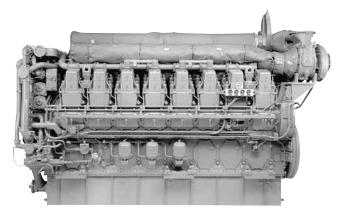
# CATERPILLAR®

C280-16 MARINE 4700 ekW AUXILIARY & DIESEL 4920 bkW (6598 bhp) ELECTRIC PROPULSION 50 Hz @ 1000 rpm



May not represent actual engine

# **SPECIFICATIONS**

### V-16, 4-Stroke-Cycle-Diesel

Emissions
Cooling System 1660-1835 L (439-485 gal)
Lube Oil System 1057 L (279 gal)
2400 011 0 yetem 11111111111111111111111111111111111

<sup>\*</sup>A new S•O•S<sup>sM</sup> analysis must be done to determine actual oil change intervals.

# STANDARD ENGINE EQUIPMENT

### **Air Inlet System**

Aftercooler — fresh water, corrosion resistant coated (air side); air inlet shutoff; breather — crankcase, top-mounted; turbocharger — engine oil lubricated

### **Control System**

Single DEM<sup>™</sup> A3 electronic control unit (ECU) with electronic unit injector fuel system, rigid wiring harness (10 amp, 24 volt power required to drive ECUs)

## **Cooling System**

Engine coolant water drains

# **Exhaust System**

Dry, gas tight, exhaust manifold

### **Fuel System**

Distillate fuel (requires viscosity ranging from 1.4 cSt to 20 cSt at 38° C), fuel transfer pump (mounted on left-hand side), duplex fuel filters, electronically controlled unit injectors

### **Lube Oil System**

Centrifugal oil filters with single shutoff, service side engine mounted on cylinder block inspection covers includes installed oil lines and single shutoff valve, filters centrifuge bypass oil from the main lubricating oil pump, can be serviced with the engine running, oil filler and dipstick valve, oil pressure regulating valves, crankcase explosion relief valves

### General

Cat® yellow paint; gear-driven pumps: fuel, oil, jacket water, aftercooler/oil cooler water; service literature

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities.

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# C280-16 MARINE AUXILIARY & **DIESEL ELECTRIC PROPULSION**

4700 ekW

# MARINE ENGINE PERFORMANCE

C280-16	ECHNICA	AL DATA	CAT	CATERPILLAR®			
Genset	50 Hz		RATING:		Marine Aux -		
			CERTIFICATION	N:	IMO II/EPA I	MARINE TIE	RII
ENGINE SPEED (rpm):	1000		TURBOCHARG	ER PART #:			284-8277
COMPRESSION RATIO:	13:1		FUEL TYPE:				Distillate
AFTERCOOLER WATER (°C):	32		RATED ALTITU				150
JACKET WATER INLET (°C):	90		ASSUMED GEN		,	,	96
IGNITION SYSTEM:	EUI		ASSUMED GEN			DR:	0.8
EXHAUST MANIFOLD: FIRING PRESSURE, MAXIMUM (kPa)	DRY 17300		MEAN PISTON	SPEED (m/s	):		10
, ,			LOAD	4400/	4000/	750/	<b>50</b> 0/
RATING ENGINE POWER	<u>L</u>	NOTES (2)	LOAD bkW	<b>110%</b> 5412	100% 4920	<b>75%</b> 3690	<b>50%</b> 2460
GENERATOR POWER		(2)	ekW	5170	4700	3525	2350
BMEP		\ <del>-</del> /	kPa	2198	1998	1499	999
ENGINE EFFICIENCY	(ISO 3046/1)	(1)	%	44.1%	43.1%	40.9%	38.5%
ENGINE EFFICIENCY	(NOMINAL)	(1)	%	42.8%	41.8%	39.7%	37.3%
ENGINE DATA							
FUEL CONSUMPTION	(ISO 3046/1)	(1)	g/bkw-hr	191.7	196.1	206.6	219.8
FUEL CONSUMPTION	(NOMINAL)	(1)	g/bkw-hr	195.4	199.9	210.7	224.1
FUEL CONSUMPTION	(90% CONFIDENCE)	(1)	g/bkw-hr	197.6	202.2	213.2	227.0
AIR FLOW (@ 25°C, 101.3 kPaa)	1		Nm3/min	565.6	535.6	424.9	280.9
AIR MASS FLOW			kg/hr	37858	35846	28437	18800
INLET MANIFOLD PRESSURE			kPa (abs)	364.9	344.9	274.2	183.4
INLET MANIFOLD TEMPERATURE			°C	44.2	44.0	43.0	42.6
EXHAUST STACK TEMPERATURE			°C	362.6	366.2	399.3	443.0
EXHAUST GAS FLOW (@ stack temp, 101	.3 kPa)		m3/min	1207.7	1136.7	889.7	582.9
EXHAUST GAS MASS FLOW			kg/hr	38916	36829	29212	19346
EMISSIONS "NOT TO EXCEED	DATA"						
Nox as NO2 + THC (molecular weight of 13	.018)		g/bkW-hr	11.65	10.86	10.22	9.95
Nox as NO2	•		g/bkW-hr	10.54	9.80	9.13	8.47
co			g/bkW-hr	0.79	0.76	0.84	1.59
THC (molecular weight of 13.018)			g/bkW-hr	1.11	1.06	1.09	1.48
Particulates			g/bkW-hr	0.28	0.25	0.29	0.48
EMISSIONS "NOMINAL DA	ATA"						
NOx (as NO) + THC (molecular weight of 13	3.018)		g/bkW-hr	10.02	9.34	8.78	8.50
NOx (as NO)			g/bkW-hr	9.17	8.53	7.94	7.37
co			g/bkW-hr	0.61	0.59	0.64	1.22
THC (molecular weight of 13.018)			g/bkW-hr	0.85	0.81	0.84	1.14
Particulates			g/bkW-hr	0.20	0.18	0.21	0.34
ENERGY BALANCE DA	TA						
FUEL INPUT ENERGY (LHV)	(NOMINAL)	(1)	KW	12644	11758	9291	6593
HEAT REJ. TO JACKET WATER	(NOMINAL)	(3)	KW	1078	1004	829	649
HEAT REJ. TO ATMOSPHERE	(NOMINAL)	(4)	KW	253	235	186	132
HEAT REJ. TO OIL COOLER	(NOMINAL)	(5)	KW	569	544	486	424
HEAT REJ. TO EXH. (LHV to 25°C)	(NOMINAL)	(3)	KW	3831	3694	3253	2519
HEAT REJ. TO EXH. (LHV to 177°C) HEAT REJ. TO AFTERCOOLER	(NOMINAL)	(3)	KW KW	3137 1469	2968	2224 827	1440
HEAL DE LICEAL AND	(NOMINAL)	(6) (7)	II K \/\/	1469	1330	: 827	393

OF 25°C, 100 KPA, 30% RELATIVE HUMIDITY AND 150M ALTITUDE AT THE STATED AFTERCOOLER WATER TEMPERATURE.

CONSULT ALTITUDE CURVES FOR APPLICATIONS ABOVE MAXIMUM RATED ALTITUDE AND/OR TEMPERATURE.

PERFORMANCE AND FUEL CONSUMPTION ARE BASED ON 35 API, 16°C FUEL HAVING A LOWER HEATING VALUE OF 42.780 KJ/KG USED AT 29°C WITH A DENSITY OF 838.9 G/LITER.

- 1) FUEL CONSUMPTION TOLERANCE. ISO 3046/1 IS 0, +5% OF FULL LOAD DATA. NOMINAL IS ± 3 % OF FULL LOAD DATA.
- 2) ENGINE POWER TOLERANCE IS ± 3 % OF FULL LOAD DATA.
- 3) HEAT REJECTION TO JACKET AND EXHAUST TOLERANCE IS ± 10% OF FULL LOAD DATA. (heat rate based on treated water) 4) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ±50% OF FULL LOAD DATA. (heat rate based on treated water)
- 5) HEAT REJECTION TO LUBE OIL TOLERANCE IS ± 20% OF FULL LOAD DATA. (heat rate based on treated water)
- 6) HEAT REJECTION TO AFTERCOOLER TOLERANCE IS ± 5% OF FULL LOAD DATA. (heat rate based on treated water)
- 7) TOTAL AFTERCOOLER HEAT = AFTERCOOLER HEAT x ACHRF (heat rate based on treated water)

8) FUEL CONSUMPTION DATA IS WITHOUT SEA WATER PUMP.

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# C280-16 MARINE AUXILIARY & DIESEL ELECTRIC PROPULSION

4700 ekW

# MARINE ENGINE PERFORMANCE

C280-16

### **DIESEL ENGINE TECHNICAL DATA**



ALTITUDE DERATION FACTORS														
	50	0.94	0.91	0.88	0.86	0.83	0.81	0.78	0.76	0.74	0.71	0.69	0.67	0.65
	45	0.95	0.93	0.90	0.87	0.85	0.82	0.80	0.77	0.75	0.73	0.70	0.68	0.66
AIR	40	0.97	0.94	0.91	0.89	0.86	0.83	0.81	0.78	0.76	0.74	0.71	0.69	0.67
TO	35	0.98	0.96	0.93	0.90	0.87	0.85	0.82	0.80	0.77	0.75	0.73	0.70	0.68
TURBO	30	1.00	0.97	0.94	0.92	0.89	0.86	0.84	0.81	0.79	0.76	0.74	0.71	0.69
	25	1.00	0.99	0.96	0.93	0.90	0.88	0.85	0.82	0.80	0.77	0.75	0.73	0.70
(°C)	20	1.00	1.00	0.98	0.95	0.92	0.89	0.86	0.84	0.81	0.79	0.76	0.74	0.72
	15	1.00	1.00	0.99	0.96	0.93	0.91	0.88	0.85	0.83	0.80	0.78	0.75	0.73
	10	1.00	1.00	1.00	0.98	0.95	0.92	0.89	0.87	0.84	0.82	0.79	0.77	0.74
		0	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000
ALTITUDE (METERS ABOVE SEA LEVEL)														

AFTERCOOLER HEAT REJECTION FACTORS														
	50	1.23	1.27	1.30	1.34	1.38	1.42	1.45	1.49	1.53	1.56	1.60	1.64	1.67
	45	1.18	1.22	1.25	1.29	1.32	1.36	1.39	1.43	1.46	1.50	1.53	1.57	1.61
AIR	40	1.13	1.17	1.20	1.23	1.27	1.30	1.34	1.37	1.40	1.44	1.47	1.50	1.54
TO	35	1.08	1.12	1.15	1.18	1.21	1.24	1.28	1.31	1.34	1.37	1.41	1.44	1.47
TURBO	30	1.03	1.06	1.10	1.13	1.16	1.19	1.22	1.25	1.28	1.31	1.34	1.37	1.40
	25	1.00	1.01	1.04	1.07	1.10	1.13	1.16	1.19	1.22	1.25	1.28	1.31	1.34
(°C)	20	1.00	1.00	1.00	1.02	1.05	1.07	1.10	1.13	1.16	1.19	1.21	1.24	1.27
	15	1.00	1.00	1.00	1.00	1.00	1.02	1.04	1.07	1.10	1.12	1.15	1.18	1.20
	10	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.01	1.04	1.06	1.09	1.11	1.14
		0	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000
						AI TITU	DF (MF	TERS AR	OVF SE	A I FVFI )				

### FREE\_FIELD MECHANICAL NOISE

Nox	as	NO2

DISTANCE FROM THE ENGINE 7M

(M) 1M

101 90.2 96.2 95.7 96.3 95.3 93.3 92 89	Overall 63 1	5 250 500	1000 2000	4000 8000
	112 101.2 10	.2 106.7 107.3	106.3 104.3	103 100.6
00 0 00 00 00 00	101 90.2 90	2 95.7 96.3	95.3 93.3	92 89.6
95 84.7 90.7 90.2 90.8 89.8 87.8 86.5 84	95 84.7 90	7 90.2 90.8	89.8 87.8	86.5 84.1

SOUND PRESSURE LEVEL dB(A)

Octave Band (Hz)

### FREE FIELD EXHAUST NOISE

### SOUND PRESSURE dB(A)

DISTANCE FROM 15M
THE ENGINE 7M
(M) 1.5M

105 118.0 115.0 106.0 101.0 97.0 97.0 96.0	8000
	103.0
96   111.0   109.0   99.0   95.0   90.0   91.0   69.0	90.0
98 111.0 109.0 99.0 95.0 90.0 91.0 89.0	83.0

Octave Band (Hz)

#### TOTAL DERATION FACTORS:

This table shows the deration required for various air inlet temperatures and altitudes. Use this information to help determine actual engine power for your site. The total deration factor includes deration due to altitude and ambient temperature, and air inlet manifold temperature deration.

### AFTERCOOLER HEAT REJECTION FACTORS:

Aftercooler heat rejection is given for standard conditions of 25°C and 150 m altitude. To maintain a constant air inlet manifold temperature, as the air to turbo temperature goes up, so must the heat rejection. As altitude increases, the turbocharger must work harder to overcome the lower atmospheric pressure. This increases the amount of heat that must be removed from the inlet air by the aftercooler. Use the aftercooler heat rejection factor to adjust for ambient and altitude conditions. Multiply this factor by the standard aftercooler heat rejection.

#### GENERATOR EFFICIENCY:

Generator power determined with an assumed generator effeciency of 96% [generator power = engine power x 0.96]. If the actual generator efficiency is less than 96% 8) FUEL CONSUMPTION DATA IS WITHOUT SEA WATER PUMP.

The factor is a percentage = 96% - actual generator efficiency

### SOUND DATA:

Data determined by methods similar to ISO Standard DIS-8528-10. Accuracy Grade 3. 4/4/2010

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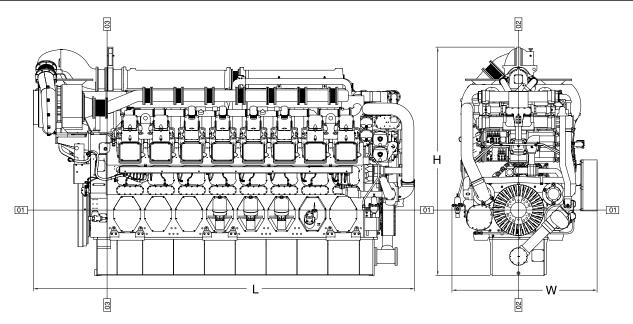
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# C280-16 MARINE AUXILIARY & DIESEL ELECTRIC PROPULSION

4700 ekW

### **DIMENSIONS**



Engine Dimensions								
Length of Engine	5007 mm	197.0 in						
Length with Generator	9314 mm	366.7 in						
Width of Engine	1990 mm	78.3 in						
Height	4167 mm	164.1 in						
Engine Weight – dry (approx.)	28,500 kg	62,832 lb						
Generator Weight – (approx.)	18,145 kg	40,000 lb						

# **RATING DEFINITIONS AND CONDITIONS**

**Continuous Power** — 8,000 hrs./yr., for applications with load factors less than or equal to 100%. 10% overload available.

Ratings are based on SAE J1995/ISO3046 standard conditions of 100 kPa (29.61 in. Hg), 25°C (77°F), and 30% relative humidity at the stated charge air cooler water temperature. Ratings also meet classification society maximum temperature requirements of 45°C (113°F) air temperature to the turbocharger and 32°C (90°F) seawater temperature without derate.

Additional ratings may be available for specific customer requirements. Consult your Cat representative for additional information.

**Fuel rates** are based on 35° API, 16°C (60°F) fuel used at 29°C (85°F) with a density of 838.9 g/liter (7.001 lbs/U.S. gal). Lower Heat Value (LHV) of 42 780 kJ/kg (18,390 Btu/lb). Tolerance is +5%. Includes all engine mounted pumps. BSFC without pumps is 3% less.

Marine Certification — Ratings are marine classification society approved by ABS, BV, CCS, DnV, GL, LRS, and RINA. These societies have also granted C280 factory line production approval which eliminates requirement for society surveyor witness test.

Performance data is calculated in accordance with tolerances and conditions stated in this specification sheet and is only intended for purposes of comparison with other manufacturers' engines. Actual engine performance may vary according to the particular application of the engine and operating conditions beyond Caterpillar's control.

Power produced at the flywheel will be within standard tolerances up to 49°C (120°F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52°C (125°F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.

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