CATERPILLAR[®]

3508 Land Mechanical Engine

470-847 bkW (680-1135 bhp) 1200-1900 rpm



FEATURES

Engine Design

- Proven reliability and durability
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Market-leading power density
- Designed to perform in oilfield conditions, including high ambient high altitude applications
- Long overhaul life proven in oilfield applications
- Core engine components designed for reconditioning and reuse at overhaul
- Broad torque curve optimized for petroleum mechanical drive application

Improved Serviceability

Large inspection openings allow convenient access to core engine internals

Control System

- Woodward 3161 governor
- E-stop pushbutton on instrument panel
- Air shutoff and explosion relief valves
- Extra alarm switches available for customer-supplied panel
- Instrument panel LH analog display of key package operation parameters

Reduction of Owning and Operating Costs

- Long filter change intervals, aligned with service intervals
- Torsional vibration analysis available from factory to maximize component life

Custom Packaging

For any petroleum application, trust Caterpillar to meet your exact needs with a factory custom package. Cat[®] engines, generators, enclosures, controls, radiators, transmissions — anything your project requires — can be custom designed and matched to create a one-of-a kind solution. Custom packages are globally supported and are covered by a one-year warranty after startup.

CAT® ENGINE SPECIFICATIONS

V-8, 4-Stroke-Cycle-Diesel

| EmissionsNot Emissions CertifiedPeak Torque at Speed.3137 lb-ftBore170 mm (6.7 in.)Stroke190 mm (7.5 in.)Displacement34.5 L (2107 cu. in.)AspirationTurbocharged-AftercooledGovernor and ProtectionW3161Engine Weight, net dry (approx)4309 kg (9500 lb.)Capacity for LiquidsLube Oil System (refill)Lube Oil System (engine only)103 L (27.2 U.S. gal.)Cooling System (radiator)160.1 L (42.3 U.S. gal.) |
|---|
| |
| Cooling System (radiator) 160.1 L (42.3 U.S. gal.) |
| Oil Change Interval 500 hours |
| Rotation (from flywheel end) Counterclockwise |
| Flywheel and Flywheel Housing SAE No. 00 |
| Flywheel Teeth |

Full Range of Attachments

Large variety of factory installed engine attachments reduces packaging time

Testing

Every engine is full-load tested to ensure proper engine performance.

Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-failure options

S•O•S[™] program matches your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-specific oil change interval

Over 80 Years of Engine Manufacturing Experience

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

Web Site

For all your petroleum power requirements, visit www.catoilandgas.cat.com.

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STANDARD EQUIPMENT

Air Inlet System

Aftercooler core — corrosion resistant Air cleaner — regular duty with soot filter Service indicators

Control System

Governor — RH, 3161 Pneumatic control (10-60 psi) Governor control — positive locking

Cooling System

Thermostats and housing for conventional core radiator Jacket water pump — gear-driven, centrifugal

Radiator Cooled Land Based Outlet controlled thermostat and housing Jacket water pump — gear-driven

Exhaust System Exhaust flexible fitting, adapter, flange

Flywheels and Flywheel Housings Flywheel — SAE No. 00, 151 teeth Flywheel housing — SAE No. 00

Fuel System

Fuel filter, with service indicator Priming pump — LH Fuel transfer pump Flexible fuel lines

Instrumentation

Instrument panel — LH Gauges — engine oil pressure gauge, fuel pressure gauge, oil filter differential gauge, jacket water temperature gauge

OPTIONAL EQUIPMENT

Air Compressor

Air Inlet System Air cleaners Remote air inlet adapters

Charging Systems Battery chargers and charging alternators Control System

Load sharing modules Local speed throttle control

Governor conversion 2301A speed control governors and actuator 3161 mechanical governors Throttle position sensors

Cooling System

High gloss black folded core radiators and conventional core radiators Belt guard Blower fan Fan drive and fan pulley Radiator cover Water level switch gauge Coolant level sensors Air separator

Exhaust System

Flexible fitting, elbows Flange and exhaust expanders Mufflers

Flywheel and Flywheel Housing

Fuel System Fuel priming pumps, flexible fuel lines Fuel filter — primary Fuel cooler, fuel level switch Service meter — electric Tachometer Lube System Crankcase breather Oil cooler Oil filter — LH service Oil filler and dipstick - LH service Oil pan drain valve — 2" NPT female connection Mounting System Rails — mounting, floor type 254 mm (10 in) Power Take-Offs Accessory drive — upper RH Front housing - two-sided **Protection System** Junction box Manual shutoff - RH Safety shutoff protection, energized to shutdown Low oil pressure Water temperature Overspeed Starting System Air starting motor, RH, 620 to 1034 kPa (90 to 150 psi), LH control Air silencer General Paint — Cat yellow Vibration damper and guard

Instrumentation

Lifting eyes

Gauges and instrument panels Lube System Fumes disposal Oil filters Prelube pumps, sump pumps

Power Take-Offs

Flexible couplings, coupling hubs Front accessory drives Auxiliary drive shafts and pulleys Front stub shaft and flywheel stub shaft Pulleys

Protection System

Shutoffs Switches and contactors Explosion relief valves Oil pressure monitor

Starting System

Starting motors – air, gas, electric Air pressure regulators, controls and silencer Air controls — manual and electric Redundant start systems Start switch Starting aids — JW heater and ether injection Battery sets — 24 volts with rack **General** Flywheel guard Special paint



470-847 bkW (680-1135 bhp)

PERFORMANCE CURVES*

Turbocharged-Aftercooled 566 bkW (760 bhp) @ 1200 rpm DM2894-02



| Heat Rejection Data | | | | | | | | | | |
|---------------------|-------------------|-------|-----------|---------|--------------|---------|------------|---------|--------------|---------|
| Engine Speed | peed Engine Power | | Rej to JW | | Rej to Atmos | | Rej to Exh | | From Aft Clr | |
| rpm | bkW | bhp | bkW | Btu/min | bkW | Btu/min | bkW | Btu/min | bkW | Btu/min |
| 1200 | 567.0 | 760.4 | 309 | 17573 | 92 | 5255 | 549 | 31222 | 57 | 3264 |
| 1150 | 552.1 | 740.4 | 296 | 16833 | 91 | 5187 | 524 | 29800 | 53 | 2991 |
| 1100 | 529.6 | 710.2 | 281 | 15980 | 90 | 5118 | 496 | 28207 | 47 | 2656 |
| 1050 | 504.5 | 676.5 | 264 | 15014 | 89 | 5039 | 465 | 26444 | 40 | 2280 |
| 1000 | 480.5 | 644.4 | 247 | 14047 | 87 | 4959 | 432 | 24568 | 33 | 1865 |

| Appr | Approximate Power (bhp) as function of Altitude and Inlet Manifold Temperature for DM2894-02 | | | | | | | | |
|----------------|--|------|------|------|------|------|------|-----|-----|
| Inlet Manifold | Altitude (feet) | | | | | | | | |
| Temp. (°F) | 10,499 | 9843 | 8202 | 6562 | 4921 | 3281 | 1640 | 984 | 0 |
| 50 | 685 | 704 | 750 | 798 | 849 | 860 | 860 | 860 | 860 |
| 68 | 662 | 680 | 724 | 771 | 819 | 860 | 860 | 860 | 860 |
| 86 | 641 | 657 | 700 | 746 | 793 | 842 | 860 | 860 | 860 |
| 104 | 620 | 636 | 677 | 721 | 767 | 815 | 860 | 860 | 860 |
| 122 | 601 | 617 | 657 | 699 | 743 | 790 | 839 | 860 | 860 |
| Normal | 687 | 701 | 739 | 778 | 818 | 860 | 860 | 860 | 860 |

*Other ratings and performance data available.



470-847 bkW (680-1135 bhp)



2136.14 mm (84.1 in.) (94.1 in.) (94.1 in.) (70.1 in.)

LAND MECHANICAL ENGINE

Right Side View

| Engine Dimensions | | | | | | |
|---------------------|------------|----------|--|--|--|--|
| Length | 2136.14 mm | 84.1 in. | | | | |
| Width | 1701.80 mm | 67.0 in. | | | | |
| Height | 1719.58 mm | 67.7 in. | | | | |
| Engine Weight (dry) | 4309 kg | 9500 lb. | | | | |

Front View

Note: Do not use for installation design. See general dimension drawings for detail. (Drawing #132-4873)

RATING DEFINITIONS AND CONDITIONS

IND-C (Intermittent)

Intermittent service where maximum power and/or speed are cyclic (time at full load not to exceed 50%).

Ratings are based on SAE J1995 standard conditions of 100 kPa (29.61 in Hg) and 25° C (77° F). These ratings also apply at ISO3046/1, DIN6271, and BS5514 standard conditions of 100 kPa (29.61 in Hg), 27° C (81° F), and 60% relative humidity. Ratings are valid for air cleaner inlet temperatures up to and including 50° C (122° F).

Fuel consumption has a tolerance of +5% and is based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18 390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal). Fuel consumption shown with all oil, fuel, and water pumps, engine driven.

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