CATERPILLAR[®]

3512 Land Electric Drilling Module

985, 1070, 1090 bkW (1321, 1435, 1462 bhp) 1200, 1200, 1500 rpm



Image shown with optional attachments.

CAT® ENGINE SPECIFICATIONS

V-12, 4-Stroke-Cycle-Diesel

Emissions Not Emissions Certified
Bore 170 mm (6.7 in.)
Stroke 190 mm (7.5 in.)
Displacement
Aspiration Turbocharged-Aftercooled
Governor and Protection Woodward
Engine Weight, net dry (approx) 5580 kg (12,301 lb.)
Module Weight, net dry (approx)* 15,714 kg (34,644 lb.)
Capacity for Liquids
Lube Oil System (refill) 318 L (84 U.S. gal.)
Cooling System (engine only) 157 L (41.5 U.S. gal.)
Cooling System (radiator) 185 L (48.9 U.S. gal.)
Oil Change Interval 500 hours

*Module weight includes — inner and outer base, radiator, generator, and engine

FEATURES

Engine Design

- Proven reliability and durability
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Assembled, tested, and validated as a package to minimize package vibration and maximize component life
- Market-leading power density
- Designed to perform in oilfield conditions, including high ambient high altitude applications
- Long overhaul life proven in oilfield applications
- Core engine components designed for reconditioning and reuse at overhaul

Safety

- E-Stop pushbutton on instrument panel
- Air shutoff and explosion relief valves
- Configurable alarm and shutdown features
- Extra alarm switches available for customer-supplied panel

Ease of Installation and Packaging

- Available 25' outer base
- Inner base frame three-point mount maintains factory alignment
- Installed radiator
- Customer interface harness
- Simple engine/package wiring
- Adapters, fittings, and connectors available for cooling, air and exhaust system

Improved Serviceability

Large inspection openings allow convenient access to core engine internals

Reduction of Owning and Operating Costs

- Long filter change intervals, aligned with service intervals
- Excellent fuel economy direct injection electronic unit injectors precisely meter fuel

Custom Packaging

For any petroleum application, trust Caterpillar to meet your exact needs with a factory custom package. Cat[®] engines, generators, enclosures, controls, radiators, transmissions — anything your project requires — can be custom designed and matched to create a one-of-a kind solution. Custom packages are globally supported and are covered by a one-year warranty after startup.

Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time

Testing

Every engine is full-load tested to ensure proper engine performance.

Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-failure options

S•O•S[™] program matches your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-specific oil change interval

Over 80 Years of Engine Manufacturing Experience Ownership of these manufacturing processes enables

- Caterpillar to produce high quality, dependable products. - Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

Web Site

For all your petroleum power requirements, visit www.catoilandgas.cat.com.

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STANDARD EQUIPMENT

Air Inlet System

Aftercooler core - corrosion resistant Air cleaner - regular duty (dry, circular type, with soot filter and service indicators)

Control System Governor, Woodward EG6PC actuator - RH (controls

provided by the SCR supplier) Magnetic pickup

Cooling System

Thermostats and housing (dual outlet) Jacket water pump - gear-driven

Exhaust System

Exhaust flexible fitting

- Exhaust adapters Weldable flange
- Exhaust manifolds dry

Flywheels and Flywheel Housings

SÁE No. 00 SAE standard rotation

Fuel System Fuel filter

Fuel transfer pump Fuel return line - hard, with flexible connection Fuel priming pump - LH

Instrumentation

Instrument panel - LH, 8 hole, 7 gauge Oil pressure Fuel pressure Oil filter differential pressure Water temperature Tachometer Service meter Exhaust temperature - dual

OPTIONAL EQUIPMENT

Air Inlet System

Air cleaners Remote air inlet adapters **Charging Systems**

Charging alternators **Control System**

Load sharing modules Governor conversion 2301A load sharing governors

Cooling Systems

High gloss black conventional core radiator Coolant regulator conversions Belt guard, radiator guard Blower fan Fan drive and fan pulley Radiator mounting Water level switch gauge Coolant level sensors

European Union Certifications

Exhaust System Removal - flexible exhaust fitting Flbows Mufflers **Fuel System**

Primary fuel filter Fuel cooler

Generator

Oilfield spec, twin-bearing, close-coupled Factory aligned

Lube System

Crankcase breather Oil cooler Oil filter Shallow oil pan Oil drain extension, 2" NPT female connection Mounting System Oilfield base 7.85 m (25 ft 9 in) length Heavy-duty land rig inner baseframe - three-point mount to oilfield base **Power Take-Offs** Accessory drive Protection System Hydra-mechanical shutoffs (low oil pressure, high water temperature and overspeed, air inlet shutoff); monitoring gauge and emergency remote shutoff Alarm switches, low oil pressure, high water temperature (Marine Society approved) for connection to customersupplied alarm panel Manual shutoff control - LH Starting System Air starting motor Air silencer General Paint — Cat yellow Vibration damper and guard Lifting eyes

Generator Attachments

Lift and cable tow provisions

Air filter Low voltage extension box Potential transformer Manual voltage control Current droop transformers Cable access box Bearing temperature detectors

Instrumentation Customer management device Gauges and instrument panels Switches and contractors

Lube System Fumes disposal

Oil filter Oil pan accessories Mounting System

Outer oilfield inner base with three-point mount Base removal

Power Take-Offs Front stub shaft Pullevs

Protection System

Explosion relief valve Air shutoffs Hydra-mechanical shutoffs Switches and contactors

Starting System Air pressure regulator Starting aids

General Tool set

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LAND ELECTRIC DRILLING MODULE

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GENERATOR DATA

		60 Hz — Standard	50 Hz Standard			
ekW Rating	1225	1050	840	1050	1050	
kVA Rating	1750	1500	1200	1500	1500	
rpm	1200	1200	1200	1500	1500	
Rated PF	0.7	0.7 0.7		0.7	0.7	
Temperature Rise	80°C @ 50°C Ambient	80°C @ 50°C Ambient	80°C @ 50°C Ambient	80°C @ 50°C Ambient	80°C @ 50°C Ambient	
Insulation Class	Н	Н	Н	н н		
Overload	50% / 2 min	50% / 2 min	50% / 2 min	50% / 2 min	50% / 2 min	
Excitation	Permanent Magnet	Permanent Magnet	anent Magnet Permanent Magnet Permanent		Permanent Magnet	
Voltage	600	600	600	600	600	
Voltage Regulator	Optional	Optional	Optional	Optional	Optional	
Configuration	2-Bearing Free-Standing	2-Bearing Free-Standing	2-Bearing Free-Standing	Two-Bearing Close-Coupled	2-Bearing Close-Coupled	
Coastal Protection	Yes	Yes	Yes Yes Yes		Yes	
Space Heater	Included	Included	Included Included Included		Included	
Construction	Form Wound	Form Wound	Form Wound	Form Wound	Form Wound	
Frame Size	867	866	864	825	824	

3512

ALTITUDE CAPABILITY*

Approximate Power (bhp) as a function of Altitude and Inlet Manifold Temperature for DM6801-00									
Ambient Operating	Altitude (feet)								
Temp. (°F)	10,499	9843	8202	6562	4921	3281	1640	984	0
50	1144	1173	1250	1330	1415	1462	1462	1462	1462
68	1105	1133	1207	1285	1367	1452	1462	1462	1462
86	1067	1096	1167	1242	1321	1404	1462	1462	1462
104	1034	1061	1129	1203	1279	1360	1444	1462	1462
122	1002	1027	1094	1165	1239	1317	1399	1434	1462
Normal	1145	1169	1231	1295	1364	1434	1462	1462	1462

*Contact dealer for Altitude Capability for other ratings



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LAND ELECTRIC DRILLING MODULE



Right Side View

Front	View
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Module Dimensions 310 in. Length 7874 mm Width 2385.06 mm 93.9 in. Height 2936.24 mm 115.6 in. **Engine Weight (dry)** 5580 kg 12.301 lb. Module Weight (dry)* 34,644 lb. 15,714 kg

Note: Do not use for installation design. See general dimension drawings for detail. (Drawing #231-4621)

*Module weight includes - inner and outer base, radiator, generator, and engine

RATING DEFINITIONS AND CONDITIONS

Ratings are based on SAE J1995 standard conditions of 100 kPa (29.61 in Hg) and 25° C (77° F). These ratings also apply at ISO3046/1, DIN6271, and BS5514 standard conditions of 100 kPa (29.61 in Hg), 27° C (81° F), and 60% relative humidity. Ratings are valid for air cleaner inlet temperatures up to and including 50° C (122° F).

Fuel consumption has a tolerance of +5% and is based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18 390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal). Fuel consumption shown with all oil, fuel, and water pumps, engine driven.

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