



627

Wheel Tractor-Scraper

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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627 Wheel Tractor-Scraper Specifications

Engine

Engine Model:		
Tractor	Cat® C13	
Scraper	Cat C9.3	
Rated Engine Speed:		
Tractor	1,700 rpm	
Scraper	1,900 rpm	
Engine Power (ISO 14396:2002):		
Tractor	304 kW	407 hp
Scraper	216 kW	290 hp

- Tractor/Scraper – Engine emission options are available:
- Meets U.S. EPA Tier 4 Final or EU Stage V emission standards, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA, or equivalent to U.S. EPA Tier 2.
 - Net power available at the flywheel when the engine is equipped with fan, air cleaner, aftertreatment, and alternator with engine speed specified.

Sound

The exterior sound pressure level for the standard machine (ISO 6395:2008) is 120 dB(A).*

The interior sound pressure level for the standard machine (ISO 6396:2008) is 78 dB(A).

*If equipped with optional secondary steering.

General Data

Overall Width	3.57 m	11'8"
Overall Shipping Height	3.77 m	12'3"
Scraper Capacity:		
Struck	14.4 m ³	18.8 yd ³
Heaped	17.6 m ³	23.0 yd ³
Rated Load	25 038 kg	55,200 lb
	25.1 tonnes	27.6 tons
Width of Cut	3.14 m	10'4"
Maximum Depth of Cut	262 mm	10'3"
Maximum Depth of Spread	465 mm	18'3"
Top Speed (Loaded)	53.9 km/h	33.5 mph
180° Curb-to-Curb Turning Width	11.8 m	38'7"
Tires:		
Tractor Drive	33.25R29**E3	
Scraper	33.25R29**E3	

Non Push-Pull

Shipping Weight – 10% fuel	40 041 kg	88,275 lb
Operating Weight – full fuel empty load	40 980 kg	90,345 lb
Loaded, based on rated load	67 147 kg	134,806 lb
Overall Length	14.02 m	45'10"

Push-Pull

Shipping Weight – 10% fuel	41 387 kg	91,243 lb
Operating Weight – full fuel empty load	42 327 kg	93,315 lb
Loaded, based on rated load	68 493 kg	151,001 lb
Overall Length	15.58 m	51'1"

Transmission

Forward 1	5.0 km/h	3.1 mph
Forward 2	8.9 km/h	5.5 mph
Forward 3	12.1 km/h	7.5 mph
Forward 4	16.3 km/h	10.1 mph
Forward 5	21.9 km/h	13.6 mph
Forward 6	29.6 km/h	18.4 mph
Forward 7	39.9 km/h	24.8 mph
Forward 8	53.9 km/h	33.5 mph
Reverse 1	9.2 km/h	5.7 mph

Implement Cycle Times

Bowl Raise	3.0 Seconds
Bowl Lower	3.5 Seconds
Apron Raise	3.0 Seconds
Apron Lower	3.8 Seconds
Ejector Extend	5.2 Seconds
Ejector Retract	6.7 Seconds
Bail Raise	1.8 Seconds
Bail Lower	3.2 Seconds

627 Wheel Tractor-Scraper Specifications

Service Refill Capacities

Crankcase:		
Tractor	37.0 L	9.7 gal
Scraper	24.5 L	6.5 gal
Transmission System:		
Tractor	97.0 L	25.5 gal
Scraper	49.0 L	12.9 gal
Cooling System:		
Tractor	42.0 L	11.1 gal
Scraper	41.0 L	10.8 gal
Brake Cooling:		
Scraper	33.0 L	8.7 gal
Final Drive:		
Tractor	19.0 L	5.0 gal
Scraper	19.0 L	5.0 gal
Differential:		
Tractor	158.0 L	41.7 gal
Scraper	42.0 L	11.0 gal
Diesel Exhaust Fluid*:		
Tractor	30.5 L	8.1 gal
Scraper	22.0 L	5.8 gal
Fuel Tank	1272.0 L	336.0 gal
Hydraulic System	83.0 L	21.9 gal

*When equipped

Safety Criteria Compliance Standards

Rollover Protective Structure (ROPS)	ISO 3471:2008 for up to 17 084 kg (37,664 lb)
Falling Objects Protective Structure (FOPS)	ISO 3449:2005 Level II
Brakes	ISO 3450:2011
Steering System	ISO 5010:2019*
Seat Belt	ISO 6683:2005, SAE J386
Reverse Alarm	ISO 9533:2010

*If equipped with optional secondary steering.

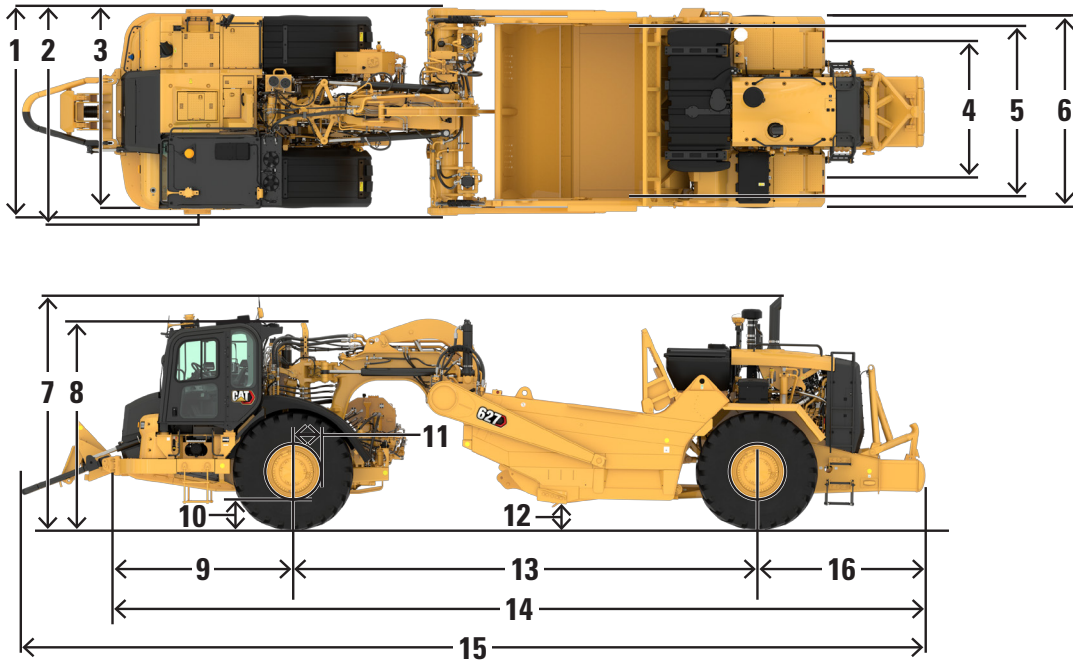
Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.9 kg (4.2 lb) of refrigerant which has a CO₂ equivalent of 2.71 metric tonnes (2.674 tons).

627 Wheel Tractor-Scraper Specifications

Dimensions

All dimensions are approximate.



	627	
1 Overall Machine Width	3585 mm	141.1 in
2 Overall Machine Width – Ladder Down	3790 mm	149.2 in
3 Tractor Width	3381 mm	133.1 in
4 Rear Tire Centers Width	2290 mm	90.2 in
5 Inside of Bowl Width	3048 mm	120.0 in
6 Outside Rear Tires Width	3275 mm	128.9 in
7 Overall Shipping Height	4029 mm	158.6 in
8 Height to Top of Cab	3621 mm	142.6 in
9 Front of Tractor to Front Axle	3119 mm	122.8 in
10 Tractor Ground Clearance	557 mm	21.9 in
11 Axle to Vertical Hitch Pin	540 mm	21.3 in
12 Scraper Blade Height – Maximum	520 mm	20.5 in
13 Wheelbase	7998 mm	314.9 in
14 Overall Machine Length – Standard	14 015 mm	551.8 in
15 Maximum Length – Push-Pull	15 576 mm	613.2 in
16 Rear Axle to Rear of Machine	2898 mm	114.1 in

Rimpull-Speed-Gradeability Curves

USE OF RIMPULL-SPEED-GRADEABILITY CURVES

The following explanation applies to Rimpull-Speed-Gradeability curves for wheel tractor-scrapers, construction & mining trucks, tractors, and articulated trucks.

Maximum speed attainable, gear range, and available rimpull can be determined from curves on the following pages when machine weight and total effective grade (or total resistance) are known.

Rimpull is the force (in kg, lb, or kN) available between the tire and the ground to propel the machine (limited by traction).

Weight is defined as gross machine weight (kg or lb) = machine + payload.

Total effective grade (or total resistance) is grade resistance plus rolling resistance expressed as percent grade.

Grade is measured or estimated.

Rolling resistance is estimated (see tables section for typical values).

10 kg/metric ton (20 lb/U.S. ton) = 1% adverse grade.

Example:

With a 6% grade and a rolling resistance of 40 kg/metric ton (80 lb/U.S. ton), find total resistance.

Rolling resistance = $40 \text{ kg/t} \div 10 = 4\%$ effective grade
(English: $80 \text{ lb} \div 20 = 4\%$)

Total resistance = 4% rolling + 6% grade = 10%

Altitude Derating

Rimpull force and speed must be derated for altitude similar to flywheel horsepower. The percentage loss in rimpull force approximately corresponds to the percentage loss in flywheel horsepower. See tables section for altitude derations.

Rimpull-Speed-Gradeability

To determine gradeability performance: Read from gross weight down to the % of total resistance. [Total resistance equals actual % grade plus 1% for each 10 kg/metric ton (20 lb./U.S. ton) of rolling resistance.] From this weight-resistance point, read horizontally to the curve with the highest obtainable speed range, then down to the maximum speed. Usable rimpull depends upon traction and weight on drive wheels.

Example Problem:

A 627 with an estimated payload of 37 013 kg (81,600 lb) is operating on a total effective grade of 10%. Find the available rimpull and maximum attainable speed.

Empty weight + payload = gross weight
 $47\,628 \text{ kg} + 37\,013 \text{ kg} = 84\,641 \text{ kg}$
 $(105,002 \text{ lb} + 81,600 \text{ lb} = 186,602 \text{ lb})$

Solution: Using graph on the next page, read from 84 641 kg (186,602 lb) (point A) on top of gross weight scale down the line to the intersection of the 10% total resistance line (point B).

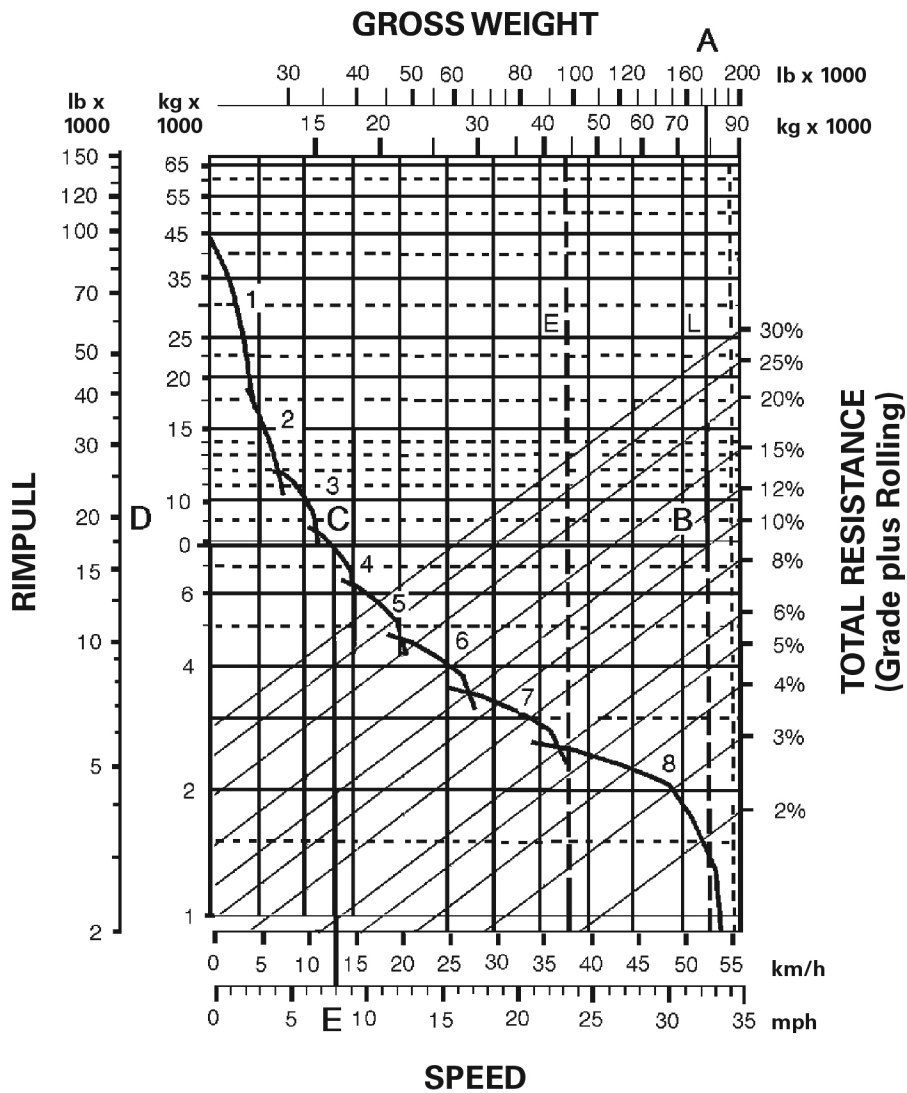
Go across horizontally from B to the rimpull scale on the left (point D). This gives the required rimpull: 7756 kg (17,100 lb).

Where the line cuts the speed curve (point C), read down vertically (point E) to obtain the maximum speed attainable for the 10% effective grade: 12.9 km/h (8 mph).

Answer: The machine will climb the 10% effective grade at a maximum speed of 12.9 km/h (8 mph) in 4th gear. Available rimpull is 7756 kg (17,100 lb).

627 Wheel Tractor-Scraper Specifications

Rimpull-Speed-Gradeability Curves



- 1 — 1st Gear Torque Converter Drive
- 2 — 2nd Gear Torque Converter Drive
- 3 — 3rd Gear Direct Drive
- 4 — 4th Gear Direct Drive
- 5 — 5th Gear Direct Drive
- 6 — 6th Gear Direct Drive
- 7 — 7th Gear Direct Drive
- 8 — 8th Gear Direct Drive

- A — Loaded 84 641 kg (186,602 lb)
- B — Intersection with 10% total resistance line
- C — Intersection with rimpull curve (4th gear)
- D — Required rimpull 7756 kg (17,100 lb)
- E — Speed 12.9 km/h (8 mph)

Typical Fixed Times Retarder Curves

TYPICAL FIXED TIMES FOR SCRAPERS

(Times may vary depending on job conditions)

Model	Loaded By	Load Time (Min.)	Maneuver and Spread or Maneuver and Dump (Min.)
613G	Self	0.9	0.7
623K	Self	0.9	0.7
621K	One D8	0.5	0.7
627K	One D8	0.5	0.6
621K	One D9	0.4	0.7
627K	One D9	0.4	0.6
627K/PP	Self	0.9*	0.6
631K	One D9	0.6	0.7
637K	One D9	0.6	0.6
631K	One D10	0.5	0.7
637K	One D10	0.5	0.6
637K/PP	Self	1.0*	0.6
657G	One D11	0.6	0.6
657G	Push Pull Self	1.1*	0.6
637K	Coal	0.8	0.7
657G	Coal	0.8	0.6

*Load time per pair, including transfer time.

Note: Empty weights shown on the wheel tractor-scraper charts include ROPS cab. When calculating TMPH loadings, any additional weight must be considered in establishing mean tire loads.

USE OF RETARDER CURVES

The following explanation applies to retarder curves for wheel tractor-scrappers and articulated trucks.

The speed that can be maintained (without use of service brake) when the machine is descending a grade with retarder fully on can be determined from the retarder curves in this section if gross machine weight and total effective grade are known.

Total effective grade (or total resistance) is grade assistance minus rolling resistance.

10 kg/metric ton (20 lb/U.S. ton) = 1% adverse grade.

Example:

15% favorable grade with 5% rolling resistance. Find total effective grade.

Total effective grade = 15% grade assistance – 5%

Rolling resistance = 10% total effective grade assistance

Example Problem:

A 627 with an estimated payload of 47 175 kg (104,000 lb) descends a 10% total effective grade. Find constant speed and gear range with maximum retarder effort. Find travel time if the slope is 610 m (2,000 ft) long.

Empty weight + payload = gross weight
 = 60 950 kg + 47 175 kg = 108 125 kg
 (134,370 lb + 104,000 lb = 238,370 lb)

627 Wheel Tractor-Scraper Specifications

Retarder Curves

Solution: Using the retarder curve below, read from 108 125 kg (238,370 lb) (point A) on top of gross weight scale down the line to the intersection of the 10% effective grade line (point B).

Go across horizontally from point B to the intersection of the retarder curve (point C). Point C intersects at the 5 (5th gear) range.

Where point C intersects the retarder curve, read down vertically to point D on the bottom scale to obtain the constant speed: 21.7 km/h (13.5 mph).

Answer: The 627 will descend the slope at 21.7 km/h (13.5 mph) in 5th gear. Travel time is 1.68 minutes.

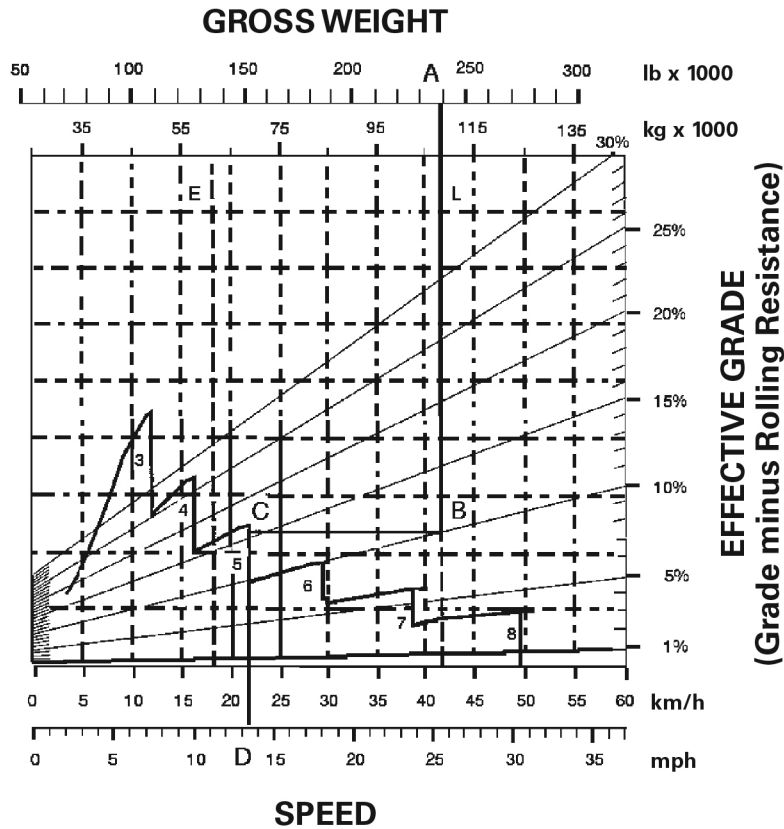
$$\frac{610 \text{ m}}{363 \text{ m/min}} = 1.68 \text{ min}$$

* (mph x 88 = F.P.M.)

$$\frac{2000 \text{ ft}}{13.5 \text{ mph} \times 88^*} = 1.68 \text{ min}$$

Note: The basic distance-speed-time formula is $60 D \div S = T$ (or “60 D Street”), where 60 is minutes, D is distance, S is speed, and T is time. In the above problem, $60 \times 610 \text{ m} \div 21.7 \text{ km/h} \times 1000 = T$.

$$\frac{60 \times 610}{21.7 \times 1000} = T = (1.68)$$



KEY

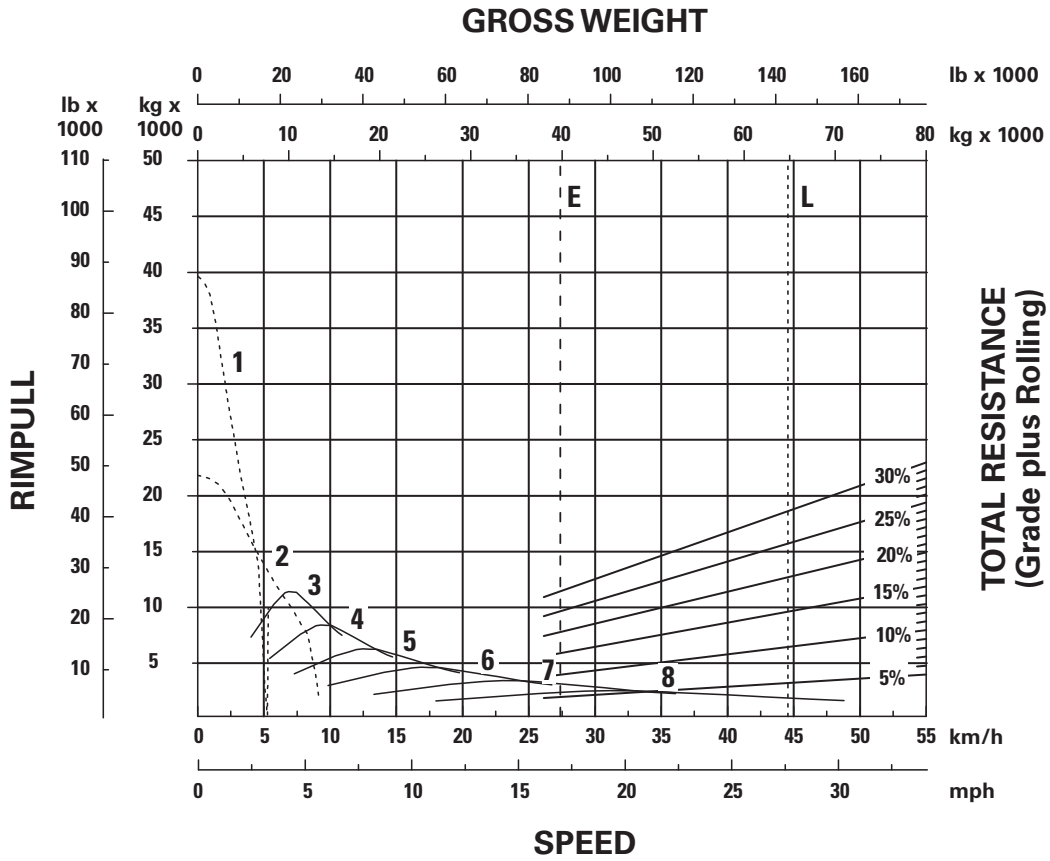
- 3 — 3rd Gear Direct Drive
- 4 — 4th Gear Direct Drive
- 5 — 5th Gear Direct Drive
- 6 — 6th Gear Direct Drive
- 7 — 7th Gear Direct Drive
- 8 — 8th Gear Direct Drive

KEY

- A — Loaded 108 125 kg (238,370 lb)
- B — Intersection with 10% effective grade line
- C — Intersection with retarder curve (5th gear)
- D — Constant speed 21.7 km/h (13.5 mph)

627 Wheel Tractor-Scraper Specifications

Rimpull-Speed-Gradeability – 33.25R29 Tires



KEY

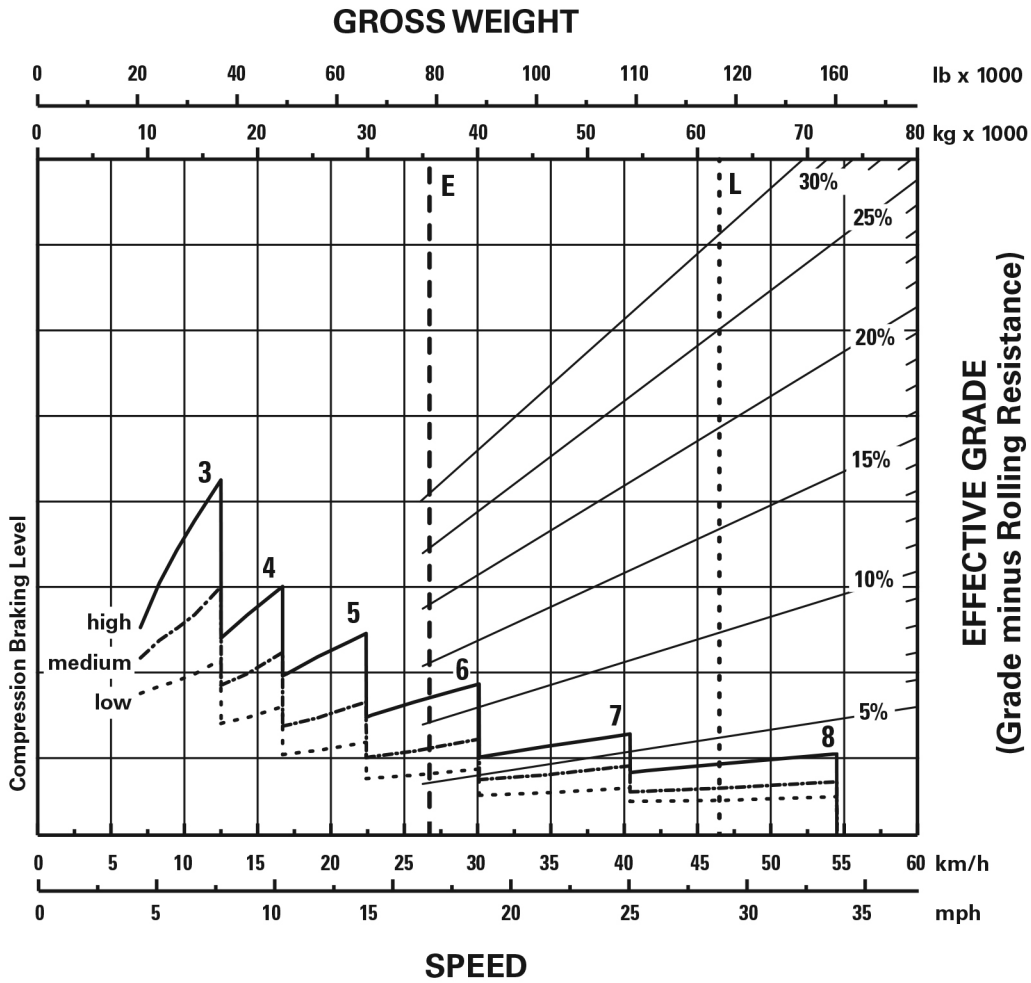
- 1 – 1st Gear Torque Converter Drive
- 2 – 2nd Gear Torque Converter Drive
- 3 – 3rd Gear Direct Drive
- 4 – 4th Gear Direct Drive
- 5 – 5th Gear Direct Drive
- 6 – 6th Gear Direct Drive
- 7 – 7th Gear Direct Drive
- 8 – 8th Gear Direct Drive

KEY

- E – Empty 39 866 kg (87,809 lb)
- L – Loaded 64 904 kg (143,009 lb)

627 Wheel Tractor-Scraper Specifications

Retarder Curve – 33.25R29 Tires



KEY

- 3 – 3rd Gear Direct Drive
- 4 – 4th Gear Direct Drive
- 5 – 5th Gear Direct Drive
- 6 – 6th Gear Direct Drive
- 7 – 7th Gear Direct Drive
- 8 – 8th Gear Direct Drive

KEY

- E – Empty 35 808 kg (78,943 lb)
- L – Loaded 61 935 kg (136,553 lb)

627 Wheel Tractor-Scraper Standard & Optional Equipment

Standard & Optional Equipment

Standard equipment may vary. Consult your Cat® dealer for details.

	Standard	Optional
POWERTRAIN – TRACTOR		
Cat C13 engine with Mechanically Actuated Electronic Unit Injection (MEUI™)	✓	
Cat engine brake	✓	
Electric start, 24V	✓	
Air cleaner, dry type with precleaner	✓	
Fan, hydraulic	✓	
Ground level engine shutdown	✓	
Radiator, aluminum unit core, 9 fins per inch	✓	
Guard, crankcase	✓	
Muffler*	✓	
Starting aid, ether	✓	
Braking system: primary and secondary, wet disc, hydraulic; parking, hydraulic-released, spring-applied	✓	
Transmission: 8-speed planetary power shift, Electronic Clutch Pressure Control (ECPC), Advanced Productivity Electronic Control Strategy (APECS) software, programmable top gear selection, transmission hold, differential lock, transmission guard, ground speed control, machine speed limit	✓	
POWERTRAIN – SCRAPER		
Cat C9.3 engine with high pressure	✓	
Cat engine brake	✓	
Common rail fuel	✓	
Electric start, 24V	✓	
Fan, driveline	✓	
Ground engine shutdown	✓	
Muffler*	✓	
Starting aid, ether	✓	
Braking system: primary and secondary, wet disc, hydraulic; 4 speed (torque converter drive), transmission planetary powershift	✓	
ELECTRICAL – TRACTOR		
Alternator, 115 amp	✓	
Batteries (4), 12V, 1,000 CCA, maintenance free, high output	✓	
Electrical system, 24V	✓	
LED low beam, high beam, and work lights	✓	
Starting/charging receptacle	✓	
ELECTRICAL – SCRAPER		
Alarm, backup	✓	
Alternator, 65 amp	✓	
Batteries (4), 12V, 1,000 CCA, maintenance free, high output	✓	

	Standard	Optional
ELECTRICAL – SCRAPER (CONTINUED)		
Lighting system: brake lights – LED, turn signals with hazard function – LED	✓	
Starting/charging receptacle	✓	
OPERATOR ENVIRONMENT – TRACTOR		
HVAC system, heat, AC, defrost	✓	
Thermostat control of HVAC system	✓	
Coat hook	✓	
Lunchbox platform with holding strap	✓	
Diagnostic connection (2)	✓	
12V power ports (2)	✓	
Differential lock (1)	✓	
Dome courtesy light	✓	
Horn, electric	✓	
T-handle implement control	✓	
Mirror, rearview	✓	
Radio ready	✓	
Rollover protective structure/falling objects protective structure (ROPS/FOPS) cab, pressurized	✓	
Keypad switches: rear engine start, throttle lock, wipers/washers, hazard lights, retarding level select, work lights on/off, information mode on messenger display	✓	
Safety tab rocker switches: parking brake	✓	
Seat belt, static two-piece	✓	
Seat – Cat Advanced Ride Management (ARM), Cat Comfort Series III, rotates 30°	✓	
Steering wheel, tilt, telescoping, padded	✓	
Windows, right side emergency egress	✓	
Windows, sliding	✓	
Windows, laminated, zipped in	✓	
Windshield wipers, front and rear windows, includes washers	✓	
Door lock	✓	
Gauges, warnings include: coolant temperature, engine oil temperature, hydraulic oil temperature, fuel level, park brake, implement lockout, brake system, regeneration required, throttle lock, system voltage, secondary steering, bail down, differential lock, apron float, transmission hold, cushion hitch, high beam lights, action lamp, engine speed – rpm, gear selection	✓	
Camera arrangement – Work Area Vision System (WAVS)	✓	
FLUIDS		
Extended life coolant to -37° C (-34° F)	✓	

*Only for U.S. EPA Tier 2 and U.S. EPA Tier 3 engines

627 Wheel Tractor-Scraper Standard & Optional Attachments

Standard & Optional Attachments

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
OTHER STANDARD EQUIPMENT – TRACTOR					
Advanced cushion hitch	✓				
Accumulators (cushion hitch) with Canadian registration number (CRN)	✓				
Fast oil change (engine)	✓				
Fenders, non-metallic	✓				
Heater, engine coolant 120V	✓				
Rims (2)	✓				
Tow pin, front	✓				
Vandalism locks	✓				
OTHER STANDARD EQUIPMENT – SCRAPER					
Bowl: 18.4 m ³ (24 yd ³) – heaped, 14.1 m ³ (18.4 yd ³) – struck, fast oil change, vandalism locks, guard – overflow, heater – engine coolant 120V	✓				
Hydraulic position sensing cylinders (bowl lift and apron)	✓				
Fender, scraper		✓			
Bowl overflow guard	✓				
Fast-fill fuel tank	✓				
SPECIAL ARRANGEMENTS					
Push-pull		✓			
STEERING ARRANGEMENTS					
			Secondary steering (electrically powered)		✓
INTEGRATED TECHNOLOGIES					
			Sequence Assist and Cat Payload	✓	
			Product Link™		✓
			Cat Grade Control, Cat Payload, Sequence Assist, and Load Assist		✓
SERVICE INSTRUCTIONS					
			Film arrangement – U.S. (ANSI)		✓
			Film arrangement – International (ISO)		✓
OTHER ATTACHMENTS					
			Steering lock – external	✓	
			Cab beacon with air horn		✓
			Cab powered access ladder		✓
			Cold start engine flywheel clutch		✓
			Year of manufacture plate		✓

627 Wheel Tractor-Scraper Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit <https://www.caterpillar.com/en/company/sustainability>.

Engine

- The Cat® C13 engine is available in configurations that meet U.S. EPA Tier 4 Final and EU Stage V emission standards or equivalent to U.S. EPA Tier 2, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat U.S. EPA Tier 4 Final and EU Stage V diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels
- Cat engines meeting equivalent to U.S. EPA Tier 2, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA, are compatible with diesel fuel blended with the following lower-carbon intensity fuels up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)**
 - ✓ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

**Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).*

***For use of blends higher than 20% biodiesel, consult your Cat dealer.*

Air Conditioning System

- The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.9 kg (4.2 lb) of refrigerant which has a CO₂ equivalent of 2.71 metric tonnes (2.674 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
 - Barium < 0.01%
 - Cadmium < 0.01%
 - Chromium < 0.01%
 - Lead < 0.01%

Sound Performance

With cooling fan speed at maximum value:

Operator Sound Pressure Level (ISO 6396:2008) – 78 dB(A)

Exterior Sound Power Level (ISO 6395:2008) – 120 dB(A)

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Ground speed control helps lower fuel burn by allowing the operator to set the desired top speed and the machine will find the optimal gear for the engine and transmission
 - Automate repetitive tasks with Cat Sequence Assist to help reduce operator fatigue and rework caused during manual operation and to help reduce fuel burn and greenhouse gas emissions
 - Optional Load Assist helps shorten the learning curve for inexperienced operators
 - Advanced Productivity Electronic Control System (APECS) allows the engines and transmission to communicate on a high level to better utilize the power and torque
 - Optional Cat Grade Control helps operators of all skill levels avoid costly rework, wasteful fuel burn, and greenhouse gas emissions to execute the design plan with greater speed and accuracy
 - On-demand hydraulic fan helps reduce fuel consumption and under-hood heat for longer component life
 - Improve jobsite efficiency with lower operating costs with Product Link™ and VisionLink® insights

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com.

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEXQ2708-01 (11-2024)
Replaces AEXQ2708-00
Build Number: 11A
(Global)

