

# 317 GC

HYDRAULIC EXCAVATOR

The Cat® 317 GC Excavator offers excellent performance and versatility. A large working envelope and expanded work tool offering help you complete your work quickly and efficiently. Combined with fuel-saving features, longer maintenance intervals, and simplified maintenance points, the 317 GC provides the reliability you expect at the low cost-per-hour you need.



## LOWER FUEL CONSUMPTION

Two power modes and an updated control valve and electro-hydraulic pump helps minimize fuel use and increase engine efficiency.

# LOWER MAINTENANCE COSTS

Do more work with extended and more synchronized maintenance intervals. The Cat 317 GC can reduce your cost and service time in comparison to our previous series.

### MAXIMIZE VERSATILITY

A large working envelope and expanded work tool offering help you complete your work quickly and efficiently. The weight of the machine makes it easily transportable from jobsite to jobsite.

## **LATEST FEATURES**



#### **Cab Monitor Improvements**

- Continuously improved user interface allows for intuitive navigation, minimizing performance interruption with the easyto-use touchscreen menu.
- Smaller app tiles to view more apps in one screen.
- When navigating the menu, scroll position will be remembered.
- While menu is shown and lever is moved, camera view will be shown.
- Use the in-monitor QR code to learn about machine and technology features through a full suite of how-to videos.

Not all features are available in all regions. Please check with your local Cat dealer for specific offering availability in your area. Build Number: 07H

## **HIGH PERFORMANCE**

- Use less fuel than the 316F to keep you moving and productive on the jobsite.
- The advanced hydraulic system provides the optimum balance of power and efficiency while providing the control needed for precise digging requirements.
- Smart mode meets your power needs by automatically matching engine and hydraulic power to digging conditions.
- Get higher production in demanding applications, easier penetration into piles, and faster cycle times with Cat Advansys™ bucket tips.
   Quickly change tips with a simple lug wrench instead of a hammer or special tool, improving safety and uptime.
- Auxiliary hydraulic options give you the versatility to use a wide range of Cat attachments.
- The Cat C3.6 engine meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- VisionLink® provides actionable data insights for all assets –
  regardless of fleet size or equipment manufacturer.\* Review
  equipment data from your desktop or mobile device to maximize
  uptime and optimize assets. Dashboards provide information such as
  hours, miles, location, idle time, and fuel utilization. Make informed
  decisions that lower costs, simplify maintenance, and improve safety
  and security on your jobsite.
- \* Data field availability can vary by equipment manufacturer.





- Expect lower maintenance costs compared to the 316F.
- Quickly check and service your machine with all daily maintenance points accessible from ground level.
- Check the engine oil level quickly and safely from the ground. Fill and check engine oil on top of the machine with a conveniently located second dipstick.
- The latest hydraulic oil filter provides improved filtration performance, anti-drain valves to keep oil clean when the filter is replaced, and longer life with a 3,000-hour replacement interval.
- Track your machine's filter life and maintenance intervals on the incab monitor.
- Boost productivity with proactive service reminders. The Integrated Vehicle Health Management system alerts the operator with stepby-step service guidance along with parts needed so you don't experience any unnecessary downtime.
- Scheduled Oil Sampling (S·O·S<sup>SM</sup>) ports are located at ground level, simplifying maintenance and allowing for quick, easy extraction of fluid samples for analysis.



- Do more with one machine. Expanded work tool offering helps you tackle your jobsite's various applications with ease.
- Work efficiently with the 317 GC's large working envelope.

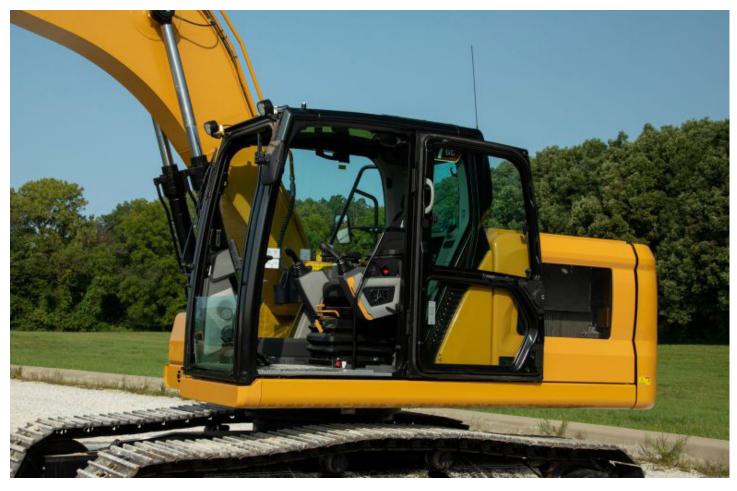
  Move more material without having to reposition the machine.
- Easily move the excavator from jobsite to jobsite. The weight of this machine makes it easily transportable without compromising on the performance you need.

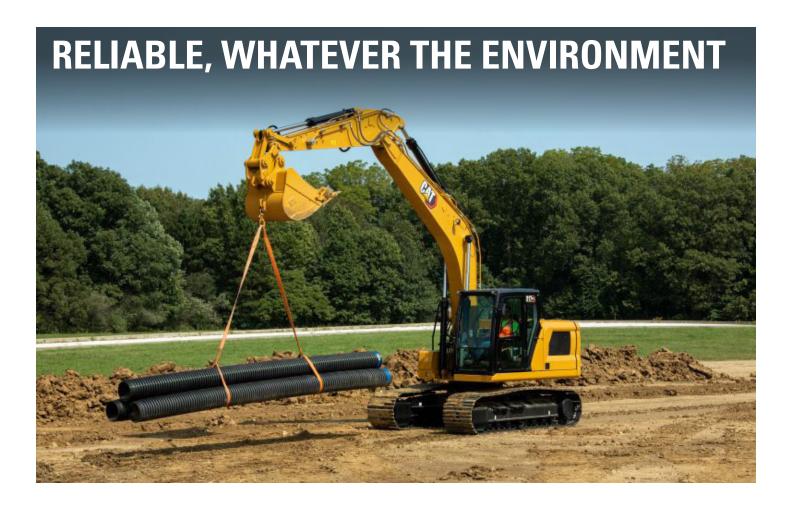


## **WORK IN COMFORT**

- Increase operator productivity with a comfortable, large cab.
- The cab has a wide seat that adjusts for operators of all sizes.
- Get in and out of the cab easier using the tip-up left console.
- Advanced viscous mounts reduce cab vibration.
- Control the excavator comfortably with easy-to-reach controls, all located in front of you.
- Stow your gear with plenty of in-cab storage beneath and behind the seat, overhead, and in the consoles. A cup holder, document holder, and coat hook are also provided.
- Use the standard radio's USB ports and Bluetooth® technology to connect personal devices and make hands-free calls.







- Don't let the temperature stop you from working. The 317 GC has a standard high-ambient temperature capability of 52° C (125° F) without derate and an optional cold-start capability of -25° C (-13° F).
- Automatic hydraulic warm-up speeds up hydraulic oil warming in cold temperatures and helps prolong the life of components.
- Grease sealed between track pins and bushings reduces travel noise and prevents debris from entering to increase undercarriage life.
- The track guiding guard helps keep the excavator track aligned when traveling and working on slopes.
- The sloped track frame prevents mud and debris accumulation, helping reduce the risk of track damage.

## **SIMPLE TO OPERATE**

- Start the engine with the push of a button or the unique Operator ID function.
- Program your preferred power mode and joystick settings using your operator ID. The excavator will automatically remember your selections
- Navigate quickly on the standard high-resolution touchscreen monitor or with the aid of the jog dial control.
- Continuously improved user interface allows for intuitive navigation, minimizing performance interruption with the easy-touse touchscreen menu.
- Use the in-monitor QR code to learn about machine and technology features through a full suite of how-to videos.
- The Cat PL161 attachment locator allows you to track attachments across all worksites, reduce the number of lost attachments, and plan for attachment maintenance and replacement.
- Save more time and energy with the available work tool recognition feature. A simple shake of the attached tool confirms its identity and ensures all the attachment settings (pressure, flow, and dimensions) are correct so you can work quickly and efficiently.
- Not sure how a function works or how to maintain your machine?
   Simply access the operator's manual through the touchscreen monitor.





- Access all daily maintenance points from ground level no need for you to climb on top of the machine.
- The standard rollover protective structure (ROPS) cab meets ISO 12117-2:2008 requirements.
- Small cab pillars, large windows, and a wide skylight hatch provide greater vertical visibility.
- The standard hydraulic lockout lever isolates all hydraulic and travel functions in the lowered position.
- A ground-level shutoff switch stops all fuel to the engine and shuts down the machine when activated.
- A rearview and right-side-view camera are standard, increasing safety and visibility.
- The service platform design provides easy, safe, and quick access to the upper service platform. Prevent slipping with the anti-skid punch plate on the platform steps.
- Brightly colored seatbelts allow easy recognition of properly utilized safety restraints.
- Enhance jobsite safety. Add a swing alarm to alert people when you're rotating from trench to stockpile and back again.
- Add optional inspection lighting to illuminate the engine, pump, battery, and cooling compartments, making service work more accessible.

## **SUSTAINABILITY**

- The Cat C3.6 engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- The 317 GC emits lower CO<sub>2</sub> emissions compared to the 316F.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels\*\*up to: 20% biodiesel FAME (fatty acid methyl ester)\* or 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels. Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.
- Auto Engine Speed Control reduces unnecessary fuel burn and greenhouse gas emissions by allowing the engine to automatically go into idle mode when the machine is not working.
- Cat S·O·S Services helps reveal excessive wear, contaminated fluids or other "unseen" issues that can shorten component life.
   In many cases, you can extend oil and coolant change intervals by using fluid monitoring. Consult your Cat dealer or the machine's operation and maintenance manual for more information.
- Extended maintenance intervals not only reduce downtime but decrease the amount of fluid and filters that are replaced over the life of the machine.
- Cat VisionLink displays the CO<sub>2</sub> emissions for monitored assets, calculated by fuel type for the Runtime Fuel Burned each day in a selected date range.

- Cat Remote Flash minimizes downtime and maintenance time
  while keeping your asset running with maximum efficiency. Alerts
  for machine updates are sent virtually from your Cat dealer and
  updates can be deployed without a dealer technician needing
  to be on site.
- Cat Reman parts are a sustainable choice. New Cat parts are
  designed with the potential to have more than one life, so Cat
  Reman parts are truly remanufactured not just repaired, rebuilt
  or reconditioned. Because the process ensures the latest design
  changes are incorporated into Cat Reman parts, you get like-new
  quality and outstanding performance at lower cost.
- \* Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- \*\* Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.



# MORE THAN MACHINES

#### **BUILT AROUND YOUR SUCCESS**

When you buy Cat equipment, you get so much more than the machine. You also get the support of a world-class dealer network, backed by a range of flexible solutions, technology, tools, and more.



#### **CUSTOMER VALUE AGREEMENTS**

A Customer Value Agreement (CVA) from your Cat dealer helps you do more and worry less. A CVA simplifies machine ownership and maintenance, adds the security of expert dealer support, and gives you the peace of mind from effective equipment health management.

#### **GENUINE CAT PARTS**

Genuine Cat parts deliver the highest level of reliability and productivity. Order direct from your Cat dealer or shop online at parts.cat.com.

#### **REPAIR OPTIONS**

A broad range of repair options gives you choices that work with your needs, budget, and timeline. Every repair is performed by expert Cat technicians. You'll receive smart repair advice, a timely, accurate quote, and service that gets your machine back into action quickly.

#### **FINANCIAL SERVICES**

Count on Cat Financial to provide the best finance and extended protection solutions for your business. For more than 30 years, we have helped our customers succeed through financial service excellence.



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**DOZERS** 

**SKID STEERS** 

**MATERIAL HANDLERS** 

**EXCAVATORS** 

WHEEL LOADERS

**TRACK LOADERS** 

## **INCREASE YOUR PRODUCTIVITY AND PROFIT**

## WITH CAT ATTACHMENTS

You can easily expand the performance of your machine by utilizing any of the variety of Cat attachments. Each Cat attachment is designed to fit the weight and horsepower of Cat excavators for improved performance, safety, and stability.

#### **BUCKETS**



#### **HYDRAULIC HAMMERS**



#### **AUTO HAMMER STOP**

Protect your hammer tool from overheating and rapid wear. Auto hammer stop warns you after 15 seconds of continuous firing and then automatically shuts it off after 30 seconds — all to extend the tool's service life.

**QUICK COUPLERS** 



**GRAPPLES** 



**SHEARS** 



#### **MULCHERS**



VIBRATORY PLATE COMPACTORS



## ATTACHMENT TRACKING MADE EASY

The optional Cat PL161
attachment locator is a Bluetooth
device designed to let users
know where their attachments
are across all worksites, reduce
the number of lost attachments,
and plan for attachment
maintenance and replacement.



Save more time and energy with the available work tool recognition feature. A simple shake of the attached tool confirms its identity; it also ensures all the attachment settings are correct so you can get to work quickly and efficiently.

## TECHNICAL SPECIFICATIONS

Engine			
Net Power – ISO 9249	89 kW	119 hp	
Net Power – ISO 9249 (DIN)	121 hp (ı	metric)	
Engine Model	Cat (	23.6	
Engine Power – ISO 14396	90 kW	121 hp	
Engine Power – ISO 14396 (DIN)	122 hp (ı	122 hp (metric)	
Bore	98 mm	4 in	
Stroke	120 mm	5 in	
Displacement	3.6 L	220 in <sup>3</sup>	
Biodiesel Capability	Up to	Up to B201	
Emissions	Meets U.S. EPA Tier 4 Final and EU Stage V emission standards.		

Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator with engine speed at 2,400 rpm. Advertised power is tested per the specified standard in effect at the time of manufacture.

¹Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels\*\* up to: 20% biodiesel FAME (fatty acid methyl ester)\* or 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels. Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

\*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).

\*\*Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Hydraulic System			
Main System – Maximum Flow	296 L/min (	296 L/min (78 gal/min)	
Maximum Pressure – Equipment	35 000 kPa	5,076 psi	
Maximum Pressure – Travel	35 000 kPa	5,076 psi	
Maximum Pressure – Swing	25 800 kPa	3,741 psi	
Swing Mechanism			
Swing Speed*	8.7 r	8.7 r/min	
Maximum Swing Torque	61 kN⋅m	44,991 lbf·ft	
*For CE-marked machine default value may be set lower.			

Weights			
Operating Weight	17 200 kg	38,000 lb	
Service Refill Capacities			
Fuel Tank Capacity	271 L	71.6 gal	
Cooling System	22 L	5.8 gal	
Engine Oil	11 L	2.9 gal	
Final Drive – Each	6 L	1.6 gal	
Hydraulic System – Including Tank	94 L	24.8 gal	
Hydraulic Tank	87 L	23 gal	
DEF Tank	22 L	5.9 gal	

Dimensions			
Boom	Reach 5.1 m (16'9")		
Stick	Reach R2.9 m (9'6")		
Bucket	GD 0.76 m³ (0.99 yd³)		
Shipping Height – Top of Cab	2930 mm	9.6 ft	
Handrail Height	2940 mm	9.7 ft	
Shipping Length	8570 mm	28.1 ft	
Tail Swing Radius	2500 mm	8.2 ft	
Counterweight Clearance	1010 mm	3.3 ft	
Ground Clearance	430 mm	1.4 ft	
Track Length	3970 mm	13 ft	
Length to Center of Rollers	3170 mm	10.4 ft	
Track Gauge	1990 mm	6.5 ft	
Transport Width – with 600 mm (24") Shoes	2590 mm	8.5 ft	

Working Ranges & Forces			
Boom	Reach 5.1 m (16'9")		
Stick	Reach R2.9 m (9'6")		
Bucket	GD 0.76 m³ (0.99 yd³)		
Maximum Digging Depth	6400 mm	21 ft	
Maximum Reach at Ground Level	9010 mm	29.6 ft	
Maximum Cutting Height	8900 mm	29.2 ft	
Maximum Loading Height	6280 mm	20.6 ft	
Minimum Loading Height	1990 mm	6.5 ft	
Maximum Depth Cut for 2440 mm (8 ft) Level Bottom	6170 mm	20.3 ft	
Maximum Vertical Wall Digging Depth	4960 mm	16.3 ft	
Minimum Working Equipment Radius	2940 mm	9.7 ft	
Bucket Digging Force – ISO	123 kN	27,650 lbf	
Stick Digging Force – ISO	75 kN	16,860 lbf	
Air Conditioning System			

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.9 hg of refrigerant which has a  $CO_2$  equivalent of 1.287 metric tonnes.

## **STANDARD & OPTIONAL EQUIPMENT**

NOTE: Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BOOM AND STICKS		
5.1 m (16'9") Reach Boom	✓	
2.6 m (8'6") Reach stick		✓
2.9 m (9'6") Reach stick		✓
2.9 m (9'6") Thumb ready stick		✓
3.1 m (10'2") Reach stick		✓
UNDERCARRIAGE AND STRUCTURES		
Grease lubricated track link	✓	
Tie-down points on base frame	✓	
500 mm (20") triple grouser track shoes		✓
600 mm (24") triple grouser track shoes		✓
600 mm (24") rubber track shoes		✓
700 mm (28 in) triple grouser track shoes		✓
790 mm (31") triple grouser track shoes		✓
2500 mm (8'2") blade		✓
2600 mm (8'6") blade		✓
2700 mm (8'10") blade		✓
3.05 mt (6,720 lb) counterweight		✓
3.57 mt (7,870 lb) counterweight		✓
CAB		
Rollover protective structure (ROPS)	✓	
Comfort Cab: air suspension seat, 203 mm (8") LCD touchscreen monitor	✓	
Operator Protective Guards (OPG)		✓
CAT TECHNOLOGIES		
VisionLink	✓	
Remote Flash	✓	
VisionLink Productivity		✓
ENGINE		
Cat C3.6 single turbo diesel engine	✓	
Two selectable modes: Power, Smart	✓	
Automatic engine speed control	✓	
Automatic engine shutdown	✓	
Electric fuel priming pump	✓	
Electric cooling fans	✓	
Single fuel filtration system with water separator and indicator	✓	
Sealed double element air filter with integrated precleaner	✓	
-18° C (-0° F) cold start capability		✓
-25° C (-13° F) cold start capability		✓

	Standard	Optional
ELECTRICAL SYSTEM		
Maintenance-free battery	✓	
LED chassis light and left-side boom light	✓	
Programmable time-delay LED working lights	✓	
Centralized electrical disconnect switch	✓	
LED chassis light, right-side boom light and cab lights		✓
SERVICE AND MAINTENANCE		
Side entry to service platform	✓	
Grouped engine oil and fuel filters	✓	
Ground-level engine oil dipstick	✓	
S·O·S ports	✓	
Integrated vehicle health management system		✓
HYDRAULIC SYSTEM		
Boom and stick regeneration circuits	✓	
Auto hydraulic warm up	✓	
Auto two-speed travel	✓	
Electric main control valve	✓	
Boom and stick drift reduction valve	✓	
Boom and stick lowering check valve	✓	
Element-type main hydraulic filter	✓	
Single-type electronic main pump	✓	
SAFETY AND SECURITY		
Rear and right-side-view cameras	✓	
Ground-level engine shutoff switch	✓	
Service platform with anti-skid plate and countersunk bolts	✓	
Signaling/warning horn	✓	
Hydraulic lock out lever	✓	
Auto hammer stop	✓	
Swing alarm		✓
Inspection lighting		✓

For more complete information on Cat products, dealer services and industry solutions, visit us on the web at www.cat.com.

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