

320 GC Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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320 GC Hydraulic Excavator Specifications

Engine		
Engine Model	Cat [®] C4.4	
Net Power		
ISO 9249	107 kW	143 hp
ISO 9249 (DIN)	145 hp (me	tric)
Engine Power		
ISO 14396	108 kW	145 hp
ISO 14396 (DIN)	147 hp (me	tric)
Bore	105 mm	4 in
Stroke	127 mm	5 in
Displacement	4.4 L	269 in ³
Biodiesel Capability	Up to B20 ⁽¹⁾	1)

- \bullet Meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,000 rpm.
- ⁽¹⁾Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels** up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)*
 - \checkmark 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*For use of blends higher than 20% biodiesel, consult your Cat dealer.

**Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Swing Mechanism

Swing Speed	11.3 rpm	
Maximum Swing Torque	74.4 kN∙m	54,900 lbf·ft

Weights

<u> </u>	XX7 * 1 /
Operating	Weight
operating	, eight

21 200 kg 46,700 lb

• Reach boom, R2.9 (9'6") stick, General Duty (GD) 1.0 m³ (1.31 yd³) bucket, 600 mm (24") triple grouser shoes, 4.2 mt (9,260 lb) counterweight.

Track

Standard Track Shoes Width	600 mm	24 in	
Number of Shoes (each side)	49		
Number of Track Rollers (each side)	8		
Number of Carrier Pollers (each side)	2		

Number of Carrier Rollers (each side) 2

Drive

Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull	206 kN	46,311 lbf

Hydraulic System

Main System – Maximum Flow – Implement	429 L/min (215 ×	113 gal/min (57 ×
	2 pumps)	2 pumps)
Maximum Pressure – Equipment	35 000 kPa	5,075 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	25 000 kPa	3,625 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	135 mm	5 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	115 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

Service Refill Capacities

345 L	86.6 gal
25 L	6.6 gal
15 L	4.0 gal
12 L	3.2 gal
4 L	1.1 gal
234 L	61.8 gal
115 L	30.4 gal
	25 L 15 L 12 L 4 L 234 L

Standards

Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008
Cab/Operator Protective Guards (OPG) (optional)	ISO 10262:1998 Level II

Sound Performance

ISO 6395:2008 (external)	99 dB(A)
ISO 6396:2008 (inside cab)	70 dB(A)

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Operating Weight and Ground Pressure

	600 mm (24") Triple Grouser Shoes			
Base Machine Configurations	Weight		Ground Pressure	
Base Frame with Track Rollers and Carrier Rollers				
4.2 mt (9,260 lb) Counterweight + Long Undercarriage Base Machine				
Reach Boom + R2.9 (9'6") Stick + 1.0 m ³ (1.31 yd ³) GD Bucket	21 200 kg	46,700 lb	44.1 kPa	6.4 ps

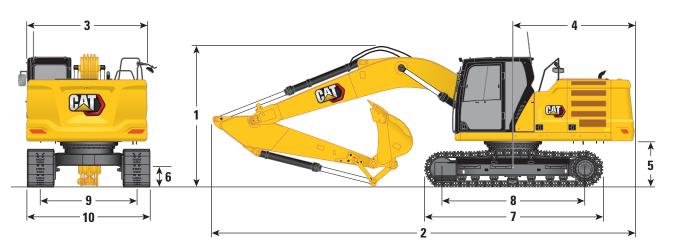
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base Machine (with 4.2 mt [9,260 lb] counterweight, semi-HD swing frame, standard base frame with HD track rollers and standard carrier rollers for long undercarriage, without boom cylinders – does not include 90% fuel and 75 kg [165 lb] operator)	14 400	31,700
Track Shoes:		
600 mm (24") Width, 8.5 mm (0.33") Thick Triple Grouser Track Shoes	2600	5,700
Two Boom Cylinders	340	700
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	700
Counterweight:		
4.2 mt (9,260 lb) Counterweight	4200	9,300
Swing Frame	1940	4,210
Undercarriage:		
Standard Base Frame with HD Track Rollers and Standard Carrier Rollers	4270	9,400
Boom (including lines, pins, stick cylinder):		
Reach Boom 5.7 m (18'8")	1690	3,700
Stick (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R2.9B1 (9'6")	1080	2,400
Bucket (without linkage):		
1.0 m ³ (1.31 yd ³) GD	730	1,600

Dimensions

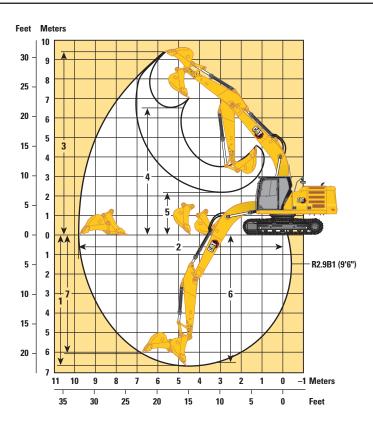
All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach I 5.7 m (1	
Stick Option	Reach	
1 Machine Height:		
Top of Cab Height	2960 mm	9'9"
Top of OPG Height	3100 mm	10'2"
Handrail Height	2950 mm	9'8"
With Boom/Stick/Bucket Installed	3160 mm	10'4"
With Boom/Stick Installed	2910 mm	9'7"
With Boom Installed	2480 mm	8'2"
2 Machine Length:		
With Boom/Stick/Bucket Installed	9530 mm	31'3"
With Boom/Stick Installed	9500 mm	31'2"
With Boom Installed	8450 mm	27'9"
3 Upperframe Width	2780 mm	9'1"
4 Tail Swing Radius	2830 mm	9'3"
5 Counterweight Clearance	1050 mm	3'5"
6 Ground Clearance	470 mm	1'7"
7 Track Length	4450 mm	14'7"
8 Length to Center of Rollers	3650 mm	12'0"
9 Track Gauge	2380 mm	7'9''
10 Undercarriage Width:		
600 mm (24") Shoes	2980 mm	9'9"
Bucket Type	GI)
Bucket Capacity	1.0 m ³	1.31 yd ³
Bucket Tip Radius	1560 mm	5'1"

Working Ranges

All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach 5.7 m	Boom (18'8")
Stick Option	Reach R2.9B	1 Stick 1 (9'6")
1 Maximum Digging Depth	6630 mm	21'9"
2 Maximum Reach at Ground Line	9770 mm	32'1"
3 Maximum Cutting Height	9440 mm	31'0"
4 Maximum Loading Height	6580 mm	21'7"
5 Minimum Loading Height	2260 mm	7'5"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6460 mm	21'2"
7 Maximum Vertical Wall Digging Depth	6010 mm	19'9"
Bucket Digging Force (ISO)	129 kN	29,007 lbf
Stick Digging Force (ISO)	99 kN	22,301 lbf
Bucket Type	G	D
Bucket Capacity	1.0 m ³	1.31 yd ³
Bucket Tip Radius	1560 mm	5'1"

Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,260 lb) – without Bucket

2.9 m (9)'6") -	R2.9B1		5.7 m	(18'8")		→		0 mm (24") ple Grouser	Shoes			60 mm (12'0") 	
	₽	1500 m	m/60 in	3000 mr	n/120 in	4500 mi	m/180 in	6000 mi	m/240 in	7500 mr	m/300 in			1 2
	•	Į.	┍┿ <u>┓</u> ╶╶╢			Ī		Į.				Ī		mm in
7500 mm 300 in	kg Ib							*4350	*4350			*3750 * 8,350	*3750 * 8,350	6150 240
6000 mm	kg							*4950	*4950			*3500	*3500	7290
240 in	lb							*10,900	*10,900			*7,650	*7,650	290
4500 mm 180 in	kg Ib							*5450 * 11.850	5200 11,200	*5150 *10,950	3700 7,900	*3400 * 7.500	3350 7.350	7990 320
3000 mm	kg					*7950	7600	*6250	5000	*5450	3600	*3500	3050	8360
120 in	lb					*17,150	16,350	*13,600	10,750	11,900	7,750	*7,650	6,700	330
1500 mm	kg					*9650	7100	*7100	4750	5400	3500	*3700	2950	8450
60 in	lb					*20,800	15,300	*15,400	10,250	11,650	7,500	*8,100	6,450	340
0 mm 0 in	kg Ib			*5800 *13,250	*5800 * 13,250	*10 600 * 22,900	6850 14,700	7350 15,850	4600 9,900	5350 11,450	3400 7,300	*4100 *9.000	3000 6,550	8260 330
-1500 mm	kg	*6150	*6150	*10 000	*10 000	*10 700	6750	7300	4550	5300	3400	*4800	3250	7780
-60 in	lb	*13,800	*13,800	* 22,700	*22,700	*23,150	14,550	15,650	9, 750	11,400	7,250	*10,600	7,100	310
–3000 mm	kg	*10 600	*10 600	*14 150	13 150	*10 000	6800	7300	4550			5950	3800	6950
–120 in	lb	*23,800	*23,800	*30,650	28,150	*21,600	14,650	15,750	9,800			13,200	8,400	280
-4500 mm	kg			*11 300	*11 300	*8150	7000					*6150	5200	5600
–180 in	lb			*24,200	*24,200	*17,300	15,100					*13,500	11,700	220
* ⁻ - ISO 10567:2007														



*Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Bucket Specifications and Compatibility

									4.2 mt (9,260 lb) Counterweight	
		Wi	Width		Capacity		ight	Fill	Reach Boom	
	Linkage	mm	in	m ³	yd ³	kg	lb	%	R2.9 (9'6")	
Pin-On (No Quick Coupler)										
Utility Duty	В	600	24	0.39	0.51	503	1,108	100	•	
	В	900	36	0.65	0.84	613	1,351	100	•	
	В	1200	48	0.95	1.24	733	1,615	100	•	
General Duty	В	600	24	0.46	0.60	550	1,212	100	•	
	В	750	30	0.64	0.84	621	1,368	100	•	
	В	1000	39	0.93	1.22	717	1,580	100	•	
	В	1050	42	1.00	1.31	737	1,624	100	•	
	В	1050	42	1.00	1.31	737	1,624	100	•	
	В	1200	48	1.19	1.56	807	1,778	100	۲	
Heavy Duty	В	600	24	0.46	0.61	635	1,400	100	•	
	В	750	30	0.64	0.84	737	1,625	100	•	
	В	900	36	0.81	1.06	818	1,804	100	•	
	В	1050	42	1.00	1.31	872	1,923	100	•	
	В	1200	48	1.19	1.56	929	2,048	100	۲	
Clean Up	В	1800	72	1.60	2.09	979	2,157	100	0	
	В	2000	78	1.76	2.31	1045	2,303	100	0	
	В	2000	78	1.76	2.31	1045	2,303	100	0	
Ditch Cleaning Tilt	В	1800	72	1.40	1.83	1105	2,437	100	θ	
			N	laximum loa	ad with pin-	on (payload	l + bucket)	kg	3180	
								lb	7,011	

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

(continued on next page)

Maximum Material Density:

2100 kg/m³ (3,500 lb/yd³)

1800 kg/m³ (3,000 lb/yd³)

⊖ 1500 kg/m³ (2,500 lb/yd³)

O 1200 kg/m3 (2,000 lb/yd3)

Bucket Specifications and Compatibility (continued)

		14/-	ы		•.			F .11	4.2 mt (9,260 lb) Counterweight
		VVI	Width		acity		ight	Fill	Reach Boom
	Linkage	mm	in	m ³	yd ³	kg	lb	%	R2.9 (9'6")
Vith Cat Pin Grabber Coupler									
Jtility Duty	В	600	24	0.39	0.51	503	1,108	100	
	В	900	36	0.65	0.84	613	1,351	100	
	В	1200	48	0.95	1.24	733	1,615	100	•
General Duty	В	600	24	0.46	0.60	550	1,212	100	•
	В	750	30	0.64	0.84	621	1,368	100	•
	В	1000	39	0.93	1.22	717	1,580	100	•
	В	1050	42	1.00	1.31	737	1,624	100	•
	В	1050	42	1.00	1.31	737	1,624	100	•
	В	1200	48	1.19	1.56	807	1,778	100	θ
	В	1400	55	1.43	1.87	874	1,926	100	0
	В	1500	60	1.58	2.06	914	2,014	100	0
leavy Duty	В	600	24	0.46	0.61	635	1,400	100	•
	В	750	30	0.64	0.84	737	1,625	100	•
	В	900	36	0.81	1.06	818	1,804	100	•
	В	1050	42	1.00	1.31	872	1,923	100	۲
	В	1200	48	1.19	1.56	929	2,048	100	θ
	В	1350	54	1.38	1.81	1036	2,284	100	0
	В	1500	60	1.58	2.06	1094	2,412	100	\diamond
Clean Up	В	1800	72	1.60	2.09	979	2,157	100	\diamond
	В	2000	78	1.76	2.31	1045	2,303	100	\diamond
	В	2000	78	1.76	2.31	1045	2,303	100	\diamond
Ditch Cleaning Tilt	В	1800	72	1.40	1.83	1105	2,437	100	θ
			Ma	aximum load	d with coupl	er (payload	+ bucket)	kg	2760
								lb	6,086

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Maximum Material Density:

• 2100 kg/m³ (3,500 lb/yd³)

- 1800 kg/m³ (3,000 lb/yd³)
- ⊖ 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m3 (2,000 lb/yd3)
- ◇ 900 kg/m³ (1,500 lb/yd³)

320 GC Hydraulic Excavator Specifications

		n your region.
Match * Working range front only	† Allowed usage on machi	ine less than 50%
N-ON ATTACHMENTS		
Counterweight		4.2 mt (9,260 lb)
Boom Type		Reach
Stick Length		R2.9 (9'6")
Hydraulic Hammers	H115 GC	√
	H115 GC S	√
	H115 S	✓
	H120 GC	✓
	H120 GC S	✓
	H120 S	✓
	H130 S	à
Demolition and Sorting Grapples	G318	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top	✓
Pulverizers	P218 Secondary Pulverizer	✓
Compactors (Vibratory Plate)	CVP110	✓
Rotary Cutters	RC20	✓
T PIN GRABBER COUPLER ATTACHMENTS		
Counterweight		4.2 mt (9,260 lb)
Boom Type		Reach
Stick Length		R2.9 (9'6")
Hydraulic Hammers	H115 GC	\checkmark
	H115 GC S	\checkmark
	H115 S	\checkmark
	H120 GC	à
	H120 GC S	à
	H120 S	à
	H130 GC	à*
	H130 GC S	à
	H130 S	à
Demolition and Sorting Grapples	G318	\checkmark
Pulverizers	P218 Secondary Pulverizer	\checkmark
Compactors (Vibratory Plate)	CVP110	\checkmark
Rotary Cutters	RC20	\checkmark
-		
OOM-MOUNT ATTACHMENTS		
Counterweight		4.2 mt (9,260 lb)

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional	
BOOM, STICKS AND LINKAGES			CAT TECHNOLOGY			
5.7 m (18'8") Reach boom	\checkmark		VisionLink®	√1		
2.9 m (9'6") Reach stick	\checkmark		VisionLink Productivity		√2	
Bucket linkage, B1-family with lifting eye	\checkmark		Remote Flash	\checkmark		
CAB			ELECTRICAL SYSTEM			
ROPS OPG	\checkmark		1,000 CCA maintenance-free batteries (×2)	\checkmark		
High-resolution 203 mm (8") LCD	✓	•	Centralized electrical disconnect switch	√		
touchscreen monitor			Programmable time-delay LED	√		
Auto bi-level air conditioner	\checkmark		working lights			
Keyless push-to-start engine control	\checkmark		LED chassis light and Left Hand (LH) boom light – 850 lumens	\checkmark		
Height-adjustable console, three steps with tool	✓ ✓		LED chassis light, LH and Right Hand (RH) boom lights, cab lights –			√
Fixed left-side console			850 lumens			
Air-suspension seat	\checkmark		ENGINE			
51 mm (2") seat belt	\checkmark		Cat C4.4 single turbo diesel engine	√		
Console mounted Bluetooth [®] radio with USB ports	\checkmark		Two selectable power modes	\checkmark		
24V DC outlet	√		Automatic engine speed control	\checkmark		
Document storage	✓		Auto engine idle shutdown	\checkmark		
Overhead storage and rear storage with nets	✓		Work up to 3000 m (9,840 ft) above sea level without engine power de-rating	\checkmark		
Beverage holder	✓		52° C (125° F) high-ambient cooling	\checkmark		
Cup holder	• ✓		capacity			
Openable two-piece front window	· ✓		Cold starting capability for -32° C (-25° F)	\checkmark		
Rear window emergency exit	· ✓		Double element air filter	✓		
Radial wiper with washer	· ✓		with integrated pre-cleaner			
Openable steel hatch	 ✓		Electric fuel priming pump	\checkmark		
LED dome light	· ✓		Electric cooling fans with	\checkmark		
Roller front sunscreen	 ✓		auto-reverse function			
Roller rear sunscreen		✓		(continued on	next page	
Washable floor mat	✓					
Beacon ready	✓					

¹Provides core telematics data to manage health, maintenance insights, and condition monitoring. Other plans available for more comprehensive data reporting. Consult your Cat dealer for details.

²VisionLink supscription required. Consult your Cat dealer for details.

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
HYDRAULIC SYSTEM		
Boom and stick regeneration circuits	\checkmark	
Boom and stick lowering check valves	\checkmark	
Electronic main control valve	\checkmark	
Auto warm up	\checkmark	
Auto two-speed travel	\checkmark	
Boom and stick drift reduction valve	\checkmark	
Element type main hydraulic filter	\checkmark	
Slider joysticks	\checkmark	
Tandem type electronic main pump	\checkmark	
Fine swing control	\checkmark	
Tool Control (two pump, one/two way high-pressure flow)	\checkmark	
Hammer return circuit		\checkmark
Quick coupler circuit for Cat pin grabber	\checkmark	
Operating pattern film (two way)	\checkmark	
SAFETY AND SECURITY		
Auto hammer stop	\checkmark	
Rearview and right-hand- sideview cameras	\checkmark	
Neutral lever (lock out) for all controls	\checkmark	
Anti-skid plate and countersunk bolts on service platform	\checkmark	
Ground-level accessible secondary engine shutoff switch in cab	\checkmark	
Lockable disconnect switch	\checkmark	
RH handrail and handhold	\checkmark	
Travel alarm	\checkmark	
Swing alarm		\checkmark
Inspection lighting		\checkmark

	Standard	Optional
SERVICE AND MAINTENANCE		
Scheduled Oil Sampling (S·O·S SM) ports	\checkmark	
Grouped location for engine oil and fuel filters	\checkmark	
Ground-level second dipstick for engine oil	\checkmark	
Side entry to service platform	\checkmark	
Radiator screen		\checkmark
Integrated vehicle health	\checkmark	
management system		
UNDERCARRIAGE AND STRUCTURES		
600 mm (24") triple grouser track shoes	\checkmark	
Tie-down points on base frame	\checkmark	
Segmented track guiding guards	\checkmark	
Bottom guards	\checkmark	
Swivel guard		√
Travel motor guards	\checkmark	
Grease lubricated track links	\checkmark	
4.2 mt (9,260 lb) counterweight	\checkmark	

Dealer Installed Kit and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- Lower radial wiper
- Rain protector plus cab light cover
- Polycarbonate roof hatch
- Sun visor, slider
- Laminated P5A glass front windshield
- LH/RH electrical pedal for tool control
- Armrest kit
- Dual exit rear window kit
- 75 mm (3") retractable seat belt
- Lunch box net
- Rear storage
- Tool box

GUARDS

- Swivel guard
- Side rubber bumper guard
- Operator Protective Guards
- Mesh guard full front
- Mesh guard half front
- Full protecting vandalism guard

MAINTENANCE

• Duct ready kit

SAFETY AND SECURITY

• Bluetooth receiver

320 GC Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat[®] C4.4 engine meets Brazil MAR-1 emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines are compatible with diesel fuel blended with the following lower-carbon intensity fuels** up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*For use of blends higher than 20% biodiesel, consult your Cat dealer. **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO_2 equivalent of 1.216 metric tonnes (1.340 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

ISO 6396:2008	(inside cab)	-70 dB(A)
100 0000.2000	morae eao	, , , , , , , , , , , , , , , , , , , ,

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO[™] Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Advanced hydraulic systems balance power and efficiency
- Smart mode matches machine power to digging requirements automatically
- Eco mode supports reduced fuel consumption for light applications
- Extended service intervals help decrease maintenance costs
- Programmable high-efficiency cooling fans run only when needed
- The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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