognized, 120-240V, single  
 phase, 6 kW, LH and RH mounted  
 – Jacket water heater, UL recognized, 120-480V, single  
 phase, 12 kW, LH and RH mounted  
 – \*No jacket water heater included  
 + Jacket water heater lines

\*Denotes which option is included in the standard configuration

+ Optional attachment

**TECHNICAL DATA****3512C Land Drilling Generator Set — 1200 rpm**

|                                             | Units                | DM8320        |
|---------------------------------------------|----------------------|---------------|
| <b>Generator Set Data</b>                   |                      |               |
| Rated power                                 | ekW                  | 1045          |
| kVA rating                                  | kVA                  | 1492          |
| Rated power factor                          | 0.7                  |               |
| Frequency                                   | Hz                   | 60            |
| <b>Engine Data</b>                          |                      |               |
| Engine power                                | bkW (bhp)            | 1101 (1476)   |
| Engine speed                                | rpm                  | 1200          |
| Max. altitude without derate                | m (ft)               | 2700 (8858)   |
| BMEP                                        | kPa (psi)            | 2127 (308)    |
| BSFC @ 100% load                            | g/bkW-hr (lb/bhp-hr) | 200 (0.33)    |
| BSFC @ 75% load                             | g/bkW-hr (lb/bhp-hr) | 205 (0.34)    |
| BSFC @ 50% load                             | g/bkW-hr (lb/bhp-hr) | 214 (0.35)    |
| BSFC @ 25% load                             | g/bkW-hr (lb/bhp-hr) | 237 (0.39)    |
| Fuel consumption (nominal)                  | L/hr (gal/hr)        | 262.9 (69.5)  |
| Air flow rate (@25°C, 101.3 kPa)            | m³/min (ft³/min)     | 93.4 (3298)   |
| Inlet manifold pressure                     | kPa (psi)            | 253.7 (36.8)  |
| Inlet manifold temperature                  | °C (°F)              | 58.1 (136.6)  |
| Aftercooler water temperature               | °C (°F)              | 50 (122)      |
| Jacket water temperature                    | °C (°F)              | 99 (210)      |
| Exhaust stack temperature                   | °C (°F)              | 397.6 (748)   |
| Exhaust flow rate (@ stack temp, 101.3 kPa) | m³/min (ft³/min)     | 218 (7699)    |
| Lube oil system capacity                    | L (gal)              | 318 (84)      |
| Engine coolant capacity                     | L (gal)              | 157 (41)      |
| Radiator coolant capacity (JW)              | L (gal)              | 284 (75)      |
| Radiator coolant capacity (AC)              | L (gal)              | 197 (52)      |
| Oil change interval                         | Hours                | 500           |
| <b>Generator Data</b>                       |                      |               |
| Frame size                                  |                      | 867           |
| Efficiency                                  |                      | 95%           |
| Voltage                                     | Volts                | 600           |
| Design kVA rating                           | kVA                  | 1750          |
| Insulation class                            |                      | H             |
| Temperature rise (@ 40°C ambient temp)      | °C                   | 80            |
| Coastal protection                          |                      | Included      |
| Excitation                                  |                      | PM or SE      |
| Number of poles                             |                      | 6             |
| Winding                                     |                      | Form wound    |
| Pitch                                       |                      | 0.7333        |
| Number of leads                             |                      | 6             |
| Number of bearings                          |                      | 2             |
| Ingress protection (IP) rating              |                      | 23            |
| Alignment                                   |                      | Close coupled |
| Space heater                                | W                    | 1200          |
| RTDs per phase                              |                      | 2             |
| RTD resistance                              | Ohm                  | 10            |

## ALTITUDE AND AMBIENT DERATION FACTORS

|               | 10°C | 20°C | 30°C | 40°C | 50°C |
|---------------|------|------|------|------|------|
| <b>0 m</b>    | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| <b>300 m</b>  | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| <b>500 m</b>  | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| <b>1000 m</b> | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| <b>1500 m</b> | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| <b>2000 m</b> | 1.00 | 1.00 | 1.00 | 1.00 | 0.97 |
| <b>2500 m</b> | 1.00 | 1.00 | 0.97 | 0.94 | 0.91 |
| <b>3000 m</b> | 1.00 | 0.94 | 0.91 | 0.88 | 0.85 |
| <b>3500 m</b> | 1.00 | 0.88 | 0.85 | 0.82 | 0.80 |
| <b>4000 m</b> | 0.86 | 0.83 | 0.80 | 0.77 | 0.75 |
| <b>4500 m</b> | 0.80 | 0.77 | 0.75 | 0.72 | 0.70 |

## EMCP 4.3 FEATURES

### 140 mm (5.5 in) Graphical Display

- Generator AC voltage
- 3-phase (L-L & L-N)
- $\pm 0.25\%$  accuracy
- rpm and battery voltage
- Generator AC current (per phase and average)
- Generator frequency
- Power metering (kW, kVA, kVA<sub>r</sub>, pf)
- Hour meters (kW-hour, kVA<sub>r</sub>-hour)
- Engine oil pressure (psi, kPa or bar)
- Engine oil temperature (°C or °F)
- Engine coolant temperature (°C or °F)
- Multiple language support
- Engine start and crank attempt counter
- Real time clock

### Communication

- Accessory CAN data link
- RS-485 annunciator data link
- RS-485 SCADA (Modbus RTU)
- Ethernet SCADA (Modbus TCP)

### Controls

- Auto/start/stop
- Engine cooldown timer
- Emergency stop
- Engine cycle crank
- Programmable cycle timer

### Generator Set Protection

- Over/under voltage
- Over/under frequency
- Generator phase sequence
- Over current (timed and inverse)
- Reverse kW, kVA
- Current balance
- Low oil pressure
- High coolant temp
- Low coolant level
- Fail to start
- Overspeed

### Outputs

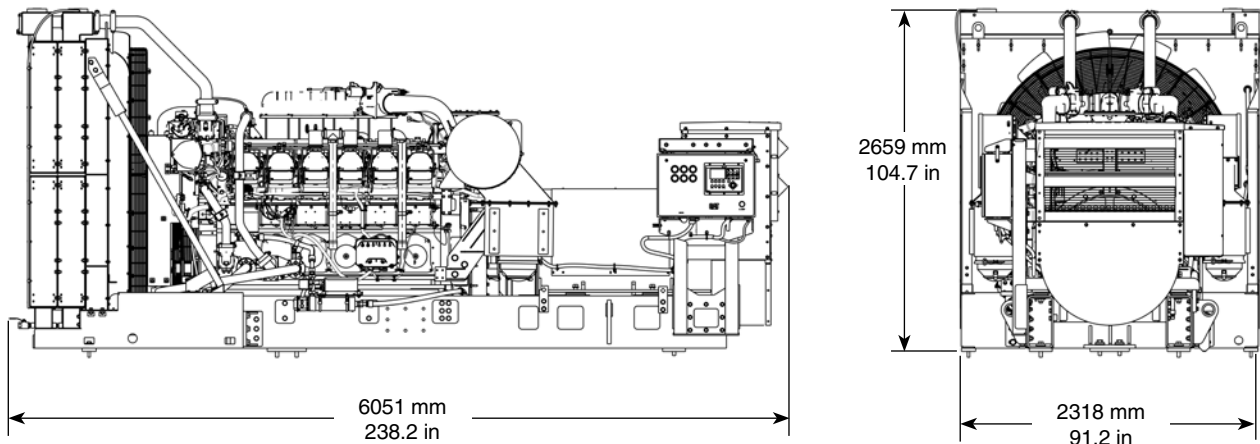
- 16 programmable digital outputs
- 3 programmable (4-20mA or  $\pm 10V$ )
- 2 programmable (PWM)

### Inputs

- Emergency stop
- Remote start
- 12 programmable digital inputs
- Oil pressure and water temperature
- 3 programmable inputs ( $\pm 10V$ , PWM, current, or resistive)
- Oil temperature, fuel level

### Other Features

- 16 languages supported:
  - Arabic
  - Chinese
  - Danish
  - Dutch
  - English
  - Finnish
  - French
  - German
  - Greek
  - Italian
  - Japanese
  - Portuguese
  - Russian
  - Spanish
  - Swedish
  - Turkish
- Programmable security levels
- Reduced power mode
- Programmable kW relay
- Cat switchgear integration
- Status event log

**3512C****LAND DRILLING GENERATOR SET****1045 ekW 60 Hz****LAND DRILLING GENERATOR SET**

| Generator Set Dimensions |           |           |
|--------------------------|-----------|-----------|
| <b>Length</b>            | 6051 mm   | 238.2 in  |
| <b>Width</b>             | 2318 mm   | 91.2 in   |
| <b>Height</b>            | 2659 mm   | 104.7 in  |
| <b>Weight</b>            | 14 453 kg | 31,864 lb |

\*Generator set weight is dry and includes engine, generator, and base.

**Note:** Do not use for installation design. See installation drawing for details.

**RATING DEFINITIONS AND CONDITIONS**

**Performance** is obtained and corrected in accordance with ISO 3046/1. Reference atmospheric inlet air: 100 kPa (29.61 in Hg), 25°C (77°F), 30% relative humidity at stated aftercooler temperature. Performance is also in accordance with SAE J1995, BS5514/1, and DIN6271/1 standard reference conditions, Reference fuel: #2 distillate diesel with a 35 degree API gravity, lower heating value is 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (84.2°F), where the density is 838.9 g/L (7.001 lb/gal).

**Engines** are equipped with standard accessories; lube oil pump, fuel pump, aftercooler water pump, and jacket water pump. The power required to drive auxiliaries must be deducted from the gross output to arrive at the net power available for the external (flywheel) load. Typical auxiliaries include cooling fans, air compressors, and charging alternators.

Power tolerance is +/- 5%

Exhaust stack temperature tolerance is +/- 8%

Inlet airflow rate tolerance is +/- 5%

Intake manifold pressure tolerance is +/- 10%

Exhaust flow rate tolerance is +/- 6%

Fuel rate tolerance is +/- 5%

Heat rejection tolerance is +/- 5%

Exhaust heat rejection tolerance is +/- 10%

Wet exhaust mass flow rate

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