# **CATERPILLAR®**

C11 ACERT® Petroleum Engine

242-336 bkW (325-450 bhp) 2100 rpm

**Dry Manifold** 



Image is a representation only, and may show optional attachments.

# **CAT® ENGINE SPECIFICATIONS**

# I-6, 4-Stroke-Cycle-Diesel Emissions . . . . . EPA and CARB Non-Road Mobile Tier 3, EU Stage IIIA

	EU Stage IIIA
Peak Torque at Speed	1125.42 lbs-ft
Bore	
Stroke	140 mm (5.51 in.)
Displacement	11.15 L (681 cu. in.)
Aspiration	Turbocharged-Aftercooled
Governor and Protection	Electronic (ADEM™ A3)
Engine Weight, net dry (appro	ox) 892.22 kg (1967 lb)
Capacity for Liquids	
Lube Oil System (refill)	34 L (9 gal)
Oil Change Interval	250 hours
Rotation (from flywheel end)	Counterclockwise
Flywheel and Flywheel	
Housing	SAE No. 1 or SAE No. 2

Flywheel Teeth . . . . . 113 (SAE No. 1), 138 (SAE No. 2)

# **FEATURES**

#### **Engine Design**

- Proven reliability and durability
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Broad operating speed range
- High power density lightweight engine for weightsensitive applications

#### **Advanced Digital Engine Management**

ADEM A3 control system providing integrated ignition, speed governing, protection, and controls, including detonation-sensitive variable ignition timing. ADEM A3 has improved: user interface, display system, shutdown controls, and system diagnostics.

## **Custom Packaging**

For any petroleum application, trust Caterpillar to meet your exact needs with a factory custom package. Cat® engines, generators, enclosures, controls, radiators, transmissions — anything your project requires — can be custom designed and matched to create a one-of-a kind solution. Custom packages are globally supported and are covered by a one-year warranty after startup.

#### **Transmissions**

Caterpillar has a full line of engine-transmission packages that can be fully integrated with your axle, hydraulics, and operator interface. Cat transmissions deliver continuous operation under full load, smooth shifting at any speed, and maximum up time, with unmatched durability and easy maintenance.

#### **Full Range of Attachments**

Large variety of factory-installed engine attachments reduces packaging time

#### **Testing**

Every engine is full-load tested to ensure proper engine performance.

# Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-failure options

S•O•S<sup>SM</sup> program matches your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-specific oil change interval

## Over 80 Years of Engine Manufacturing Experience

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

# **Web Site**

For all your petroleum power requirements, visit www.catoilandgas.cat.com.

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# **CATERPILLAR®**

# C11 ACERT®

# PETROLEUM ENGINE

242-336 bkW (325-450 bhp)

## STANDARD EQUIPMENT

Air Inlet System

Turbocharger, mid-mounted

Air inlet elbow 90°, 104.5 mm (4.11" OD) hose connection

**Control System** 

Electronic governing, PTO speed control Programmable ratings

Cold mode start strategy

Automatic altitude compensation

Power compensation for fuel temperature Programmable low and high idle and TEL Electronic diagnostics and fault logging

Engine monitoring system — speed, temperature, pressure

J1939 Broadcast — diagnostic and engine status

**Cooling System** 

Thermostats and housing

Jacket water pump — gear-driven Front water pump inlet

**Exhaust System** 

Exhaust manifold - dry Front turbo exhaust

Flywheels and Flywheel Housings

See Mandatory Options

**Fuel System** 

Electronic unit injector

Fuel filter — secondary, mid-mount, (LH 2 micron high performance)

Fuel transfer pump — front Fuel priming pump — LH mid-mount

**Lube System** 

Crankcase breather

Oil cooler

Oil filter — RH
Oil pan — front sump, 40 L capaaty
Oil filler — LH front
Oil dipstick — LH mid-mount

Oil pump

Oil valve sampling — on oil filter base

Power Take-Offs

Crankshaft pulley and damper - 250 mm (9.84 in), 2 grooves

22.3 mm (.87 in) width

Hydraulic pump drive — SAE A, 11 tooth

1.41:1 drive ratio — counterclockwise rotation (45 lb-ft capaaty)

General

Vibration damper Paint - Cat yellow

Lifting eyes

Automatic variable timing, electronic

Electronic installation kit (connectors, pins, sockets)

Literature

**Mandatory Options** 

Flywheel housing or rear PTO Throttle position sensor Primary filter/water separator

### **OPTIONAL ATTACHMENTS**

#### Air Compressor

Expansion chamber

Governors

Fittings

#### Air Inlet System

Air cleaners

Precleaners Turbo air inlet

Air lines

### **Belt-Driven Accessories**

Refrigerant compressor and mounting

#### **Charging System**

Charging alternators

Alternator mountings

Alternator guard Alternator accessories

**Control System** 

Connection

#### **Cooling System**

Radiator - installed

Fan drive f/u/w Caterpillar installed radiator
Fan drive pulleys f/u/w customer-supplied radiators

Coolant conditioner

Water lines — pump inlet Fan drive mountings

Fan height instructions

Fan adapters for suction fans Fan adapters for blower fans

Suction fans

Blower fans

Coolant level sensor

Aftercooler lines

#### **Exhaust System**

Muffler

Flexible fitting

Elbows

Straight exhaust adapter

Flange Pipe

Rain cap Clamp

Fuel System

Fuel lines

Fuel cooler

Fuel fitting - fuel return and supply connections

Flexible fuel lines

Instrumentation

Gauges and instrument panels

Voltmeters

Gauge mounting

Ammeter

**Lube System** 

Oil pan

Oil pan drain Oil level gauges

Oil filter — bypass Oil filter — remote

Lubricating oil

Oil filler

Fumes disposal

# **Mounting System**

Front and rear engine supports

Structural steel base

Power Take-Offs

Crankshaft pulleys

Crankshaft pulley - stack-on

Output flange Flywheel stub shaft

Front stub shaft

Hydraulic pump drive

Hydraulic pumps — front Hydraulic pumps — rear

Enclosed Clutch

Clutch Support

Protection System Air shutoff

Air shutoff switch

Starting System

Electric starting motors - 12 Volt, 24 Volt Starting aids

Battery sets - 24 Volt, dry

Battery cable

Battery rack

#### **Transmission Arrangement**

Transmission cooler

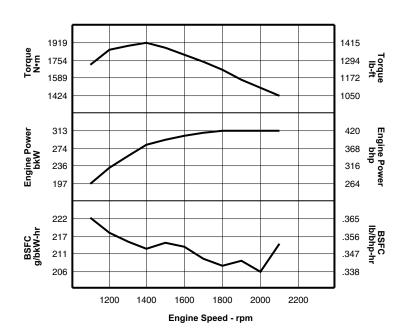
242-336 bkW (325-450 bhp)

# **PERFORMANCE CURVES**

Turbocharged-Aftercooled

D Rating — 313 bkW (420 bhp) @ 2100 rpm\*

DM7693-02



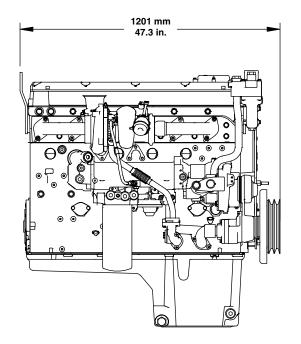
Heat Rejection Data											
Engine Speed	Engine	Engine Power		Rej to JW		Rej to Atmos		Rej to Exh		From Aft Clr	
rpm	bkW	bhp	bkW	Btu/min	bkW	Btu/min	bkW	Btu/min	bkW	Btu/min	
2100	313.2	420.0	126	7166	61	3469	295	16777	59.7	3395.1	
2000	313.2	420.0	119	6768	103	5858	229	13023	52.5	2985.7	
1900	313.2	420.0	119	6768	74	4208	267	15184	54.4	3093.7	
1800	313.2	420.0	118	6711	65	3697	275	15639	53.7	3053.9	
1700	309.8	415.4	118	6711	62	3526	281	15980	53.6	3048.2	
1600	303.1	406.5	120	6824	65	3697	282	16037	53.5	3042.5	
1500	293.9	394.1	120	6824	62	3526	277	15753	51.6	2934.5	
1400	281.4	377.4	116	6597	55	3128	260	14786	48.7	2769.6	
1300	257.9	345.8	112	6369	51	2900	241	13706	43.6	2479.5	
1200	232.3	311.5	108	6142	61	3469	213	12113	34.9	1984.8	
1100	196.9	264.0	100	5687	53	3014	186	10578	26.1	1484.3	

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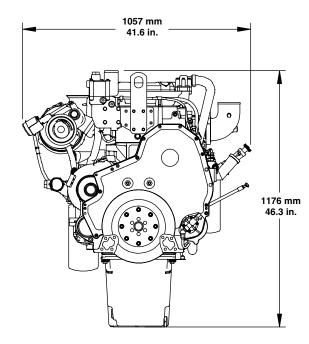
<sup>\*</sup>Other engine ratings are available. Please contact dealer for performance data.

242-336 bkW (325-450 bhp)

### PETROLEUM ENGINE







**Front View** 

Engine Dimensions					
Length	1201 mm	47.3 in			
Width	1057 mm	41.6 in			
Height	1176 mm	46.3 in			
Engine Weight (dry)	892.22 kg	1967 lb			

**Note:** Do not use for installation design. See general dimension drawings for detail (Drawing #258-8858).

### RATING DEFINITIONS AND CONDITIONS

**Engine Performance** is corrected to inlet air standard conditions of 99 kPa (29.31 in. Hg) dry barometer and 25°C (77°F) temperature. These values correspond to the standard atmospheric pressure and temperature as shown in SAE J1995.

Performance measured using a standard fuel with fuel gravity of 35 degrees API having a lower heating value of 42,780 kJ/kg (18,390 BTU/lb) when used at 29°C (84.2°F) where the density is 838.9 g/L (7.001 lb/U.S. gal).

The corrected performance values shown for Cat engines will approximate the values obtained when the observed performance data is corrected to SAE J1995, ISO 3046-2, ISO 8665, ISO 2288, ISO 9249, ISO 1585, EEC 80/1269, and DIN 70020 standard reference conditions.

#### IND-D

For service where maximum power is required for periodic overloads.

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