# CATERPILLAR®

## **Industrial Power Unit**

## C1.5

24.2 bkW/32.5 bhp 3000 rpm



#### **FEATURES**

#### Emissions

Meets 2008 Tier 4 Interim, Stage IIIA emissions requirements. Tier 4 Interim refers to EPA (U.S.) standards. Stage IIIA refers to European standards.

#### Reliable, Quiet, and Durable Power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

#### **High Performance**

This radiator-cooled package delivers impressive performance up to a 3000 rpm rating.

#### **Fuel Efficiency**

Fuel consumption optimized to match operating cycles of a wide range of equipment and applications.

#### **Broad Application Range**

Industry leading range of factory configurable ratings and options for agricultural, materials-handling, construction, mining, aircraft ground support, and other industrial applications.

#### STANDARD EQUIPMENT

#### Air Inlet

Inlet manifold

#### **Control System**

Alternator 12 volt 65 amp, starter motor 12 volt, glow plug starting aid

#### **Cooling System**

Belt-driven coolant pump, coolant temperature switch, mounted air cleaner, mounted radiator and fan

#### **Flywheel & Flywheel Housing**

SAE No. 7 1/2 flywheel, SAE No. 4 flywheel housing, choice of SAE No. 4 or SAE No. 5 or standard backplate flywheel housing

#### **CAT® ENGINE SPECIFICATIONS**

#### I-3, 4-Stroke-Cycle Diesel

Bore
Stroke
Displacement 1.496 L (91.0 in <sup>3</sup> )
Aspiration Naturally Aspirated
Compression Ratio 22.5:1
Combustion System Indirect injection
Rotation (from flywheel end) Counterclockwise
Capacity for Liquids
Cooling System 5.98 L (6.3 U.S. qts.)
Lube Oil System (refill) 6 L (6.3 U.S. qts.)
Engine Weight, Net Dry (approximate)
with standard equipment 175 kg (385.8 lbs.)

#### Package Size

The ultra-compact package size ensures ease of installation as well as exceptional power density. Radiators have been designed and air filters positioned for easy installation.

#### Low-Cost Maintenance

Single-side servicing improves ease of maintenance and simplifies the servicing routine. Service intervals at 500 hours are standard.

#### Testing

Every Cat<sup>®</sup> engine is quality tested to ensure proper engine performance.

## World-class Product Support Offered Through Global Cat Dealer Network

- Scheduled maintenance
- Customer Support Agreements (CSA)
- Cat Extended Service Coverage (ESC)
- Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program

#### Fuel System

Fuel injection pump, fuel filter, Electronic Shut-Off Solenoid (ESOS)

#### Lube System

Spin-on lube oil filter, lube oil pressure switch, lube oil sump

#### Power Take Off

Provision for timing case rear facing PTO

#### General

Cast iron engine block, cast iron exhaust manifold — side outlet, cold start capability to -20° C (-4° F), gradeability 35° Continuous

Web Site: For additional information on all your power requirements, visit www.cat-industrial.com.

## CATERPILLAR®

### PERFORMANCE DATA

Naturally Aspirated — 3000 rpm



Lower speed ratings cannot be read from this curve.

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## DIMENSIONS



(1) Length	820 mm (32.3 in.)		
(2) Width	497 mm (19.6 in.)		
(3) Height	793 mm (31.2 in.)		

Note: Dimensions depend on final specifications.

Speed	Power	Torque	Power	Torque
rpm	bkW	N∙m	bhp	lb-ft
3000	24.2	94.4	32.5	69.6

## **RATING DEFINITIONS AND CONDITIONS**

**IND-C (Intermittent)** is the horsepower and speed capability of the engine where maximum power and/or speed are cyclic (time at full load not to exceed 50%).

Additional ratings are available for specific customer requirements. Consult your Cat dealer.

**Rating Conditions for Diesel Engines** — up to **6.6 liter** are based on ISO/TR14396, inlet air standard conditions with a total barometric pressure of 100 kPa (29.5 in. Hg), with a vapor pressure of 1 kPa (.295 in. Hg), and 25°C (77°F). Performance is measured using fuel to specification EPA 2D 89.330-96 with a density of 0.845-0.850 kg/L @ 15°C (59°F) and fuel inlet temperature 40°C (104°F).

Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication. CAT, CATERPILLAR, their respective logos, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.