

## PRO20-4

(EUV Compliant)

50Hz Prime Product 20kVA/16kW 50Hz Standby Product 22kVA/ 17.6kW



### **KEY FEATURES**

#### **Rental Ready Features**

- Forklift pockets
- · Fully certified single point lifting
- · Integrated drag points
- Coolant & oil drain extension pipes
- EMC Certified
- Fully certified spark arresting silencer
- · Optimized cable entry for easy hook-up
- Sound isolated control panel with integrated power distribution access.
- Robust hook-up point for lugged cable connection
- AC protected by limit switch on distribution door
- Emergency stop on control panel and enclosure
- Inboard mounted 3 way fuel valve connection for external fuel connection

#### **Engine**

 Perkins 404J-22G four-stroke diesel engine combines consistent performance and excellent fuel economy with minimal weight

#### **Fuel / Emissions Strategy**

• EUV complaince

#### **Single-Source Supplier**

- Factory designed and fully prototype tested with certified torsion vibration analysis available
- ISO 9001:2000 compliant facility

#### **DeepSea Control Panel**

- · Simple user friendly interface and navigation
- Single point interface for voltage / frequency adjustment

#### **Alternator**

- · Leroy Somer Alternator
- · Coastal insulation protection
- Self (shunt) excitation

#### **Enclosure**

- Galvanized sheet steel construction with two coat polyester powder-coated finish
- 3 Lockable (padlock / keylock) access doors for ease of maintenance
- Safety glass control panel viewing window with key lock
- Fuel fill and battery can only be reached through lockable access doors

#### **Reduced Environmental Impact**

- Dual wall base tank with 110% spill containment
- · Bund Level alarm
- 73 dB sound pressure @ 75% load 1M
- 64 dB sound pressure @ 75% load 7M



### **STANDARD EQUIPMENT**

#### **Air Inlet**

- · Air cleaner with dust cup and service indicator
- Twin turbocharger and air-to-air aftercooler

#### **Alternator**

- LL1114M frame, three-phase, random wound, 12-lead design, self-excited, 2/3 pitch
- · Coastal insulation protection

#### **Charging System**

• Charging alternator; 12V, heavy duty with integral regulator and belt guards

#### **Control Panel**

- DeepSea 6320 genset mounted digital controller
- Panel mounted Emergency stop switch
- Fully featured power metering, protective relaying and engine/generator control and monitoring

#### **Cooling System**

- Cooling package mounted radiator with vertical air discharge 43°C high ambient capability
- Coolant drain line with internal brass ball control valve with pipe extension
- Low coolant level shutdown
- 50% coolant antifreeze with corrosion inhibitor

#### **Distribution System**

- Robust steel enclosure, separate hinged, lockable door with rust resistant pinned hinges
- · Main circuit breaker 4-pole 40A with 12V DC shunt trip wired to distribution door safety switch
- Two wire remote start/stop terminals and 230 VAC auxiliary power connection for rapid starting

#### **Enclosure**

- Extended base framefor enclosure protection
- Sound attenuating, galvanized sheet metal enclosure with exceptional noise performance
- External emergency stop switch on enclosure
- Modular panel construction with a welded roof design
- · Interior walls, ceilings and ducts insulated with precision cut noise insulating materials
- Sealed quarter turn compression door latches with key and padlock capabilities
- Side access provided through hinged doors
- Enclosure is protected by powder coated white paint

#### **Engine**

- Perkins 404J-22G engine
- · Four-stroke diesel engine combines consistent performance and excellent fuel economy with minimum weight

### **Exhaust System**

• Integrated spark arresting silencer with flexible connectors, in separate compartment



#### **Fuel System**

- 56L dual wall fuel tank, 13 hr runtime @ 75% prime rating, internal fuel fill
- Engine mounted fuel filter, separately mounted separate water separator
- · Manual fuel priming pump
- Auxiliary connections for customer supplied fuel transfer with 3 way fuel transfer system, internally mounted within the bunded area.
- Mechanical fuel gauge
- Electronic fuel gauge with control panel display. Low level fuel warning & shutdown.
- Configurable bund level sensor. Low level warning & high level warning / shutdown.

#### **Lube System**

- On engine primary & secondary oil filters, filler and dipstick.
- · Closed circuit crankcase breather
- 500 hour oil change intervals

#### **Mounting System**

- · Generator set soft mounted using captive vibration mounts
- Heavy duty steel base frame contains integral dual wall fuel tank
- Provides 110% spill containment of all engine fluids
- Forklift pockets and heavy duty drag bar with skid plates

#### **Starting System**

• Single electric starting motor, 12V

#### General

- · Factory testing of standard generator set
- Full manufacturer's warranty, O&M manuals

### **AVAILABLE OPTIONS**

- Socket box with integrated MCB & RCBO protection
- Anti-condensation heater 230 VAC
- Coolant heater 230 VAC
- · Air cleaner cyclonic paper with dust cup and service indicator
- 12V 750CCA maintenance free batteries with single pole battery isolator switch
- · 12V battery charger
- · Earth Leakage
- CE labelling
- Lube oil sump pump



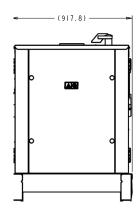
### **Power Ratings**

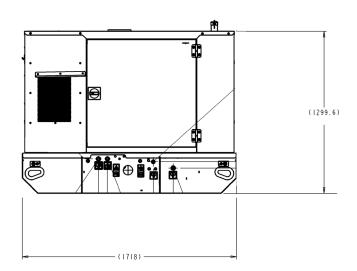
Frequency	Voltage	kVA	kW	Output Amps (A)	Breaker Rating (A)
	415/240V	20	16	28	
50 Hz	400/230V	20	16	29	40
	380/220V	20	16	31	

Ratings at 0.8 power factor.

Prime Rating: These ratings are applicable for supplying continuous electrical power (at variable load) in lieu of commercially purchased power. There is no limitation to the annual hours of operation and this model can supply 10% overload power for 1 hour in 12 hours.

Power available at variable load with a load factor not exceeding 80% of the prime power rating in a 24 hour period.





## **Weights & Dimensions**

Length (mm)				1718
Width (mm)				918
Height (mm)				1300
Weight - Lube	e Oil & Coolar	nt (kg)		735
Weight - Lube	e Oil, Coolant	& Fuel (kg)		745
Sockets	15A	16A	32A	
CEE Form	_	2x1ph+N+E	1x3ph+N+E	



### **PRO20-4 Technical Data**

#### **Generator Set Technical Data** Units 50 Hz kW (kVA) Power Rating 16 (20kVA) Oil pan capacity Fuel consumption 100% Load 5.5 L/hr 75% Load 4 50% Load 3 Fuel Tank Capacity L 56 Running Time (75% Load) Hrs 13 Ambeint Capability $^{\circ}C$ 45 Engine & Radiator Coolant Capacity 10.6 **Engine Coolant Capacity** 7 2 Combustion Airflow m3/min Exhaust flow at rated – dry exhaust m3/min 3.64 $^{\circ}C$ Exhaust temperature at rated kW 490 Noise Rating Sound Power\* 88 1m at 100% Load 74 7m at 100% Load 65 dB(A) 1m at 75% Load 73 7m at 75% Load 65 1m at 50% Load 72

7m at 50% Load

Emissions Data						
	Units	50 Hz	60 Hz			
NOx	gms/kW-H	-				
CO	gms/ kW-H	1.25				
HC	gms/ kW-H	-				
PM	gms/ kW-H	0.25				
HC+NOx	gms/ kW-H	3.72				

64

<sup>\*</sup>Guaranteed sound power as per 2000/14/EC



Engine Data	
Engine	404J-22G
Bore – mm	84
Stroke – mm	100
Displacement – L	2.2
Compression ratio	23:1
Engine RPM	1500
Aspiration	Naturally Aspirated
Fuel system	Indirect Injection
Governor Type	Mechanical
Fuel specification	Ultra Low Sulphur Diesel Only (ULSD)
Oil specification	15W-40 CH-4
Frame Size	LL1114M
Frame Size	LL1114M
Pitch	2/3
No of Poles	4
Exictation	Static regulated, brushless, self-excited
No of Bearings	Single bearing, close coupled
Insulation Class	Н
Temperature rise	125/40°C
Enclosure IP Rating	IP23
Overspeed Capability (% of rated)	25%
Voltage Regulator	R220
Voltage regulation	Less than ± 0.5%
Telephone Harmonic Factor (THF)	Less than 2%
Total Harmonic Distortion (THD)	

<sup>\*</sup> Materials and specifications are subject to change without notice.

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