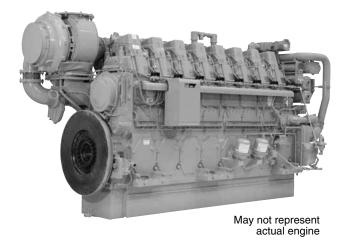
CATERPILLAR®

C280-8 MARINE 2420 ekW AUXILIARY & DIESEL 2530 bkW (3393 bhp) ELECTRIC PROPULSION 60 Hz @ 900 rpm



SPECIFICATIONS

In-Line 8, 4-Stroke-Cycle-Diesel

^{*}A new S•O•SsM analysis must be done to determine actual oil change intervals.

STANDARD ENGINE EQUIPMENT

Air Inlet System

Aftercooler — fresh water, corrosion resistant coated (air side); air inlet shutoff; breather — crankcase, top-mounted; turbocharger — engine oil lubricated

Control System

Single ADEM[™] A3 electronic control unit (ECU) with electronic unit injector fuel system, rigid wiring harness (10 amp, 24 volt power required to drive ECUs)

Cooling System

Engine coolant water drains

Exhaust System

Dry, gas tight, exhaust manifold

Fuel System

Distillate fuel (requires viscosity ranging from 1.4 cSt to 20 cSt at 38° C), fuel transfer pump (mounted on left-hand side), duplex fuel filters, electronically controlled unit injectors

Lube Oil System

Centrifugal oil filters with single shutoff, service side engine mounted on cylinder block inspection covers includes installed oil lines and single shutoff valve, filters centrifuge bypass oil from the main lubricating oil pump, can be serviced with the engine running, oil filler and dipstick valve, oil pressure regulating valves, crankcase explosion relief valves

General

Cat® yellow paint; gear-driven pumps: fuel, oil, jacket water, aftercooler/oil cooler water; service literature

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities.

LEHM7101-01 Page 1 of 4



C280-8 MARINE AUXILIARY & **DIESEL ELECTRIC PROPULSION**

2420 ekW

MARINE ENGINE PERFORMANCE

C280-8 DIESI	TECHNICAL DATA CATERPILLAR®							
Genset 60 Hz			RATING:		Marine Aux -	Prime		
30.1.2			CERTIFICATION	N:	IMO II/EPA N		R II	
ENGINE SPEED (rpm): 900			TURBOCHARGI				284-8281	
COMPRESSION RATIO: 13:1			FUEL TYPE:				Distillate	
AFTERCOOLER WATER (°C): 32			RATED ALTITUI	DE @ 25°C ((m):		150	
JACKET WATER INLET (°C): 90			ASSUMED GEN	IERATOR EF	FICIENCY (%	b):	96	
IGNITION SYSTEM: EUI			ASSUMED GEN			R:	0.8	
EXHAUST MANIFOLD: DRY			MEAN PISTON S	SPEED (m/s):		9	
FIRING PRESSURE, MAXIMUM (kPa) 17300								
RATING		NOTES	LOAD	110%	100%	75%	50%	
ENGINE POWER		(2)	bkW	2783	2530	1898	1265	
GENERATOR POWER		(2)	ekW	2662	2420	1815	1210	
BMEP			kPa	2512	2283	1712	1142	
ENGINE EFFICIENCY	(ISO 3046/1)	(1)	%	42.9%	43.5%	41.0%	39.2%	
ENGINE EFFICIENCY	(NOMINAL)	(1)	%	41.6%	42.2%	39.8%	38.0%	
ENGINE DATA								
FUEL CONSUMPTION	(ISO 3046/1)	(1)	g/bkw-hr	197.3	194.7	206.3	216.0	
FUEL CONSUMPTION	(NOMINAL)	(1)	g/bkw-hr	201.2	198.5	210.4	220.2	
FUEL CONSUMPTION (90%	CONFIDENCE)	(1)	g/bkw-hr	203.2	200.7	212.9	223.0	
AIR FLOW (@ 25°C, 101.3 kPaa)			Nm3/min	276.3	240.5	203.6	130.6	
AIR MASS FLOW			kg/hr	18491	16095	13630	8743	
INLET MANIFOLD PRESSURE			kPa (abs)	409.9	360.6	304.7	198.2	
INLET MANIFOLD TEMPERATURE			°C	44.3	42.8	38.6	35.9	
EXHAUST STACK TEMPERATURE			°C	368.1	361.3	377.8	442.3	
EXHAUST GAS FLOW (@ stack temp, 101.3 kPa)			m3/min	569.3	512.4	364.4	243.1	
EXHAUST GAS MASS FLOW			kg/hr	18239	16510	11959	7993	
EMISSIONS "NOT TO EXCEED DATA	\"							
NOx (as NO) + THC (molecular weight of 15.84)			g/bkW-hr	8.34	8.51	9.12	9.01	
NOx (as NO)			g/bkW-hr	7.73	7.86	8.37	8.03	
CO			g/bkW-hr	0.39	0.46	0.52	1.33	
THC (molecular weight of 15.84)			g/bkW-hr	0.61	0.64	0.75	0.98	
Particulates			g/bkW-hr	0.19	0.23	0.26	0.40	
EMISSIONS "NOMINAL DATA"								
Nox as NO2 + THC (molecular weight of 15.84)			g/bkW-hr	7.19	7.34	7.86	7.74	
Nox as NO2			g/bkW-hr	6.72	6.84	7.28	6.99	
СО			g/bkW-hr	0.30	0.35	0.40	1.02	
THC (molecular weight of 15.84)			g/bkW-hr	0.47	0.50	0.58	0.75	
Particulates			g/bkW-hr	0.14	0.16	0.18	0.28	
ENEDOV DALANCE DATA								
ENERGY BALANCE DATA FUEL INPUT ENERGY (LHV)	(NOMINAL)	(1)	KW	6686	5998	4767	3330	
HEAT REJ. TO JACKET WATER	(NOMINAL)	(3)	KW	547	515	433	343	
HEAT REJ. TO ATMOSPHERE	(NOMINAL)	(4)	KW	134	120	95	67	
HEAT REJ. TO OIL COOLER	(NOMINAL)	(5)	KW	270	255	221	187	
HEAT REJ. TO EXH. (LHV to 25°C)	(NOMINAL)	(3)	KW	2034	1791	1555	1205	
HEAT REJ. TO EXH. (LHV to 177°C)	(NOMINAL)	(3)	KW	1618	1477	1177	691	
HEAT REJ. TO AFTERCOOLER	(NOMINAL)	(6) (7)	KW	905	775	554	256	

ENGINE RATING OBTAINED AND PRESENTED IN ACCORDANCE WITH ISO 3046/1 AND SAE J1995 JAN90 STANDARD REFERENCE CONDITIONS OF 25°C, 100 KPA, 30% RELATIVE HUMIDITY AND 150M ALTITUDE AT THE STATED AFTERCOOLER WATER TEMPERATURE.

CONSULT ALTITUDE CURVES FOR APPLICATIONS ABOVE MAXIMUM RATED ALTITUDE AND/OR TEMPERATURE.

PERFORMANCE AND A DEVELOP OF 2020 OF THE ASSED ON 35 API, 16°C FUEL HAVING A LOWER HEATING VALUE OF 42.780 KJ/KG

USED AT 29°C WITH A DENSITY OF 838.9 G/LITER.

- NOTES

 1) FUEL CONSUMPTION TOLERANCE. ISO 3046/1 IS 0, + 5% OF FULL LOAD DATA. NOMINAL IS ± 3 % OF FULL LOAD DATA.

 2) ENGINE POWER TOLERANCE IS ± 3 % OF FULL LOAD DATA.

 3) HEAT REJECTION TO JACKET AND EXHAUST TOLERANCE IS ± 10% OF FULL LOAD DATA. (heat rate based on treated water)

 4) HEAT REJECTION TO ATMOSPHERE TOLERANCE IS ±50% OF FULL LOAD DATA. (heat rate based on treated water)

 5) HEAT REJECTION TO LUBE OIL TOLERANCE IS ± 20% OF FULL LOAD DATA. (heat rate based on treated water)

 6) HEAT REJECTION TO AFTERCOOLER TOLERANCE IS ± 5% OF FULL LOAD DATA. (heat rate based on treated water)

 7) TOTAL AFTERCOOLER HEAT = AFTERCOOLER HEAT × ACHRF (heat rate based on treated water)

8) FUEL CONSUMPTION DATA IS WITHOUT SEA WATER PUMP.

4/4/2010 DM8402 - 02

LEHM7101-01 Page 2 of 4



C280-8 MARINE AUXILIARY & **DIESEL ELECTRIC PROPULSION**

2420 ekW

MARINE ENGINE PERFORMANCE

C280-8

DIESEL ENGINE TECHNICAL DATA



ALTITUDE DERATION FACTORS														
	50	0.94	0.91	0.88	0.86	0.83	0.81	0.78	0.76	0.74	0.71	0.69	0.67	0.65
	45	0.95	0.93	0.90	0.87	0.85	0.82	0.80	0.77	0.75	0.73	0.70	0.68	0.66
AIR	40	0.97	0.94	0.91	0.89	0.86	0.83	0.81	0.78	0.76	0.74	0.71	0.69	0.67
TO	35	0.98	0.96	0.93	0.90	0.87	0.85	0.82	0.80	0.77	0.75	0.73	0.70	0.68
TURBO	30	1.00	0.97	0.94	0.92	0.89	0.86	0.84	0.81	0.79	0.76	0.74	0.71	0.69
	25	1.00	0.99	0.96	0.93	0.90	0.88	0.85	0.82	0.80	0.77	0.75	0.73	0.70
(°C)	20	1.00	1.00	0.98	0.95	0.92	0.89	0.86	0.84	0.81	0.79	0.76	0.74	0.72
	15	1.00	1.00	0.99	0.96	0.93	0.91	0.88	0.85	0.83	0.80	0.78	0.75	0.73
	10	1.00	1.00	1.00	0.98	0.95	0.92	0.89	0.87	0.84	0.82	0.79	0.77	0.74
		0	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000
	ALTITUDE (METERS ABOVE SEA LEVEL)													

AFTERCOOLER HEAT REJECTION FACTORS														
	50	1.23	1.27	1.30	1.34	1.38	1.42	1.45	1.49	1.53	1.56	1.60	1.64	1.67
	45	1.18	1.22	1.25	1.29	1.32	1.36	1.39	1.43	1.46	1.50	1.53	1.57	1.61
AIR	40	1.13	1.17	1.20	1.23	1.27	1.30	1.34	1.37	1.40	1.44	1.47	1.50	1.54
TO	35	1.08	1.12	1.15	1.18	1.21	1.24	1.28	1.31	1.34	1.37	1.41	1.44	1.47
TURBO	30	1.03	1.06	1.10	1.13	1.16	1.19	1.22	1.25	1.28	1.31	1.34	1.37	1.40
	25	1.00	1.01	1.04	1.07	1.10	1.13	1.16	1.19	1.22	1.25	1.28	1.31	1.34
(°C)	20	1.00	1.00	1.00	1.02	1.05	1.07	1.10	1.13	1.16	1.19	1.21	1.24	1.27
	15	1.00	1.00	1.00	1.00	1.00	1.02	1.04	1.07	1.10	1.12	1.15	1.18	1.20
	10	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.01	1.04	1.06	1.09	1.11	1.14
		0	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000
	ALTITUDE (METERS ABOVE SEA LEVEL)													

		SOUND PRESSURE LEVEL dB(A)										
DISTANCE FROM	15M	92	90.7	87.6	86.8	87.1	88.3	84	80	72		
THE ENGINE	7M	97	96.2	93.1	92.3	92.6	93.8	89.5	85.5	77.5		
(M)	1M	108	107.2	104.1	103.3	103.6	104.8	100.5	96.5	88.5		
		Overall	63	125	250	500	1000	2000	4000	8000		

Octave Band (Hz)

FR										
		SOUND PRESSURE dB(A)								
DISTANCE FROM	15M	97	107.6	104.7	96.4	91.1	86.7	87.2	85.3	79.9
THE ENGINE	7M	103	115.4	112.0	102.7	97.9	93.0	94.0	92.6	87.2
(M)	1.5M	117	127.9	126.5	116.3	111.5	107.1	108.5	106.1	100.3
		Overall	63	125	250	500	1000	2000	4000	8000
Octave Band (Hz)										

TOTAL DERATION FACTORS:

This table shows the deration required for various air inlet temperatures and altitudes. Use this information to help determine actual engine power for your site. The total deration factor includes deration due to altitude and ambient temperature, and air inlet manifold temperature deration

AFTERCOOLER HEAT REJECTION FACTORS:

Aftercooler heat rejection is given for standard conditions of 25°C and 150 m altitude. To maintain a constant air inlet manifold temperature, as the air to turbo temperature goes up, so must the heat rejection. As altitude increases, the turbocharger must work harder to overcome the lower atmospheric pressure. This increases the amount of heat that must be removed from the inlet air by the aftercooler. Use the aftercooler heat rejection factor to adjust for ambient and altitude conditions. Multiply this factor by the standard aftercooler heat rejection.

GENERATOR EFFICIENCY:

Generator power determined with an assumed generator effeciency of 96% [generator power = engine power x 0.96]. If the actual generator efficiency is less than 96% [and greater than 94.5%], the generator power [ekW] listed in the technical data can still be achieved. The BSFC values must be increased by a factor. The factor is a percentage = 96% - actual generator efficiency.

SOUND DATA:
Data determined by methods similar to ISO Standard DIS-8528-10. Accuracy Grade 3.

FREE_FIELD MECHANICAL NOISE

4/4/2010 DM8402 - 02

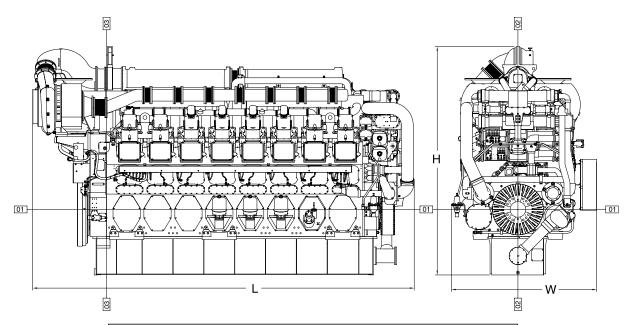
Page 3 of 4 LEHM7101-01



C280-8 MARINE AUXILIARY & DIESEL ELECTRIC PROPULSION

2420 ekW

DIMENSIONS



Engine Dimensions								
Length of Engine	4511 mm	178.0 in						
Length with Generator	8040 mm	316.5 in						
Width of Engine	1961 mm	77.2 in						
Height	3937 mm	155.0 in						
Engine Weight – dry (approx.)	19,000 kg	41,800 lb						
Generator Weight – (approx.)	11,340 kg	25,000 lb						

RATING DEFINITIONS AND CONDITIONS

Prime Power — 6,000 hrs./yr., for applications with load factors less than or equal to 60%. Rated load (100%) usage is limited to 1 hour in 12. 10% overload available.

Ratings are based on SAE J1995/ISO3046 standard conditions of 100 kPa (29.61 in. Hg), 25°C (77°F), and 30% relative humidity at the stated charge air cooler water temperature. Ratings also meet classification society maximum temperature requirements of 45°C (113°F) air temperature to the turbocharger and 32°C (90°F) seawater temperature without derate.

Additional ratings may be available for specific customer requirements. Consult your Cat representative for additional information.

Fuel rates are based on 35° API, 16°C (60°F) fuel used at 29°C (85°F) with a density of 838.9 g/liter (7.001 lbs/U.S. gal). Lower Heat Value (LHV) of 42 780 kJ/kg (18,390 Btu/lb). Tolerance is +5%. Includes all engine mounted pumps. BSFC without pumps is 3% less.

Marine Certification — Ratings are marine classification society approved by ABS, BV, CCS, DnV, GL, LRS, and RINA. These societies have also granted C280 factory line production approval which eliminates requirement for society surveyor witness test.

Performance data is calculated in accordance with tolerances and conditions stated in this specification sheet and is only intended for purposes of comparison with other manufacturers' engines. Actual engine performance may vary according to the particular application of the engine and operating conditions beyond Caterpillar's control.

Power produced at the flywheel will be within standard tolerances up to 49°C (120°F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52°C (125°F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.

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