

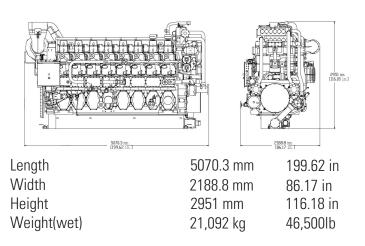
G3608 with ADEM[™]4 GAS ENGINE

1864 bkW (2500 bhp) & 2051 bkW (2750 bhp) 0.3 and 0.5 g/bhp-hr NOx (NTE)

SPECIFICATIONS

In-Line 8, 4 -Stroke-Cycle				
Serial Prefix	NSF			
Bore				
Stroke				
Displacement				
Aspiration				
Digital Engine Management				
Governor and Protection	Electronic (ADEM™4)			
Combustion	Low Emission (Lean Burn)			
Cooling System Capacity				
Total	503 L (133 gal)			
JW	413 L (109 gal)			
	90 L (24 gal)			
Lube Oil System(refill)	912L (241 gal)			
	5000 hrs			
Rotation (from flywheel end).	Counterclockwise			
Flywheel Teeth				

DIMENSIONS



Note: Do not use for installation design. See general dimension drawings for detail. Weights and dimensions are approximations.



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Shown with optional equipment.

FEATURES AND BENEFITS

Engine Design

• ADEM[™]4 engine control system provides complete engine control, monitoring, and protection while maintaining emissions.

• Widest fuel tolerance in the industry for application flexibility.

• Proven reliability and durability with the lowest owning and operating costs.

Emissions

Meets U.S. EPA Spark Ignited Stationary NSPS emissions for 2010 with the use of an oxidation catalyst

Advanced Digital Engine Management

ADEM^{™4} (A4) engine management system integrates speed control, air/fuel ratio control, and ignition/detonation controls into a complete engine management system. The ADEM^{™4} (A4) has an improved: user interface, display system, shutdown controls, and system diagnostics.

Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time.

Testing

Every engine is full-load tested to ensure proper engine performance.

TECHNICAL DATA

	EM6493-02	EM6494-02	EM6491-02	EM6492-02
Rating	0.3 g NOx NTE	0.5 g NOx NTE	0.3 g NOx NTE	0.5 g NOx NTE
Engine Power	1864 bkW (2500 bhp)	1864 bkW (2500 bhp)	2051 bkW (2750 bhp)	2051 bkW (2750 bhp)
Engine Speed	1000 rpm	1000 rpm	1000 rpm	1000 rpm
Max Altitude @ Rated Torque and 38° C (100°F)	2380 m (7808 ft)	2345 m (7694 ft)	1540 m (5052 ft)	1460 m (4790 ft)
Aftercooler Temperature				
Stage 1 (JW)	88 °C (190 °F)			
Stage 2 (SCAC)	54 °C (130 °F)			
Emissions (NTE)*	g/bkW-hr (g/bhp-hr)	g/bkW-hr (g/bhp-hr)	g/bkW-hr (g/bhp-hr)	g/bkW-hr (g/bhp-hr)
NOx	0.4 (0.3)	0.67 (0.5)	0.4 (0.3)	0.67 (0.5)
CO	2.88 (2.15)	2.26 (1.68)	2.88 (2.15)	2.26 (1.68)
CO ₂	584 (435)	587 (438)	571 (426)	581 (433)
VOC**	0.23 (0.17)	0.20 (0.15)	0.2 (0.17)	0.19 (0.15)
Fuel Consumption @ 100%	9.46 MJ/bkW-hr	9.33 MJ/bkW-hr	9.35 MJ/bkW-hr	9.21 MJ/bkW-hr
load ***	(6687 Btu/bhp-hr)	(6595 Btu/bhp-hr)	(6608 Btu/bhp-hr)	(6510 Btu/bhp-hr)
Heat Balance @ 100% Load	bkW (Btu/min)	bkW (Btu/min)	bkW (Btu/min)	bkW (Btu/min)
Heat Rejection to Jacket Water	489 (27817)	466 (26513)	528 (30047)	507 (28821)
Heat Rejection to Oil Cooler	221 (12557)	223 (12667)	218 (12411)	220 (12531)
Heat Rejection to Aftercooler				
Stage 1 (JW)	370 (21027)	331 (18811)	461 (26193)	416 (23679)
Stage 2 (SCAC)	156 (8855)	147 (8352)	183 (10412)	174 (9893)
Heat Rejection to Exhaust LHV to 25°C (77°F)	1667 (94817)	1667 (94828)	1763 (100250)	1755 (99779)
Heat Rejection to Atmosphere	199 (11344)	200 (11347)	200 (11383)	200 (11353)
Exhaust System				
Exhaust Stack Temperature	435 °C (815 °F)	446 °C (835 °F)	420 °C (788 °F)	429 °C (804 °F)
Gas Pressure	400-485 kPag (58.0-70.3 psig)	400-485 kPag (58.0-70.3 psig)	485-552 kPag (70.3-80.1 psig)	485-552 kPag (70.3-80.1 psig)

* at 100% load and speed, listed as not to exceed

** Volatile organic compounds as defined in U.S. EPA 40 CFR 60, subpart JJJJ

*** ISO 3046/1

STANDARD EQUIPMENT

Air Inlet System

Air cleaner - standard duty Inlet air adapter

Cooling System

Compressor Oil cooler connections Jacket Water pump Aftercooler/oil cooler pump Jacket Water thermostats and housing Two-stage aftercooler Jacket Water heater connections Standard ANSI connections

Starting System

Single turbine starting motors

Exhaust System

Dry exhaust manifolds Single vertical outlet adapter Dual layer heat shields Layer 1: stainless steel foil Layer 2: carbon steel

Fuel System

Gas admission valves - electronically controlled fuel supply pressure Instrumentation

8 inch HMI Engine Control Panel Interconnect Harness

Lubrication System

Crankcase breather- top mounted Oil pan drain valve- front and rear

LEHW0259-05 Caterpillar: Confidential Green

OPTIONAL EQUIPMENT

Air Inlet System

Heavy-duty air cleaner with precleaners

Charging Alternator

35 Amp & 65 Amp charging alternators - CSA approved

Exhaust System

Flexible bellows adapters

Fuel System

Fuel filter Gas pressure regulator Flexible connection

Lubrication System

Air or electric motor-driven prelube Duplex oil filter Oil level regulator

Rating Definitions and Conditions

Engine performance is obtained in accordance with SAE J1995, ISO3046/1, BS5514/1, and DIN6271/1 standards.

Transient response data is acquired from an engine/generator combination at normal operating temperature and in accordance with ISO3046/1 standard ambient conditions. Also in accordance with SAE J1995, BS5514/1, and DIN6271/1 standard reference conditions.

Conditions: Power for gas engines is based on fuel having an LHV of 33.74 kJ/L (905 Btu/ cu ft) at 101 kPa (29.91 in Hg) and 15°C (59°F). Fuel rate is based on a cubic meter at 100 kPa (29.61 in Hg) and 15.6°C (60.1°F). Air flow is based on a cubic foot at 100 kPa (29.61 in Hg) and 25°C (77°F). Exhaust flow is based on a cubic foot at 100 kPa (29.61 in Hg) and stack temperature.

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