CATERPILLAR®

3516 Land Electric Drilling Module

1200, 1345 bkW (1609, 1804 bhp) 1200 rpm



Image shown with optional attachments.

CAT® ENGINE SPECIFICATIONS

V-16, 4-Stroke-Cycle-Diesel

| Emissions Not Emissions Certified |
|--|
| Bore 170 mm (6.7 in.) |
| Stroke 190 mm (7.5 in.) |
| Displacement |
| Aspiration Turbocharged-Aftercooled |
| Governor and Protection Woodward |
| Engine Weight, net dry (approx) 8205 kg (18,090 lb.) |
| Module Weight, net dry (approx)*. 18,340 kg (40,433 lb.) |
| Capacity for Liquids |
| Lube Oil System (refill) 405 L (107 U.S. gal.) |
| Cooling System (engine only) 233 L (61.5 U.S. gal.) |
| Cooling System (radiator) 330 L (87.2 U.S. gal.) |
| Oil Change Interval 500 hours |

*Module weight includes — inner and outer base, radiator, generator, and engine

FEATURES

- Engine Design
- Proven reliability and durability
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Assembled, tested, and validated as a package to minimize package vibration and maximize component life
- Market-leading power density
- Designed to perform in oilfield conditions, including high ambient high altitude applications
- Long overhaul life proven in oilfield applications
- Core engine components designed for reconditioning and reuse at overhaul

Safety

- E-Stop pushbutton on instrument panel
- Air shutoff and explosion relief valves
- Configurable alarm and shutdown features
- Extra alarm switches available for customer-supplied panel

Ease of Installation and Packaging

- Customer interface harness
- Simple engine/package wiring
- Adapters, fittings, and connectors available for cooling, air and exhaust system

Improved Serviceability

Large inspection openings allow convenient access to core engine internals

Reduction of Owning and Operating Costs

- Long filter change intervals, aligned with service intervals

Custom Packaging

For any petroleum application, trust Caterpillar to meet your exact needs with a factory custom package. Cat[®] engines, generators, enclosures, controls, radiators, transmissions — anything your project requires — can be custom designed and matched to create a one-of-a kind solution. Custom packages are globally supported and are covered by a one-year warranty after startup.

Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time

Testing

Every engine is full-load tested to ensure proper engine performance.

Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-failure options

S•O•S[™] program matches your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-specific oil change interval

Over 80 Years of Engine Manufacturing Experience Ownership of these manufacturing processes enables

Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

Web Site

For all your petroleum power requirements, visit www.catoilandgas.cat.com.



3516 LAND ELECTRIC DRILLING MODULE

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STANDARD EQUIPMENT

Air Inlet System

Aftercooler core — corrosion resistant Air cleaner — regular duty

Control System Governor, Woodward EG6PC actuator — RH (controls provided by the SCR supplier)

Magnetic pickup

Cooling System

Radiator cooled land based Outlet controlled thermostats and housing Jacket water pump — gear-driven

Exhaust System

Exhaust flexible fittings, adapters and flanges Dual turbochargers with w/c bearings

Flywheels and Flywheel Housings SAE No. 00

SAE standard rotation **Fuel System**

Fuel filter, fuel transfer pump Flexible fuel lines Fuel priming pump — LH

Instrumentation

Electronic instrument panel — LH, 8 hole, 7 gauge Oil pressure, fuel pressure Oil filter differential pressure Water temperature Tachometer Service meter Exhaust temperature — dual

OPTIONAL EQUIPMENT

Air Inlet System Heavy-duty air cleaners and precleaners Remote air inlet adapters

Charging Systems Battery chargers Charging alternators

Control System Load sharing modules Local speed throttle control

Governor Conversion

2301A load sharing governors 2301A speed control governor and actuator 3161 mechanical governors Engine-mounted controls Throttle position sensors

Cooling Systems High gloss black folded core radiators and conventional core radiator Coolant regulator conversions Belt guard, radiator guard Blower fan Fan drive and fan pulley Radiator cover, regulators Water level switch gauge Coolant level sensors

Exhaust System

Elbows Flange and exhaust expanders Mufflers

Fuel System

Flexible fuel lines Fuel priming pumps — manual Fuel Filters — primary, duplex Fuel Cooler

Generator

Oilfield spec twin-bearing, close-coupled Factory aligned

Crankcase breather Oil cooler, oil filter Shallow oil pan Oil pan drain valve. 2" NPT female connection Mounting System Oilfield base 7.85 m (25 ft 9 in) length Heavy-duty land rig inner baseframe - three-point mount to oilfield base Power Take-Offs Accessory drive **Protection System** Hydra-mechanical shutoffs (low oil pressure, high water temperature and overspeed, air inlet shutoff); monitoring gauge and emergency remote shutoff Alarm switches, low oil pressure, high water temperature (Marine Society approved) for connection to customersupplied alarm panel Manual shutoff control - LH Starting System Air prelube pump Air starting motor Air silencer General Paint - Cat yellow Vibration damper and guard Lifting eves

Generator Attachments

Lube System

Air filter Cable access box Bearing temperature detectors Generator conversion Low voltage extension box Manual voltage control Instrumentation Annunciator Customer management device Removal panel display, remote cylinder temperature display Switches and contractors Lube System Fumes disposal Oil filter, oil pan accessories Sump pumps Mounting System Bases, base removal Power Take-Offs Front housing, flywheel guard Flexible couplings, coupling hubs Front accessory drive Auxiliary drive shaft, auxiliary drive pulleys Front stub shaft, flywheel stub shaft Pulleys Protection System Explosion relief valve Air shutoffs Switches and contactors Oil pressure monitors Starting System Air pressure regulator Starting aids

General Tool set Caterpillar data link wire



3516

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GENERATOR DATA

60 Hz — Standard

| ekW / kVA 1285 / 2150 |
|---------------------------------------|
| rpm 1200 |
| Rated pf 0.7 |
| Temperature Rise 90°C @ 50°C ambient, |
| Insulation Class VPI |
| Overload 50% / 2 min |
| Excitation Permanent magnet |

| Voltage |
|--|
| Voltage Regulator Optional |
| Configuration Two-bearing, close-coupled |
| Coastal Protection Yes |
| Space Heater Included |
| Construction Form wound |
| Frame Size |

ALTITUDE CAPABILITY

| Approximate Power (bhp) as a function of Altitude and Inlet Manifold Temperature | | | | | | | | | |
|--|-----------------|------|------|------|------|------|------|------|------|
| Ambient Operating | Altitude (feet) | | | | | | | | |
| Temp. (°F) | 10,499 | 9843 | 8202 | 6562 | 4921 | 3281 | 1640 | 984 | 0 |
| 50 | 1247 | 1279 | 1362 | 1450 | 1542 | 1609 | 1609 | 1609 | 1609 |
| 68 | 1204 | 1235 | 1316 | 1400 | 1490 | 1584 | 1609 | 1609 | 1609 |
| 86 | 1164 | 1195 | 1273 | 1354 | 1440 | 1531 | 1609 | 1609 | 1609 |
| 104 | 1128 | 1156 | 1231 | 1310 | 1395 | 1482 | 1574 | 1609 | 1609 |
| 122 | 1093 | 1121 | 1194 | 1270 | 1350 | 1436 | 1526 | 1562 | 1609 |
| Normal | 1248 | 1274 | 1342 | 1413 | 1486 | 1562 | 1609 | 1609 | 1609 |



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LAND ELECTRIC DRILLING MODULE



Right Side View



| Module Dimensions | | | | | | |
|----------------------|------------|------------|--|--|--|--|
| Length | 7874 mm | 310 in. | | | | |
| Width | 2385.06 mm | 93.9 in. | | | | |
| Height | 2496.82 mm | 98.3 in. | | | | |
| Engine Weight (dry) | 8205 kg | 18,090 lb. | | | | |
| Module Weight (dry)* | 18,340 kg | 40,433 lb. | | | | |

Note: Do not use for installation design. See general dimension drawings for detail. (Drawing #316-8268)

*Module weight includes - inner and outer base, radiator, generator, and engine

RATING DEFINITIONS AND CONDITIONS

Ratings are based on SAE J1995 standard conditions of 100 kPa (29.61 in Hg) and 25° C (77° F). These ratings also apply at ISO3046/1, DIN6271, and BS5514 standard conditions of 100 kPa (29.61 in Hg), 27° C (81° F), and 60% relative humidity. Ratings are valid for air cleaner inlet temperatures up to and including 50° C (122° F).

Fuel consumption has a tolerance of +5% and is based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18 390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal). Fuel consumption shown with all oil, fuel, and water pumps, engine driven.

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