

## **MD6200** Rotary Blasthole Drill

# **Technical Specifications**

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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## **MD6200 Rotary Blasthole Drill Specifications**

#### **Engine Options**

U.S. EPA Tier 4 Final		
Engine	C18 @ 1,800	rpm
Emissions	U.S. EPA Tie	er 4 Final
Power rating (ISO 14396)	439 kW	589 hp
U.S. EPA Tier 2 equivalent		
Engine	C18 @ 1,800	rpm
Emissions	U.S. EPA Tie	er 2 equivalent
Power rating (ISO 14396)	438 kW	587 hp

• Dual starter motors

· Ether starting aid

• Tier 4 Final package complete with Diesel Exhaust Fluid (DEF)/ Engine Shutdown Control Package

#### **Compressor Options**

Down-the-Hole (DTH) drilling	Includes tool lubrication system
1050 cfm/350 psi	29.7 m <sup>3</sup> /min (1,050 ft <sup>3</sup> /min) @ 24.1 bar (350 psi) with 113.5 L (30 gal) tool oiler
Rotary drilling	Optional tool lubrication system
1150 cfm/125 psi	32.6 m <sup>3</sup> /min (1,150 ft <sup>3</sup> /min) @ 8.6 bar (125 psi)

• With the compressor's variable volume control, the operator can limit air output resulting in reduced fuel consumption.

• Electronic compressor control and regulation

#### **Receiver Tank Options**

- Low pressure 8.6 bar (125 psi)
- High pressure 24.1 bar (350 psi)

#### Cooling

- Coolers with easy cleaning access
- All cooler core sections are replaceable
- Functional in ambient temperature of up to 52° C (125° F)
- Automatic variable speed fan control

#### **Climate Options**

- Climate Level 1 Standard fluids and lubricants
- Rated down to  $-1^{\circ}$  C (30° F)
- Withstands high heat up to 52° C (125° F)

Climate Level 2 Arctic fluids and lubricants, engine block heater 120V or 240V

- Rated down to  $-18^{\circ}$  C (–0.4° F)

#### **Frame and Work Deck**

- Jacks, mast pivot and walkways are welded integrally to mainframe for maximum durability and long life
- Three-jack leveling system for safer, faster cycle times
- Slip resistant surfaces
- Fuel tank capacity 833 L (220 gal)
- Heavy duty tow hooks (non-drill end)
- Four (4) lift lugs, for use with cables or chain
- Fixed access steps to the cab area
- Small platform to the cab includes fixed access steps (optional)
- Platform access to the cab with full length service access walkway includes fixed access steps and self-closing gates (optional)
- Drill pipe thread greaser with reloadable tank or disposable grease bucket

#### **Undercarriage**

Model	Cat <sup>®</sup> 336 Excavator type		
Lower rollers	Eight (8)		
Carrier rollers	Three (3)		
Track chain guards and guides			
Drawbar pull	262 000 Nm	193,241 lbf-ft	
Travel speed			
High	3.3 km/h	2.0 mph	
Low	2.1 km/h	1.3 mph	
Triple grousers	600 mm (23.6 in)		

#### **Hydraulics**

- Two (2) main pumps 85 cc (piston with proportional electronic controls)
- One (1) auxiliary circuit pump 145 cc (piston, load sensing)
- One (1) fan pump 45 cc (piston with proportional electronic controls)
- One (1) charge pump 73.8 cc (gear, fixed displacement)
- S·O·S<sup>SM</sup> ports

#### **Mast and Pipe Carousel Features**

- Pipe carousel:
- -Accepts quantity of four (4) 9.14 m (30 ft) pipes
- Standard angle drilling package (0 to 30 degrees,
- in 5-degree increments)
- Hydraulically actuated, self-indexing pipe carousel accepts pipe diameters up to 152 mm (6.0 in)
- Drills strings configured for bit changes above deck
- Single cylinder pulldown/hoist system
- Sliding deck wrench assembly
- Configured with roller deck bushing (for low pressure/tricone drilling) or two-piece deck bushing (for high pressure/DTH drilling)
- Overhead winch with cable and hook plus remote control; variable speed drive with a 1361 kg (3,000 lb) rating
- Variable grip hydraulic break out wrench grip range 101-152 mm (4.0-6.0 in)
- Closed circuit camera mounted in mast to view pipe carousel/top drive operation
- Pipe positioner for angle drilling, multi-pass pipe handling
- Manual pipe catcher One (1) wire rope

#### **Mast Packages**

Single-pass depth	11 m	36 ft
Multi-pass depth	47.58 m	156 ft
Pulldown – rated single cylinder pull-down/ hoist system	15 876 kg	35,000 lb
Hoist capacity	11 907 kg	26,250 lb
Hoist speed	1.32 m/sec	4.3 ft/sec
Bit load (single pass)	16 964 kg	37,400 lb
Standard angle drilling	0° to 30° in 5°	increments

#### **Drill Pipe**

Hole diameter range	140-200 mm	5.5-7.87 in
9.14 m (30 ft) pipes – Accepts	quantity of four (4)	
	101 mm	4 in
	114 mm	4.5 in
	127 mm	5 in
	140 mm	5.5 in
	152 mm	6 in

#### **Tool Package (Rotary)**

- One-piece roller deck bushing
- Pipe positioner claws
- Deck wrench
- Top sub
- Bit sub
- Pipe wiper seal Drill tool lubricator (optional)

#### **Tool Package (DTH)**

- Two-piece bushing
- Pipe positioner claws
- Deck wrench
- Shock sub with cross over adapter
- Cross over sub
- Pipe wiper seal
- Drill tool lubricator is included with selection of DTH Compressor

#### **Rotary Head Top Drive System**

Torque, single motor	8360 N·m	6,166 lbf-ft
Rotation speed	0-150 rpm	

- Output shaft with box-end API-IF (NC46) 101 mm (4 in) thread
- Rotary torque control
- Virtual rotary head travel interlocks

#### **Operator Environment**

- Cab design:
- Falling Object Protective Structure (FOPS) cab has 1.9 m<sup>2</sup> (20.5 ft<sup>2</sup>) floor space
- Rubber shock-mounts absorb mechanical vibration
- Operator station design integrates an ergonomic seat, joystick controls with full instrumentation, and dual 254 mm (10 in) high-definition color screens and 12 volt power port
- Additional display screen for cc cameras; color, high-definition 254 mm (10 in)
- Power convertor 24V to 12V
- -Radio-ready for communication and entertainment stereo
- Two swing out doors and Cat keyed locks
- -Literature holder
- -Storage area suitable for lunchbox
- Cab packages:
- Standard configuration includes a fabric seat, removable floor mat, single pane window glass and driller window guard
- Premium configuration includes a leather-trimmed seat with heat and ventilation, heavy duty suspension, dual pane window glass and driller window guard
- Seating:
- Seat swivels, locks and has two point retractable/76 mm (3 in) seat belt, tilts (5° adjustment), lumbar support, fore/aft seat adjustment 80 mm (3.2 in)
- Windows:
- Large windows front, rear and right cab side; full length drill window with guard
- -Window shades (option)
- -Windshield wiper with a common washer tank
- Manometer Pressure Gauge (option)
- Lighting:
- -LED interior lights, backlit joysticks and keypads
- -Flood lights for the drill perimeter; area spotlights
- -Mast beacon and tram flashing strobe light (option)
- HVAC:
- -Floor heating vent
- Filter access from deck, 500 hour service interval
- -Defogging HVAC vents on main window
- MERV16 element standard, HEPA element available via aftermarket
- Cameras:
- Four (4) CC cameras (front and left side) providing 360° vision coverage from operators seat; camera on the mast to view pipe carousel/top drive operation

#### **Operating System Controls (Standard)**

- All electric controls for drilling, tramming, leveling plus auxiliary functions
- Rotary torque control
- Electronic compressor control
- Virtual rotary head travel stops and interlocks
- Pipe positioner engaged/disengaged indicator
- Drill depth meter
- Drill performance and drill health display system
- Data logging of machine health with warnings and fault code records with export capability
- Delayed engine shut down
- Rotary head rpm gauge (digital display in screen)
- Filter indicators for hydraulic, fuel, compressor and engine
- Jack pressure sensors in display
- Dust suppression control
- Mast lock indicator
- ECM proportional fan speed control system
- Tram interlock, machine stability limits
- Tram interlock, pipe in hole
- Tram interlock, mast up and locked or down and parked
- Tram interlock, jacks retracted
- Tram interlock, winch parked
- Cab environment controls (AC, heat, fan speeds)
- Pre wired for MineStar<sup>TM</sup> Terrain for drilling

#### **Automation and Technology**

- Drill depth indicator and interlocks
- Product Link<sup>TM</sup> Elite\*
- Drill Assist automated functionalities
- Auto Level (and auto jacks retract)
- -Auto Mast (raise, lower and lock into place)
- -Auto Drill (single pass)
- Cat MineStar<sup>TM</sup> Terrain for drilling\*
- MineStar Command for drilling\*

\*Software license required (sold separately). Contact your dealer for more information.

## **MD6200 Rotary Blasthole Drill Specifications**

Dust	Control	Options
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Water injection – tank	757 L	200 gal
mounted below front deck		-
Water flow meter, volume co	ntrol, tanl	k fill level indicator
Water injection plus dust collec	etor	
76.5 m <sup>3</sup> /min (2,700 ft <sup>3</sup> /min) du water injection	st collecto	r; includes standard
Self-cleaning filters, dust chu	ite clean-c	out door
High volume water injection (maximum) – tanks total capacity	1514 L	400 gal
Tank below deck – capacity	757 L	200 gal
Tank above deck – capacity	757 L	200 gal
• Static dust curtains, four side	s boxed er	nclosed

• Dust curtain hydraulic lifter raises rear dust curtain (option) (recommended with dry dust collector)

• Tram off spray system (option)

#### **Service Packages**

- Basic Gravity fill for fuel and water, centralized manual lubrication
- Standard Automated lubrication system, fast fill for fuel and water (option)
- Premium Automated lubrication system, fast fill fuel and water, service center for lubricant drain and fill plus blowdown hose (option)

#### **Safety and Security**

- Approach angle of 15 degrees facilitates loading and unloading on a lowboy
- Seven (7) emergency stop buttons
- Hinged window guard over the full-length driller window
- Conditional safety interlocks
- Self-closing gates
- Electric horn activated by push button in the cab
- Automatic, audible tram alarm
- Battery disconnect and starter switches can be locked out
- Air hose retention devices
- Slip resistant platform surfaces
- Machine lifting provisions
- FOPS Certified Operator Cab

## **MD6200 Rotary Blasthole Drill Specifications**

#### Dimensions

All dimensions are approximate.



4.18 m	13.7 ft
3.57 m	11.7 ft
16.54 m	54.3 ft
9.44 m	31.0 ft
17.54 m	57.5 ft
3.58 m	11.75 ft
15.00	52.1 ft
	3.57 m 16.54 m 9.44 m 17.54 m

\*For width with platform access to cab or service platform walkway contact the factory.

#### Weights

Working Weight Range

40 823 - 45 359 kg

90,000 - 100,000 lb

#### **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optiona
ENGINE			BREAK OUT WRENCH		
C18 Tier 4 Final	$\checkmark$		Variable grip hydraulic break out wrench		
C18 Tier 2 equivalent	$\checkmark$		grip range:		
COMPRESSOR/RECEIVER TANK			-101-152 mm (4.0-6.0 in)	$\checkmark$	
Rotary (Low Pressure):	$\checkmark$		DRILL TOOL PACKAGES		
<ul> <li>- 32.6 m<sup>3</sup>/min (1,150 ft<sup>3</sup>/min) @ 8.6 bar (125 psi); with Low Pressure Receiver Tank; rotary tool oiler (optional)</li> <li>DTH (High Pressure):</li> </ul>			Rotary 101 mm (4 in); pipe diameter – One (1) piece roller deck bushing, pipe positioner clamps, deck wrench, top and bit sub, pipe wiper seal	✓	
-29.7 m <sup>3</sup> /min (1,050 ft <sup>3</sup> /min) @ 24.1 bar (350 psi), with High Pressure Receiver Tank; hammer storage and 113.5 L (30 gal) tool oiler	v		Rotary 114 mm (4.5 in); pipe diameter – One (1) piece roller deck bushing, pipe positioner clamps, deck wrench, top and bit sub, pipe wiper seal	$\checkmark$	
FRAME ACCESS			Rotary 127 mm (5 in); pipe diameter –	$\checkmark$	
Fixed access steps (option) to the cab area	✓		One (1) piece roller deck bushing, pipe		
Small platform to the cab includes access steps	$\checkmark$		positioner clamps, deck wrench, top and bit sub, pipe wiper seal		
Platform access to the cab with full-length service access walkway includes access steps (option) and self-closing gates	~		Rotary 140 mm (5.5 in); pipe diameter – One (1) piece roller deck bushing, pipe positioner clamps, deck wrench, top and bit sub, pipe wiper seal	$\checkmark$	
UNDERCARRIAGE			Rotary 152 mm (6 in); pipe diameter –	✓	
Cat 336 excavator type	$\checkmark$		One (1) piece roller deck bushing, pipe		
Track chain guards and guides	$\checkmark$		positioner clamp, deck wrench, top and bit sub, pipe wiper seal		
MAST			DTH 101 mm (4 in); pipe diameter –	✓	
Single-pass depth – 11 m (36 ft)	$\checkmark$		Two (2) piece bushing, shock sub, top sub,	v	
Multi-pass depth – Up to 47.58 m (156 ft)	$\checkmark$		pipe positioner clamps, deck wrench, cross		
Standard angle drilling package for (0 to 30°)	✓		over sub, pipe wiper seal DTH 114 mm (4.5 in); pipe diameter –	√	
Overhead winch assembly with cable and hook, plus remote control; variable speed drive with a 1361 kg (3,000 lb) rating		$\checkmark$	Two (2) piece bushing, shock sub, top sub, pipe positioner clamps, deck wrench, cross over sub, pipe wiper seal		
Tool lubrication system for Rotary Drilling with 113.5 L (30 gal) capacity		$\checkmark$	DTH 127 mm (5 in); pipe diameter – Two (2) piece bushing, shock sub, top sub,	$\checkmark$	
Pipe thread greaser with reloadable tank or disposable grease bucket		$\checkmark$	pipe positioner clamps, deck wrench, cross over sub, pipe wiper seal		
Manual bit basket		$\checkmark$	DTH 140 mm (5.5 in); pipe diameter – Two (2) piece bushing, pipe positioner	$\checkmark$	
MAST ACCESSORIES			inserts, deck wrench, cross over sub,		
Manual pipe catcher – One (1) wire rope pipe catcher, manual bit basket (option)	~		shock sub, top sub, pipe wiper seal DTH 152 mm (6 in); pipe diameter –		
PIPE CAROUSEL			Two (2) piece bushing, shock sub, top sub,	•	
Accepts quantity of four (4) 9.14 m (30 ft) pipes	√		pipe positioner clamps, deck wrench, cross over sub, pipe wiper seal		

(continued on next page)

#### **Standard and Optional Equipment** (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
OPERATOR ENVIRONMENT			CLIMATE		
Lighting:			Climate Level 1:	$\checkmark$	
<ul> <li>Standard lighting is 4,200 lumens flood light on perimeter; 1,950 lumens area spot lights</li> </ul>	$\checkmark$		<ul> <li>Rated down to -1° C (30° F)</li> <li>Withstands high heat up to 52° C (125° F)</li> <li>Standard fluids and lubricants</li> </ul>		
<ul> <li>Premium includes standard light package plus mast clearance lights, front mounted tram beacons</li> </ul>	$\checkmark$		Climate Level 2: – Rated down to –18° C (0° F) – Arctic fluids and lubricants		~
Cab packages:			<ul> <li>Engine block manifold heater</li> <li>120V or 240V</li> </ul>		
- Standard - fabric seat, removable floor mat, single pane window glass, driller window	$\checkmark$		TECHNOLOGY AND AUTOMATION	·	
guard, and wiper for the driller window – Premium - leather-trimmed seat with fabric			Drilling parameters (including depth indicator) and interlocks	$\checkmark$	
inlay and heat/ventilation, heavy duty suspension, dual pane window glass, driller		v	Drill Assist – Auto Level (and auto jacks retract)	$\checkmark$	
window guard and wiper, plus a second removable guard for front window			Drill Assist – Auto Mast (raise, lower and lock into place)	√	
Decals/Films:			Drill Assist – Auto Drill (single pass)		$\checkmark$
-ANSI	$\checkmark$		Product Link Elite (Cellular)	$\checkmark$	
-ISO	$\checkmark$		Product Link Elite		$\checkmark$
Cab pressure gauge		$\checkmark$	(Dual: Cellular + satellite) MineStar Terrain for drilling		/*
Window shades		✓	(system hardware)		V
SERVICE PACKAGES			SERVICE TOOLS		
Basic – Centralized manual lubrication for all pivot points, gravity fill fuel and water	$\checkmark$		Bushing retention tool – 89 to 152 mm (3.5 to 6.0 in) wrench flats		~
Standard – Automated lubrication system, fast fill for fuel and water (option)		✓	Lifting bails (available on request; required for commissioning)		√
Premium – Automated lubrication system, fast fill for fuel and water, service		$\checkmark$	API thread 89 mm (3.5 in)		✓
center for lubricants drain and fill, plus			API thread 114 mm (4.5 in)		✓
blowdown hose (option)			BECO thread 76 mm (3.0 in)		✓
DUST CONTROL			BECO thread 89 mm (3.5 in)		✓
Water injection system: -757 L (200 gal) mounted below front deck	$\checkmark$		BECO thread 101 mm (4.0 in)		√
Water injection plus dry dust collector: – 76.5 m <sup>3</sup> /min (2,700 cfm) dust collector – Water storage 757 L (200 gal)		✓	BECO thread 114 mm (4.5 in) *Requires MineStar Terrain for drilling software licer	nse, sold sepa ntinued on a	
High volume water injection: – Water storage 1514 L (400 gal) – 757 L (200 gal) tank mounted below deck		~		πιπαεά υπ	нелі риде <sub>.</sub>

-757 L (200 gal) mounted above deck

#### **Standard and Optional Equipment** (continued)

-200 mm (7.875 in), Option 2, (M3)

Standard and optional equipment may vary. Consult your Cat dealer for details.

Standard	Optional		Standard	Optional
DUST SUPPRESSION		DRILL PIPE		
Dust curtains, four sides boxed in, with hydraulic lifters to raise front and rear	$\checkmark$	9.14 m (30 ft) pipes – Accepts quantity of four (4):		
dust curtains (recommended with dry dust collector)		- 101 mm (4 in) pipe (2.875 in API Reg Threads)		$\checkmark$
Tram off spray system DRILL BITS, ROTARY TRICONE	✓	-114 mm (4.5 in) pipe (3 in BECO Threads)		√
<ul><li>Recommended for rotary applications</li><li>All bits have standard nozzles</li></ul>		- 127 mm (5 in) pipe (3.5 in BECO Threads)		$\checkmark$
<ul> <li>Obtain S/M/H codes from the Rock Formation to Bit Conversion table <i>https://catpublications.com</i> search for PEXQ1027</li> <li>Ship out plans for each drill configuration allow for one pallet of bits. Additional pallets may require an additional truck.</li> </ul>		- 140 mm (5.5 in) pipe (4 in BECO Threads)		√
		- 152 mm (6 in) pipe (4.5 in BECO Threads)		✓
-171 mm (6.75 in), Option 1, (S2)	✓			
-171 mm (6.75 in), Option 2, (M1)	$\checkmark$			
-171 mm (6.75 in), Option 3, (M3)	$\checkmark$			
-200 mm (7.875 in), Option 1, (S2)	$\checkmark$			
-200 mm (7.875 in), Option 2, (M1)	$\checkmark$			

✓

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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