



Cat[®] 275

COMPACT TRACK LOADER

FEATURES:

The Cat[®] 275 Compact Track Loader (CTL), with its vertical lift design, delivers extended reach and lift height for quick and easy truck loading. Its standard equalizer (E-bar) undercarriage system provides superior traction, flotation, stability, and speed to work in a wide range of applications and underfoot conditions. The 275 features the following:

- **Redesigned Operator Station** delivers a larger operating environment, and combined with additional seat travel, the 275 provides more space for operators of any size. The optional **one-piece, sealed, and pressurized cab** offers a clean and quiet workspace with excellent air distribution through optimally placed vents throughout the cab.
- **Available ventilated and heated high-back air ride seat** with seat-mounted adjustable joystick controls deliver industry-leading operator comfort.
- **High-performance power train** provides standard two-speed travel, combined with the optional Speed Sensitive Ride Control system for operation on rough terrain, enabling better load retention, increased productivity, and greater operator comfort.
- **Three levels of auxiliary hydraulic performance available** Standard Flow, High Flow, and High Flow XPS. **Standard flow** for attachments that require a base level of auxiliary flow and horsepower, **High Flow** boosts the auxiliary flow for applications that demand additional hydraulic flow for increased attachment performance, and the **High Flow XPS** hydraulic system delivers high flow and high pressure, and is available for applications that demand maximum hydraulic work tool performance.
- **High Horsepower, High Torque Engine** with Electronically controlled Cat[®] C3.6TA (turbocharged, after-cooled) engine delivers maximum horsepower across a wide RPM range and providing high torque for increased working performance, no matter the application.
- **Standard equalizer bar (E-bar) undercarriage and standard two-speed travel.** Harnessing Caterpillar's heritage and leadership with track-type tractors, the standard **E-bar CTL undercarriage** provides a hybrid undercarriage solution delivering the benefits of a rigid style undercarriage design when lifting heavy loads or when using heavy attachments (example: mulcher, dozer blade, grader blade), while also providing the benefits of an oscillating undercarriage design when encountering terrain or obstacles.
- **Maximize machine capability and control with the Advanced Joysticks and Advanced Touchscreen Monitor.** The **20.3 cm (8-inch) Advanced Touchscreen Monitor** offers cutting-edge functionality and control that includes an integrated radio, Bluetooth[®] connectivity, and multi-camera (side-view) option, and supports 32 different language choices. The **Advanced Joysticks** provide unmatched control of machine functions and adjustments within the monitor without operators having to remove their hands from the controls. This includes the on-joystick navigation of the Advanced Touchscreen Monitor, radio volume up/down/mute, creep activation, creep on/off, creep speed increment/decrement, one-button Smart Attachment control activation, and additional auxiliary control buttons that deliver single-button control of complex attachment functions.
- **Available Rear Auxiliary ready** option provides hydraulic valving and lines that deliver a method to power hydro-mechanical attachments that mount to the rear of the machine (such as a rear scarifier, winch, etc.).
- **Ground-level access** to all daily service and routine maintenance points help reduce machine downtime for greater productivity.
- **Broad range of performance-matched Cat Attachments** make the Cat Compact Track Loaders the most versatile machine on the job site.

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Specifications

Engine

Engine Model	Cat C3.6TA (turbocharged and after-cooled)	
Gross Power SAE J1995:2014 (@ 2400 rpm)	82 kW	111 hp
Net Power SAE J1349:2011	82 kW	111 hp
Net Power ISO 9249:2007	81 kW	109 hp
Peak Torque at 1,500 rpm SAE J1995	501 N·m	370 lbf·ft
Displacement	3.6 L	221 in³
Stroke	98 mm	3.9 in
Bore	120 mm	4.7 in

- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan at minimum speed, air intake system, exhaust system, and alternator.

Weights*

Operating Weight	5625 kg	12,401 lb
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*Operating Weight, Operating Specifications, and Dimensions are all based on 75 kg (165 lb) operator, all fluids, two speed, 2036 mm (80 in) low profile bucket, 400 mm (15.7 in) tracks, dual flange front idler/single flange rear idler, standard flow hydraulics, open Rollover Protective Structure (ROPS) cab, mechanical suspension seat, standard monitor, 1000 CCA battery, no optional counterweights and manual quick coupler (unless otherwise noted).

Power Train

Travel Speed (Forward or Reverse)		
One Speed	8.4 km/h	5.2 mph
Two Speed	12.5 km/h	7.8 mph

Cab

ROPS	ISO 3471:2008	
Falling Object Protective Structure (FOPS)	ISO 3449:2005 Level I ISO 3449:2005 Level II (Optional)	

Service Refill Capacities

Cooling System	17.5 L	4.6 gal
Engine Crankcase	9.0 L	2.4 gal
Fuel Tank	136.1 L	36.0 gal
Hydraulic System	41.0 L	10.8 gal
Hydraulic Tank	26 L	6.9 gal

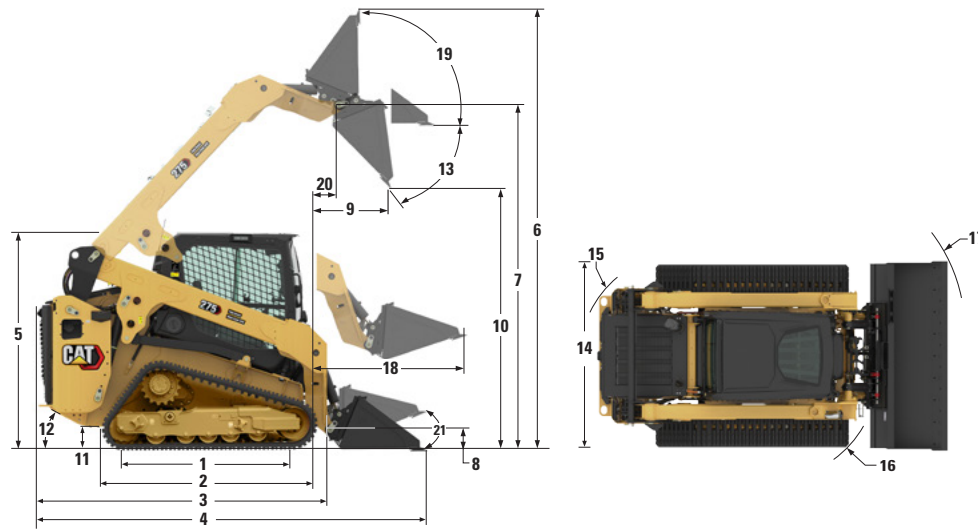
Hydraulic System

Hydraulic Flow – Standard:		
Loader Hydraulic Pressure	24 130 kPa	3,500 psi
Loader Hydraulic Flow	86 L/min	23 gal/min
Hydraulic Power (calculated)	34.6 kW	46.4 hp
Hydraulic Flow – High Flow:		
Loader Hydraulic Pressure	24 130 kPa	3,500 psi
Loader Hydraulic Flow	129 L/min	34 gal/min
Hydraulic Power (calculated)	51.9 kW	69.6 hp
Hydraulic Flow – High Flow XPS:		
Loader Hydraulic Pressure	28 000 kPa	4,061 psi
Loader Hydraulic Flow	129 L/min	34 gal/min
Hydraulic Power (calculated)	60.2 kW	80.7 hp

Operating Specifications*

Open Canopy:			
Operating Weight	5625 kg	12,401 lb	
Tipping Load	5386 kg	11,874 lb	
Rated Operating Capacity (35%)	1885 kg	4,156 lb	
Rated Operating Capacity (50%)	2693 kg	5,937 lb	
Ground Contact Area (400 mm/15.7 in tracks)	1.61m²	2,429 in²	
Ground Contact Area (450 mm/17.7 in tracks)	1.81 m²	2,808 in²	
Ground Pressure (400 mm/15.7 in tracks)	34.3 kPa	5.0 psi	
Ground Pressure (450 mm/17.7 in tracks)	30.6 kPa	4.4 psi	
Enclosed Cab Adds:			
Operating Weight	+99 kg	+218 lb	
Tipping Load	+136 kg	+300 lb	
Rated Operating Capacity (35%)	+48 kg	+105 lb	
Counterweight Adds:			
Operating Weight	+194 kg	+428 lb	
Tip Load	+361 kg	+796 lb	
Rated Operating Capacity (35%)	+126 kg	+279 lb	
Wide Tracks (17.7 in/450 mm) Set Adds:			
Operating Weight	+22 kg	+49 lb	
Tip Load	+19 kg	+42 lb	
Rated Operating Capacity (35%)	+7 kg	+15 lb	
Heavy-Duty Rear Door Guard Adds:			
Operating Weight	+75 kg	+165 lb	
Tip Load	+172 kg	+379 lb	
Rated Operating Capacity (35%)	+60 kg	+133 lb	
Heavy-Duty Rear Bumper Adds:			
Operating Weight	+79 kg	+174 lb	
Tip Load	+171 kg	+377 lb	
Rated Operating Capacity (35%)	+60 kg	+132 lb	
FOPS LEVEL 2 Plate Adds:			
Operating Weight	+73 kg	+161 lb	
Tip Load	+113 kg	+249 lb	
Breakout Force, Tilt Cylinder	4519 kg	9,963 lb	
Breakout Force, Lift Cylinder	2913 kg	6,422 lb	

Specifications *(continued)*



Dimensions*

1 Length of Track on Ground	1836 mm	72.3 in
2 Overall Length of Track	2341 mm	92.2 in
3 Length without Bucket	3250 mm	128.0 in
4 Length with Bucket on Ground	3880 mm	152.8 in
5 Height to Top of Cab	2230 mm	87.8 in
6 Maximum Overall Height	4193 mm	165.1 in
7 Bucket Pin Height at Maximum Lift	3415 mm	134.4 in
8 Bucket Pin Height at Carry Position	205 mm	8.1 in
9 Reach at Maximum Lift and Dump	814 mm	32.0 in
10 Clearance at Maximum Lift and Dump	2694 mm	106.1 in
11 Ground Clearance	280 mm	11.0 in
12 Departure Angle		29.5°
13 Maximum Dump Angle		44.7°
14 Vehicle Width (400 mm/15.7in tracks)	1926 mm	75.8 in
Vehicle Width (450 mm/17.7 in tracks)	1976 mm	77.8 in
15 Turning Radius from Center – Machine Rear	1931 mm	76.0 in
16 Turning Radius from Center – Coupler	1531 mm	60.3 in
17 Turning Radius from Center – Bucket (racked)	2320 mm	91.3 in
18 Maximum Reach with Arms Parallel to Ground	1171 mm	46.1 in
19 Rack Back Angle at Maximum Height		86.7°
20 Bucket Pin Reach at Maximum Lift	415 mm	16.3 in
21 Bucket rollback angle (ground level)		27.3°

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ATTACHMENTS

Get more from your machine with Cat attachments. Choose from a wide variety of options and tailor your machine to different tasks and conditions.

Augers
Backhoes
Bale Grabs
Bale Spears
Blades, Grader, Box, Angle and Dozer
Brooms, Angle, Pickup and Utility
Brushcutters
Buckets
Cold Planers
Compactors
Fork Tines and Carriages
Hammers
Material Handling Arm
Mulchers
Nursery Forks
Rakes, Grapple, Landscape
and Power Box
Shears
Snow Blowers
Snow Plows
Snow Pushes
Snow Wings
Stump Grinders
Tillers
Trenchers
Wheel Saws
Smart Backhoe
Smart Dozer Blade with Assist
Smart Grader Blade with Assist



MANDATORY EQUIPMENT

- Quick Coupler: Manual or Hydraulic
- High Visibility Seat Belt: 50 mm (2 in), 75 mm (3 in), or 3-point lap/shoulder
- Steel Imbed Rubber Track – 400 mm (15.7 in) block tread, 450 mm (17.7 in) block tread, 450 mm (17.7 in) bar tread
- Dual Flange Front Idler/Single Flange Rear Idler or Triple Flange Front/Rear Idlers

PERFORMANCE PACKAGES

- Performance Package HP1: *Standard Flow Hydraulics*
- Performance Package HP3: *High Flow XPS Hydraulics*
- Performance Package HP4: *High Flow XPS Hydraulics, Rear Auxiliary Ready*

COMFORT PACKAGES

- Open canopy: *Cup Holder, Cell Phone Pocket, choice of vinyl Seat (Mechanical Suspension, or High Back/Heated/Air Ride Seat)*
- Enclosed Cab with heat and air conditioning: *Side Windows, Cup Holder, Cell Phone Pocket, choice of Seat (Mechanical Suspension, High Back/Heated Air Ride Seat, or High Back/Ventilated and Heated Air Ride Seat) and Door choice (Glass or Polycarbonate)*

TECHNOLOGY PACKAGES

- T2 – *Standard Monitor, Standard Joysticks, traditional Key Start switch, and Rear-view camera.*
- T4 – *Advanced Touchscreen Monitor, Advanced Joysticks, Push start, X-mount cell phone holder, and a Rear-view camera.*
- T5 – *T4 + 2 additional side view cameras.*

RADIO

- Radio, *none* – *for open canopy machines and countries not certified for Bluetooth® technology*
- Integrated AM/FM radio with Bluetooth technology. *Includes USB port, 3.5 mm (0.13 in) AUX input, and BT microphone. Only for use with enclosed cab. Availability varies by country.*
- Integrated DAB+/AM/FM radio with Bluetooth technology. *Includes USB port, 3.5 mm (0.13 in) AUX input, and BT microphone. Only for use with enclosed cab. Availability varies by country.*

PRODUCT LINK™

- Product Link™ Basic series PL243
- Product Link Elite series PLE643

COOLING FAN

- On-demand, variable speed hydraulic cooling fan
- On-demand, variable speed hydraulic cooling fan, with automatic and manual purge reversing operation

GUARDING AND SEALING PACKAGES

- HD0 – *base guarding and sealing (engine air inlet rain cap, front cab-to-frame sealing, and hydraulic fill access door)*
- HD1 – *intermediate guarding and sealing† (HD0 + cab-to-frame side sealing, lockable fuel fill access door, and tilt cylinder guarding)*
- HD2 – *most comprehensive guarding and sealing† (HD1 + turbo guard, exhaust stack wrap, DPF wrap, quick disconnect guarding, under step hydraulic lines guard cover, engine air inlet pre-cleaner.)*

†Some equipment varies by region.

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STANDARD EQUIPMENT

ELECTRICAL

- Work Tool Electrical Harness
- Heavy duty battery
- Battery disconnect with lockout feature
- 12-volt Electrical System
- 100 Ampere Alternator
- LED Work Lights
- Auto Reverse Lights
- Switch Backlighting
- Interior LED Dome Light
- Backup Alarm
- Electrical Outlet, Beacon
- Exterior Courtesy Lighting

OPERATOR ENVIRONMENT

- Full color LCD monitor: *Creep speed control, Drive response adjustment, Implement response adjustment, Drive Power Priority adjustment, Language selection (× 32), Multi-operator Anti-theft Security System and Monitoring, Maintenance schedule and reminders, Event and Diagnostic Code monitoring, Date /Time/ Units/Brightness settings, and Smart Technology for use with Smart Attachments.*
- Operator Warning System Indicators: *Air Filter Restriction, Alternator Output, Armrest Raised/Operator Out of Seat, Engine Coolant Temperature, Engine Oil Pressure, Glow Plug Activation, Hydraulic Supply Filter Restriction, Hydraulic Oil Temperature, Park Brake Engaged, Engine Emission System (where applicable)*
- Gauges: *Fuel Level, Hour Meter, Hydraulic Temperature, Hour Meter, Battery Voltage, Tachometer*
- Fold In Ergonomic Contoured Armrest
- Control Interlock System, when operator leaves seat or armrest raised: *Hydraulic System Disables, Hydrostatic Transmission Disables, Parking Brake Engages*
- ROPS Cab, Tilt Up
- FOPS, Level I
- Top and Rear Windows
- Floor Mat
- Headliner
- Interior Rearview Mirror
- Horn
- Hand (Dial) Throttle, Electronic
- Seat Mounted Joystick Controls
- Cell Phone Storage Pocket
- Cup Holder
- 12-volt power port
- Foot Throttle

HYDRAULICS

- Selectable control pattern – ISO or H
- Electro/hydraulic implement control
- Electro/hydraulic hydrostatic transmission control
- Speed sensor guarding
- Heavy duty flat faced quick disconnects with integrated pressure release lever and case drain
- Hydraulic oil level sight gauge

POWER TRAIN

- Cat C3.6TA turbocharged, after-cooled diesel engine, meeting Brazil MAR-1 emission standards, equivalent to EU Stage IIIA.
 - Glow plugs starting aid
 - Liquid cooled, direct injection
- Extended life antifreeze (–37° C, –34° F)
- Air cleaner, dual element, radial seal
- Scheduled Oil Sampling (S-O-SSM) Valve, Hydraulic Oil
- Ecology drain – coolant
- Radiator coolant level sight gauge
- Radiator expansion bottle
- Filter, hydraulic supply, cartridge type
- Filter, hydraulic return, cartridge type
- Filter, canister type, engine oil
- Filter, canister type, fuel and water separator
- Radiator/hydraulic oil
- Cooler (side-by-side)
- Spring applied, hydraulically released, parking brakes
- Hydrostatic transmission
- Lockable fuel cap
- Hydraulic demand cooling fan
- Auto engine idle

UNDERCARRIAGE

- E-Bar (equalizer bar) undercarriage system
- Two speed travel
- Integrated tie downs on track frame (4)

FRAME

- Machine tie down points (9)
- Removable panels for machine frame cleanout
- Support, lift arm
- Steel rear and front bumpers, welded
- Fuel fill, machine right hand side

OTHER

- Auxiliary Hydraulics, Continuous Flow
- Telematics, Product Link, Cellular
- Steel engine door with replaceable louvers
- Engine door – lockable
- Work tool attachment coupler
- Cat ToughGuardTM hose

OPTIONAL EQUIPMENT

- External Counterweights
- Beacon, LED
- Oil, Hydraulic, Cold Operation
- 4-point machine lifting eyes
- Paint, Custom
- Speed Sensitive Ride Control
- Bluetooth Key Security
- Attachment Hose Guide
- Corrosion Inhibitor Coating (FOPS, Level II)

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