# **CATERPILLAR®**

C15 ACERT® Petroleum Engine

328-443 bkW (440-595 bhp) 2100 rpm

**Dry Manifold** 

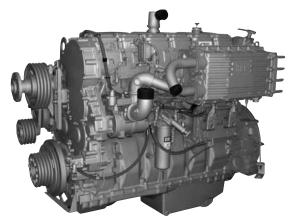


Image is a representation only, and may show optional attachments.

#### **CAT® ENGINE SPECIFICATIONS**

#### I-6, 4-Stroke-Cycle-Diesel

Emissions EPA and CARB Non-Road Mobile Tier 3,
EU Stage IIIA
Peak Torque at Speed 1476 lbs-ft
Bore
Stroke
Displacement
Aspiration Turbocharged-Aftercooled
Governor and Protection Electronic (ADEM™ A3)
Engine Weight, net dry (approx) 1245 kg (2743 lb)
Capacity for Liquids
Lube Oil System (refill)
Cooling System
Oil Change Interval250 hours
Rotation (from flywheel end) Counterclockwise
Flywheel and Flywheel
Housing SAE No. 0 or SAE No. 1
Flywheel Teeth

#### **FEATURES**

#### **Engine Design**

- Proven reliability and durability
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Broad operating speed range
- PTO drive options provide flexible access to auxiliary power for pumps and other needs

#### **Advanced Digital Engine Management**

ADEM A3 control system providing integrated ignition, speed governing, protection, and controls, including detonation-sensitive variable ignition timing. ADEM A3 has improved: user interface, display system, shutdown controls, and system diagnostics.

#### **Optional Attachments**

- Engine-Mounted Transmission Oil Cooler integration with engine cooling system allows ease of installation and a tighter overall engine package
- Engine Brakes braking capabilities for mobile applications

#### **Custom Packaging**

For any petroleum application, trust Caterpillar to meet your exact needs with a factory custom package. Cat® engines, generators, enclosures, controls, radiators, transmissions — anything your project requires — can be custom designed and matched to create a one-of-a kind solution. Custom packages are globally supported and are covered by a one-year warranty after startup.

#### **Transmissions**

Caterpillar has a full line of engine-transmission packages that can be fully integrated with your axle, hydraulics, and operator interface. Cat transmissions deliver continuous operation under full load, smooth shifting at any speed, and maximum up time, with unmatched durability and easy maintenance.

#### **Full Range of Attachments**

Large variety of factory-installed engine attachments reduces packaging time

#### **Testing**

Every engine is full-load tested to ensure proper engine performance.

### Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-failure options

S•O•S<sup>sм</sup> program matches your oil and coolant samples against Caterpillar set standards

#### **Over 80 Years of Engine Manufacturing Experience**

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

#### **Web Site**

For all your petroleum power requirements, visit www.catoilandgas.cat.com.

## **CATERPILLAR®**

#### C15 ACERT®

#### **PETROLEUM ENGINE**

328-443 bkW (440-595 bhp)

#### STANDARD EQUIPMENT

#### **Air Inlet System**

Single turbocharger, mid-mounted, inlet 152.4 mm (6 in), hose connection

#### **Control System**

Electronic governing, PTO speed control

Programmable ratings

Cold mode start strategy

Automatic altitude compensation

Power compensation for fuel temperature

Programmable low and high idle and TEL

Electronic diagnostics and fault logging

Engine monitoring and protection system (speed,

temperature, pressure)

J1939 Broadcast (diagnostic, engine status, and control)

#### **Cooling System**

Thermostats and housing — outlet vertical

Jacket water pump — gear-driven, centrifugal, RH

RH front water pump inlet

All plugs/fittings are STOR for lines gp water

#### **Exhaust System**

Exhaust manifold - dry

Front turbo exhaust

Full marmon connection, maximum load 10 kg for direct connection to turbo

#### Flywheels and Flywheel Housings

See Mandatory Options

#### **Fuel System**

MEUI system

Fuel filter, secondary, mid-mount (LH 2 micron high performance)

Fuel transfer pump, LH front

Fuel priming pump, LH mid-mount

Fuel sample valve, mounted on fuel filter base

#### **Lube System**

Crankcase breather - rear valve cover

Oil cooler - RH

Oil filter - RH

Oil pan — front sump

Oil filler — LH front

Oil dipstick — LH front

Qmuq liO

Oil valve sampling — on oil filter base

#### **Mounting System**

Front support (shipping only)

#### **Power Take-Offs**

Crankshaft pulley, 203.2 mm (8 in), 3 grooves 292.1 mm (11.5 in) 1 groove, all 15.9 mm (.63 in) width

Hydraulic pump drive, SAE A, 11 tooth

#### General

Vibration damper

Paint - Cat yellow

Lifting eyes

Automatic variable timing, electronic

Electronic installation kit 70-pin connector (connectors,

pins, sockets)

Literature group owner and operator

#### **Mandatory Options**

Throttle position sensor

Exhaust system — front or rear

Flywheel housing or rear PTO

Primary filter/water separator

#### **OPTIONAL ATTACHMENTS**

#### **Transmission Arrangement**

Transmission cooler

Tool set

#### **Air Compressor**

Air chambers

Air compressor governor

#### **Air Inlet System**

Air cleaners

Precleaners

Air lines

Air inlet gasket

#### **Charging System**

Charging alternators

Alternator mountings

Alternator wiring

Circuit breaker mountings

Alternator belt guard

#### **Cooling System**

Radiator - installed

Radiator - ship loose

Fan drive f/u/w Caterpillar installed radiator

Fan drives for customer-supplied radiators

Fan height instructions

Vee belts for customer-supplied radiators

Aftercooler lines f/u/w Caterpillar installed radiator

Rear-facing exhaust

Aftercooler lines

Suction fan adapters — attaches fan to fan pulley

Blower fan adapter — attaches fan to fan pulley

Blower fan

Suction fan

Fan belt tightener

Coolant level sensor

Dry charge coolant conditioners

Dry charge coolant conditioner element

#### **Exhaust System**

Turbo exhaust connection

Flexible fitting

**Elbows** 

Flanges

Dry elbow





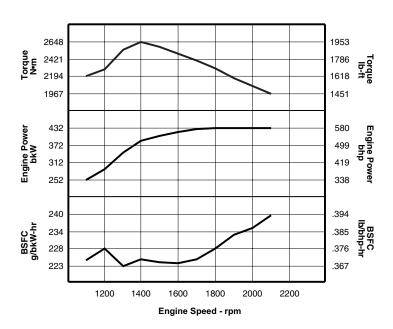
328-443 bkW (440-595 bhp)

#### **PERFORMANCE CURVES**

Turbocharged-Aftercooled

D Rating — 433 bkW (580 bhp) @ 2100 rpm\*

DM7771-01

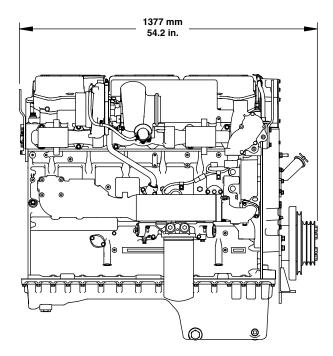


Heat Rejection Data										
Engine Speed	Engine Power		Rej to JW		Rej to Atmos		Rej to Exh		From Aft Clr	
rpm	bkW	bhp	bkW	Btu/min	bkW	Btu/min	bkW	Btu/min	bkW	Btu/min
2100	432.5	580.0	168	9554	123	6995	502	28549	91.8	5220.7
2000	432.5	580.0	157	8929	114	6483	485	27582	88.2	5015.9
1900	432.5	580.0	155	8815	120	6824	483	27468	86.1	4896.5
1800	432.5	580.0	153	8701	116	6597	471	26786	84.0	4771.1
1700	427.6	573.4	152	8644	103	5858	449	25535	78.0	4435.9
1600	418.3	560.9	149	8474	101	5744	430	24454	73.5	4179.9
1500	405.6	543.9	148	8417	102	5801	417	23715	70.9	4032.1
1400	388.3	520.7	140	7962	96	5460	389	22122	66.2	3764.8
1300	346.5	464.7	125	7109	92	5232	335	19051	59.9	3406.5
1200	288.0	386.2	110	6256	106	6028	296	16833	48.4	2752.5
1100	252.3	338.3	96	5460	101	5744	249	14161	30.4	1728.8

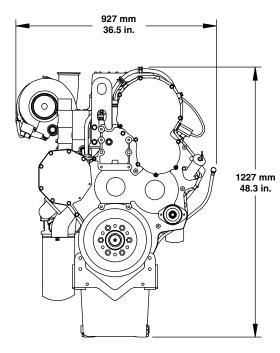
<sup>\*</sup>Other engine ratings are available. Please contact dealer for performance data.

328-443 bkW (440-595 bhp)

#### PETROLEUM ENGINE







**Front View** 

Engine Dimensions							
Length	1377 mm	54.2 in					
Width	927 mm	36.5 in					
Height	1227 mm	48.3 in					
Engine Weight (dry)	1245 kg	2743 lb					

**Note:** Do not use for installation design. See general dimension drawings for detail (Drawing #317-6069).

#### RATING DEFINITIONS AND CONDITIONS

**Engine Performance** is corrected to inlet air standard conditions of 99 kPa (29.31 in. Hg) dry barometer and 25°C (77°F) temperature. These values correspond to the standard atmospheric pressure and temperature as shown in SAE J1995.

Performance measured using a standard fuel with fuel gravity of 35 degrees API having a lower heating value of 42,780 kJ/kg (18,390 BTU/lb) when used at 29°C (84.2°F) where the density is 838.9 g/L (7.001 lb/U.S. gal).

The corrected performance values shown for Cat engines will approximate the values obtained when the observed performance data is corrected to SAE J1995, ISO 3046-2, ISO 8665, ISO 2288, ISO 9249, ISO 1585, EEC 80/1269, and DIN 70020 standard reference conditions.

#### IND-D

For service where maximum power is required for periodic overloads.

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