

320 GC Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C4.4	
Net Power		
ISO 9249	107 kW	143 hp
ISO 9249 (DIN)	145 hp (me	tric)
Engine Power		
ISO 14396	108 kW	145 hp
ISO 14396 (DIN)	147 hp (me	tric)
Bore	105 mm	4 in
Stroke	127 mm	5 in
Displacement	4.4 L	269 in ³
Biodiesel Capability	Up to B200	1)

- Meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Recommended for use up to 4500 m (14,764 ft) altitude with engine power derate above 3000 m (9,842.5 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,000 rpm.
- (1) Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels** up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*For use of blends higher than 20% biodiesel, consult your Cat dealer. **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels

are essentially the same as traditional fuels.

Swing Mechanism		
Swing Speed*	11.3 rpm	
Maximum Swing Torque	74.4 kN·m	54,900 lbf·ft

^{*}For CE-marked machine default value may be set lower.

Weights

Operating Weight 20 400 kg 45,000 lb

• Medium undercarriage, Reach boom, R2.9 (9'6") stick, General Duty (GD) 1.0 m³ (1.31 yd³) bucket, 600 mm (24") triple grouser shoes.

Track		
Standard Track Shoes Width	600 mm	24 in
Number of Shoes (each side) Medium undercarriage	47	
Number of Track Rollers (each side) Medium undercarriage	7	
Number of Carrier Rollers (each side)	2	

Drive		
Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	206 kN	46,311 lbf
Hydraulic System		

Hydraulic System		
Main System – Maximum Flow – Implement	429 L/min (215 × 2 pumps)	113 gal/min (57 × 2 pumps)
Maximum Pressure – Equipment	35 000 kPa	5,075 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	25 000 kPa	3,625 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	135 mm	5 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	115 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

Service Refill Capacities		
Fuel Tank Capacity	345 L	86.6 gal
Cooling System	25 L	6.6 gal
Engine Oil	15 L	4.0 gal
Swing Drive	12 L	3.2 gal
Final Drive (each)	4 L	1.1 gal
Hydraulic System (including tank)	234 L	61.8 gal
Hydraulic Tank	115 L	30.4 gal

Standards	
Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008
Cab/Operator Protective Guards (OPG) (optional)	ISO 10262:1998 Level II
Sound Performance	
ISO 6395:2008 (external)	99 dB(A)
ISO 6396:2008 (inside cab)	70 dB(A)

Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Operating Weights and Ground Pressures

		600 mm (24") Triple Grouser Shoes	
	Weight	Ground Pressure	
Base Machine Configurations	kg (lb)		
Base Frame with Track Rollers and Carrier Rollers			
3700 kg (8,200 lb) Counterweight + Medium Undercarriage Base Machine			
Reach Boom + R2.9 (9'6") Stick + 1.0 m ³ (1.31 yd ³) GD Bucket	20 400 (45,000)	44.7 (6.5)	

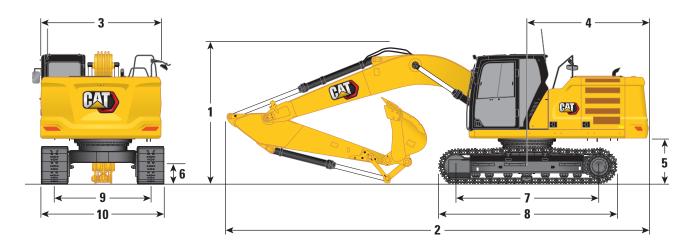
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base Machine (with 3700 kg [8,200 lb] counterweight, standard swing frame, standard base frame with track rollers and standard carrier rollers for medium undercarriage, without boom cylinders – does not include 90% fuel and 75 kg [165 lb] operator)	13 740	30,300
Track Shoes:		
600 mm (24") Width, 8.5 mm (0.33") Thick Triple Grouser Track Shoes	2500	5,500
Two Boom Cylinders	340	700
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	700
Counterweight:		
3700 kg (8,200 lb) Counterweight	3700	8,200
Swing Frame:		
Standard Swing Frame	1910	4,150
Undercarriage (without track shoes):		
Standard Base Frame with HD Track Rollers and Standard Carrier Rollers	4140	9,100
Boom (including lines, pins, stick cylinder):		
Reach Boom 5.7 m (18'8")	1690	3,700
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R2.9B1 (9'6")	1080	2,400
Reach Stick R2.5B1 (8'2")	1020	2,200
Buckets (without linkage):		
1.0 m³ (1.31 yd³) GD	730	1,600
1.0 m³ (1.31 yd³) Heavy Duty (HD)	860	1,870

Dimensions

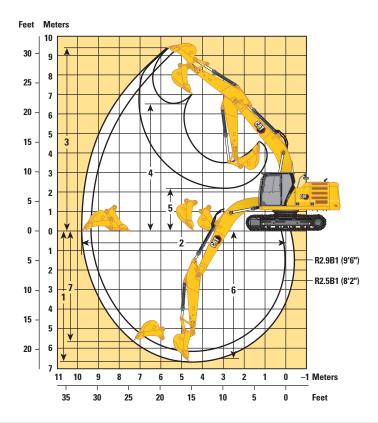
All dimensions are approximate and may vary depending on bucket selection.



Boom Option		Reach Boom 5.7 m (18'8")			
Stick Option		Reach Stick			
	R2.9B1	(9'6")	R2.5B1	(8'2")	
1 Machine Height:					
Top of Cab Height	2960 mm	9'9"	2960 mm	9'9"	
Top of OPG Height	3100 mm	10'2"	3100 mm	10'2"	
Handrail Height	2950 mm	9'8"	2950 mm	9'8"	
With Boom/Stick/Bucket Installed	3160 mm	10'4"	3080 mm	10'1"	
With Boom/Stick Installed	2910 mm	9'7"	2830 mm	9'3"	
With Boom Installed	2480 mm	8'2"	2480 mm	8'2"	
2 Machine Length:					
With Boom/Stick/Bucket Installed	9530 mm	31'3"	9530 mm	31'3"	
With Boom/Stick Installed	9500 mm	31'2"	9480 mm	31'1"	
With Boom Installed	8450 mm	27'9"	8450 mm	27'9"	
3 Upperframe Width	2780 mm	9'1"	2780 mm	9'1"	
4 Tail Swing Radius	2830 mm	9'3"	2830 mm	9'3"	
5 Counterweight Clearance	1050 mm	3'5"	1050 mm	3'5"	
6 Ground Clearance	470 mm	1'7"	470 mm	1'7"	
7 Length to Center of Rollers	3450 mm	11'4"	3450 mm	11'4"	
8 Track Length	4250 mm	13'11"	4250 mm	13'11"	
9 Track Gauge	2380 mm	7'10"	2380 mm	7'10"	
10 Undercarriage Width:					
600 mm (24") Shoes	2980 mm	9'9"	2980 mm	9'9"	
Bucket Type		GD			
Bucket Capacity	1.0 m ³	1.31 yd ³	1.0 m ³	1.31 yd ³	
Bucket Tip Radius	1560 mm	5'1"	1560 mm	5'1"	

Working Ranges

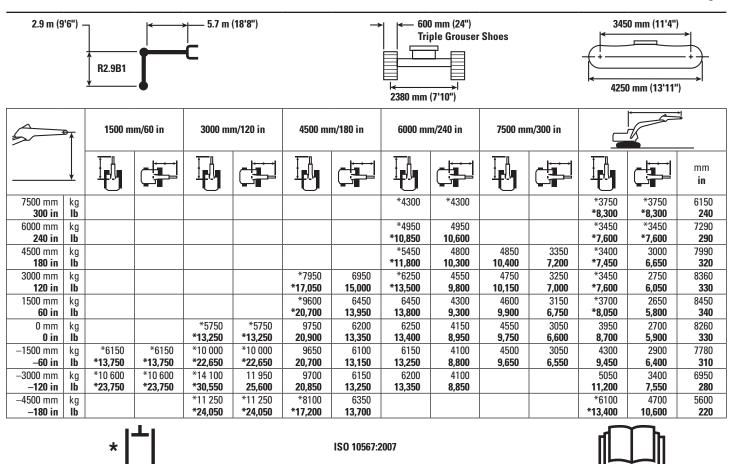
All dimensions are approximate and may vary depending on bucket selection.



Boom Option		Reach Boom 5.7 m (18'8")			
Stick Option		Reach Stick R2.9B1 (9'6")		Reach Stick R2.5B1 (8'2")	
1 Maximum Digging Depth	6630 mm	21'9"	6220 mm	20'4"	
2 Maximum Reach at Ground Line	9770 mm	32'	9380 mm	30'9"	
3 Maximum Cutting Height	9440 mm	30'11"	9240 mm	30'4"	
4 Maximum Loading Height	6580 mm	21'7"	6370 mm	20'10"	
5 Minimum Loading Height	2260 mm	7'5"	2670 mm	8'9"	
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6460 mm	21'2"	6030 mm	19'9"	
7 Maximum Vertical Wall Digging Depth	6010 mm	19'8"	5600 mm	18'4"	
Bucket Digging Force (ISO)	129 kN	29,007 lbf	129 kN	29,007 lbf	
Stick Digging Force (ISO)	99 kN	22,301 lbf	110 kN	24,711 lbf	
Bucket Type	G	GD		D	
Bucket Capacity	1.0 m ³	1.31 yd ³	1.0 m ³	1.31 yd ³	
Bucket Tip Radius	1560 mm	5'1"	1560 mm	5'1"	

Reach Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

Medium Undercarriage



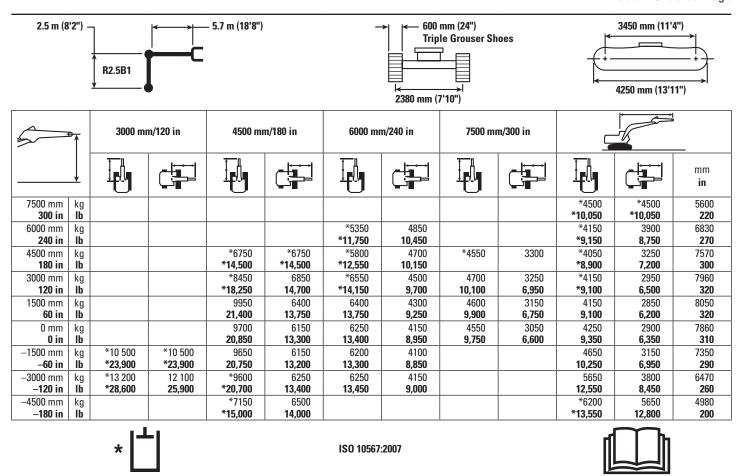
^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Reach Boom Lift Capacities – Counterweight: 3700 kg (8,200 lb) – with Bucket Linkages, without Bucket

Medium Undercarriage



^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Bucket Specifications and Compatibility

		Wi	dth	Cap	acity	We	ight	Fill	Reach	Boom
	Linkage	mm	in	m³	yd ³	kg	lb	%	R2.9 (9'6")	R2.5 (8'2")
Pin-On (No Quick Coupler)		•	•			•				
General Duty	В	600	24	0.46	0.61	555	1,223	100	•	•
	В	750	30	0.64	0.84	626	1,380	100	•	•
	В	1200	48	1.19	1.56	812	1,789	100	Θ	•
	В	1300	51	1.30	1.70	835	1,841	100	θ	Θ
	В	1400	55	1.43	1.87	879	1,937	100	0	0
General Duty Excavation	В	1581	62	1.10	1.44	797	1,157	100	•	•
Heavy Duty	В	1050	42	1.00	1.31	892	1,967	100	•	•
	В	1200	48	1.19	1.56	917	2,022	100	Θ	•
	В	1300	52	1.30	1.70	974	2,148	100	0	Θ
Severe Duty	В	1050	42	1.00	1.31	948	2,091	90	•	•
Severe Duty Spade	В	1200	48	1.20	1.57	1011	2,229	90	Θ	•
	<u>'</u>				La la di castella la ta	/	٠ . اد . دا د دا	kg	2425	2610
				iviaximum i	oad with pir	n-on (payloa	a + bucket)	lb	5,346	5,754
		Wi	dth	Сар	acity	We	ight	Fill	Reach	Boom
	Linkage	mm	in	m³	yd ³	kg	lb	%	R2.9 (9'6")	R2.5 (8'2")
With Cat Pin Grabber Couple	r	1								J.
General Duty	В	600	24	0.46	0.61	555	1,223	100	•	•
	В	750	30	0.64	0.84	626	1,380	100	•	•
	В	1200	48	1.19	1.56	812	1,789	100	0	Θ
	В	1300	51	1.30	1.70	835	1,841	100	0	0
	В	1400	55	1.43	1.87	879	1,937	100	\Diamond	0
Heavy Duty	В	1050	42	1.00	1.31	892	1,967	100	Θ	Θ
•	В	1200	48	1.19	1.56	917	2,022	100	0	0
	В	1300	52	1.30	1.70	974	2,148	100		0
Severe Duty	В	1050	42	1.00	1.31	948	2,091	90	Θ	•
Severe Duty Spade	В	1200	48	1.20	1.57	1011	2,229	90	0	0
		1			1 21			kg	2006	2189
				ıvıaxımum lo	ad with cou	pler (payloa	a + bucket)		4,423	4,827

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- ♦ 900 kg/m³ (1,500 lb/yd³)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guide

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

* Working range front only

Boom Type		Reach	
Stick Length		R2.9 (9'6")	R2.5 (8'2")
Hydraulic Hammers	H115 GC	✓	✓
	H115 GC S	✓	✓
	H115 S	✓	✓
	H120 GC	✓	✓
	H120 GC Side Mount	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 GC	✓	✓
	H130 GC S	✓	✓
	H130 S	✓	✓
Multi-Processors	MP318 Concrete Cutter Jaw	✓	✓
	MP318 Demolition Jaw	✓	✓
	MP318 Pulverizer Jaw	✓	✓
	MP318 Shear Jaw	✓	✓
	MP318 Universal Jaw	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓
	G318	✓	✓
	G318 WH-800	✓	✓
	G318 WH-1100	✓	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top	√ *	✓
Pulverizers	P218 Secondary Pulverizer	✓	✓
	P318 Primary Pulverizer	✓	✓
Compactors (Vibratory Plate)	CVP110	√	✓

Attachments Offerin	g Guide (continued)		
Not all Attachments are	available in all regions. Consult you	r Cat dealer for configurations avail	able in your region.
No Match	1800 kg/m³ (3,000 lb/yd³)	1200 kg/m³ (2,000 lb/yd³)	600 kg/m³ (1,000 lb/yd³)

IN-ON ATTACHMENTS (continued)			
Boom Type			ach
Stick Length		R2.9 (9'6")	R2.5 (8'2")
Orange Peel Grapples	GSH420-500	•	•
	GSH420-600	•	•
	GSH420-750	•	•
	GSH425-750	0	0
	GSH425-950		0
	GSH520-500	•	•
	GSH520-600	•	•
	GSH520-750	0	•
	GSH525-750		0
	GSV420-400	•	•
	GSV420-500	•	•
	GSV420-600	•	•
	GSV420-750	•	•
	GSV420-1250	\Diamond	\Diamond
	GSV425-600	•	•
	GSV425-750	0	0
	GSV425-950		0
	GSV425-1550		\Diamond
	GSV520-400	•	•
	GSV520-500	•	•
	GSV520-600	•	•
	GSV520-750	0	•
	GSV520-1250	\Diamond	\Diamond
	GSV520 GC-400	•	•
	GSV520 GC-500	•	•
	GSV520 GC-600	•	•
	GSV520 GC-750	•	•
	GSV520 GC-1250	\Diamond	\Diamond
	GSV525-600	0	0
	GSV525-750		0
Clamshell Grapples	CTV15-1000	0	0
	CTV15-1200		0

Attachments Offering Guide (con	ntinued)	
Not all Attachments are available in al	regions. Consult your Cat dealer for configurations	available in your region.
✓ Match	* Working range front only	No Match

Boom Type		Reach	
Stick Length		R2.9 (9'6")	R2.5 (8'2")
Hydraulic Hammers	H115 GC	✓	✓
	H115 GC S	✓	✓
	H115 S	✓	✓
	H120 GC	√ *	✓
	H120 GC Side Mount	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 S	✓	✓
Multi-Processors	MP318 Concrete Cutter Jaw		√ *
	MP318 Demolition Jaw		√ *
	MP318 Shear Jaw	√ *	✓
	MP318 Universal Jaw		√ *
Demolition and Sorting Grapples	G317 GC	✓	✓
	G318		√ *
	G318 WH-800	√ *	✓
Pulverizers	P218 Secondary Pulverizer		√ *
Compactors (Vibratory Plate)	CVP110	✓	✓

Attachments Offering Guide (co	ontinued)	
Not all Attachments are available in a	all regions. Consult your Cat dealer for configurations	available in your region.
✓ Match	* Working range front only	No Match

Boom Type		Reach		
Stick Length		R2.9 (9'6")	R2.5 (8'2")	
Hydraulic Hammers	H115 GC	✓	✓	
	H115 GC S	✓	✓	
	H115 S	✓	✓	
	H120 GC	✓	✓	
	H120 GC S	✓	✓	
	H120 S	✓	✓	
	H130 S	✓	✓	
Multi-Processors	MP318 Concrete Cutter Jaw	→	✓	
	MP318 Demolition Jaw	✓	✓	
	MP318 Pulverizer Jaw	√ *	✓	
	MP318 Shear Jaw	✓	✓	
	MP318 Universal Jaw	√ *	✓	
Demolition and Sorting Grapples	G317 GC	✓	✓	
	G318	✓	✓	
	G318 WH-800	✓	✓	
	G318 WH-1100	√ *	✓	
Mobile Scrap and Demolition Shears	S3025 Flat Top		√ *	
Pulverizers	P218 Secondary Pulverizer	√ *	✓	
	P318 Primary Pulverizer	√ *	✓	
Compactors (Vibratory Plate)	CVP110	✓	✓	

Attachments Offering Guide (continued) Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. Working range front only No Match

Boom Type	Reach		
Stick Length		R2.9 (9'6")	R2.5 (8'2"
Hydraulic Hammers	H115 GC	✓	✓
	H115 GC S	✓	✓
	H115 S	✓	✓
	H120 GC	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 GC S		√ *
	H130 S	✓	✓
Multi-Processors	MP318 Concrete Cutter Jaw MP318 Demolition Jaw ✓	✓	
	MP318 Demolition Jaw	✓	✓
	MP318 Pulverizer Jaw	√ *	✓
	MP318 Shear Jaw	✓	✓
	MP318 Universal Jaw	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓
	G317 GC Fixed CAN	✓	✓
	G318	✓	✓
	G318 Fixed CAN	✓	✓
	G318 WH-800	✓	✓
	G318 WH-1100	√ *	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top		√ *
Pulverizers	P218 Secondary Pulverizer	√ *	✓
	P318 Primary Pulverizer	√ *	✓
Compactors (Vibratory Plate)	CVP110	✓	✓
DOM-MOUNT ATTACHMENTS			
Boom Type		Reach	
Mobile Scrap and Demolition Shears	S2050	٧	

320 GC Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BOOM, STICKS AND LINKAGES		
5.7 m (18'8") Reach boom	✓	
2.9 m (9'6") Reach stick		✓
2.5 m (8'2") Reach stick		✓
Bucket linkage, B1-family with lifting eye ⁽¹⁾	✓	
Bucket linkage, B1-family without lifting eye ⁽²⁾	✓	
CAB		
ROPS	✓	
OPG		✓
High-resolution 203 mm (8") LCD touchscreen monitor	✓	
Auto bi-level air conditioner	✓	
Keyless push-to-start engine control	✓	
Height-adjustable console, three steps with tool	✓	
Fixed left-side console	✓	
Mechanical-suspension seat	✓	
51 mm (2") seat belt	✓	
Integrated Bluetooth® radio (includes USB/Auxiliary ports)	✓	
24V DC outlet	✓	
Document storage	✓	
Overhead storage and rear storage with nets	✓	
Beverage holder	✓	
Cup holder	✓	
Openable two-piece front window	✓	
Rear window emergency exit	✓	
Radial wiper with washer	✓	
Openable steel hatch	✓	
LED dome light	✓	
Roller front sunscreen	✓	
Roller rear sunscreen		✓
Washable floor mat	✓	
Beacon ready	✓	

 $[\]ensuremath{^{\text{(1)}}}\mbox{All}$ regions except Kingdom of Saudi Arabia.

	Standard	Optional
CAT TECHNOLOGY		
VisionLink®	√ (3)	
VisionLink Productivity		√ (4)
Remote Flash	✓	
ELECTRICAL SYSTEM		
1,000 CCA maintenance-free batteries (×2)	✓	
Centralized electrical disconnect switch	✓	
Programmable time-delay LED working lights	✓	
LED chassis light and Left Hand (LH) boom light – 1,800 lumens	✓	
LED chassis light, LH and Right Hand (RH) boom lights, cab lights – 1,800 lumens		✓
ENGINE		
Cat C4.4 single turbo diesel engine	✓	
Two selectable power modes	✓	
One-touch low idle with automatic engine speed control	✓	
Automatic engine idle shutdown	✓	
Work up to 3000 m (9,842.5 ft) above sea level without engine power de-rating	✓	
52° C (125° F) high-ambient cooling capacity	✓	
Cold starting capability for –32° C (–25° F)	✓	
Double element air filter with integrated pre-cleaner	✓	
Electric fuel priming pump	✓	
Electric cooling fans with auto-reverse function	√	

⁽²⁾Kingdom of Saudi Arabia only.

⁽³⁾Provides core telematics data to manage health, maintenance insights, and condition monitoring. Other plans available for more comprehensive data reporting. Consult your Cat dealer for details.

⁽⁴⁾ VisionLink supscription required. Consult your Cat dealer for details.

320 GC Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
HYDRAULIC SYSTEM		
Boom and stick regeneration circuits	✓	
Electronic main control valve	✓	
Auto warm up	✓	
Auto two-speed travel	✓	
Boom and stick drift reduction valve	✓	
Element type main hydraulic filter	✓	
Three button joysticks	✓	
Slider joysticks		✓
Tandem type electronic main pump	✓	
Hammer return filter circuit		✓
Basic Tool Control (one pump, one way high-pressure flow)		✓
Tool Control (two pump, one/two way high-pressure flow)		✓
Quick coupler circuit for Cat pin grabber		✓
Operating pattern film (four way)	✓	
Multi viscous hydraulic oil		✓
SAFETY AND SECURITY		
Auto hammer stop	✓	
Rearview camera	✓	
Right-hand-side view mirror		✓
Right-hand-side view camera		✓
Cab mirror for right-side track edge		✓
Neutral lever (lock out) for all controls	✓	
Anti-skid plate and countersunk bolts on service platform	✓	
Ground-level accessible secondary engine shutoff switch in cab	✓	
RH handrail and handhold	✓	
Travel alarm		✓
Lockable disconnect switch	✓	
Swing alarm		✓

	Standard	Optional
SERVICE AND MAINTENANCE		
Scheduled Oil Sampling (S·O·S SM) ports	✓	
Grouped location for engine oil and fuel filters	✓	
Ground-level second dipstick for engine oil	✓	
Radiator screen		✓
Side entry to service platform	✓	
QuickEvac™ maintenance ready		✓
Integrated vehicle health	✓	
management system		
UNDERCARRIAGE AND STRUCTURES		
Medium undercarriage	✓	
600 mm (24") triple grouser track shoes		✓
Tie-down points on base frame	✓	
Center track guiding guard	✓	
Bottom guards	✓	
Swivel guard		✓
Travel motor guards	✓	
Grease lubricated track links	✓	
3700 kg (8,200 lb) counterweight	✓	

Dealer Installed Kit and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- Lower radial wiper
- Rain protector plus cab light cover
- Polycarbonate roof hatch
- Sun visor, slider
- Laminated P5A glass front windshield
- LH/RH electrical pedal for tool control
- Armrest kit
- Dual exit rear window kit
- 75 mm (3") retractable seat belt
- Lunch box net
- Rear storage
- Tool box

GUARDS

- Swivel guard
- Side rubber bumper guard
- Operator Protective Guards
- Mesh guard full front
- Mesh guard half front
- Full protecting vandalism guard

MAINTENANCE

• Duct ready kit

SAFETY AND SECURITY

• Bluetooth receiver

320 GC Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C4.4 engine meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels** up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*For use of blends higher than 20% biodiesel, consult your Cat dealer.

**Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO₂ equivalent of 1.216 metric tonnes (1.340 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

ISO 6395:2008 (external) – 99 dB(A)

ISO 6396:2008 (inside cab) – 70 dB(A)

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Advanced hydraulic systems balance power and efficiency
- Smart mode matches machine power to digging requirements automatically
- Eco mode supports reduced fuel consumption for light applications
- Extended service intervals help decrease maintenance costs
- Programmable high-efficiency cooling fans run only when needed
- The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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