627

Wheel Tractor-Scraper

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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627 Wheel Tractor-Scraper Specifications

Engine

Engine Model:		
Tractor	Cat® C13	
Scraper	Cat C9.3	
Rated Engine Speed:		
Tractor	2,000 rpm	
Scraper	2,150 rpm	
Engine Power (ISO 14396:2002):		
Tractor	304 kW	407 hp
Scraper	216 kW	290 hp

- Meets U.S. EPA Tier 4 Final/EU Stage V emission standards, noncertified and equivalent to U.S. EPA Tier 2, or noncertified and equivalent to U.S. EPA Tier 3/EU Stage IIIA.

Sound

The exterior sound power level for the standard machine (ISO 6395:2008) is 119 dB(A).

The interior sound pressure level for the standard machine (ISO 6396:2008) is 78 dB(A).

General Data

Overall Width	3.57 m	11'7"
Overall Shipping Height	3.77 m	12'3"
Scraper Capacity:		
Struck	13.0 m^3	17.1 yd^3
Heaped	18.4 m^3	24.0 yd^3
Rated Load	26 127 kg 26.1 tonnes	57,600 lb 28.8 tons
Width of Cut	3.14 m	10'4"
Maximum Depth of Cut	315 mm	12'4"
Maximum Depth of Spread	540 mm	21'3"
Top Speed (Loaded)	53.9 km/h	33.5 mph
180° Curb-to-Curb Turning Width	11.8 m	38'7"
Tires:		
Tractor Drive	33.25R29**E3	
Scraper	33.25R29**E3	

Non Push-Pull

Shipping Weight – 10% fuel	40 041 kg	88,275 lb
Operating Weight – full fuel empty load	40 980 kg	90,345 lb
Loaded, based on rated load	67 147 kg	134,806 lb
Overall Length	14.02 m	45'10"

Push-Pull

Shipping Weight – 10% fuel	41 387 kg	91,243 lb
Operating Weight – full fuel empty load	42 327 kg	93,315 lb
Loaded, based on rated load	68 493 kg	151,001 lb
Overall Length	15.58 m	51'1"

Transmission

Forward 1	5.0 km/h	3.1 mph
Forward 2	8.9 km/h	5.5 mph
Forward 3	12.1 km/h	7.5 mph
Forward 4	16.3 km/h	10.1 mph
Forward 5	21.9 km/h	13.6 mph
Forward 6	29.6 km/h	18.4 mph
Forward 7	39.9 km/h	24.8 mph
Forward 8	53.9 km/h	33.5 mph
Reverse 1	9.2 km/h	5.7 mph

Implement Cycle Times

Bowl Raise	3.0 Seconds
Bowl Lower	3.5 Seconds
Apron Raise	3.0 Seconds
Apron Lower	3.8 Seconds
Ejector Extend	5.2 Seconds
Ejector Retract	6.7 Seconds
Bail Raise	1.8 Seconds
Bail Lower	3.2 Seconds

Service Refill Capacities

Crankcase:		
Tractor	37.0 L	9.7 gal
Scraper	24.5 L	6.5 gal
Transmission System:		
Tractor	97.0 L	25.5 gal
Scraper	49.0 L	12.9 gal
Cooling System:		
Tractor	42.0 L	11.1 gal
Scraper	41.0 L	10.8 gal
Brake Cooling:		
Scraper	33.0 L	8.7 gal
Final Drive:		
Tractor	19.0 L	5.0 gal
Scraper	19.0 L	5.0 gal
Differential:		
Tractor	158.0 L	41.7 gal
Scraper	34.0 L	8.98 gal
Diesel Exhaust Fluid*:		
Tractor	30.5 L	8.1 gal
Scraper	22.0 L	5.8 gal
Fuel Tank	1272.0 L	336.0 gal
Hydraulic System	83.0 L	21.9 gal
Windshield Washer	5.0 L	1.3 gal

*When equipped

Safety Criteria Compliance Standards

Rollover Protective Structure (ROPS)	ISO 3471:2008 for up to 17 084 kg (37,664 lb)
Falling Objects Protective Structure (FOPS)	ISO 3449:2005 Level II
Brakes	ISO 3450:2011
Steering System	ISO 5010:2019*
Seat Belt	ISO 6683:2005, SAE J386
Reverse Alarm	ISO 9533:2010

*If equipped with optional secondary steering.

Air Conditioning System

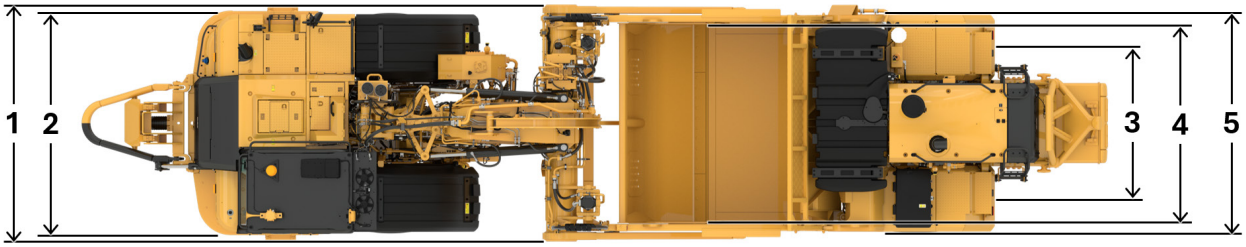
The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. Refer to the machine labeling for identification of the gas.

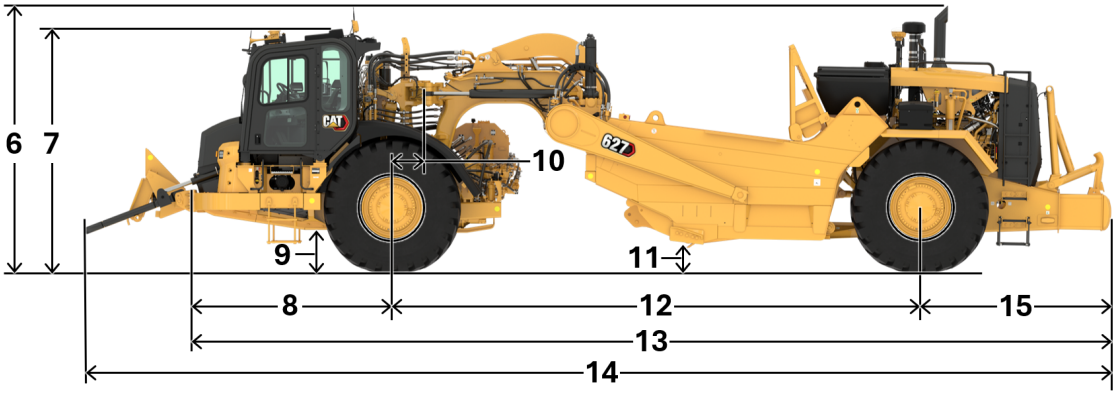
- If equipped with R134a (Global Warming Potential = 1430), the system contains 1.9 kg (4.2 lb) of refrigerant which has a CO_2 equivalent of 2.71 metric tonnes (2.674 tons).
- If equipped with R1234yf (Global Warming Potential = 0.501), the system contains 1.85 kg (4.1 lb) of refrigerant which has a CO_2 equivalent of 0.001 metric tonnes (0.001 tons).

627 Wheel Tractor-Scraper Specifications

Dimensions

All dimensions are approximate.





		627	
1	Overall Machine Width	3585 mm	141.1 in
2	Tractor Width	3381 mm	133.1 in
3	Rear Tire Centers Width	2290 mm	90.2 in
4	Inside of Bowl Width	3048 mm	120.0 in
5	Outside of Bowl Width	3250 mm	128.0 in
6	Overall Shipping Height	4029 mm	158.6 in
7	Height to Top of Cab	3714 mm	146.2 in
8	Front of Tractor to Front Axle	3119 mm	122.8 in
9	Tractor Ground Clearance	557 mm	21.9 in
10	Axle to Vertical Hitch Pin	546 mm	21.5 in
11	Scraper Blade Height – Maximum	540 mm	21.3 in
12	Wheelbase	7998 mm	314.9 in
13	Overall Machine Length – Standard	14 015 mm	551.8 in
14	Maximum Length – Push-Pull	15 576 mm	613.2 in
15	Rear Axle to Rear of Machine	2898 mm	114.1 in

Rimpull-Speed-Gradeability Curves

USE OF RIMPULL-SPEED-GRADEABILITY CURVES

The following explanation applies to Rimpull-Speed-Gradeability curves for wheel tractor-scrapers, construction and mining trucks/ tractors, and articulated trucks.

Maximum speed attainable, gear range, and available rimpull can be determined from curves on the following pages when machine weight and total effective grade (or total resistance) are known.

Rimpull is the force (in kg, lb, or kN) available between the tire and the ground to propel the machine (limited by traction).

Weight is defined as gross machine weight (kg or lb) = machine + payload.

Total effective grade (or total resistance) is grade resistance plus rolling resistance expressed as percent grade.

Grade is measured or estimated.

Rolling resistance is estimated (see tables section for typical values).

10 kg/metric ton (20 lb/U.S. ton) = 1% adverse grade.

Example:

With a 6% grade and a rolling resistance of 40 kg/metric ton (80 lb/U.S. ton), find total resistance.

Rolling resistance = 40 kg/t ÷ 10 = 4% effective grade
(English: 80 lb ÷ 20 = 4%)

Total resistance = 4% rolling + 6% grade = 10%

Altitude Derating

Rimpull force and speed must be derated for altitude similar to flywheel horsepower. The percentage loss in rimpull force approximately corresponds to the percentage loss in flywheel horsepower. See tables section for altitude derations.

Rimpull-Speed-Gradeability

To determine gradeability performance: Read from gross weight down to the % of total resistance. [Total resistance equals actual % grade plus 1% for each 10 kg/metric ton (20 lb./U.S. ton) of rolling resistance.] From this weight-resistance point, read horizontally to the curve with the highest obtainable speed range, then down to the maximum speed. Usable rimpull depends upon traction and weight on drive wheels.

Example Problem:

A 627 with an estimated payload of 37 013 kg (81,600 lb) is operating on a total effective grade of 10%. Find the available rimpull and maximum attainable speed.

Empty weight + payload = gross weight
47 628 kg + 37 013 kg = 84 641 kg
(105,002 lb + 81,600 lb = 186,602 lb)

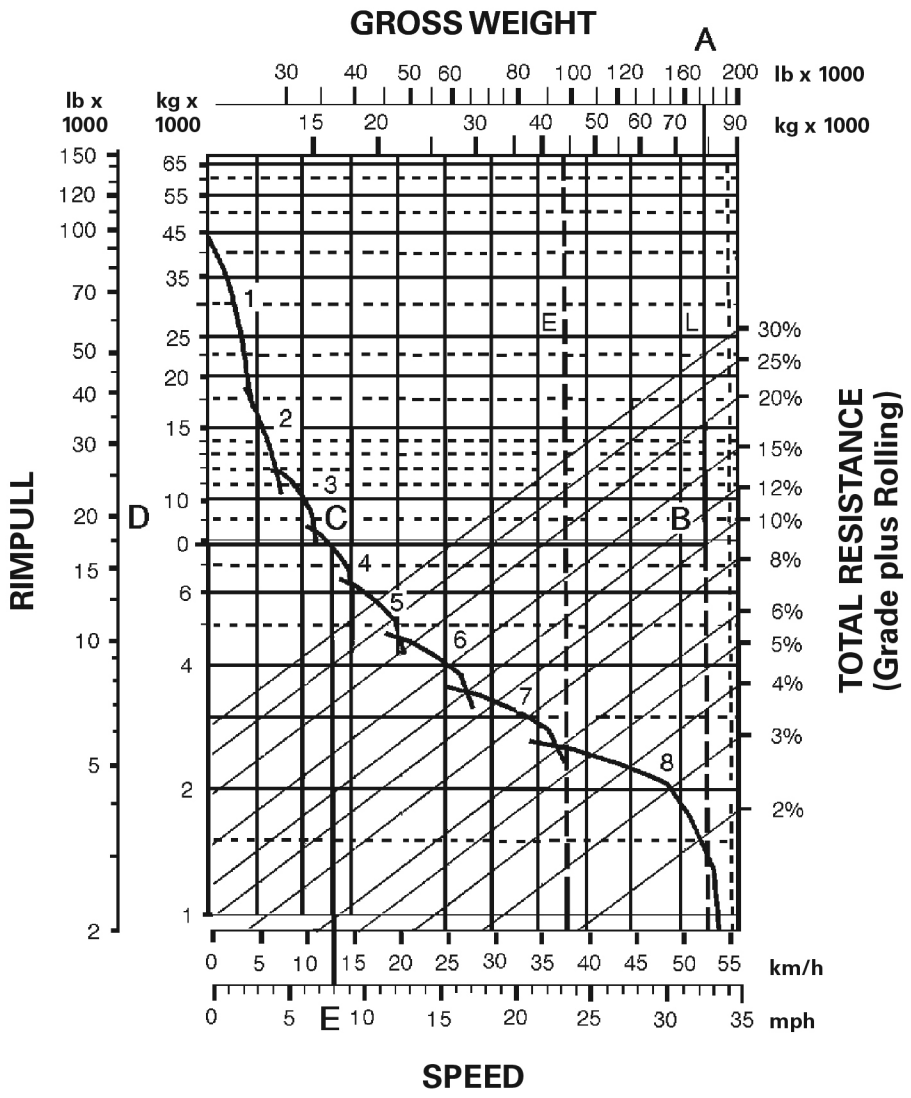
Solution: Using graph on the next page, read from 84 641 kg (186,602 lb) (point A) on top of gross weight scale down the line to the intersection of the 10% total resistance line (point B).

Go across horizontally from B to the rimpull scale on the left (point D). This gives the required rimpull: 7756 kg (17,100 lb).

Where the line cuts the speed curve (point C), read down vertically (point E) to obtain the maximum speed attainable for the 10% effective grade: 12.9 km/h (8 mph).

Answer: The machine will climb the 10% effective grade at a maximum speed of 12.9 km/h (8 mph) in 4th gear. Available rimpull is 7756 kg (17,100 lb).

Rimpull-Speed-Gradeability Curves



KEY

1 — 1st Gear Torque Converter Drive
2 — 2nd Gear Torque Converter Drive
3 — 3rd Gear Direct Drive
4 — 4th Gear Direct Drive
5 — 5th Gear Direct Drive
6 — 6th Gear Direct Drive
7 — 7th Gear Direct Drive
8 — 8th Gear Direct Drive

KEY

A — Loaded 84 641 kg (186,602 lb)
B — Intersection with 10% total resistance line
C — Intersection with rimpull curve (4th gear)
D — Required rimpull 7756 kg (17,100 lb)
E — Speed 12.9 km/h (8 mph)

Typical Fixed Times Retarder Curves

TYPICAL FIXED TIMES FOR SCRAPERS

(Times may vary depending on job conditions)

Model	Loaded By	Load Time (Min.)	Maneuver and Spread or Maneuver and Dump (Min.)
623	Self	0.9	0.7
621	One D8	0.5	0.7
627	One D8	0.5	0.6
621	One D9	0.4	0.7
627	One D9	0.4	0.6
627/PP	Self	0.9*	0.6
631	One D9	0.6	0.7
637	One D9	0.6	0.6
631	One D10	0.5	0.7
637	One D10	0.5	0.6
637/PP	Self	1.0*	0.6
657	One D11	0.6	0.6
657	Push Pull Self	1.1*	0.6
637	Coal	0.8	0.7
657	Coal	0.8	0.6

*Load time per pair, including transfer time.

Note: Empty weights shown on the wheel tractor-scraper charts include ROPS cab. When calculating TMPH loadings, any additional weight must be considered in establishing mean tire loads.

USE OF RETARDER CURVES

The following explanation applies to retarder curves for wheel tractor-scrapers and articulated trucks.

The speed that can be maintained (without use of service brake) when the machine is descending a grade with retarder fully on can be determined from the retarder curves in this section if gross machine weight and total effective grade are known.

Total effective grade (or total resistance) is grade assistance minus rolling resistance.

10 kg/metric ton (20 lb/U.S. ton) = 1% adverse grade.

Example:

15% favorable grade with 5% rolling resistance. Find total effective grade.

Total effective grade = 15% grade assistance – 5%

Rolling resistance = 10% total effective grade assistance

Example Problem:

A 627 with an estimated payload of 47 175 kg (104,000 lb) descends a 10% total effective grade. Find constant speed and gear range with maximum retarder effort. Find travel time if the slope is 610 m (2,000 ft) long.

Empty weight + payload = gross weight
= 60 950 kg + 47 175 kg = 108 125 kg
(134,370 lb + 104,000 lb = 238,370 lb)

Retarder Curves

Solution: Using the retarder curve below, read from 108 125 kg (238,370 lb) (point A) on top of gross weight scale down the line to the intersection of the 10% effective grade line (point B).

Go across horizontally from point B to the intersection of the retarder curve (point C). Point C intersects at the 5 (5th gear) range.

Where point C intersects the retarder curve, read down vertically to point D on the bottom scale to obtain the constant speed: 21.7 km/h (13.5 mph).

Answer: The 627 will descend the slope at 21.7 km/h (13.5 mph) in 5th gear. Travel time is 1.68 minutes.

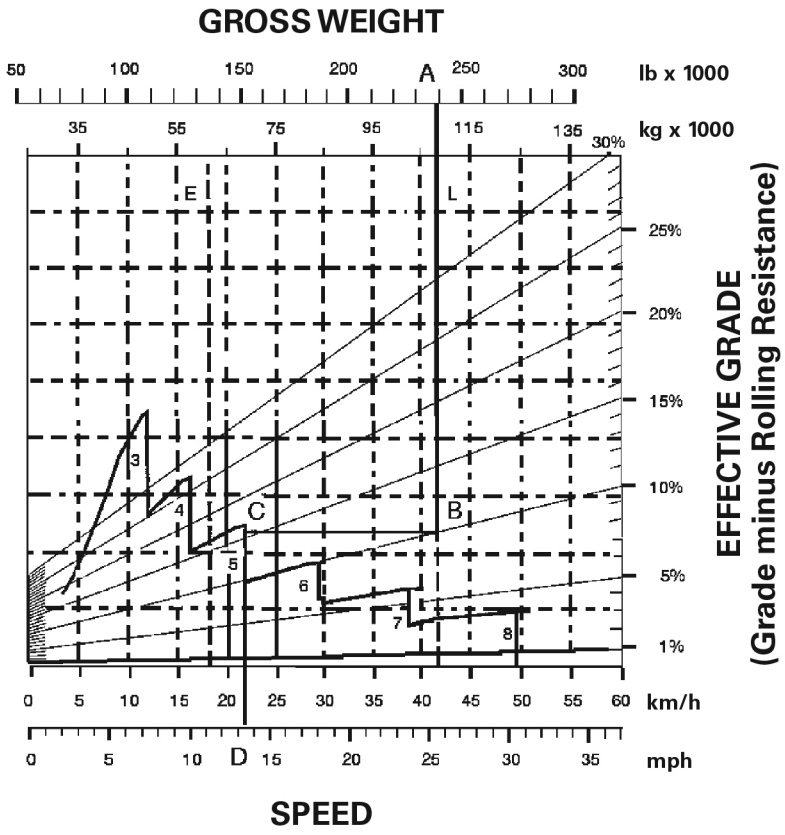
$$\frac{610 \text{ m}}{363 \text{ m/min}} = 1.68 \text{ min}$$

* (mph x 88 = F.P.M.)

$$\frac{2000 \text{ ft}}{13.5 \text{ mph} \times 88^*} = 1.68 \text{ min}$$

Note: The basic distance-speed-time formula is 60 D ÷ S = T (or "60 D Street"), where 60 is minutes, D is distance, S is speed, and T is time. In the above problem, 60 × 610 m ÷ 21.7 km/h × 1000 = T.

$$\frac{60 \times 610}{21.7 \times 1000} = T = (1.68)$$



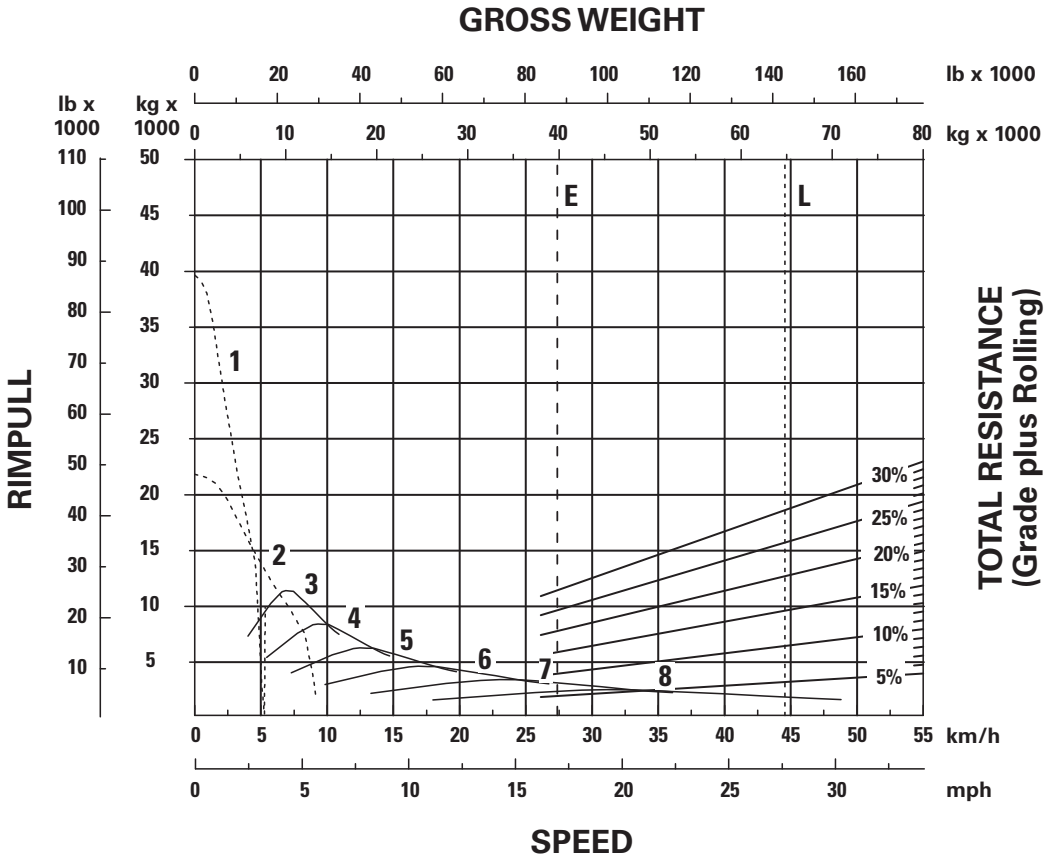
KEY

3 — 3rd Gear Direct Drive
4 — 4th Gear Direct Drive
5 — 5th Gear Direct Drive
6 — 6th Gear Direct Drive
7 — 7th Gear Direct Drive
8 — 8th Gear Direct Drive

KEY

A — Loaded 108 125 kg (238,370 lb)
B — Intersection with 10% effective grade line
C — Intersection with retarder curve (5th gear)
D — Constant speed 21.7 km/h (13.5 mph)

Rimpull-Speed-Gradeability – 33.25R29 Tires



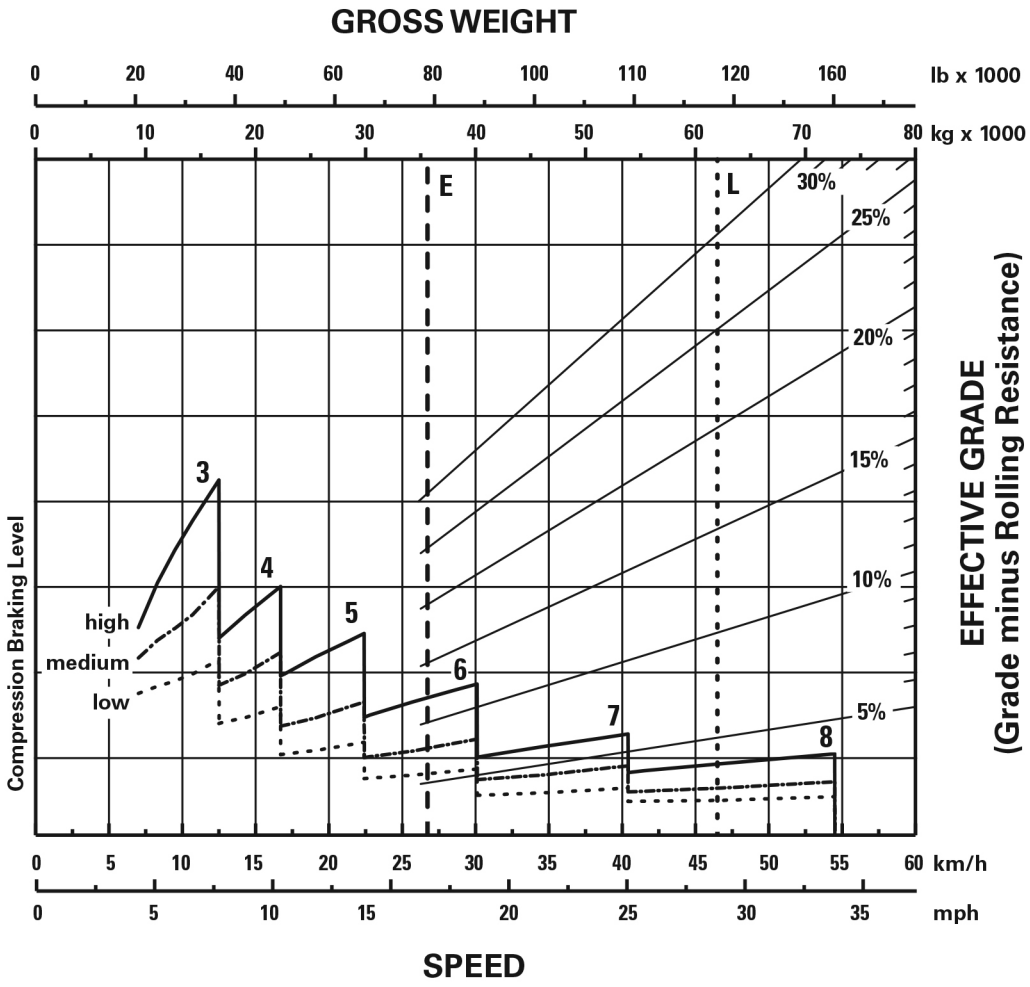
KEY

1 — 1st Gear Torque Converter Drive
2 — 2nd Gear Torque Converter Drive
3 — 3rd Gear Direct Drive
4 — 4th Gear Direct Drive
5 — 5th Gear Direct Drive
6 — 6th Gear Direct Drive
7 — 7th Gear Direct Drive
8 — 8th Gear Direct Drive

KEY

E — Empty 39 866 kg (87,809 lb)
L — Loaded 64 904 kg (143,009 lb)

Retarder Curve – 33.25R29 Tires



KEY

3 — 3rd Gear Direct Drive
4 — 4th Gear Direct Drive
5 — 5th Gear Direct Drive
6 — 6th Gear Direct Drive
7 — 7th Gear Direct Drive
8 — 8th Gear Direct Drive

KEY

E — Empty 35 808 kg (78,943 lb)
L — Loaded 61 935 kg (136,553 lb)

Standard and Optional Equipment

Standard equipment may vary. Consult your Cat® dealer for details.

	Standard	Optional
POWERTRAIN – TRACTOR		
Cat® C13 engine with Mechanically Actuated Electronic Unit Injection (MEUI™)	✓	
Cat engine brake	✓	
Differential lock	✓	
Electric start, 24V	✓	
Air cleaner, dry type with precleaner	✓	
Fan, hydraulic	✓	
Ground-level engine shutdown	✓	
Guard, crankcase	✓	
Muffler (U.S. EPA Tier 2 or U.S. EPA Tier 3 only)	✓	
Starting aid, ether	✓	
Braking system: primary and secondary, wet disc, hydraulic; parking, hydraulic-released, spring-applied	✓	
Transmission: 8-speed planetary powershift, Electronic Clutch Pressure Control (ECPC), Advanced Productivity Electronic Control Strategy (APECS) software, programmable top gear selection, transmission hold, transmission guard, ground speed control, machine speed limit	✓	
POWERTRAIN – SCRAPER		
Cat C9.3 engine with high pressure common rail fuel	✓	
Cat engine brake	✓	
Electric start, 24V	✓	
Fan, driveline	✓	
Ground-level engine shutdown	✓	
Muffler (U.S. EPA Tier 2 or U.S. EPA Tier 3 only)	✓	
Starting aid, ether	✓	
Braking system: primary and secondary, wet disc, hydraulic	✓	
4-speed (torque converter drive), transmission planetary powershift	✓	
ELECTRICAL – TRACTOR		
Alternator, 115 amp	✓	
Batteries (4), 12V, 1,000 CCA, maintenance free	✓	
Electrical system, 24V	✓	
Alarm, backup	✓	
Lighting system: LED low beam, high beam, and work lights	✓	
Starting/charging receptacle	✓	

	Standard	Optional
ELECTRICAL – SCRAPER		
Alarm, backup	✓	
Lighting system: LED brake/turn indicators	✓	
OPERATOR ENVIRONMENT – TRACTOR		
HVAC powered air precleaner	✓	
HVAC system, heat, AC, defrost	✓	
Thermostat control of HVAC system	✓	
Coat hook	✓	
Lunchbox platform with holding strap	✓	
Diagnostic connection	✓	
Dome courtesy light	✓	
Horn, electric	✓	
T-handle implement control	✓	
Radio ready	✓	
Rollover protective structure (ROPS)/falling objects protective structure (FOPS) cab, pressurized	✓	
Keypad switches: throttle lock, wipers/washers, hazard lights, retarding level select, work lights on/off, information mode on touchscreen display	✓	
Seat belt, static two-piece	✓	
Safety tab rocker switches	✓	
Seat – Cat Advanced Ride Management (ARM), Cat Comfort Series III, rotates 30 degrees	✓	
Steering wheel, tilt, telescoping, padded	✓	
Windows, right side emergency egress	✓	
Work Area Vision (3) Camera System	✓	
254 mm (10 in) touchscreen information display	✓	
FLUIDS		
Extended life coolant to -37° C (-34° F)	✓	

627 Wheel Tractor-Scraper Standard and Optional Attachments

Standard and Optional Attachments

Standard and optional equipment may vary. Consult your Cat® dealer for details.

	Standard	Optional
OTHER STANDARD EQUIPMENT – TRACTOR		
Advanced cushion hitch	✓	
Accumulators (cushion hitch) with Canadian registration number (CRN)	✓	
Fast oil change (engine)	✓	
Fenders, non-metallic	✓	
Heater, engine coolant 120V	✓	
Rims (2)	✓	
Tow pin, front	✓	
Vandalism locks	✓	
OTHER STANDARD EQUIPMENT – SCRAPER		
Bowl: 18.4 m^3 (24 yd^3) – heaped, 13.0 m^3 (17.1 yd^3) struck	✓	
Hydraulic position sensing cylinders (bowl lift and apron)	✓	
Fender, scraper	✓	
Bowl overflow guard	✓	
Fast-fill fuel tank	✓	

	Standard	Optional
SPECIAL ARRANGEMENTS		
Push-pull		✓
STEERING ARRANGEMENTS		
Secondary steering (electrically powered)		✓
INTEGRATED TECHNOLOGIES		
Sequence Assist and Cat® Payload	✓	
Product Link™		✓
Cat Grade, Cat Payload, Sequence Assist, and Load Assist		✓
OTHER ATTACHMENTS		
Steering lock – external	✓	
Cab beacon with air horn		✓
Cold start engine flywheel clutch		✓
SERVICE INSTRUCTIONS		
Film arrangement – U.S. (ANSI)		✓
Film arrangement – International (ISO)		✓

627 Wheel Tractor-Scraper Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C13 engine is available in configurations that meet U.S. EPA Tier 4 Final and EU Stage V emission standards or equivalent to U.S. EPA Tier 2, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat U.S. EPA Tier 4 and EU Stage V engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) and are compatible* with ULSD blended with the following lower-carbon intensity fuels** up to:
  - ✓ 20% biodiesel FAME (fatty acid methyl ester)***
  - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels
- Cat engines emitting equivalent to U.S EPA Tier 2, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA, are compatible* with diesel fuel blended with the following lower-carbon intensity fuels*** up to:
  - ✓ 100% biodiesel FAME (fatty acid methyl ester)****
  - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

  Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

**While Caterpillar engines are compatible with these alternative fuels, some regions may not allow their use.*

***Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.*

****Engines with no aftertreatment devices are compatible with higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).*

*****For use of blends higher than 20% biodiesel, consult your Cat dealer.*

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. Refer to the machine labeling for identification of the gas.

- If equipped with R134a (Global Warming Potential = 1430), the system contains 1.9 kg (4.2 lb) of refrigerant which has a CO_2 equivalent of 2.71 metric tonnes (2.674 tons)
- If equipped with R1234yf (Global Warming Potential = 0.501), the system contains 1.85 kg (4.1 lb) of refrigerant which has a CO_2 equivalent of 0.001 metric tonnes (0.001 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
  - – Barium < 0.01%
  - – Cadmium < 0.01%
  - – Chromium < 0.01%
  - – Lead < 0.01%

Sound Performance

With cooling fan speed at maximum value:

Operator Sound Pressure Level (ISO 6396:2008) – 78 dB(A)
Exterior Sound Power Level (ISO 6395:2008) – 119 dB(A)

- The operator sound pressure level was measured according to ISO 6396:2008. The measurement was conducted at 100 percent of the maximum engine cooling fan speed.
- The machine sound power level was measured according to ISO 6395:2008. The measurement was conducted at 100 percent of the maximum engine cooling fan speed.
- Hearing protection may be needed when the machine is operated with a cab that is not properly maintained or when the doors or windows are open for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
  - – Ground speed control helps lower fuel burn by allowing the operator to set the desired top speed and the machine will find the optimal gear for the engine and transmission
  - – Automate repetitive tasks with Cat Sequence Assist to help reduce operator fatigue and rework caused during manual operation and to help reduce fuel burn and greenhouse gas emissions
  - – Optional Load Assist helps shorten the learning curve for inexperienced operators
  - – Advanced Productivity Electronic Control System (APECS) allows the engines and transmission to communicate on a high level to better utilize the power and torque
  - – Optional Cat Grade helps operators of all skill levels avoid costly rework, wasteful fuel burn, and greenhouse gas emissions to execute the design plan with greater speed and accuracy
  - – On-demand hydraulic fan helps reduce fuel consumption and under-hood heat for longer component life
  - – Improve jobsite efficiency with lower operating costs with Product Link™ and VisionLink™ insights

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com.**

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

AEXQ2708-02 (08-2025)
Replaces AEXQ2708-01
Build Number: 11A
(Global, excluding Japan)