

M320 Wheeled Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	Cat® C7.1	
Maximum Gross Power		
ISO 14396	128.8 kW	173 hp
ISO 14396 (DIN)	175 hp (met	ric)
Maximum Net Power		
ISO 9249	123.5 kW	166 hp
ISO 9249 (DIN)	168 hp (met	ric)
Bore	105 mm	4.1 in
Stroke	135 mm	5.3 in
Displacement	7.0 L	427.8 in ³
Number of Cylinders	6	

- Meets U.S. EPA Tier 3 and EU Stage IIIA emission standards.
- Net power advertised is the power available at the flywheel when engine is equipped with fan, air cleaner, Clean Emission Module (CEM) exhaust gas aftertreatment, alternator, and cooling fan running at intermediate speed.
- Recommended for use up to 3000 m (9,840 ft) altitude with engine power derate above 3000 m (9,840 ft).
- Rated speed 2,000 rpm.

Transmission		
Forward/Reverse		
1st Gear	8 km/h	5.0 mph
2nd Gear	37 km/h	23.0 mph
Creeper Speed		
1st Gear	3.0 km/h	1.9 mph
2nd Gear	13 km/h	8.1 mph
Drawbar Pull	99 kN	22,256 lbf
Maximum Gradeability at (19 000 kg/41,890 lb)	60%	

Service Refill Capacities		
Fuel Tank (total capacity)	385 L	101.7 gal
Cooling System	37 L	9.6 gal
Engine Oil	19 L	4.9 gal
Hydraulic Tank	170 L	44.9 gal
Hydraulic System (including tank)	270 L	71 gal
Rear Axle Housing (differential)	14 L	3.7 gal
Front Steering Axle (differential)	10.5 L	2.8 gal
Final Drive (each)	2.5 L	0.7 gal
Powershift Transmission	2.5 L	0.7 gal
Swing Mechanism		
Maximum Swing Speed	9.2 rpm	
Maximum Swing Torque	43.4 kN-m	32,116 lbf-ft
Undercarriage		
Ground Clearance	370 mm	14.6 in
Maximum Steering Angle	35°	
Oscillation Axle Angle	± 8.5°	
Minimum Turning Radius		
Outside of Tire	6400 mm	21.0 ft
End of One-Piece Boom	8300 mm	27.2 ft

Operating Weights*		
Minimum	19 000 kg	41,890 lb
Maximum	19 500 kg	42,990 lb
Typical configurations:		
One-Piece Boom		
Front Dozer, Rear Outriggers	19 300 kg	42,550 lb
Sticks**		
Medium 2500 mm (8'2")	930 kg	2,050 lb
Long 2800 mm (9'2")	970 kg	2,140 lb
Counterweight		
Standard	4000 kg	8,820 lb

^{*}Operating weight includes medium stick, 4000 kg (8,820 lb) counterweight, full fuel tank, operator, 245 kg (540 lb) quick coupler, 695 kg (1,532 lb) bucket and dual pneumatic tires. Weight varies depending on configuration.

^{**}Includes cylinder, bucket linkage, pins and standard hydraulic lines.

t	
35 000 kPa	5,076 psi
37 000 kPa	5,366 psi
35 000 kPa	5,076 psi
35 000 kPa	5,076 psi
18 500 kPa	2,683 psi
31 000 kPa	4,496 psi
280 L/min	74 gal/min
280 L/min	74 gal/min
250 L/min	66.0 gal/min
49 L/min	12.9 gal/min
112 L/min	29.6 gal/min
130 mm	0'5"
906 mm	2'12"
130 mm	0'5"
1205 mm	3'11"
110 mm	0'4"
1055 mm	3'6"
	35 000 kPa 37 000 kPa 35 000 kPa 35 000 kPa 18 500 kPa 31 000 kPa 280 L/min 280 L/min 250 L/min 49 L/min 112 L/min 130 mm 906 mm 130 mm 1205 mm 110 mm

lires		
Standard 10.00-20 (dual pn	eumatic)	
Dozer Blade		
Blade Type	Parallel	
Width	2550 mm 8'4"	
Blade Roll-Over Height	576 mm 1'11"	
Blade Total Height	610 mm 2'0"	
Maximum Lowering Depth From Ground	120 mm 0'5"	
Maximum Raising Height Above Ground	475 mm 1'7"	
Emissions and Safety		
Engine Emissions	Tier 3 and EU Stage II	ΙA
Vibration Levels		
Maximum Hand/Arm (ISO 5349-2001)	<2.5 m/s ² <8.2	
Maximum Whole Body (ISO/TR 25398:2006)	<0.5 m/s ² <1.6	
Seat Transmissibility Factor (ISO 7096:2000-spectral class EM	<0.7	

Standards	
Brakes	ISO 3450:2011
Cab/Operator Protective Guards (OPG)	Falling Object Protective Structure (FOPS) meets FOPS criteria ISO 10262:1998 and SAE J1356:2008
Cab/Sound Levels	Meets appropriate standards as listed below

Sound Performance	
External Sound ISO 6395:2008	103 dB(A)
Internal Sound ISO 6396:2008	74 dB(A)

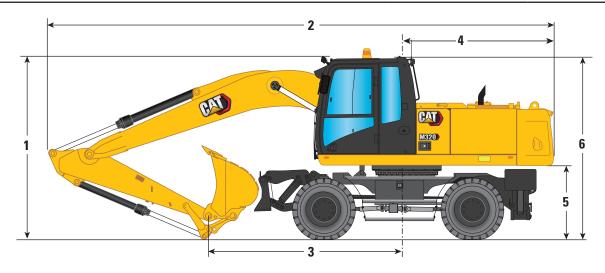
- External Sound The labelled spectator sound power level represents the Guaranteed Value per 2000/14/EC amended by 2005/88/EC, when properly equipped, and is measured according to the test procedures and conditions specified in ISO 6395:2008. The measurements were conducted at 70% of the maximum engine cooling fan speed.
- Internal Sound The operator sound pressure level is measured according to the test procedures and conditions specified in ISO 6396:2008 for a cab offered by Caterpillar, when properly installed and maintained and tested with the door and windows closed. The measurements were conducted at 70% of the maximum engine cooling fan speed.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained for doors/ windows open) for extended periods or in noisy environment(s).

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains $0.85~\rm kg$ of refrigerant, which has a $\rm CO_2$ equivalent of $1.216~\rm metric$ tonnes.

Dimensions

All Dimensions are approximate. Values are with 10.00-20 Dual Pneumatic Tires.



Boom Option	One-Piece Boom 5350 mm (17'7")	
Stick Options	2.5 m (8'2")	2.8 m (9'2")
1 Shipping Height with OPG (highest point between boom and cab)	3300 mm (10'10")	3300 mm (10'10")
2 Shipping Length	8960 mm (29'5")	8950 mm (29'4")
3 Support Point	3640 mm (11'11")	3500 mm (11'6")
4 Tail Swing Radius	2565 mm (8'5")	2565 mm (8'5")
5 Counterweight Clearance	1280 mm (4'2")	1280 mm (4'2")
6 Cab Height		
No OPG	3170 mm (10'5")	3170 mm (10'5")
With OPG	3260 mm (10'8")	3260 mm (10'8")
Overall Machine Width	2550 mm (8'4")	2550 mm (8'4")
Width with Outriggers on Ground	3821 mm (12'6")	3821 mm (12'6")
Width with Outriggers Up	2550 mm (8'4")	2550 mm (8'4")
Width with Blade	2550 mm (8'4")	2550 mm (8'4")
7 Width with Outriggers Fully Down	3650 mm (12'0")	3260 mm (10'8")
23 Enclosure Height (doors)	2257 mm (7'5")	2257 mm (7'5")
8 Upperframe Width	2540 mm (8'4")	2540 mm (8'4")





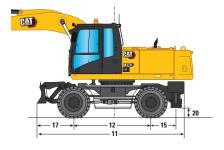
Undercarriage Dimensions

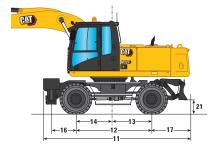
All Dimensions are approximate.

Undercarriage	Rear Blade/Front Outrigger	Rear Outrigger/Front Blade
11 Overall Undercarriage Length (blade parallel)	4925 mm (16'2")	4880 mm (16'0")
12 Wheel Base	2600 mm (8'6")	2600 mm (8'6")
13 Swing Bearing Center to Rear Axle	1150 mm (3'9")	1150 mm (3'9")
14 Swing Bearing Center to Front Axle	1450 mm (4'9")	1450 mm (4'9")
15 Rear Axle to Rear Outrigger (mid)	_	830 mm (2'9")
16 Front Axle to Front Outrigger (mid)	875 mm (2'10")	-
17 Rear Axle to Parallel Blade (end)	_	1175 mm (3'10")
Front Axle to Parallel Blade (end)	1175 mm (3'10")	<u> </u>
18 Maximum Outrigger Depth	120 mm (5")	120 mm (5")
19 Blade Width	2540 mm (8'4")	2540 mm (8'4")
Maximum Blade Depth	120 mm (5")	120 mm (5")
Ground Clearance		
Lowest Step Clearance	455 mm (1'6")	455 mm (1'6")
20 Outrigger Clearance	325 mm (1'0")	325 mm (1'0")
21 Blade Clearance (parallel)	495 mm (1'7")	495 mm (1'7")
22 Axle Clearance	370 mm (10")	370 mm (10")



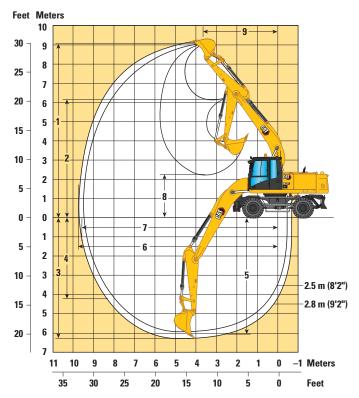






Working Ranges

All Dimensions are approximate. Values are with 10.00-20 Dual Pneumatic Tires.



Boom Option	One-Piece Boom 5350 mm (17'7")	
Stick Options	2.5 m (8'2")	2.8 m (9'2")
1 Maximum Digging Height	8940 mm (29'4")	9095 mm (29'10")
2 Maximum Dump Height	6140 mm (20'2")	6290 mm (20'8")
3 Maximum Digging Depth	5980 mm (19'7")	6280 mm (20'7")
4 Maximum Vertical Wall Digging Depth	3935 mm (12'11")	4225 mm (13'10")
5 Maximum Depth Cut for 2440 mm (8 ft) Level Bottom	5755 mm (18'11")	6070 mm (19'11")
6 Maximum Reach	9470 mm (31'1")	9750 mm (31'11")
7 Maximum Reach at Ground Line	9295 mm (30'6")	9580 mm (31'5")
8 Minimum Loading Height	2530 mm (8'4")	2230 mm (7'3")
9 Minimum Front Swing Radius	3620 mm (11'10")	3620 mm (11'10")
Bucket Forces (ISO)	136 kN (30,574 lbf)	136 kN (30,574 lbf)
Stick Forces (ISO)	95 kN (21,357 lbf)	87 kN (19,558 lbf)
Bucket Type	GD	GD
Bucket Capacity	0.91 m³ (1.19 yd³)	0.91 m ³ (1.19 yd ³)
Bucket Tip Radius (Pin-On)	1298 mm (4'3")	1298 mm (4'3")
Bucket Tip Radius (QC)	1535 mm (5'5")	1535 mm (5'5")

Range values are with dual pneumatic tires (10.00-20).

Range values are calculated with a bucket (1200GD-CW30) 0.91 m³ (1.19 yd³) with TIP GP-GEN DUTY (K80) and CW-30 quick coupler with a tip radius of 1535 mm (5'5"). Force values are calculated with heavy lift on (no quick coupler) and a tip radius of 1298 mm (4'3").

Lift Capacities - One-Piece Boom, 2.5 m Stick

Height and radius in meters, lift capacities in tons, work tool: none, bucket cylinder and bucket linkage installed, counterweight: 4000 kg, heavy lift function on.

	Load at maximum reach (sticknose/bucket pin)	Mg Lo	oad over t	front		P Lo	oad over i	rear		ليا 🔁 د	ad over s	side		<u> </u>	oad point	height	
>>_			3.0 m			4.5 m			6.0 m			7.5 m					
	Undercarriage configuration		7	GP	4	P	GP	4	7	ŒP	A.	P	Œ₽	4	P	GP	m
6.0 m	Free on Wheels							5.05	3.65	3.20				*3.45	3.00	2.65	6.66
0.0 111	Fully stabilized							*5.55	*5.55	5.30				*3.45	*3.45	*3.45	0.00
4.5 m	Free on Wheels							4.95	3.55	3.10				*3.35	2.50	2.15	7.43
4.5 111	Fully stabilized							*6.00	*6.00	5.20				*3.35	*3.35	*3.35	7.43
3.0 m	Free on Wheels				7.40	5.10	4.40	4.80	3.35	2.95	3.40	2.40	2.10	3.15	2.20	1.95	7.84
3.0 111	Fully stabilized				*8.70	*8.70	7.80	*6.65	*6.65	5.00	*5.50	5.20	3.55	*3.45	*3.45	3.35	7.04
15	Free on Wheels				7.00	4.75	4.05	4.60	3.20	2.75	3.30	2.30	2.00	3.05	2.10	1.85	7.93
1.5 m	Fully stabilized				*10.00	*10.00	7.35	*7.30	7.20	4.80	*5.85	5.10	3.50	*3.65	*3.65	3.20	7.55
0 m	Free on Wheels				6.75	4.55	3.85	4.45	3.05	2.65	3.25	2.25	1.95	3.15	2.15	1.85	7.72
0 111	Fully stabilized				*10.35	*10.35	7.15	*7.55	7.05	4.70	*5.85	5.05	3.40	*4.10	*4.10	3.30	1.12
1.5	Free on Wheels	*9.40	8.45	6.95	6.70	4.50	3.80	4.40	3.00	2.60				3.45	2.40	2.05	7.19
−1.5 m	Fully stabilized	*9.40	*9.40	*9.40	*9.75	*9.75	7.10	*7.20	7.00	4.65				*5.00	*5.00	3.60	7.19
20	Free on Wheels	*11.00	8.65	7.10	6.80	4.55	3.90	4.45	3.05	2.65				4.25	2.90	2.55	6.24
–3.0 m	Fully stabilized	*11.00	*11.00	*11.00	*8.20	*8.20	7.15	*5.80	*5.80	4.70				*5.35	*5.35	4.45	0.24

^{*}Limited by hydraulic rather than tipping load.

Oscillating axle needs to be locked. Weight of all lifting accessories must be subtracted from the lifting capacities. All lift capacities calculated and rated per ISO 10567:2007. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. Heavy Lift Function ON. Lifting capacities are based on the machine standing on a firm uniform supporting surface. The load point is the center line of the bucket pivot mounting pin on the stick. Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Lift Capacities - One-Piece Boom, 8'2" Stick

Height and radius in feet, lift capacities in lbs, work tool: none, bucket cylinder and bucket linkage installed, counterweight: 8,820 lb, heavy lift function on.

	Load at maximum reach (sticknose/bucket pin)	d Lo	ad over f	front		P Lo	ad over i	rear		ے ل	ad over s	ide		<u>⊸</u> I r	oad point	neight	
>>_			10.0 ft			15.0 ft			20.0 ft			25.0 ft				=	
	Undercarriage configuration		V	GP		4	æ		V	æ	4	P	æ	Q.	q	ĠP	m
20.0 ft	Free on Wheels							10,900	7,800	6,900				*7,700	6,800	6,000	21.65
20.0 11	Fully stabilized							*11,600	*11,600	11,400				*7,700	*7,700	*7,700	21.03
15.0 ft	Free on Wheels							*10,700	7,600	6,700				*7,400	5,500	4,800	24.31
13.011	Fully stabilized							*13,100	*13,100	11,200				*7,400	*7,400	*7,400	24.31
10.0 ft	Free on Wheels				16,000	11,000	9,600	10,300	7,300	6,300	7,300	5,100	4,500	7,000	4,900	4,300	25.69
10.011	Fully stabilized				*18,700	*18,700	16,800	*14,500	*14,500	10,800	*10,600	*10,600	7,700	*7,600	*7,600	7,300	23.03
5.0 ft	Free on Wheels				15,000	10,200	8,800	9,900	6,900	6,000	7,200	5,000	4,300	6,700	4,700	4,100	26.02
5.0 11	Fully stabilized				*21,600	*21,600	15,900	*15,800	15,500	10,400	*12,700	11,000	7,500	*8,100	*8,100	7,100	20.02
0 ft	Free on Wheels				14,600	9,800	8,300	9,600	6,600	5,700	7,000	4,900	4,200	6,900	4,800	4,100	25.33
UIL	Fully stabilized				*22,400	*22,400	15,400	*16,300	15,200	10,100	*11,500	10,800	7,400	*9,100	*9,100	7,300	20.33
F 0 4	Free on Wheels	*21,400	18,200	15,000	14,400	9,700	8,200	9,500	6,500	5,600				7,600	5,200	4,500	23.56
−5.0 ft	Fully stabilized	*21,400	*21,400	*21,400	*21,100	*21,100	15,300	*15,500	15,000	10,000				*11,100	*11,100	8,000	23.50
-10.0 ft	Free on Wheels	*23,800	18,500	15,300	14,600	9,800	8,400	9,700	6,600	5,700				9,400	6,500	5,600	20.34
-10.011	Fully stabilized	*23,800	*23,800	*23,800	*17,600	*17,600	15,400	*12,300	*12,300	10,100				*11,800	*11,800	9,900	20.34

^{*}Limited by hydraulic rather than tipping load.

Oscillating axle needs to be locked. Weight of all lifting accessories must be subtracted from the lifting capacities. All lift capacities calculated and rated per ISO 10567:2007. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. Heavy Lift Function ON. Lifting capacities are based on the machine standing on a firm uniform supporting surface. The load point is the center line of the bucket pivot mounting pin on the stick. Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Lift Capacities - One-Piece Boom, 2.8 m Stick

Height and radius in meters, lift capacities in tons, work tool: none, bucket cylinder and bucket linkage installed, counterweight: 4000 kg, heavy lift function on.

	Load at maximum reach (sticknose/bucket pin)	₽ Lo	oad over t	ront		P L	oad over r	ear		ليا 🔁 د	oad over s	ide		<u> </u>	oad point	height	
⇒ _⊤			3.0 m			4.5 m			6.0 m			7.5 m			-5	=	
	Undercarriage configuration		P	F		P		4	7	P	4	P	P		4		m
6.0 m	Free on Wheels							5.15	3.70	3.25				*3.05	2.80	2.50	7.00
0.0 111	Fully stabilized							*5.20	*5.20	*5.20				*3.05	*3.05	*3.05	7.00
4.5 m	Free on Wheels							5.00	3.60	3.15	3.50	2.50	2.15	*2.95	2.35	2.05	7.73
4.3 111	Fully stabilized							*5.75	*5.75	5.25	*4.05	*4.05	3.65	*2.95	*2.95	*2.95	1.13
3.0 m	Free on Wheels				7.50	5.20	4.50	4.80	3.40	2.95	3.45	2.40	2.10	3.00	2.10	1.85	8.12
3.0 111	Fully stabilized				*8.35	*8.35	7.90	*6.45	*6.45	5.05	*5.55	5.20	3.60	*3.00	*3.00	*3.00	0.12
15	Free on Wheels				7.05	4.80	4.10	4.60	3.20	2.80	3.35	2.30	2.00	2.90	2.00	1.75	8.21
1.5 m	Fully stabilized				*9.80	*9.80	7.45	*7.15	*7.15	4.85	*5.80	5.10	3.50	*3.20	*3.20	3.05	0.21
0 m	Free on Wheels				6.80	4.55	3.90	4.45	3.05	2.65	3.25	2.25	1.95	3.00	2.05	1.80	8.01
UIII	Fully stabilized				*10.35	*10.35	7.15	*7.50	7.05	4.70	*5.85	5.05	3.45	*3.60	*3.60	3.10	8.01
1.5	Free on Wheels	*9.00	8.40	6.90	6.70	4.50	3.80	4.40	3.00	2.60				3.25	2.25	1.95	7.50
−1.5 m	Fully stabilized	*9.00	*9.00	*9.00	*9.95	*9.95	7.10	*7.30	7.00	4.65				*4.25	*4.25	3.40	7.30
0.0	Free on Wheels	*11.85	8.55	7.05	6.75	4.50	3.85	4.45	3.05	2.60				3.90	2.70	2.35	6.60
−3.0 m	Fully stabilized	*11.85	*11.85	*11.85	*8.60	*8.60	7.15	*6.25	*6.25	4.65				*5.25	*5.25	4.10	0.60
45	Free on Wheels				*5.65	4.70	4.05							*4.60	4.00	3.45	5.09
-4.5 m	Fully stabilized				*5.65	*5.65	*5.65							*4.60	*4.60	*4.60	5.09

^{*}Limited by hydraulic rather than tipping load.

Oscillating axle needs to be locked. Weight of all lifting accessories must be subtracted from the lifting capacities. All lift capacities calculated and rated per ISO 10567:2007. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. Heavy Lift Function ON. Lifting capacities are based on the machine standing on a firm uniform supporting surface. The load point is the center line of the bucket pivot mounting pin on the stick. Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Lift Capacities - One-Piece Boom, 9'2" Stick

Height and radius in feet, lift capacities in lbs, work tool: none, bucket cylinder and bucket linkage installed, counterweight: 8,820 lb, heavy lift function on.

	Load at maximum reach (sticknose/bucket pin)	₽ Lo	oad over f	front			oad over i	rear		لے ا	oad over s	ide		<u>⊸</u> T ro	oad point	height	
S _T			10.0 ft			15.0 ft			20.0 ft			25.0 ft			<u> </u>	=	
	Undercarriage configuration		P	æ		P	æ	4	P			7	œ	4	9		m
20.0 ft	Free on Wheels							11,000	7,900	7,000				*6,700	6,300	5,500	22.74
20.0 10	Fully stabilized							*11,200	*11,200	*11,200				*6,700	*6,700	*6,700	22.14
15.0 ft	Free on Wheels							10,800	7,700	6,800	7,500	5,300	4,700	*6,500	5,200	4,600	25.30
13.011	Fully stabilized							*12,600	*12,600	11,300	*7,600	*7,600	*7,600	*6,500	*6,500	*6,500	23.50
10.0 ft	Free on Wheels				16,100	11,200	9,700	10,400	7,300	6,400	7,400	5,200	4,500	*6,700	4,700	4,100	26.61
10.011	Fully stabilized				*18,000	*18,000	17,000	*14,000	*14,000	10,900	*11,600	11,200	7,700	*6,700	*6,700	*6,700	20.01
5.0 ft	Free on Wheels				15,200	10,300	8,900	10,000	6,900	6,000	7,200	5,000	4,400	6,400	4,500	3,900	26.94
3.0 11	Fully stabilized				*21,200	*21,200	16,000	*15,500	*15,500	10,500	*12,600	11,000	7,500	*7,100	*7,100	6,700	20.34
0 ft	Free on Wheels	*11,700	*11,700	*11,700	14,600	9,800	8,400	9,600	6,600	5,700	7,000	4,900	4,200	6,600	4,500	3,900	26.28
UIL	Fully stabilized	*11,700	*11,700	*11,700	*22,400	*22,400	15,400	*16,300	15,200	10,100	*12,700	10,800	7,400	*7,900	*7,900	6,900	20.20
-5.0 ft	Free on Wheels	*20,400	18,000	14,800	14,400	9,600	8,200	9,500	6,500	5,600				7,200	4,900	4,300	24.57
-5.0 11	Fully stabilized	*20,400	*20,400	*20,400	*21,500	*21,500	15,200	*15,800	15,000	10,000				*9,500	*9,500	7,500	24.37
-10.0 ft	Free on Wheels	*25,700	18,400	15,100	14,500	9,700	8,300	9,600	6,600	5,700				8,700	6,000	5,200	21.52
-10.011	Fully stabilized	*25,700	*25,700	*25,700	*18,500	*18,500	15,300	*13,300	*13,300	10,100				*11,600	*11,600	9,100	21.32
-15.0 ft	Free on Wheels				*11,700	10,200	8,700							*10,000	9,000	7,800	16.37
-15.011	Fully stabilized				*11,700	*11,700	*11,700							*10,000	*10,000	*10,000	10.37

^{*}Limited by hydraulic rather than tipping load.

Oscillating axle needs to be locked. Weight of all lifting accessories must be subtracted from the lifting capacities. All lift capacities calculated and rated per ISO 10567:2007. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. Heavy Lift Function ON. Lifting capacities are based on the machine standing on a firm uniform supporting surface. The load point is the center line of the bucket pivot mounting pin on the stick. Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Bucket Specifications and Compatibility – South America

Contact your Cat dealer for special bucket requirements.

	Wi	idth	Сарі	acity	We	ight	Fill	on Wheels	stabilized	on Wheels	stabilized
	mm	in	m³	yd³	kg	lb	%	Free on V	Fully stak	Free on V	Fully stak
								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
Pin-On (No Quick Coupler)								R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	600	24	0.39	0.50	458	1,010	100	•	•	•	•
	1200	48	0.98	1.29	669	1,475	100	0	•	\Diamond	•
	1300	51	1.07	1.41	698	1,539	100	\Diamond	•	\Diamond	•
	1400	55	1.18	1.54	730	1,609	100	\Diamond	•	\Diamond	•
·			kg	1850	3150	1750	2800				
			Maximum lo	Jua with pin	on (payioa	u i bucketj	lb	4,079	6,945	3,858	6,173

								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
With Pin Grabber Coupler								R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	600	24	0.39	0.50	458	1,010	100	•	•	•	•
	1200	48	0.98	1.29	669	1,475	100	X	•	X	•
	1300	51	1.07	1.41	698	1,539	100	Х	•	Х	θ
	1400	55	1.18	1.54	730	1,609	100	X	Θ	X	0
			kg	1410	2710	1310	2360				
		'	viaxiiiiuiii 10	au with cou	piei (payloa	d + bucket)	lb	3,109	5,975	2,888	5,203

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- \diamondsuit 900 kg/m³ (1,500 lb/yd³)
- X Not Recommended

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Bucket Specifications and Compatibility – Africa Middle East, Eurasia

Contact your Cat dealer for special bucket requirements.

	Wi	idth	Сарі	acity	We	ight	Fill	on Wheels	stabilized	on Wheels	stabilized
	mm	in	m³	yd³	kg	lb	%	Free on V	Fully stak	Free on V	Fully stak
								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
Pin-On (No Quick Coupler)								R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	600	24	0.39	0.50	458	1,010	100	•	•	•	•
	1200	48	0.98	1.29	669	1,475	100	0	•	\Diamond	•
	1300	51	1.07	1.41	698	1,539	100	\Diamond	•	\Diamond	•
	1400	55	1.18	1.54	730	1,609	100	\Diamond	•	\Diamond	•
·			kg	1850	3150	1750	2800				
			Maximum lo	Jua with pin	on (payioa	u i bucketj	lb	4,079	6,945	3,858	6,173

								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
With Pin Grabber Coupler								R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	600	24	0.39	0.50	458	1,010	100	•	•	•	•
	1200	48	0.98	1.29	669	1,475	100	X	•	Х	•
	1300	51	1.07	1.41	698	1,539	100	Х	•	Х	Θ
	1400	55	1.18	1.54	730	1,609	100	X	Θ	X	0
		,	kg	1410	2710	1310	2360				
		ı	Maximum lo	au willi cou	piei (payioa	u + bucket)	lb	3,109	5,975	2,888	5,203

								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
With CW30 Coupler								R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	1300	51	1.00	1.31	638	1,406	100	\Diamond	•	\Diamond	•
	1400	55	1.09	1.43	668	1,473	100	\Diamond	•	X	•
	Maximum load with coupler (payload + bucket) kg										2580
			lb	3,594	6,460	3,373	5,688				

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- \ominus 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- ♦ 900 kg/m³ (1,500 lb/yd³)
- X Not Recommended

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

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Bucket Specifications and Compatibility – SE Asia

Contact your Cat dealer for special bucket requirements.

	Wi	dth	Сара	acity	We	sight	Fill	Wheels	oilized	on Wheels	stabilized
	mm	in	m³	yd³	kg	lb	%	Free on \	Fully stabilized	Free on \	Fully stal
								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
Pin-On (No Quick Coupler)	•							R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	1200	48	0.98	1.29	669	1,475	100	0	•	\Diamond	•
			Maximum I	ad with nin	-on Inavioa	d + hucket)	kg	1850	3150	1750	2800
			IVIUAIIIUIII II	Juu vvitii piii	on (payioa	u i bucket)	lb	4,079	6,945	3,858	6,173

								4000 mt	(8,820 lb)	4000 mt	(8,820 lb)
								One-Pie	ce Boom	One- Pie	ce Boom
With Pin Grabber Coupler								R2.5	(8'2")	R2.8	(9'2")
GENERAL DUTY	1200	48	0.98	1.29	669	1,475	100	Х	•	Х	•
	kg	1410	2710	1310	2360						
	Maximum load with coupler (payload + bucket) Ib								5,975	2,888	5,203

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- → 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m³ (2,000 lb/yd³)
- 900 kg/m³ (1,500 lb/yd³)
- X Not Recommended

The above loads are in compliance with hydraulic excavator standard EN474-5:2006+A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Attachments Offering Guid	le – South America		
Not all Attachments are availab		t dealer for configurations ava	ilable in your region.
✓ Match	No Match	1800 kg/m³ (3,000 lb/yd³)	1200 kg/m³ (2,000 lb/yd³)
DIN ON ATTACUMATNITO			
PIN-ON ATTACHMENTS			Out in a series of the land
Undercarriage			Outrigger; Blade
Counterweight			4000 mt (8,820 lb) One-Piece
Boom Type Stick Length		2.50 m (8'2")	2.80 m (9'2")
Hydraulic Hammers	H115 S		
Hydraulic Hammers	H120 GC	<u>√</u>	<u>√</u>
	H120 GC Side Mount	v ✓	→
	H120 GC Side Mount	v ✓	~ ✓
	H120 GC S H120 S	v ✓	~ ✓
	H120 S H130 S	∨	· · · · · · · · · · · · · · · · · · ·
Multi-Processors	MP318 Concrete Cutter Jaw	▼	•
Wuiti-Flocessors	MP318 Demolition Jaw	∨	
	MP318 Shear Jaw	▼	
	MP318 Universal Jaw	▼	√
Demolition and Sorting Grapple		→	•
Pulverizers	P218 Secondary Pulverizer	√	
1 diverizers	P318 Primary Pulverizer	✓	√
Compactors (Vibratory Plate)	CVP75	✓	·
Orange Peel Grapples	GSH420-500	· · · · · · · · · · · · · · · · · · ·	<u> </u>
Grange reel Grappies	GSH420-600	•	•
	GSH420-750	•	•
	GSH425-750	•	0
	GSH425-950	0	0
	GSH425-1150	0	
	GSH520-500	•	•
	GSH520-600	•	
	GSH520-750	•	
	GSH525-750	0	
	GSH520-950	0	
CAT DIN CRADDED COUDIED ATTAC	CHRACNITO		
CAT PIN GRABBER COUPLER ATTAC Undercarriage	PUNICIALS		Outrigger; Blade
Counterweight			4000 mt (8,820 lb)
Boom Type			One-Piece
Stick Length		2.50 m (8'2")	2.80 m (9'2")
Hydraulic Hammers	H115 S	<u>∠.30 III (0 ∠)</u>	∠
Try draune Transliters	H120 GC	→	<u>√</u>
	H120 GC Side Mount	√	√
	H120 GC Side Would	✓	<u> </u>
	H120 GC S	→	∨
	H130 S	→	·
Multi-Processors	MP318 Shear Jaw	<u> </u>	
Compactors (Vibratory Plate)	CVP75	✓	✓

Attachments Offering Guide — Africa Middle East, Eurasia Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. Match No Match

Undercarriage		Outrigg	er; Blade
Counterweight		4000 mt	(8,820 lb)
Boom Type		One-	Piece
Stick Length		2.50 m (8'2")	2.80 m (9'2")
Hydraulic Hammers	H115 S	✓	✓
	H120 GC	✓	✓
	H120 GC Side Mount	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 S	✓	✓
Multi-Processors	MP318 Concrete Cutter Jaw	✓	
	MP318 Demolition Jaw	✓	
	MP318 Shear Jaw	✓	
	MP318 Universal Jaw	✓	✓
Demolition and Sorting Grapples	G317 GC	✓	✓
	G318	✓	
	G318 WH 800	✓	
	G318 WH 1100	✓	✓
Pulverizers	P218 Secondary Pulverizer	✓	
	P318 Primary Pulverizer	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓

Attachments Offering Guide – Africa Middle East, Eurasia (continued) Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. 1800 kg/m3 (3,000 lb/yd3) O 1200 kg/m³ (2,000 lb/yd³) 600 kg/m³ (1,000 lb/yd³) No Match **PIN-ON ATTACHMENTS (continued) Undercarriage Outrigger; Blade** 4000 mt (8,820 lb) Counterweight **Boom Type One-Piece** 2.80 m (9'2") Stick Length 2.50 m (8'2") Orange Peel Grapples GSH420-500 GSH420-600 GSH420-750 GSH425-750 0 GSH425-950 0 0 GSH425-1150 0 GSH520-500 GSH520-600 GSH520-750 GSH525-750 0 GSH520-950 0 GSV420-400 GSV420-500 GSV420-600 GSV420-750 GSV420-1250 \Diamond \Diamond GSV425-600 GSV425-750 0 GSV425-950 0 0 GSV425-1150 0 GSV425-1550 \Diamond \Diamond GSV520-400 GSV520-500 GSV520-600 GSV520-750 GSV520-1250 \Diamond \Diamond GSV520 GC-400 GSV520 GC-500 GSV520 GC-600 GSV520 GC-750 GSV520 GC-1250 \Diamond \Diamond GSV525-600 0 GSV525-750 0 GSV525-950 0 GSV525-1550 \Diamond Clamshell Grapples CTV15-1000 0 0 CTV15-1200

Attachments Offering Guide — Africa Middle East, Eurasia (continued) Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. Match No Match

CAT PIN GRABBER COUPLER ATTAC	CHMENTS			
Undercarriage		Outrigge	er; Blade	
Counterweight		4000 mt (8,820 lb)		
Boom Type		One-	Piece	
Stick Length		2.50 m (8'2")	2.80 m (9'2")	
Hydraulic Hammers	H115 S	✓	✓	
	H120 GC	✓	✓	
	H120 GC Side Mount	✓	✓	
	H120 GC S	✓	✓	
	H120 S	✓	✓	
	H130 S	✓		
Multi-Processors	MP318 Shear Jaw	✓		
Demolition and Sorting	G317 GC	✓		
Grapples	G318 WH 800	✓		
Compactors (Vibratory Plate)	CVP75	✓	✓	

Undercarriage		Outrigg	er; Blade
Counterweight		4000 mt	(8,820 lb)
Boom Type		One-	Piece
Stick Length		2.50 m (8'2")	2.80 m (9'2")
Hydraulic Hammers	H115 S	✓	✓
	H120 GC	✓	
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 S	✓	
Multi-Processors	MP318 Universal Jaw	✓	
Demolition and Sorting	G317 GC	✓	✓
Grapples	G318	✓	
	G318 WH 800	✓	✓
	G318 WH 1100	✓	
Pulverizers	P318 Primary Pulverizer	✓	
Compactors (Vibratory Plate)	CVP75	✓	✓

Attachments Offering Gu	uide – Africa Middle East, Eurasi	a (continued)		
Not all Attachments are avail	able in all regions. Consult your Cat dea	ler for configurations available in	your region.	
✓ Match	No Match			
CW-30 DEDICATED COUPLER AT	TACHMENTS			
Undercarriage		Outrigge	er; Blade	
Counterweight		4000 mt (8,820 lb)		
Boom Type		One-	Piece	
Stick Length		2.50 m (8'2")	2.80 m (9'2")	
Hydraulic Hammers	H115 S	✓	✓	
	H120 GC	✓		
	H120 GC S	✓	✓	
	H120 S	✓	✓	
	H130 S	✓		
Multi-Processors	MP318 Universal Jaw	✓		
Demolition and Sorting	G317 GC	✓	✓	
Grapples	G317 GC Fixed CAN	✓	✓	
	G318	✓		
	G318 Fixed CAN	✓		
	G318 WH 800	✓	✓	
	G318 WH 1100	✓		

P318 Primary Pulverizer

CVP75

Pulverizers

Compactors (Vibratory Plate)

Attachments Offering Guide – SE Asia (India, Indonesia, Singapore, and Thailand)

Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region.

✓ Match

PIN-ON ATTACHMENTS			
Undercarriage		Outrigge	er; Blade
Counterweight		4000 mt	(8,820 lb)
Boom Type		One-	Piece
Stick Length		2.50 m (8'2")	2.80 m (9'2")
Hydraulic Hammers	H115 S	✓	✓
	H120 GC	✓	✓
	H120 GC Side Mount	✓	✓
	H120 GC S	✓	✓
	H120 S	✓	✓
	H130 S	✓	✓
Compactors (Vibratory Plate)	CVP75	✓	✓

M320 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BOOM, STICKS AND LINKAGES		
One-Piece Boom	✓	
2.5 m (8'2") stick		✓
2.8 m (9'2") stick		✓
Bucket linkage with diverter valve		✓
ELECTRICAL SYSTEM		
Alternator, 75 A	✓	
Boom working light	✓	
Cab mounted working lights, front and rear	✓	
Roading and indicator lights, front and rear	✓	
Main shut-off switch	✓	
Maintenance free batteries	✓	
Electrical refueling pump		✓
ENGINE		
Cat C7.1 Single Turbo diesel engine – meets U.S. EPA Tier 4 Final and EU Stage emission standards.	✓	
Power mode selector	✓	
Air filter/fuel filter	✓	
Automatic engine speed control	✓	
Automatic starting aid	✓	
Work up to 3000 m (9,842 ft) above sea level without engine power de-rating	✓	
Fuel/water separator with level indicator	✓	
Muffler	✓	

^{*}Standard for Africa, Middle East and Eurasia

	Standard	Optional
HYDRAULIC SYSTEM		
Heavy lift mode	✓	
Separate dedicated swing pump	✓	
Stick regeneration circuit	✓	
Variable displacement, load sensing hydraulic system	✓	
Automatic swing brake	✓	
Capability to add auxiliary hydraulic circuits	✓	
Cat XT-6 ES hoses	✓	
Adjustable hydraulic sensitivity	✓	
Oil cooler	✓	
Anti-drift valve for bucket cylinder	✓	
Hydraulic mineral oil, Cat HYDO™ advanced 10 oil	✓	
Load sensing hydraulic system	✓	
Overload warning device*		✓
Boom and stick lowering control devices*		✓

M320 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
SAFETY AND SECURITY		
Camera mounted on counterweight	✓	
Mirrors, frame and cab	✓	
Travel alarm	✓	
Signal/warning horn	✓	
Rotating beacon on cab and chassis		✓
SERVICE AND MAINTENANCE		
Scheduled Oil Sampling (S·O·S SM) ports	✓	
Caterpillar Datalink and Electronic Technician capability	✓	
Door locks and cab locks with Caterpillar one-key security system	✓	
TECHNOLOGY		
Cat Product Link TM	✓	

	Standard	Optional
UNDERCARRIAGE AND STRUCTURES		
Creeper speed/ four wheel drive	✓	
Heavy-duty axles, advanced disc brake system and travel motor, adjustable braking force	✓	
Parking brake	✓	
Oscillating front axle, lockable, with remote greasing point	✓	
Full hydraulic steering with emergency capability	✓	
Steps with tool box in undercarriage (left and right)	✓	
Two-piece drive shaft	✓	
Two speed hydrostatic transmission	✓	
10.00-20 dual tires		✓
Rear blade (parallel)/front outrigger undercarriage		✓
Rear outrigger/front blade (parallel) undercarriage		✓
Fenders**		✓
Counterweight 4000 kg (8,818 lb)	✓	

^{**}Not available in all markets. Please contact your Cat dealer for details.

Cab Options

Reinforced cab structure compliant with 2006/42/EC (tested according to ISO 12117-2:2008)*	•
Adjustable armrests	•
Ash tray with 24V cigarette lighter	•
Beverage cup/can holder/bottle holder	•
Bolt-on operator protective guard (OPG) capability	•
Bottom mounted, intermittent, parallel wiper and washer	•
Instrument panel and gauges with full color graphical display	•
Interior lighting	•
Joysticks, pilot operated	•
Left side console, tiltable, with lock-out for all controls	•
Mounting provisions for radio and speakers	•
Air conditioner heater & defroster	•
Power supply, 12V-7A	•
Rear window, emergency exit	•
Seat belt	•
Skylight	•
Steering column, tiltable	•
Storage compartment suitable for a lunch box	•
Sunshade for windshield and skylight	•
Travel speed lock	•
Front and top operator protective guards (OPG)	0
CD/MP3 Radio (12V) at rear location including speakers and 12V converter	0
Adjustable seat	0
Windshield (70/30 split, openable)	0
High pressure hammer pedal	0

Standard

O Optional

^{*} Not available in all markets. Available only for Africa, Middle East and Eurasia. Please contact your Cat dealer for details.



For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ3713 (01-2024) Build Number: 04B (S Am, AME, Eurasia, SE Asia)

