

# G3616 with ADEM™4 GAS ENGINE

Cat® Closed Crankcase Ventilation (CCV) System 3729 bkW (5000 bhp) & 4101 bkW (5500 bhp) 0.3 and 0.5 g/bhp-hr NOx (NTE)



Shown with optional equipment.

### **FEATURES AND BENEFITS**

### **Engine Design**

- ADEM ™4 (A4) engine control system provides complete engine control, monitoring, and protection while maintaining emissions
- Widest fuel tolerance in the industry for application flexibility
- Proven reliability and durability with the lowest owning and operating costs
- Significant reduction in methane, VOC and Formaldehyde emission from engine exhaust compared to Gen 1 engine
- Up to 20% methane emissions reduction from engine with Cat Closed Crankcase Ventilation (CCV)

### **Emissions**

Meets U.S. EPA Spark Ignited Stationary NSPS emissions for 2010 with the use of an oxidation catalyst.

## **Advanced Digital Engine Management**

The A4 engine management system integrates speed control, air/fuel ratio control, and ignition/detonation controls into a complete engine management system. The A4 engine has an improved user interface, display system, shutdown controls, and system diagnostics.

### **Full Range of Attachments**

Large variety of factory-installed engine attachments reduces packaging time.

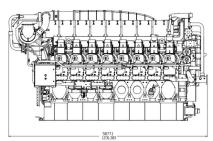
## **Testing**

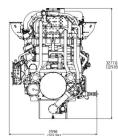
Every engine is full-load tested to ensure proper engine performance.

## **SPECIFICATIONS**

V-16, 4 -Stroke-Cycle	
Serial Prefix	HTJ
Bore	300 mm (11.8 in)
Stroke	300 mm (11.8 in)
Displacement	339 L(20,698 cu.in)
	Turbocharged-Aftercooled
Digital Engine Management	
Governor and Protection	Electronic (ADEM <sup>TM</sup> 4)
Combustion	Low Emission (Lean Burn)
Cooling System Capacity	
Total	798 L (211 gal)
	690 L (182 gal)
	108 L (29 gal)
	1329 L (351 gal)
	5000 hours
	)Counterclockwise
Flywheel Teeth	255

### **DIMENSIONS**





Length
Width
Height
Weight (wet)

231.38 in / 5877.00 mm 102.28 in / 2598.00 mm 129.05 in / 3279.00 mm 7030.00 lb / 31888.00 kg

Note: Do not use for installation design. See general dimension drawings for detail. Weights and dimensions are approximations.

Full listing of equipment (standardandoptional), along with additional features and benefits can be found at **www.cat.com/oilandgas** or through your local dealer.

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### **TECHNICAL DATA**

G3616 A4 Gen 2 with CCV					
Performance Number	EM7349-00	EM7350-00	EM7347-00	EM7348-00	
Engine Power bkW (bhp)	3729 (5000)	3729 (5000)	4101 (5500)	4101 (5500)	
Engine Speed rpm	1000	1000	1000	1000	
Max Altitude without Derate @ Rated Torque and 38 °C (100 °F) m (ft)	2272 (7454)	2421 (7493)	1747 (5732)	1996 (6549)	
Aftercooler Temperature					
Stage 1 (JW) °C (°F)	88 (190)	88 (190)	88 (190)	88 (190)	
Stage 2 (SCAC) °C (°F)	54 (130)	54 (130)	54 (130)	54 (130)	
Emissions					
NOx (as NO2) g/bkW-h (g/bhp-h)	0.40 (0.30)	0.67 (0.50)	0.40 (0.30)	0.67 (0.50)	
CO g/bkW-h (g/bhp-h)	2.88 (2.15)	2.25 (1.68)	2.88 (2.15)	2.25 (1.68)	
NMNEHC (VOCs (mol. wt. of 15.84) g/bkW-h (g/bhp-h)	0.23 (0.17)	0.19 (0.14)	0.21 (0.16)	0.19 (0.14)	
HCHO (Formaldehyde) g/bkW-h (g/bhp-h)	0.15 (0.11)	0.20 (0.15)	0.13 (0.10)	0.20 (0.15)	
Fuel Consumption (LHV) MJ/bkW-h (btu/bhp-h)	9.52 (6728)	9.39 (6636)	9.42 (6661)	9.28 (6562)	
Heat Balance					
Heat rejection to Jacket Water (JW) kw (btu/min)	916 (52070)	925 (52627)	977 (55575)	989 (56219)	
Heat Rejection to Lube Oil (OC) kw (btu/min)	537 (30512)	539 (30653)	541 (30768)	554 (31520)	
Heat Rejection to A/C - Stage 1 (1AC) kw (btu/min)	994 (56511)	894 (50836)	1214 (69049)	1101 (62617)	
Heat Rejection to A/C - Stage 2 (2AC) kw (btu/min)	254 (14455)	239 (13593)	292 (16589)	276 (15677)	
Heat Rejection to Atmosphere kw (btu/min)	346 (19678)	337 (19182)	347 (19751)	339 (19273)	
Exhaust System					
Exhaust Temperature - Engine Outlet °C (°F)	346 (812)	337 (825)	421 (790)	425 (797)	
Gas Pressure kPag (psig)	400-485 (58.0-70.3)	400-485 (58.0-70.3)	400-485 (58.0-70.3)	400-485 (58.0-70.3)	

<sup>\*100</sup>F/500ft/Nat Gas 84.7 MN, 905 LHV

## STANDARD EQUIPMENT

#### **Air Inlet System**

Air cleaner - standard duty Inlet air adapter

#### **Cooling System**

Compressor Oil cooler connections

Jacket Water pump

Aftercooler/oil cooler pump

Jacket Water thermostats and housing

Two-stage aftercooler

Jacket Water heater connections

Standard ANSI connections

#### Starting System

Dual turbine starting motors

#### **Exhaust System**

Dry exhaust manifolds

Single vertical outlet adapter

Dual layer heat shields

Layer 1: stainless steel foil

Layer 2: carbon steel

#### **Fuel System**

Gas admission valves - electronically controlled fuel supply pressure

#### Instrumentation

8 inch HMI Engine Control Panel

Interconnect Harness

#### **Lubrication System**

Crankcase breather- top mounted Oil pan drain valve- front and rear

## **OPTIONAL EQUIPMENT**

#### **Air Inlet System**

Heavy-duty air cleaner with precleaners

### **Charging Alternator**

35 Amp & 65 Amp charging alternators - CSA approved

## **Exhaust System**

Flexible bellows adapters

#### **Fuel System**

Fuel filter

Gas pressure regulator

Flexible connection

#### **Lubrication System**

Air or electric motor-driven prelube

Duplex oil filter

Oil level regulator

#### **Rating Definitions and Conditions**

Engine performance is obtained in accordance with SAE J1995, ISO3046/1, BS5514/1, and DIN6271/1 standards.

Transient response data is acquired from an engine/generator combination at normal operating temperature and in accordance with ISO3046/1 standard ambient conditions. Also in accordance with SAE J1995, BS5514/1, and DIN6271/1 standard reference conditions.

Conditions: Power for gas engines is based on fuel having an LHV of 33.74 kJ/L (905 Btu/cu ft) at 101 kPa (29.91 in Hg) and  $15^{\circ}\text{C}$  ( $59^{\circ}\text{F}$ ). Fuel rate is based on a cubic meter at 100 kPa (29.61 in Hg) and  $15.6^{\circ}\text{C}$  ( $60.1^{\circ}\text{F}$ ). Air flow is based on a cubic foot at 100 kPa (29.61 in Hg) and  $25^{\circ}\text{C}$  ( $77^{\circ}\text{F}$ ). Exhaust flow is based on a cubic foot at 100 kPa (29.61 in Hg) and stack temperature

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