

320Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C4.4	
Net Power		
ISO 9249	128.5 kW	172 hp
ISO 9249 (DIN)	175 hp (met	ric)
Engine Power		
ISO 14396	129.4 kW	174 hp
ISO 14396 (DIN)	176 hp (met	ric)
Bore	105 mm	4 in
Stroke	127 mm	5 in
Displacement	4.4 L	269 in ³
Biodiesel capability	Up to B20(1)	

- Meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system and alternator.
- Engine speed at 2,200 rpm.
- (1)Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels** up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- *Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Swing Mechanism		
Swing Speed	11.25 rpm	
Maximum Swing Torque	82 kN·m	60,300 lbf·ft

Weights			
Operating Weight	21 900 kg	48 300 lb	

Reach boom 5.7 m (18'8"), R2.9 (9'6") stick, 1.19 m³ (1.56 yd³)
 Heavy Duty (HD) bucket, 600 mm (24 in) triple grouser shoes,
 4.2 mt (9,300 lb) counterweight.

Track		
Standard Track Shoes Width	600 mm	24 in
Optional Track Shoes Width	700 mm	28 in
Number of Shoes (each side)	49	
Number of Track Rollers (each side)	8	
Number of Carrier Rollers (each side)	2	

Drive		
Gradeability	35°/70%	
Maximum Travel Speed	5.7 km/h	3.5 mph
Maximum Drawbar Pull – Long Undercarriage	205 kN	45,996 lbf

Hydraulic System		
Main System – Maximum Flow – Implement	429 L/min (214.5 × 2 pumps)	113 gal/min (56.5 × 2 pumps)
Maximum Pressure – Equipment – Normal	35 000 kPa	5,075 psi
Maximum Pressure – Equipment – Heavy Lift Mode/Auto Dig Boost	38 000 kPa	5,510 psi
Maximum Pressure – Travel	34 300 kPa	4,974 psi
Maximum Pressure – Swing	27 500 kPa	3,998 psi
Boom Cylinder – Bore	120 mm	5 in
Boom Cylinder – Stroke	1260 mm	50 in
Stick Cylinder – Bore	140 mm	6 in
Stick Cylinder – Stroke	1504 mm	59 in
Bucket Cylinder – Bore	120 mm	5 in
Bucket Cylinder – Stroke	1104 mm	43 in

Service Refill Capacities		
Fuel Tank Capacity	345 L	86.6 gal
Cooling System	25 L	6.6 gal
Engine Oil	15 L	4.0 gal
Swing Drive (each)	6 L	1.6 gal
Final Drive (each)	4 L	1.1 gal
Hydraulic System (including tank)	234 L	61.8 gal
Hydraulic Tank	115 L	30.4 gal
Diesel Exhaust Fluid (DEF) Tank	39 L	10.3 gal

Standards	
Brakes	ISO 10265:2008
Cab/Rollover Protective Structure (ROPS)	ISO 12117-2:2008

Cab/Operator Protective Guard (OPG) ISO 10262:1998 Level II (optional)

Sound Performance		
ISO 6395:2008 (external)	99 dB(A)	
ISO 6396:2008 (inside cab)	70 dB(A)	

• Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Operating Weights and Ground Pressures

	600 mm (24 ir	n) Triple	Grouser S	hoes	700 mm	(28 in) Tripl	e Grouser S	Shoes
Base Machine Configurations	Weight		Ground P	ressure	We	ight	Ground P	ressure
Base Frame with Track Rollers and Carrier Rollers								
4.2 mt (9,300 lb) Counterweight + Long Undercarriage Ba	se Machine							
Reach Boom + R2.9 (9'6") Stick + 1.19 m ³ (1.56 yd ³) HD Bucket	21 900 kg 48,3	300 lb	45.6 kPa	6.6 psi	22 300 kg	49,200 lb	39.8 kPa	5.8 psi
HD Reach Boom + HD R2.9 (9'6") Stick + 1.19 m ³ (1.56 yd ³) HD Bucket	22 200 kg 49,0	000 lb	46.2 kPa	6.7 psi	22 600 kg	49,800 lb	40.3 kPa	5.8 psi

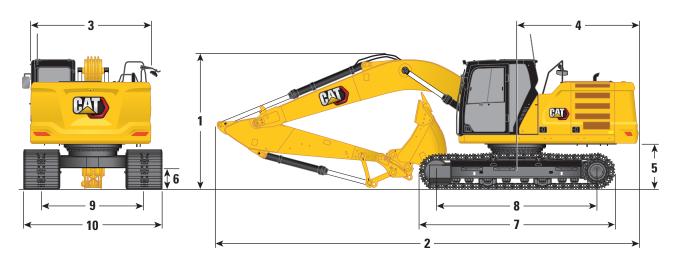
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base Machine (with 4.2 mt [9,300 lb] counterweight, semi-HD swing frame, standard base frame with HD track rollers and standard carrier rollers for long undercarriage – does not include boom, stick, bucket, boom cylinders, stick cylinder, bucket cylinder, tracks, 90% fuel tank and 75 kg [165 lb] operator)	14 800	32,600
Base Machine (with 4.7 mt [10,360 lb] counterweight, semi-HD swing frame, standard base frame with HD track rollers and standard carrier rollers for long undercarriage – does not include boom, stick, bucket, boom cylinders, stick cylinder, bucket cylinder, tracks, 90% fuel tank and 75 kg [165 lb] operator)	15 300	33,700
Track Shoes:		
600 mm (24 in) Width, 10 mm (0.39 in) Thick Triple Grouser Track Shoes	2690	5,900
700 mm (28 in) Width, 10 mm (0.39 in) Thick Triple Grouser Track Shoes	3050	6,700
Two Boom Cylinders	340	750
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	310	680
Counterweights:		
4.2 mt (9,300 lb) Counterweight	4200	9,300
4.7 mt (10,400 lb) Counterweight (only for Super Long Reach)	4700	10,400
Swing Frame:		
Semi-HD Swing Frame	1910	4,210
Undercarriage:		
Standard Base Frame with HD Track Rollers and Standard Carrier Rollers	4390	9,700
Booms (including lines, pins, stick cylinder):		
Reach Boom 5.7 m (18'8")	1710	3,800
HD Reach Boom 5.7 m (18'8")	2010	4,400
Super Long Reach Boom 8.85 m (29'0")	2170	4,800
Sticks (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R2.9B1 (9'6")	1080	2,400
HD Reach Stick R2.9B1 (9'6")	1110	2,400
Super Long Reach Stick 6.28A (20'7")	1340	3,000
Buckets (without linkage):		
1.19 m³ (1.56 yd³) HD	960	2,100
0.57 m³ (0.75 yd³) DC	390	850
0.53 m³ (0.69 yd³) General Duty (GD)	410	900
Quick Couplers (QC):		
CW Dedicated	230	500
Pin Grabber QC	390	850

Dimensions

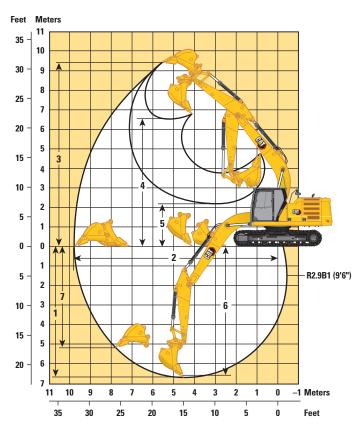
All dimensions are approximate and may vary depending on bucket selection.



Boom Options	Reach/HD R 5.7 m (
Stick Options	Reach/HD R R2.9B1		6.28 A (2		Stick 6.28A (20'7")	
1 Machine Height:							
Top of Cab Height	2960 mm	9'9"	2960 mm	9'9"	2960 mm	9'9"	
Top of GNSS Antenna Height (if installed)	3000 mm	9'10"	3000 mm	9'10"	3000 mm	9'10"	
Top of OPG Height	3100 mm	10'2"	3100 mm	10'2"	3100 mm	10'2"	
Handrail Height	2950 mm	9'8"	2950 mm	9'8"	2950 mm	9'8"	
With Boom/Stick/Bucket Installed	3160 mm	10'4"	3190 mm	10'6"	3190 mm	10'6"	
With Boom/Stick Installed	2910 mm	9'7"	3070 mm	10'1"	3070 mm	10'1"	
With Boom Installed	2480 mm	8'2"	2650 mm	8'8"	2650 mm	8'8"	
2 Machine Length:							
With Boom/Stick/Bucket Installed	9530 mm	31'3"	12 750 mm	41'9"	12 750 mm	41'9"	
With Boom/Stick Installed	9500 mm	31'2"	12 760 mm	41'9"	12 760 mm	41'9"	
With Boom Installed	8450 mm	27'9"	8920 mm	29'3"	8920 mm	29'3"	
3 Upperframe Width	2780 mm	9'1"	2780 mm	9'1"	2780 mm	9'1"	
4 Tail Swing Radius	2830 mm	9'3"	2830 mm	9'3"	2830 mm	9'3"	
5 Counterweight Clearance	1050 mm	3'5"	1050 mm	3'5"	1050 mm	3'5"	
6 Ground Clearance	470 mm	1'7"	470 mm	1'7"	470 mm	1'7"	
7 Track Length	4450 mm	14'7"	4450 mm	14'7"	4450 mm	14'7"	
8 Length to Center of Rollers	3650 mm	12'0"	3650 mm	12'0"	3650 mm	12'0"	
9 Track Gauge	2380 mm	7'9"	2380 mm	7'9"	2380 mm	7'9"	
10 Undercarriage Width:							
600 mm (24 in) Shoes	2980 mm	9'9"	2980 mm	9'9"	2980 mm	9'9"	
700 mm (28 in) Shoes	3080 mm	10'1"	3080 mm	10'1"	3080 mm	10'1"	
Bucket Type	H	D	DO	7	G)	D	
Bucket Capacity	1.19 m³	1.56 yd ³	0.57 m ³	0.75 yd³	0.53 m ³	0.69 yd ³	
Bucket Tip Radius	1570 mm	5'2"	1070 mm	3'6"	1220 mm	4'0"	

Working Ranges

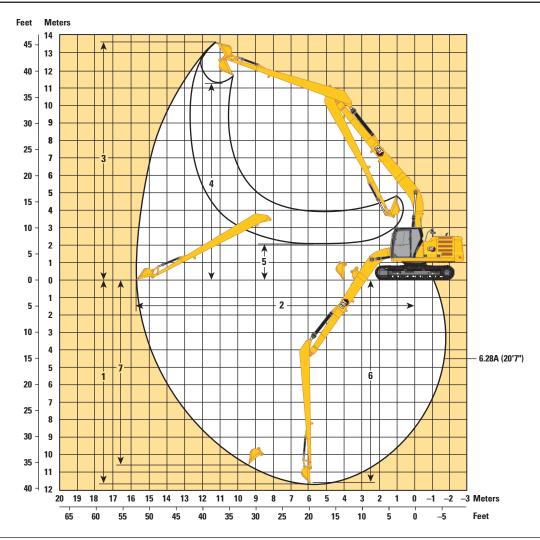
All dimensions are approximate and may vary depending on bucket selection.



Boom Option	•	Reach/HD Reach Boom 5.7 m (18'8") Reach/HD Reach Stick R2.9B1 (9'6") 6720 mm 22'1" 9860 mm 32'4" 9370 mm 30'9" 6490 mm 21'3" 2170 mm 7'1" 6550 mm 21'6" 5190 mm 17'0" 150 kN 33,811 lbf 106 kN 23,911 lbf 163 kN 36,709 lbf 115 kN 25,960 lbf
Stick Option		
1 Maximum Digging Depth	6720 mm	22'1"
2 Maximum Reach at Ground Line	9860 mm	32'4"
3 Maximum Cutting Height	9370 mm	30'9"
4 Maximum Loading Height	6490 mm	21'3"
5 Minimum Loading Height	2170 mm	7'1"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	6550 mm	21'6"
7 Maximum Vertical Wall Digging Depth	5190 mm	17'0"
Bucket Digging Force (ISO)	150 kN	33,811 lbf
Stick Digging Force (ISO)	106 kN	23,911 lbf
Bucket Digging Force (ISO) – Auto Dig Boost	163 kN	36,709 lbf
Stick Digging Force (ISO) – Auto Dig Boost	115 kN	25,960 lbf
Bucket Type	Н	D
Bucket Capacity	1.19 m³	1.56 yd³
Bucket Tip Radius	1570 mm	5'2"

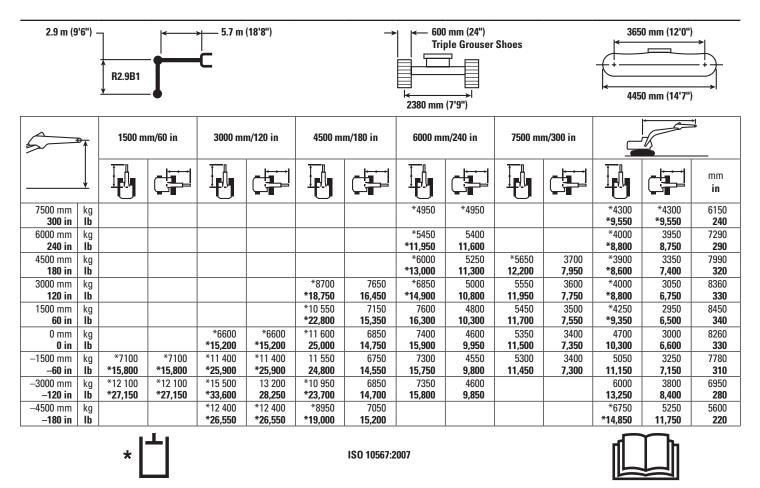
Working Ranges

All dimensions are approximate and may vary depending on bucket selection.



Boom Option		~	Boom (29'0")	
Stick Options		SLR	Stick	
	6.28A	6.28A	(20'7")	
1 Maximum Digging Depth	11 540 mm	37'10"	11 690 mm	38'4"
2 Maximum Reach at Ground Line	15 570 mm	51'1"	15 730 mm	51'7"
3 Maximum Cutting Height	13 540 mm	44'5"	13 610 mm	44'8"
4 Maximum Loading Height	11 440 mm	37'6"	11 290 mm	37'0"
5 Minimum Loading Height	2240 mm	7'4"	2080 mm	6'10"
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	11 440 mm	37'6"	11 590 mm	38'0"
7 Maximum Vertical Wall Digging Depth	11 020 mm	36'2"	10 560 mm	34'8"
Bucket Digging Force (ISO)	62 kN	13,841 lbf	60 kN	13,549 lbf
Stick Digging Force (ISO)	49 kN	10,966 lbf	49 kN	10,935 lbf
Bucket Type	D	C	G	D
Bucket Capacity	0.57 m³	0.75 yd³	0.53 m ³	0.69 yd³
Bucket Tip Radius	1070 mm	3'6"	1220 mm	4'0"

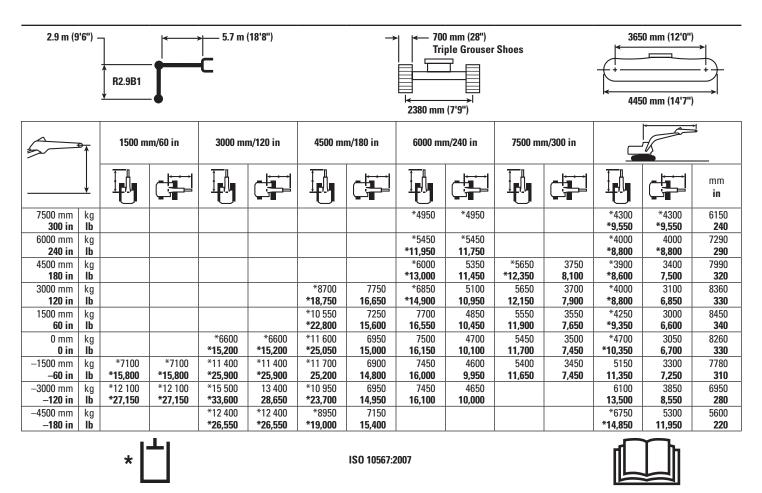
Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,300 lb) – without Bucket



^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

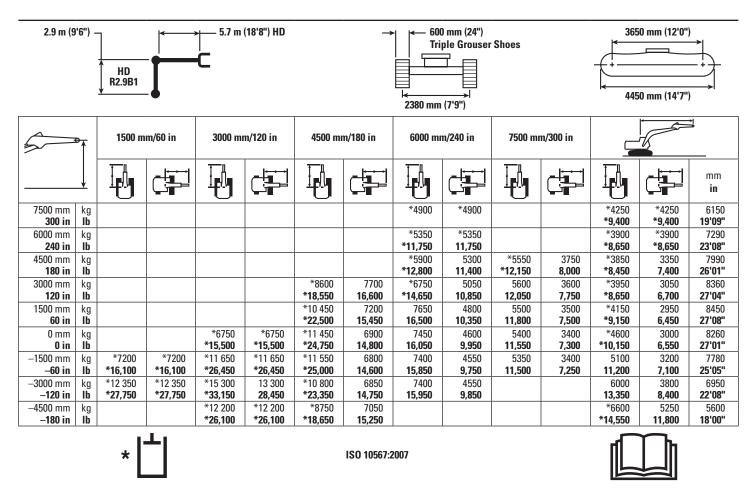
Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,300 lb) – without Bucket



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Lift capacity stays with ±5% for all available track shoes.

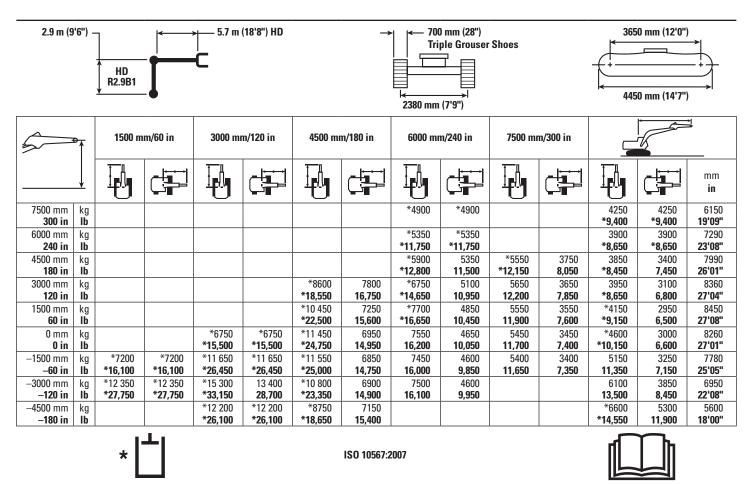
HD Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,300 lb) – without Bucket



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Lift capacity stays with ±5% for all available track shoes.

HD Reach Boom Lift Capacities – Counterweight: 4.2 mt (9,300 lb) – without Bucket



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Lift capacity stays with ±5% for all available track shoes.

Super Long Reach Boom Lift Capacities – Counterweight: 4.7 mt (10,400 lb) – without Bucket

6.28 m (20	6.28 m (20'7") Super Long Reach 8.85 m (29'0") Triple Grouser Shoes 2380 mm (7'9")											60 mm (12'0" 60 mm (14'7"		
5	₽	1500 m	m/60 in	3000 mm/120 in 45		20 in 4500 mm/180 in		6000 mm/240 in		7500 mm/300 in				
	<u> </u>													mm in
12 000 mm 480 in	kg Ib											*1450 *3,200	*1450 *3,200	10 350 400
10 500 mm	kg											*1350	*1350	11 660
420 in	lb											*2,950	*2,950	460
9000 mm 360 in	kg Ib											*1300 *2,850	*1300 * 2,850	12 660 500
7500 mm	kg											*1250	*1250	13 410
300 in	lb											*2,800	*2,800	530
6000 mm	kg											*1250	*1250	13 970
240 in	lb											*2,750	*2,750	550
4500 mm	kg											*1300	1200	14 340
180 in	lb lea			*4700	*4700	*6050	*6050	*4450	*4450	*3600	2600	*2,800 *1300	2,650 1150	570 14 550
3000 mm 120 in	kg Ib			*11.800	*11,800	*12,900	*12,900	* 9,550	* 9,550	* 7,800	3600 7,750	* 2,900	2,450	14 550 580
1500 mm	kg			11,000	11,000	*6750	6350	*5250	4400	*4100	3250	*1400	1100	14 600
60 in	lb					*15,950	13,750	*11,300	9,500	*8,850	7,000	*3,000	2,350	580
0 mm	kg			*2000	*2000	*4650	*4650	*5900	3950	*4550	2950	*1450	1050	14 490
0 in	lb			*4,550	*4,550	*10,700	*10,700	*12,700	8,500	*9,800	6,350	*3,200	2,350	570
−1500 mm −60 in	kg	*2100 *4,600	*2100 *4,600	*2700 *c 050	*2700 *6.050	*4650 *10 E00	*4650 *10 500	*6250	3650	4750 10.150	2750	*1550 *2 450	1100	14 230 560
-3000 mm	lb kg	*2850	*2850	*6,050 *3500	*6,050 *3500	*10,500 *5200	*10,500 *5200	*13,550 6350	7,900 3550	10,150 4600	5,900 2650	*3,450 *1750	2,350 1100	13 790
–3000 mm	lb	* 6,350	* 6,350	* 7,850	* 7,850	*11,700	11,350	13,600	7,600	9,8 50	5,650	*3,800	2,450	550
-4500 mm	kg	*3650	*3650	*4400	*4400	*6050	5300	6300	3500	4550	2600	*1950	1200	13 170
–180 in	lb	*8,150	*8,150	*9,900	*9,900	*13,700	11,450	13,500	7,500	9,750	5,550	*4,300	2,650	520
-6000 mm	kg	*4550	*4550	*5400	*5400	*7200	5450	*6150	3550	4550	2600	*2300	1350	12 340
–240 in –7500 mm	lb_kg	*10,100 *5500	*10,100 *5500	*12,150 *6550	*12,150 *6550	*16,300 *7300	11,700	*13,250 *5650	7,600	9,800 *4550	5,550	* 5,100 *2700	2,950	490 11 240
-/500 mm - 300 in	kg lb	*12,250	*12,250	*14,800	*14,800	*1 5,650	5600 12,100	*12,150	3650 7,850	* 9,750	2650 5,750	* 5,950	1600 3,500	440 440
-9000 mm	kg	/	/200	*7950	*7950	*6150	5900	*4850	3850	*3900	2800	*2700	2000	9800
-360 in	ΙĎ			*17,450	*17,450	*13,100	12,750	*10,350	8,300	*8,300	6,050	*5,900	4,550	380
		* [ב				ISO 10567:2	2007						

^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Super Long Reach Boom Lift Capacities – Counterweight: 4.7 mt (10,400 lb) – without Bucket (continued)

6.28 m (20'	6.28 m (20'7") Super Long Reach							nm (24") e Grouser Sh		3650 mm (12'0") 4450 mm (14'7")			
5	<u></u>	9000 mm/360 in		10 500 m	m/420 in	12 000 m	nm/480 in	13 500 n	nm/540 in			_	
	<u> </u>											mm in	
12 000 mm	kg									*1450	*1450	10 350	
480 in 10 500 mm	lb kg			*2200	*2200					* 3,200 *1350	*3,200 *1350	400 11 660	
420 in	lb			*4,850	*4,850					* 2,950	*2,950	460	
9000 mm	kg			*2200	*2200	*2200	1900			*1300	*1300	12 660	
360 in	lb			*4,800	*4,800	*4,200	4,050			*2,850	*2,850	500	
7500 mm 300 in	kg lb			*2250 *4.900	*2250 *4.900	*2200 *4.850	1900 4,050			*1250 *2.800	*1250 *2,800	13 410 530	
6000 mm	kg			*2400	*2400	*2300	1850	*2100	1450	*1250	*1250	13 970	
240 in	lb			*5,200	5,100	*5,000	3,950	*3,700	3,000	*2,750	*2,750	550	
4500 mm	kg	*2800	*2800	*2550	2250	*2400	1750	2300	1400	*1300	1200	14 340	
180 in	lb	*6,050	*6,050	*5,550	4,850	*5,200	3,750	4,850	2,950	*2,800	2,650	570	
3000 mm	kg	*3100	2750	*2800	2100	*2550	1700	2250	1350	*1300	1150	14 550	
120 in 1500 mm	lb kg	*6,750 *3450	5,850 2500	*6,000 *3000	4,550 2000	*5,500 2600	3,550 1600	4,750 2150	2,800 1250	* 2,900 *1400	2,450 1100	580 14 600	
60 in	lb	* 7,400	5,350	* 6,450	4,200	5,600	3,350	4,600	2,700	*3,000	2,350	580	
0 mm	kg	*3700	2300	3100	1850	2550	1500	2100	1200	*1450	1050	14 490	
0 in	lb	*8,050	4,950	6,600	3,950	5,400	3,200	4,500	2,600	*3,200	2,350	570	
-1500 mm	kg	3700	2150	2950	1750	2450	1400	2050	1200	*1550	1100	14 230	
-60 in	lb	7,900	4,650	6,350	3,700	5,250	3,050	4,400	2,500	*3,450	2,350	560	
-3000 mm	kg	3550	2050	2900	1650	2400	1400	2050	1150	*1750	1100	13 790	
–120 in –4500 mm	lb kg	7,700 3500	4,400 2000	6,200 2850	3,550 1650	5,150 2400	2,950 1350	*4,200	2,450	* 3,800 *1950	2,450 1200	550 13 170	
-4500 mm	ку lb	7.550	4,300	6.150	3,500	5.150	2,900			* 4.300	2.650	520	
-6000 mm	kg	3550	2000	2850	1650	2400	1400			*2300	1350	12 340	
–240 in	lb	7,600	4,350	6,150	3,550	5,200	3,000			*5,100	2,950	490	
-7500 mm	kg	3600	2100	2950	1700					*2700	1600	11 240	
–300 in	lb	7,750	4,500	6,350	3,700					*5,950	3,500	440	
−9000 mm −360 in	kg lb	*3150 *6,500	2200 4,800							*2700 *5,900	2000 4,550	9800 380	
		* [ISO 10567:	2007			[

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Lift capacity stays with ±5% for all available track shoes.

Super Long Reach Boom Lift Capacities – Counterweight: 4.7 mt (10,400 lb) – without Bucket

6.28 m (20	8.85 m (29'0") Super Long Reach 2380 mm (7'9")											0 mm (12'0" 0 mm (14'7"		
5	₽_	1500 m	m/60 in	3000 mm/120 in 450		4500 mm/180 in 6000 mm/		m/240 in	7500 mm/300 in				건 	
	<u></u>													mm in
12 000 mm 480 in	kg lb											*1450 *3,200	*1450 *3,200	10 350 400
10 500 mm	kg											*1350	*1350	11 660
420 in	lb											*2,950	*2,950	460
9000 mm 360 in	kg Ib											*1300 *2,850	*1300 *2,850	12 660 500
7500 mm	kg											*1250	*1250	13 410
300 in	lb											*2,800	*2,800	530
6000 mm	kg											*1250	*1250	13 970
240 in	lb											*2,750	*2,750	550
4500 mm	kg											*1300	1200	14 340
180 in	lb lsa			*4700	*4700	*6050	*6050	*4450	*4450	*3600	*3600	*2,800 *1300	2,650 1150	570 14 550
3000 mm 120 in	kg Ib			*11.800	*11,800	*12,900	*12,900	* 9,550	* 9,550	* 7.800	* 7,800	* 2,900	2,500	580
1500 mm	kg			11,000	11,000	*6750	6450	*5250	4450	*4100	3300	*1400	1100	14 600
60 in	lb					*15,950	13,900	*11,300	9,600	*8,850	7,100	*3,000	2,400	580
0 mm	kg			*2000	*2000	*4650	*4650	*5900	4000	*4550	3000	*1450	1100	14 490
0 in	lb			*4,550	*4,550	*10,700	*10,700	*12,700	8,600	*9,800	6,450	*3,200	2,350	570
-1500 mm	kg	*2100 *4.600	*2100 *4 600	*2700 *c 050	*2700 *6.0E0	*4650 *10 E00	*4650 *10 500	*6250	3700	4800	2800	*1550	1100	14 230 560
−60 in −3000 mm	lb kg	*4,600 *2850	*4,600 *2850	*6,050 *3500	*6,050 *3500	*10,500 *5200	*10,500 *5200	*13,550 6400	8,000 3600	10,300 4650	6,000 2650	*3,450 *1750	2,400 1150	13 790
-3000 IIIII - 120 in	lb	* 6.350	* 6,350	* 7.850	* 7,850	*11,700	11,500	13,750	7,700	10.000	5,700	*3.800	2,500	550
-4500 mm	kg	*3650	*3650	*4400	*4400	*6050	5400	6350	3550	4600	2600	*1950	1250	13 170
–180 in	lb	*8,150	*8,150	*9,900	*9,900	*13,700	11,550	13,650	7,600	9,850	5,600	*4,300	2,700	520
-6000 mm	kg	*4550	*4550	*5400	*5400	*7200	5500	*6150	3600	4600	2600	*2300	1350	12 340
-240 in	lb lsa	*10,100 *5500	*10,100 *5500	*12,150	*12,150 *ceeo	*16,300	11,800	*13,250	7,700	9,900	5,650	* 5,100 *2700	3,000	490
−7500 mm −300 in	kg lb	^5500 *12,250	^5500 *12,250	*6550 *14,800	*6550 *14,800	*7300 *15,650	5700 12,250	*5650 * 12,150	3700 7,950	*4550 *9,750	2700 5,800	^2700 *5,950	1600 3,550	11 240 440
-9000 mm	kg	12,200	,	*7950	*7950	*6150	5950	*4850	3900	*3900	2850	*2700	2050	9800
-360 in	lb			*17,450	*17,450	*13,100	12,900	*10,350	8,400	*8,300	6,150	*5,900	4,600	380
		* [֡֡֡֡				ISO 10567:2	2007						

^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

 $Always\ refer\ to\ the\ appropriate\ Operation\ and\ Maintenance\ Manual\ for\ specific\ product\ information.$

Super Long Reach Boom Lift Capacities – Counterweight: 4.7 mt (10,400 lb) – without Bucket (continued)

6.28 m (20'	6.28 m (20'7") Super Long Reach							nm (28") e Grouser Sh	3650 mm (12'0") 4450 mm (14'7")			
5	*	9000 mi	9000 mm/360 in		ım/420 in	12 000 m	nm/480 in	13 500 n	nm/540 in	<u>_</u>		_
	<u> </u>											mm in
12 000 mm	kg									*1450	*1450	10 350
480 in 10 500 mm	lb kg			*2200	*2200					* 3,200 *1350	*3,200 *1350	400 11 660
420 in	lb			*4,850	*4,850					* 2,950	*2,950	460
9000 mm	kg			*2200	*2200	*2200	1950			*1300	*1300	12 660
360 in	lb			*4,800	*4,800	*4,200	4,100			*2,850	*2,850	500
7500 mm 300 in	kg lb			*2250 *4.900	*2250 *4.900	*2200 *4.850	1900 4,100			*1250 *2.800	*1250 *2,800	13 410 530
6000 mm	kg			*2400	*2400	*2300	1850	*2100	1450	*1250	*1250	13 970
240 in	lb			*5,200	5,150	*5,000	3,950	*3,700	3,050	*2,750	*2,750	550
4500 mm	kg	*2800	*2800	*2550	2300	*2400	1800	*2300	1400	*1300	1200	14 340
180 in	lb	*6,050	*6,050	*5,550	4,900	*5,200	3,800	4,900	2,950	*2,800	2,650	570
3000 mm	kg	*3100	2750	*2800	2150	*2550	1700	2250	1350	*1300	1150	14 550
120 in 1500 mm	lb kg	*6,750 *3450	5,900 2550	*6,000 *3000	4,600 2000	*5,500 2650	3,600 1600	4,800 2200	2,850 1300	*2,900 *1400	2,500 1100	580 14 600
60 in	lb	* 7,400	5,450	* 6,450	4,250	5,650	3,400	4, 700	2,750	* 3,000	2,400	580
0 mm	kg	*3700	2350	3100	1850	2550	1500	2150	1250	*1450	1100	14 490
0 in	lb	*8,050	5,000	6,700	4,000	5,450	3,200	4,550	2,600	*3,200	2,350	570
-1500 mm	kg	3700	2200	3000	1750	2500	1450	2100	1200	*1550	1100	14 230
–60 in	lb	8,000	4,700	6,450	3,750	5,300	3,050	4,450	2,550	*3,450	2,400	560
−3000 mm − 120 in	kg Ib	3600 7.750	2100 4.500	2950 6.300	1700 3.600	2450 5,200	1400 3.000	2050 *4.200	1200	*1750 *3.800	1150 2.500	13 790 550
-120 In -4500 mm		3550	2050	2900	1650	5,200 2400	1400	^4,ZUU	2,500	*1950	1250	13 170
-4500 mm	kg Ib	7.650	4,400	6.200	3,550	5,200	2,950			* 4.300	2.700	520
-6000 mm	kg	3550	2050	2900	1650	2450	1400		1	*2300	1350	12 340
–240 in	lb	7,700	4,400	6,250	3,600	5,300	3,050			*5,100	3,000	490
-7500 mm	kg	3650	2100	2950	1750					*2700	1600	11 240
-300 in	lb	7,850	4,550	6,400	3,750					*5,950	3,550	440
−9000 mm −360 in	kg Ib	*3150 *6,500	2250 4,850							*2700 *5,900	2050 4,600	9800 380
		* [ISO 10567:	2007			[,

^{*}Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

Bucket Specifications and Compatibility

										(9,300 lb) erweight	4.7 mt (10,400 lb) Counterweight	
		Wi	dth	Cap	acity	We	ight	Fill	Reach Boom	HD Reach Boom	SLR Boom	
	Linkage	mm	in	m³	yd³	kg	lb	%	R2.9 (9'6")	HD R2.9 (9'6")	6.28A (20'7")	
Pin-On (No Quick Co	upler)											
Utility Duty	В	600	24	0.39	0.51	503	1,108	100	•	•		
	В	900	36	0.65	0.84	613	1,351	100	•	•		
	В	1200	48	0.95	1.24	733	1,615	100	•	•		
General Duty	В	600	24	0.46	0.60	550	1,212	100	•	•		
	В	750	30	0.64	0.84	621	1,368	100	•	•		
	В	1000	39	0.93	1.22	717	1,580	100	•	•		
	В	1050	42	1.00	1.31	737	1,624	100	•	•		
	В	1050	42	1.00	1.31	737	1,624	100	•	•		
	В	1200	48	1.19	1.56	807	1,778	100	•	•		
	В	1400	55	1.43	1.87	874	1,926	100	Х	Θ		
	В	1500	60	1.58	2.06	914	2,014	100	Х	0		
Heavy Duty	В	600	24	0.46	0.61	635	1,400	100	•	•		
	В	750	30	0.64	0.84	737	1,625	100	•	•		
	В	900	36	0.81	1.06	818	1,804	100	•	•		
	В	1050	42	1.00	1.31	872	1,923	100	•	•		
	В	1200	48	1.19	1.56	929	2,048	100	•	Θ		
	В	1350	54	1.38	1.81	1036	2,284	100	X	0		
	В	1500	60	1.58	2.06	1094	2,412	100	Х	0		
Cleanup	В	1800	72	1.60	2.09	979	2,157	100	0	0		
	В	2000	78	1.76	2.31	1045	2,303	100	0	0		
	В	2000	78	1.76	2.31	1045	2,303	100	0	0		
Ditch Cleaning Tilt	В	1800	72	1.40	1.83	1105	2,437	100	0	0		
General Duty	312, A	900	36	0.53	0.69	403	888	100			\Diamond	
Ditch Cleaning	312, A	1200	48	0.57	0.74	386	851	100			\Diamond	
	1	1	Maxim		h nin a /	ا میرام مدا	huakat\	kg	3010	2925	800	
			ıvıaxımur	n load wit	ıı pın-on (рауюаа +	иискет)	lb	6,636	6,449	1,764	

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- > 900 kg/m³ (1,500 lb/yd³)
- X Not Recommended

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Bucket Specifications and Compatibility (continued)

										(9,300 lb) erweight
		Wi	dth	Сар	acity	We	ight	Fill	Reach Boom	HD Reach Boom
	Linkage	mm	in	m³	yd³	kg	lb	%	R2.9 (9'6")	HD R2.9 (9'6")
With Cat Pin Grabber Couple	er									
Utility Duty	В	600	24	0.39	0.51	503	1,108	100	•	•
	В	900	36	0.65	0.84	613	1,351	100	•	•
	В	1200	48	0.95	1.24	733	1,615	100	•	•
General Duty	В	600	24	0.46	0.60	550	1,212	100	•	•
	В	750	30	0.64	0.84	621	1,368	100	•	•
	В	1000	39	0.93	1.22	717	1,580	100	•	•
	В	1050	42	1.00	1.31	737	1,624	100	•	•
	В	1050	42	1.00	1.31	737	1,624	100	•	•
	В	1200	48	1.19	1.56	807	1,778	100	θ	0
	В	1400	55	1.43	1.87	874	1,926	100	0	0
	В	1500	60	1.58	2.06	914	2,014	100	\Q	
Heavy Duty	В	600	24	0.46	0.61	635	1,400	100	•	•
	В	750	30	0.64	0.84	737	1,625	100	•	•
	В	900	36	0.81	1.06	818	1,804	100	•	•
	В	1050	42	1.00	1.31	872	1,923	100	•	Θ
	В	1200	48	1.19	1.56	929	2,048	100	θ	0
	В	1350	54	1.38	1.81	1036	2,284	100	0	
	В	1500	60	1.58	2.06	1094	2,412	100	\Q	
Cleanup	В	1800	72	1.60	2.09	979	2,157	100	\langle	\Q
	В	2000	78	1.76	2.31	1045	2,303	100	\langle	Х
	В	2000	78	1.76	2.31	1045	2,303	100	♦	Х
Ditch Cleaning Tilt	В	1800	72	1.40	1.83	1105	2,437	100	0	\Q
		1	M '		:4h 1	. / !		kg	2636	2503
			iviaxim	ium load w	ith couple	r (payload	+ bucket)	lb	5,811	5,518

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled.

Capacity based on ISO 7451:2007.

Bucket weight with General Duty tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- 900 kg/m³ (1,500 lb/yd³)
- X Not Recommended

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guide

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

* Working range front only

† Allowed usage on machine less than 50%

PIN-ON ATTACHMENTS			
Counterweight		4.2 mt	(9,300 lb)
Boom Type		Reach	HD Reach
Stick Length		R2.9 (9'6")	HD R2.9 (9'6")
Hydraulic Hammers	H115 GC	✓	✓
	H115 GC S	✓	✓
	H115 S	✓	✓
	H120 GC	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 GC	✓	✓
	H130 GC S		✓
	H130 S	√ †	✓
Demolition and Sorting Grapples	G318	✓	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top	✓	✓
Pulverizers	P218 Secondary Pulverizer	✓	✓
Mulchers	HM4015	✓	✓
	HM4815	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓
Rotary Cutters	RC20	✓	✓

AT PIN GRABBER COUPLER ATTACHMENTS			
Counterweight		4.2 mt	(9,300 lb)
Boom Type		Reach	HD Reach
Stick Length		R2.9 (9'6")	HD R2.9 (9'6")
Hydraulic Hammers	H115 GC	✓	✓
	H115 GC S	✓	✓
	H115 S	✓	✓
	H120 GC	à	✓
	H120 GC S	√ †	✓
	H120 S	√ †	✓
	H130 GC	√ †*	√*
	H130 GC S	√ †	√*
	H130 S	√ †	✓
Demolition and Sorting Grapples	G318	✓	✓
Mobile Scrap and Demolition Shears	S3025 Flat Top	√ *	
Pulverizers	P218 Secondary Pulverizer	✓	√*
Mulchers	HM4015	✓	✓
	HM4815	✓	✓
Compactors (Vibratory Plate)	CVP110	✓	✓
Rotary Cutters	RC20	✓	✓

Attachments	Offering	Guide	(continued)
Allacillicillo	Ullellilu	duluc	(CUIILIIIUEU)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

† Allowed usage on machine less than 50%

PIN-ON ATTACHMENTS

Some attachments require more hydraulic flow and are best suited with a machine that has HP2 circuits and a tiltrotator with a high flow swivel. Check the hydraulic capability of your machine and tiltrotator and the requirements of your attachment to ensure a proper match.

Counterweight 4.2 mt (9,300 lb)

Boom Type		Reach	HD Reach
Stick Length		R2.9 (9'6")	HD R2.9 (9'6")
Hydraulic Hammers	H115 GC	✓	✓
	H115 GC S	✓	✓
	H115 S	✓	✓
	H120 GC S	√ †	✓
	H120 S	√ †	✓
Compactors (Vibratory Plate)	CVP75	✓	✓
	CVP110	✓	✓

NOTE: Use hammers on tiltrotators less than 10% of working hours per year or maximum 200 hours per year. Refer to your Operation and Maintenance Manual for recommended hydraulic flow requirements.

DOM-MOUNT ATTACHMENTS			
Counterweight		4.2 mt	(9,300 lb)
Boom Type		Reach	HD Reach
Mobile Scrap and Demolition Shears	S3035 Flat Top	✓	✓

320 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
CAB		
ROPS	✓	
OPG		✓
High-resolution 254 mm (10 in) LCD touchscreen monitor	✓	
Auto bi-level air conditioner	✓	
Jog dial and shortcut keys for monitor control	✓	
Keyless push-to-start engine control		
Height-adjustable console	✓	
Tilt-up left-side console	✓	
Heated air-suspension seat	✓	
51 mm (2 in) seat belt	✓	
Monitor integrated Bluetooth® radio with USB/Auxiliary ports	✓	
12V DC outlets	✓	
Document storage	✓	
Overhead storage and rear storage with nets	✓	
Beverage holder	✓	
Cup holder	✓	
Openable two-piece front window	✓	
Rear window emergency exit	✓	
Upper radial wiper with washer	✓	
Openable polycarbonate skylight hatch	✓	
LED dome light	✓	
Floor welcome light	✓	
Roof sunscreen	✓	
Roller front sunscreen	✓	
Roller rear sunscreen	✓	
Washable floor mat	✓	
Beacon ready	✓	
Cat Stick Steer		✓

	Standard	Optiona
NGINE		
Cat® C4.4 twin turbo diesel engine	✓	
Three selectable power modes: Power, Smart, Eco	✓	
Auto engine speed control	✓	
Auto engine idle shutdown	✓	
Work up to 3000 m (9,840 ft) above sea level without engine power de-rating	✓	
52° C (125° F) high-ambient cooling capacity	✓	
Cold starting capability for -32° C (-25° F)	✓	
Double element air filter with integrated pre-cleaner	✓	
Electric fuel priming pump	✓	
Electric cooling fans with auto-reverse function	✓	
IYDRAULIC SYSTEM		
Boom and stick regeneration circuits	✓	
Electronic main control valve	✓	
Auto Dig Boost	√ 1	
Auto heavy lift	✓2	
Auto warm up	✓	
Auto two-speed travel	✓	
Boom and stick drift reduction valve	✓	
Element type main hydraulic filter	✓	
Slider joysticks	✓	
Tandem type electronic main pump	✓	
Medium pressure auxiliary circuit		✓
Hydraulic efficiency monitoring		✓
Advanced tool control		✓
Quick coupler circuit for Cat pin grabber		✓
Fine swing control		✓

¹Requires heavy lift valve; not available for Super Long Reach.

²Not available for Super Long Reach.

320 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
UNDERCARRIAGE AND STRUCTURES		-
600 mm (24") triple grouser track shoes	✓	
700 mm (28") triple grouser track shoes		✓
Tie-down points on base frame	✓	-
Segmented track guiding guards	✓	
Full-length track guiding guards		✓
Bottom guards	✓	
HD bottom guards		✓
Swivel guard	✓	
Travel motor guards	✓	
HD travel motor guards		✓
Grease lubricated track links	✓	
4.2 mt (9,300 lb) counterweight	✓	
4.7 mt (10,400 lb) counterweight		✓
for Super Long Reach		
Semi-HD swing frame	√	
Standard base frame with HD track rollers and standard carrier rollers	√	
BOOM, STICKS AND LINKAGES		
5.7 m (18'8") Reach boom		✓
5.7 m (18'8") HD Reach boom		✓
8.85 m (29'0") Super Long Reach boom		✓
2.9 m (9'6") Reach stick		✓
6.28 m (20'7") Super Long Reach stick		✓
2.9 m (9'6") HD Reach stick		✓
Bucket linkage, B1-family with lifting eye, Cat Grade	✓	
Bucket linkage, A-family without lifting eye, SLR		✓
ELECTRICAL SYSTEM		
1,000 CCA maintenance-free batteries (×2)	✓	
Centralized electrical disconnect switch	✓	
Programmable time-delay LED working lights	✓	
LED chassis light, Left Hand (LH) and Right Hand (RH) boom lights, cab lights with cover and rain protector – for use with 360° visibility		✓
LED chassis light, LH and RH boom lights, cab lights	√	
Premium surround lighting package		√

	Standard	Optiona
CAT TECHNOLOGY		
Cat Equipment Management:		
- VisionLink®	✓3	
- VisionLink Productivity		√ 4
-Remote Flash	✓	
- Remote Troubleshoot	✓	
-Work tool recognition and tracking (PL161)	✓	
- Operator Coaching		√ 5
Cat Grade:		
-Cat Grade with 2D	√ 6	
-Cat Grade with 2D with Attachment Ready Option (ARO)		✓
- Laser catcher		✓
-Cat Grade with 3D (single or dual GNSS)		✓
-Compatible with 3D grade systems from Trimble, Topcon, and Leica	✓	
-Cat Grade 3D Ready		✓
-Cat Grade Connectivity		√ 4
Cat Assist:6		
-Grade Assist	✓	
-Boom Assist	✓	
- Bucket Assist	✓	
-Swing Assist	✓	
- Lift Assist	✓	
Cat Payload:6		
-On-the-go weighing	✓	
- Semiautomatic calibration	✓	
- Payload/cycle information	✓	
- VisionLink Productivity back office		✓4
reporting		
Cat Advanced Payload:		
– Daily totals		✓
- Custom lists		✓
-Smart weight target		✓
- E-ticket Integration		√ 4
Other:		
Cat Tiltrotator (TRS) integration		✓

³Provides core telematics data to manage health, maintenance insights, and condition monitoring. Other plans available for more comprehensive data reporting. Consult your Cat dealer for details.

⁴VisionLink subscription required. Consult your Cat dealer for details.

⁵VisionLink subscription required for back office reporting. Consult your Cat dealer for details.

 $^{^6\}mbox{Optional}$ on machines equipped with a Super Long Reach boom and stick.

320 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
SERVICE AND MAINTENANCE		
Scheduled Oil Sampling (S·O·S SM) ports	✓	
QuickEvac TM maintenance ready		✓
Grouped location for engine oil and fuel filters	✓	
Ground-level second dipstick for engine oil	✓	
Radiator screen		✓
Integrated vehicle health	✓	
management system		

	Standard	Optional
SAFETY AND SECURITY		
Cat Command (remote control)		✓
2D E-Fence:	√ 6	
E-ceiling		
– E-floor		
– E-swing		
– E-wall		
 E-cab avoidance 		
Auto hammer stop	✓	
Rearview and right-side-view cameras	✓	
360° visibility		✓
Neutral lever (lock out) for all controls	✓	
Anti-skid plate and countersunk bolts	✓	
on service platform		
Ground-level accessible secondary engine	✓	
shutoff switch in cab		
Lockable disconnect switch	✓	
Swing alarm		✓
RH handrail and handhold	✓	
Travel alarm	✓	
Inspection lighting		✓

⁶Optional on machines equipped with a Super Long Reach boom and stick.

320 Attachments

Dealer Installed Kit and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- · Lower radial wiper
- Rain protector plus cab light cover
- Laminated P5A glass front windshield
- LH/RH electrical pedal for tool control
- Armrest kit
- Seat with 4-point seatbelt capability
- Dual exit rear window kit
- 75 mm (3") retractable seat belt
- Auxiliary relay

ELECTRICAL

• Premium surround working lights

GUARDS

- · Swivel guard
- Side rubber bumper guard
- Operator Protective Guards
- Mesh guard full front
- · Mesh guard half front
- Full protecting vandalism guard

MAINTENANCE

- Jump start wiring
- Duct ready kit

SAFETY AND SECURITY

- Cat Detect People Detection
- Cat Command Remote control kit
- Seat belt indicator
- · Bluetooth receiver
- · Bluetooth key fob

OTHER ATTACHMENTS

- Delayed engine shutdown kit
- Upper cover for antennae
- Removable mast for antennae
- Power clam kit
- · Grease gun holder

320 Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C4.4 engine meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels** up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- *Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- **Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430).
 The system contains 0.85 kg (1.9 lb) of refrigerant which has a CO₂ equivalent of 1.216 metric tonnes (1.340 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- − Chromium < 0.01%
- Lead < 0.01%

Sound Performance

ISO 6395:2008 (external) - 99 dB(A)

ISO 6396:2008 (inside cab) – 70 dB(A)

 Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO[™] Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
- Advanced hydraulic systems balance power and efficiency
- Smart mode matches machine power to digging requirements automatically
- Eco mode supports reduced fuel consumption for light applications
- Utilizing Cat technologies can help increase operating efficiencies
- Extended service intervals help decrease maintenance costs
- The latest hydraulic oil filter provides longer life with a 3,000-hour replacement interval

Recycling

 The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage
Steel	82.98%
Iron	5.36%
Nonferrous Metal	2.57%
Mixed Metal	1.57%
Mixed-Metal and Nonmetal	1.02%
Plastic	1.29%
Rubber	0.19%
Mixed Nonmetallic	0.22%
Fluid	3.18%
Other	1.62%
Uncategorized	0.00%
Total	100%

 A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714:2008 (Earthmoving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714:2008 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following value in the table may vary.

Recyclability – 97%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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