

323 GX Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

Table of Contents

Specifications	
Engine	Operating Weights and Ground Pressures
Swing Mechanism2	Air Conditioning System
Weights	Major Component Weights4
Track	Dimensions
Drive	Working Ranges
Hydraulic System2	Reach Boom Lift Capacities – Counterweight: 4250 kg (9,370 lb) 7
Service Refill Capacities2	Bucket Specifications and Compatibility9
Standards2	Attachments Offering Guide9
Sound Performance	
Standard and Optional Equipment	
Dealer Installed Kits and Attachments	
323 GX Environmental Declaration	



Cat® C4.4	
123.7 kW	166 hp
168 hp (met	ric)
129.4 kW	174 hp
176 hp (met	ric)
105 mm	4 in
127 mm	5 in
4.4 L	269 in ³
Up to B20 ⁽¹⁾	
	123.7 kW 168 hp (met 129.4 kW 176 hp (met 105 mm 127 mm 4.4 L

• Cat C4.4 engine emits equivalent to U.S. EPA Tier 3 and EU Stage IIIA.

- Recommended for use up to 4500 m (14,764 ft) altitude with engine power derate above 3000 m (9,842 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,000 rpm.
- ⁽¹⁾Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels** up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*For use of blends higher than 20% biodiesel, consult your Cat dealer.

**Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Swing Mechanism

Swing Speed	11.13 rpm	
Maximum Swing Torque	82 kN·m	60,333 lbf·ft

Weights

Operating Weight (Non-Rollover21 40047,200Protective Structure [Non-ROPS])

• Reach boom, R2.9B1 (9'6") stick, General Duty (GD) 1.19 m³ (1.56 yd³) bucket, 600 mm (24") triple grouser shoes and 4250 kg (9,370 lb) counterweight.

Operating Weight (ROPS)

21 600

47,600

• Reach boom, R2.9B1 (9'6") stick, GD 1.19 m³ (1.56 yd³) bucket, 600 mm (24")triple grouser shoes and 4250 kg (9,370 lb) counterweight.

Track

Optional Track Shoes Width	600 mm	24 in	
Optional Track Shoes Width	790 mm	31 in	
Number of Shoes (each side)	47		
Number of Track Rollers (each side)	7		
Number of Carrier Rollers (each side)	2		

Drive

Gradeability	35° +/-70%	
Maximum Travel Speed	5.7 km/h	3.6 mph
Maximum Drawbar Pull	200 kN	44,917 lbf

Hydraulic System

Main System – Maximum Flow – Implement	429 L/min (214.5 × 2 pumps)	113 gal/min (56.7 × 2 pumps)
Maximum Pressure – Equipment – Normal	35 000 kPa	5,075 psi
Maximum Pressure – Travel	35 000 kPa	5,075 psi
Maximum Pressure – Swing	27 500 kPa	3,988 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	140 mm	6 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	120 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

Service Refill Capacities

Fuel Tank Capacity	390 L	103 gal
Cooling System	24.5 L	6.5 gal
Engine Oil	15 L	4 gal
Swing Drive	5.5 L	1.5 gal
Final Drive (each)	4.5 L	1.2 gal
Hydraulic System (including tank)	218 L	57.6 gal
Hydraulic Tank	115 L	30.4 gal

Standards

Brakes	ISO 10265:2008
ROPS (optional)	ISO 12117-2 2008
Cab/Operator Protective	ISO 10262:1998 Level II
Guards (OPG) (optional)	

Sound Performance

ISO 6395 (External)	103 dB(A)
ISO 6396 (Inside Cab)	70 dB(A)

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. See the label or instruction manual for identification of the gas.

If equipped with R134a (Global Warming Potential = 1430), the system contains 0.85 kg (1.9 lb) of refrigerant which has a CO_2 equivalent of 1.216 metric tonnes (1.34 tons).

Operating Weights and Ground Pressures

	600 mm (24 in) Triple Grouser Shoes		790 mm (31 in) Triple Grouser Shoes	
Base Machine Configurations	Weight	Ground Pressure	Weight	Ground Pressure
Base Frame with Track Rollers and Carrier Rollers	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)
4250 kg (9,370 lb) Counterweight + Medium Undercarriage Base Machine (non-ROPS)				
Reach Boom + R2.9B1 (9'6") Stick + 1.19 m ³ (1.56 yd ³) GD Bucket	21 400 (47,200)	46.9 (6.8)	21 900 (48,300)	36.5 (5.3)
4250 kg (9,370 lb) Counterweight + Medium Undercarriage Base Machine (ROPS)				
Reach Boom + R2.9B1 (9'6") Stick + 1.19 m ³ (1.56 yd ³) GD Bucket	21 600 (47,600)	47.4 (6.9)	22 100 (48,700)	36.8 (5.3)

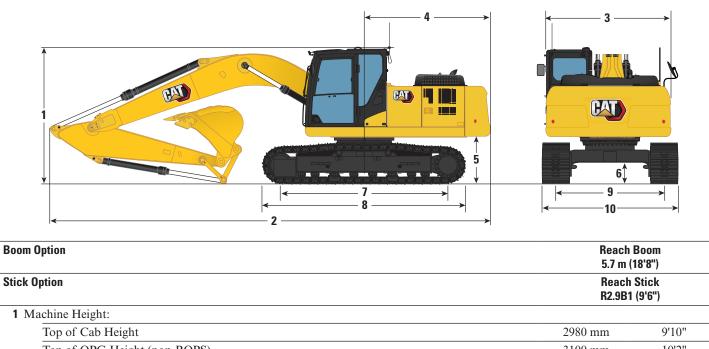
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base Machine without ROPS (with 4250 kg [9,370 lb] counterweight, upper frame, Medium undercarriage with rollers and two boom cylinders – does not include boom, stick, bucket, stick cylinder, bucket cylinder, tracks, 90% fuel tank and 75 kg [165 lb] operator).	14 700	32,410
Base Machine with ROPS (with 4250 kg [9,370 lb] counterweight, upper frame, Medium undercarriage with rollers and two boom cylinders – does not include boom, stick, bucket, stick cylinder, bucket cylinder, tracks, 90% fuel tank and 75 kg [165 lb] operator).	14 850	32,700
Track Shoes:		
600 mm (24") Width, 10 mm (0.39") Thick Triple Grouser Track Shoes	2700	5,960
790 mm (31") Width, 10 mm (0.39") Thick Triple Grouser Track Shoes with Step Extension	3210	7,100
Two Boom Cylinders	360	800
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	380	840
Counterweight:		
4250 kg (9,370 lb) Counterweight	4250	9,370
Booms (including lines, pins, stick cylinder):		
Reach Boom 5.7 m (18'8")	1690	3,720
High Pressure (HP) Tool Control Lines for Reach Boom 5.7 m (18'8")	80	180
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R2.9B1 (9'6")	1060	2,340
HP Tool Control Lines for Reach Stick R2.9B1 (9'6")	50	110
Bucket (without linkage, with tips and side cutters):		
1.19 m ³ (1.56 yd ³) GD with Advansys [™] Tips	890	1,970

Dimensions

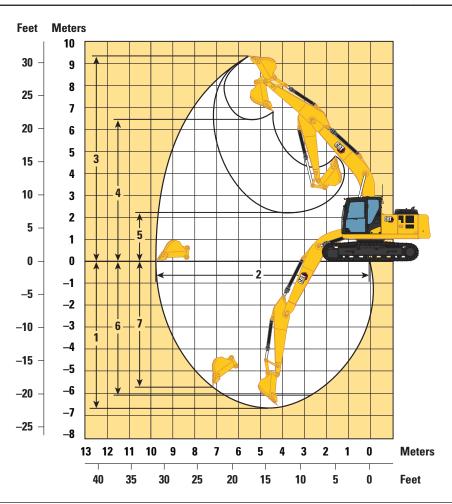
All dimensions are approximate and may vary depending on bucket selection.



Top of Cab Height	2980 mm	9'10"
Top of OPG Height (non-ROPS)	3100 mm	10'2"
Top of OPG Height (ROPS)	3120 mm	10'3"
Handrail Height	3030 mm	9'11"
With Boom/Stick/Bucket Installed	3130 mm	10'3"
With Boom/Stick Installed	3060 mm	10'0"
With Boom Installed	2960 mm	9'9"
2 Machine Length:		
With Boom/Stick/Bucket Installed	9520 mm	31'3"
With Boom/Stick Installed	9510 mm	31'2"
With Boom Installed	8500 mm	27'11"
3 Upperframe Width	2740 mm	9'0"
4 Tail Swing Radius	2830 mm	9'3"
5 Counterweight Clearance	1050 mm	3'5"
6 Ground Clearance	470 mm	1'6"
7 Track Length – Length to Center of Rollers	3450 mm	11'4"
8 Track Length – Crawler Overall Length	4250 mm	13'11"
9 Track Gauge	2380 mm	7'10"
10 Undercarriage Width:		
600 mm (24") Shoes	2980 mm	9'9"
790 mm (31") Shoes	3170 mm	10'5"
Bucket Type	G	D
Bucket Capacity	1.19 m ³	1.56 yd ³
Bucket Tip Radius	1572 mm	5'2"

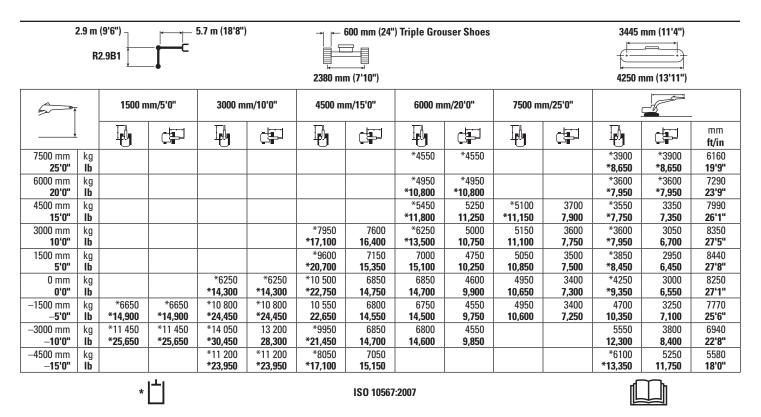
Working Ranges

All dimensions are approximate and may vary depending on bucket selection.



Boom Option		Reach Boom 5.7 m (18'8'')			
Stick Option	Reach R2.9B1				
1 Maximum Digging Depth	6710 mm	22'0"			
2 Maximum Reach at Ground Line	9860 mm	32'4"			
3 Maximum Cutting Height	9470 mm	31'1"			
4 Maximum Loading Height	6500 mm	21'4"			
5 Minimum Loading Height	2180 mm	7'2"			
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6020 mm	19'9"			
7 Maximum Vertical Wall Digging Depth	5740 mm	18'10"			
Minimum Working Equipment Radius	3650 mm	12'0"			
Bucket Digging Force (ISO)	140 kN	31,428 lbf			
Stick Digging Force (ISO)	107 kN	23,942 lbf			
Bucket Type	G	D			
Bucket Capacity	1.19 m ³	1.56 yd ³			
Bucket Tip Radius	1572 mm	5'2"			

Reach Boom Lift Capacities – Counterweight: 4250 kg (9,370 lb) – without Bucket



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with $\pm 5\%$ for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Reach Boom Lift Capacities – Counterweight: 4250 kg (9,370 lb) – without Bucket

2.9 m (9'6") R2.9B1						790 mm (31") Triple Gro	user Shoes				mm (11'4")		
5		1500 m	ım/5'0"	3000 m	00 mm/10'0" 4500 mm/15'0" 6000 mm/20'0" 7500 mm/25'0"									
│↓	<u>.</u>	I.		ĪĄ	Carl	I.		I.	d a	I.		I.		mm ft/in
7500 mm 25'0''	kg Ib							*4550	*4550			*3900 *8,650	*3900 * 8,650	6160 19'9''
6000 mm 20'0''	kg Ib							*4950 *10,800	*4950 *10,800			*3600 * 7,950	*3600 * 7,950	7290 23'9 "
4500 mm 15'0"	kg Ib							*5400 * 11,800	5350 11,500	*5100 * 11,500	3800 8,100	*3550 * 7,750	3400 7,500	7990 26'1"
3000 mm 10'0"	kg Ib					*7950 *17,100	7750 16,750	*6250 *13,500	5100 11,000	5300 11,350	3700 7,900	*3600 * 7,950	3100 6,850	8350 27'5"
1500 mm 5'0"	kg Ib					*9600 * 20,700	7300 15,700	*7050 * 15,300	4900 10,500	5150 11,100	3550 7,650	*3850 * 8,450	3000 6,600	8440 27'8''
0 mm 0'0"	kg Ib			*6250 *14,300	*6250 *14.300	*10 500 * 22.750	7000 15,100	7000 15,050	4700 10,150	5100 10,900	3500 7,500	*4250 * 9.350	3050 6.700	8250 27'1"
-1500 mm - 5'0"	kg Ib	*6650 * 14,900	*6650 * 14,900	*10 800 *24,450	*10 800 * 24,450	*10 600 * 23,000	6950 14,900	6900 14,850	4650 10,000	5050 10,850	3450 7,450	4800 10,600	3300 7,300	7770 25'6"
-3000 mm - 10'0"	kg Ib	*11 450 * 25,650	*11 450 * 25,650	*14 050 * 30,450	13 500 28,900	*9950 * 21,450	7000 15,050	6950 14,950	4650 10,050			5700 12,600	3900 8,600	6940 22'8''
-4500 mm - 15'0"	kg Ib			*11 200 *23,950	*11 200 *23,950	*8050 * 17,100	7200 15,500					*6100 * 13,350	5350 12,050	5580 18'0''
	* 1 ISO 10567:2007													

*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with $\pm 5\%$ for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Bucket Specifications and Compatibility

							Count	erweight	4250 kg (9,370 lb)
		Wi	Width		acity	Weight		Fill	Reach Boom
	Linkage	mm	in	m ³	yd ³	kg	lb	%	R2.9 m (9'6")
Pin-On (No Quick Coupler)									
General Duty	В	1200	48	1.19	1.56	890	1,962	100	۲
	•		Maxi	imum load	with pin-or	n (payload	+ bucket)	kg	3085
								lb	6,801

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Maximum Material Density:

1800 kg/m³ (3,000 lb/yd³)

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guide

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match †	Allowed usage on machine less than 50%
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Counterweight		4250 kg (9,370 lb
Boom Type		Reach Boom
Stick Length		R2.9 m (9'6")
Hydraulic Hammers	H120 GC	\checkmark
	H120 GC Side Mount	✓
	H120 GC S	✓
	H120 S	✓
	H130 S	à
Compactors (Vibratory Plate)	CVP110	\checkmark

CAT PIN GRABBER COUPLER ATTACHME	NTS	
Counterweight		4250 kg (9,370 lb)
Boom Type		Reach Boom
Stick Length		R2.9 m (9'6")
Hydraulic Hammers	H120 GC Side Mount	à

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
BOOMS, STICKS AND LINKAGES			ENGINE		
5.7 m (18'8") Reach boom	\checkmark		Cat® C4.4 double turbo diesel engine	\checkmark	
2.9 m (9'6") Reach stick	\checkmark		Two selectable modes: Power, Smart	\checkmark	
Bucket linkage with lifting eye, B1 type	\checkmark		Up to 4500 m (14,764 ft) altitude	\checkmark	
CAB			capability with derate from 3000 m		
OPG		\checkmark	(9,842 ft) 52° C (125° F) high-ambient cooling	✓	
Sound suppressed cab with viscous mounts	\checkmark		capacity	v	
High-resolution 203 mm (8") LCD touchscreen monitor	\checkmark		-25° C (-13° F) cold start capability	\checkmark	
Mechanical-suspension seat with	√		Electric fuel priming pump	\checkmark	
head rest and arm rest			Direct drive fan	\checkmark	
51 mm (2") orange seat belt	\checkmark		Two-stage fuel filtration system with	\checkmark	
Auto bi-level air conditioner	\checkmark		water separator and indicator		
Keyless push-to-start engine control	\checkmark		Sealed double element air filter with pre-cleaner	V	
Fixed left-side console	\checkmark		HYDRAULIC SYSTEM		
1-button joysticks	\checkmark		Electronic main control valve,	✓	
3-button joysticks		\checkmark	hammer ready		
AM/FM Bluetooth® radio with	\checkmark		Back-to-back electronic pump	\checkmark	
USB/Auxiliary ports			Boom and stick regeneration circuits	\checkmark	
Speakers (mounted on roof)	\checkmark		Automatic hydraulic oil warm up	\checkmark	
24V DC outlet	✓		Automatic two-speed travel	\checkmark	
Storage compartments	\checkmark		Hammer lines	\checkmark	
Cup holder	\checkmark		Hammer return filter		\checkmark
70/30 tempered glass windshield	\checkmark		High performance hydraulic return filter	\checkmark	
Rear window emergency exit	\checkmark		SAFETY AND SECURITY		
Radial wiper with washer	\checkmark		Anti-skid plating with countersunk bolts	\checkmark	
Openable steel hatch	\checkmark		Handrail and handhold	\checkmark	
LED dome light	\checkmark		Lockable external tool/storage box	\checkmark	
Washable floor mat CAT TECHNOLOGY	✓		Ground-level secondary engine shutoff switch	√	
Cat Equipment Management:			Lockable disconnect switch	✓	
VisionLink®	√1		Signaling/warning horn	√	
VisionLink Productivity		√ ²	Swing alarm		~
Capability to Remote Flash	\checkmark		Hydraulic lockout lever	√	
Cat Product Link [™] (telematics only)			ROPS		✓
ELECTRICAL SYSTEM			Right-hand-side mirror	√	
Two 950 CCA maintenance-free batteries	\checkmark		Rearview camera		✓
Electrical disconnect switch	\checkmark		Travel alarm	√	
LED chassis and cab lights	\checkmark			continued on	next page
LED right-side boom light		\checkmark	ſ		10
LED left-side boom light	\checkmark				

¹Provides core telematics data to manage health, maintenance insights, and condition monitoring. Other plans available for more comprehensive data reporting. Consult your Cat dealer for details.

²VisionLink subscription required. Consult your Cat dealer for details.

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
SERVICE AND MAINTENANCE			UNDERCARRIAGE AND STRUCTURES		
Grouped engine oil and fuel filters	\checkmark		600 mm (24") triple grouser track shoes		\checkmark
Scheduled Oil Sampling (S·O·S SM) ports	\checkmark		790 mm (31") triple grouser track shoes		\checkmark
Radiator screen		\checkmark	Grease lubricated track link	\checkmark	
			Center track guiding guard	\checkmark	
			Bottom guards	\checkmark	
			Travel motor guards	\checkmark	
			4250 kg (9,370 lb) counterweight	\checkmark	
			Tie-down points	\checkmark	

323 GX Attachments

Dealer Installed Kits and Attachments

Attachments may vary. Consult your Cat dealer for details.

GUARDS

SERVICE PART

- 6 mm (0.24") swivel guard
- Mesh guard full front (not compatible with cab light cover, rain protector)
- · Mesh guard lower half front
- Operator Protective Guards
- Hammer floor pedal kit • Grease gun holder

323 GX Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat C4.4 engine emits equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels** up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*For use of blends higher than 20% biodiesel, consult your Cat dealer. **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. See the label or instruction manual for identification of the gas.

If equipped with R134a (Global Warming Potential = 1430), the system contains 0.85 kg (1.9 lb) of refrigerant which has a CO_2 equivalent of 1.216 metric tonnes (1.34 tons).

Paint

• Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:

- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

ISO 6395 (External)	103 dB(A)	
ISO 6396 (Inside Cab)	70 dB(A)	

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO[™] Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Smart mode matches machine power to digging requirements automatically
 - Automatic Engine Control reduces engine speed when the machine is not under load to minimize fuel consumption
 - Enhanced filters and extended service intervals help decrease maintenance costs
 - The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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