

Cat® 789D Mining Truck

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area

Table of Contents

Engine	2	Cab 3
Optional Engine	2	Sound
Weights – Approximate	2	Steering3
Weight Distributions – Approximate	2	Dimensions
Final Drives	2	789D Gradeability/Speed/Rimpull – 2100 hp 5
Transmission	2	789D Gradeability/Speed/Rimpull – 1900 hp 5
Tires and Rims	2	789D Retarding – Continuous
Braking System	2	789D Retarding – 450 m (1,475 ft)
Bodies	3	789D Retarding – 600 m (1,968 ft)
Body Hoists	3	789D Retarding – 900 m (2,953 ft)
Suspension	3	789D Retarding – 1500 m (4,900 ft)9
Service Refill Capacities	3	



Engine		
Engine Model	Cat® 3516C – HD	
Gross Power – SAEJ1995	1566 kW	2,100 hp
Net Power – (ISO 9249)	1468 kW	1,969 hp
Rated Speed	1,750 rpm	
Emissions Rating	Fuel Optimized or U.S. EPA Tier 2 equi	valent
Bore	170 mm	6.7 in
Stroke	215 mm	8.5 in
Displacement	78.1 L	4,766 in ³

Optional Engine		
Engine Model	Cat 3516B – EUI	
Gross Power – SAEJ1995	1417 kW	1,900 hp
Net Power – (ISO 9249)	1320 kW	1,770 hp
Rated Speed	1,750 rpm	
Emissions Rating	Fuel Optimized	
Bore	170 mm	6.7 in
Stroke	190 mm	7.5 in
Displacement	69 L	4,211 in ³

Net Power advertised is the power available at the flywheel when the engine is equipped with air intake system, exhaust system, direct drive fan, and alternator.

- Power ratings apply at 1,750 rpm when tested under the specific conditions for the specified standard.
- Ratings based on SAE J1995 standard air conditions of 25° C (77° F) and 99 kPa (29.32 Hg) barometer. Power based on fuel having API gravity of 35 at 16° C (60° F) and an LHV of 42 780 kJ/kg (18,390 BTU/lb) when engine used at 30° C (86° F).
- 3516B engine, no derate required up to 2300 m (7,500 ft) altitude.
- 3516C engine, (US EPA Tier 2 equivalent) no engine derate required up to 2743 m (9,000 ft).
- 3516C engine, (Fuel Optimized) no engine derate required up to 3658 m (12,000 ft).

Weights – Approximate		
Rated Gross Machine Weight (RGMW)		
Tire size 37R57	324 319 kg	715,000 lb
Tire size 40R57	324 319 kg	715,000 lb
Chassis Weight (CW)		
Tire Size 37R57	102 821 kg	226,681 lb
Tire Size 40R57	106 010 kg	233,713 lb
Body Weight (BW)		
Dual Slope (108 m³ [141 yd³] capacity)	27 365 kg	60,331 lb
X Body (123 m³ [161 yd³] capacity)	30 107 kg	66,376 lb
MSD II (130 m³ [170 yd³] capacity)	24 113 kg	53,161 lb
HP Body (144 m³ [188 yd³] capacity)	27 137 kg	59,828 lb
Coal Body (191 m³ [250 yd³] capacity)	28 300 kg	62,390 lb
Combination Body (153 m³ [200 yd³] capacity)	28 633 kg	63,125 lb

ĺ	Nominal Payload (NRP)		
-	Tire size 37R57	194 tonnes	214 tons
ľ	Tire size 40R57	191 tonnes	211 tons

- Consult your tire manufacturer for maximum tire load.
- Chassis weight with full fuel and fluids, standard and mandatory attachments, hoist, body mounting group, rims, and tires.

Weight Distributions – Approximate	
Front Axle – Empty	50%
Rear Axle – Empty	50%
Front Axle – Loaded	33%
Rear Axle – Loaded	67%

· Weight distributions optimized with Cat body.

Final Drives	
Double-reduction, planetary with fo	ull floating axles
Differential Ratio	2.35:1
Planetary Ratio	10.83:1
Total Reduction Ratio	25.46:1

Transmission		
Forward 1	12.6 km/h	7.8 mph
Forward 2	17.1 km/h	10.6 mph
Forward 3	23.1 km/h	14.4 mph
Forward 4	31.2 km/h	19.4 mph
Forward 5	42.3 km/h	26.3 mph
Forward 6	57.2 km/h	35.5 mph
Reverse	11.8 km/h	7.3 mph
Top Speed – Loaded	57.2 km/h	35.5 mph

Tires and Rims

Standard Tires 37R57

Optional Tires 40R57

- Quick Change Rims optional.
- Caterpillar recommends the customer evaluate all job conditions and consult the tire manufacturer for proper tire selection and Tonne Kilometres Per Hour (TKPH) (Ton-Miles Per Hour [TMPH]) capabilities.

Braking System		
Service Brakes: Four-Corner, Wet Dis	c, Oil Cooled, Hydraulical	ly Actuated
Front Brake Surface Area	81 693 cm ²	12,662 in ²
Rear Brake Surface Area	134 590 cm ²	20,862 in ²
Standards	ISO 3450:2011	
Darking Droker Four corner Multi di	ale Caring applied	

Parking Brake: Four-corner, Multi-disk, Spring applied, Hydraulically Released

130 m³	170 yd³
123 m³	161 yd³
108 m³	141 yd³
153 m³	200 yd ³
191 m³	250 yd ³
144 m³	188 yd³
	123 m ³ 108 m ³ 153 m ³ 191 m ³

 Refer to the Cat Mining Truck 10-10-20 payload policy for maximum gross machine weight limitations.

Body Hoists			
Twin, two-stage hydraulic cylinders with snubbing valve			
Pump Flow – High Idle	731 L/min	193 gal/min	
Relief Valve Setting – Raise	17 238 kPa	2,500 psi	
Body Raise Time – High Idle	18.9 Seconds		
Body Raise Time – High Idle Body	17.3 Seconds		
Body Lower Time – Float	15.6 Seconds		

Suspension

Self-contained nitrogen/oil cylinders, pin-to-pin mounting, top and bottom double shear clevis attachments

Effective Cylinder Stroke – Front	105 mm	4.0 in
Effective Cylinder Stroke – Rear	93 mm	3.5 in
Rear Axle Oscillation	+/- 5.6 degrees	

Service Refill Capacities		
Fuel Tank	2082 L	550 gal
Fuel Tank (optional)	3785 L	1,000 gal
Cooling System	725 L	192 gal
Crankcase	291 L	77 gal
Differential and Final Drives	583 L	154 gal
Steering System (includes tank)	189 L	50 gal
Brake/Hoist System (includes tank)	909 L	241 gal
Transmission Tank	76 L	20 gal

Cab	
Air Conditioning	6.9 kW (23,543 BTU/hr)
Heater/Defroster	10.1 kW (34,462 BTU/hr)

- Rollover Protective Structure (ROPS) for cab offered by Caterpillar meets ISO 3471:2008 and ISO 13459:201 criteria.
- Falling Objects Protective Structure (FOPS) meets ISO 3449:2005 Level II and ISO 13459:2012 Level II.

Sound

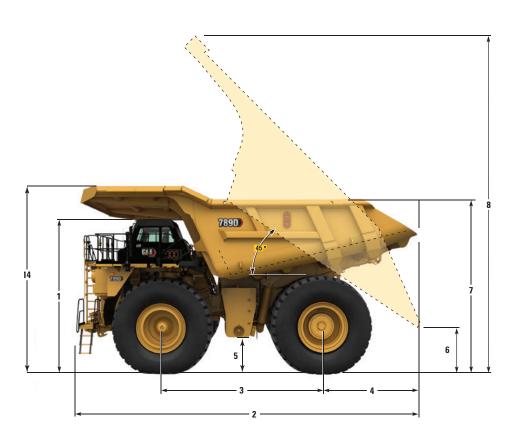
Sound Standards

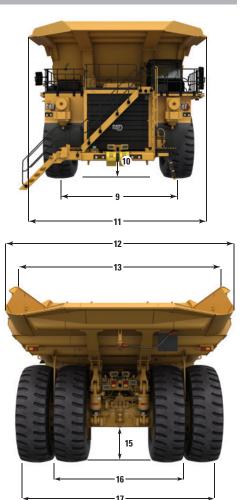
- The operator sound pressure levels are measured according to work cycle procedures specified in ISO 6394:2008 and ISO 6396:2008 is 78 dB(A).
- The exterior sound power level for the standard machine is tested using ISO 6393:2008 and ISO 6395:2008 procedures is 121 dB(A).
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Steering		
Steer Angle	36 degrees	
Turning Diameter (ISO 7457:1997)	27.53 m	90.32 ft
Steering Standards		SO 5010:2019

Dimensions

All dimensions are approximate. Shown with HP Body.





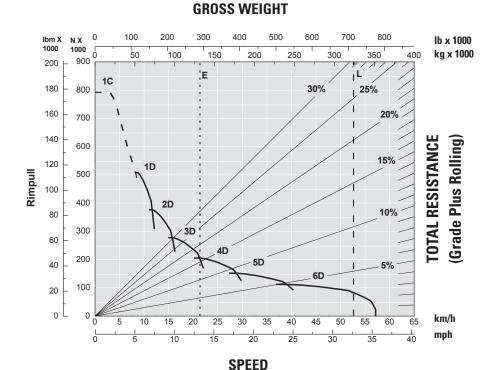
1 Height to Top of ROPS	5550 mm	18 ft 3 in
2 Overall Length	12 945 mm	42 ft 6 in
3 Wheelbase	5700 mm	18 ft 8 in
4 Rear Axle to Tail	3856 mm	12 ft 8 in
5 Ground Clearance	1304 mm	4 ft 3 in
6 Dump Clearance	1585 mm	5 ft 2 in
7 Loading Height – Empty	6147 mm	20 ft 2 in
8 Overall Height – Body Raised	13 122 mm	43 ft 1 in
9 Centerline Front Tire Width	5410 mm	17 ft 9 in
10 Engine Guard Clearance	1290 mm	4 ft 3 in
11 Overall Canopy Width	7769 mm	25 ft 6 in
12 Outside Body Width	7377 mm	24 ft 2 in
13 Inside Body Width	6691 mm	21 ft 11 in
14 Front Canopy Height	6739 mm	22 ft 1 in
15 Rear Axle Clearance	1263 mm	4 ft 2 in
16 Centerline Rear Dual Tire Width	4695 mm	15 ft 5 in
17 Overall Tire Width	7120 mm	23 ft 4 in

789D Gradeability/Speed/Rimpull*- 2100 hp

To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-resistance point, read horizontally to the curve with the highest obtainable gear, then down to maximum speed. Usable rimpull will depend upon traction available and weight on drive wheels.

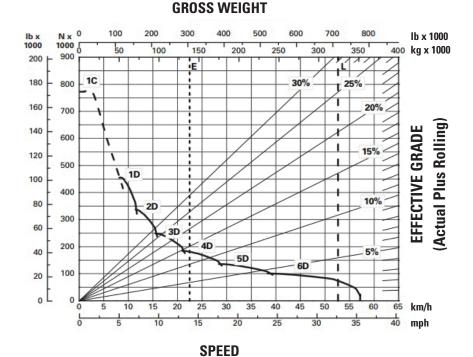
The following charts are based on a tire size of 37.00-R57

Typical Field Empty Weight (E) — — — — Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb) — — — Torque Converter Drive — Direct Drive 1 — 1st Gear 2 — 2nd Gear 3 — 3rd Gear 4 — 4th Gear 5 — 5th Gear



789D Gradeability/Speed/Rimpull*- 1900 hp

Typical Field Empty Weight (E) — — — — Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb) — — — — Torque Converter Drive — — Direct Drive 1 — 1st Gear 2 — 2nd Gear 3 — 3rd Gear 4 — 4th Gear 5 — 5th Gear 6 — 6th Gear



6 - 6th Gear

^{*} at sea level

789D Retarding - Continuous*

To determine retarding performance: Add lengths of all downhill segments and, using this total, refer to proper retarding chart. Read from gross weight down to the percent effective grade. Effective grade equals actual % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-effective grade point, read horizontally to the curve with the highest obtainable gear, then down to maximum descent speed brakes can properly handle without exceeding cooling capacity. The following charts are based on these conditions: 32° C (90° F) ambient temperature, at sea level, and 37.00-R57 tires.

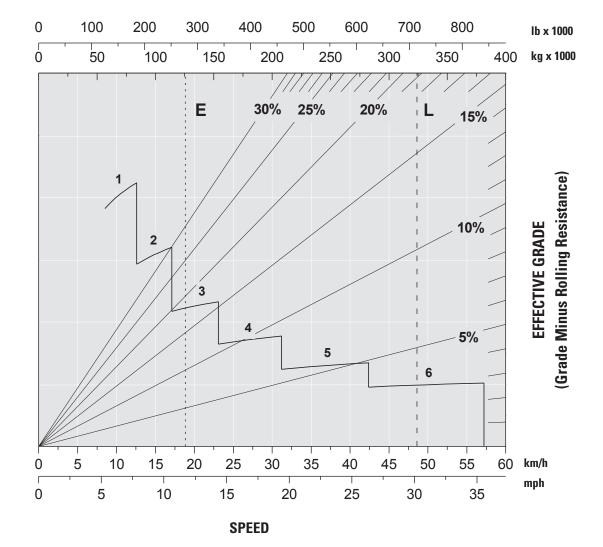
NOTE: Select the proper gear to maintain engine rpm at the highest possible level, without overspeeding the engine. If cooling oil overheats, reduce ground speed to allow transmission to shift to the next lower speed range.

Typical Field Empty Weight (E)

Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb)

GROSS WEIGHT





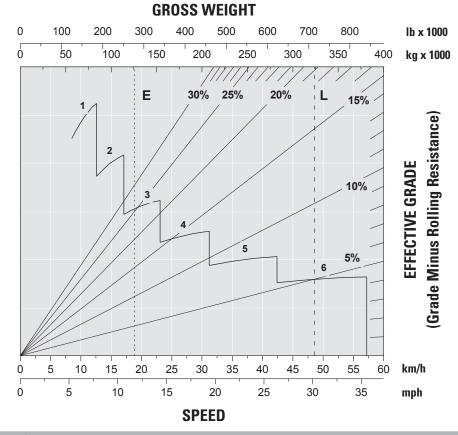
^{*} at sea level

789D Retarding - 450 m (1,475 ft)*



Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb)

- 1 1st Gear
- 2 2nd Gear
- 3 3rd Gear
- 4 4th Gear
- 5 5th Gear
- 6 6th Gear

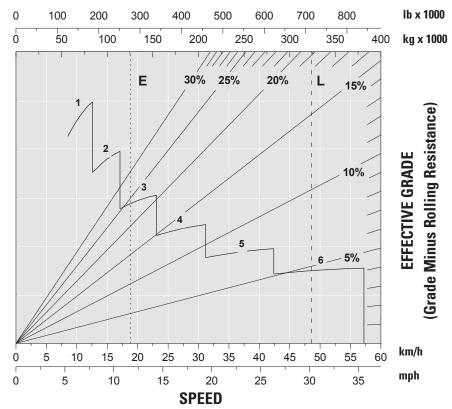


789D Retarding - 600 m (1,968 ft)*

Typical Field Empty Weight (E)

Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb)

- 1 1st Gear
- 2 2nd Gear
- 3 3rd Gear
- 4 4th Gear
- 5 5th Gear
- 6 6th Gear



^{*} at sea level

789D Retarding - 900 m (2,953 ft)*

Typical Field Empty Weight (E)

Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb)

1 – 1st Gear

2 – 2nd Gear

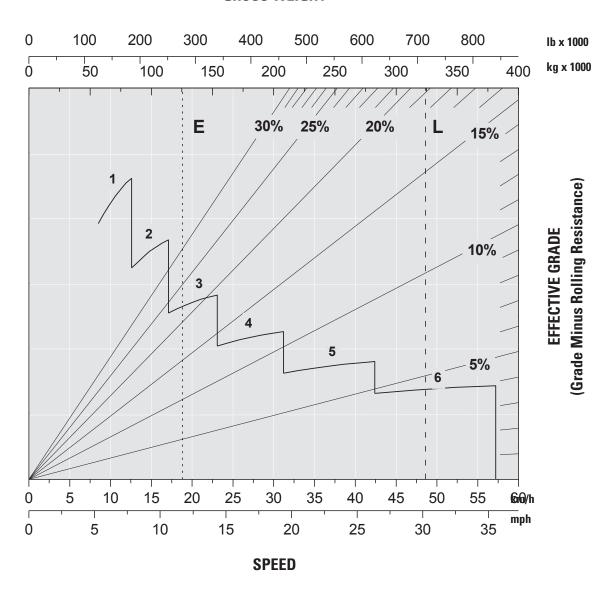
3 - 3rd Gear

4 – 4th Gear

5 – 5th Gear

6 - 6th Gear

GROSS WEIGHT



^{*} at sea level

789D Retarding - 1500 m (4,900 ft)*

Typical Field Empty Weight (E)

Gross Machine Operating Loaded Weight (L) 324 319 kg (715,000 lb)

1 – 1st Gear

 $2-2nd\ Gear$

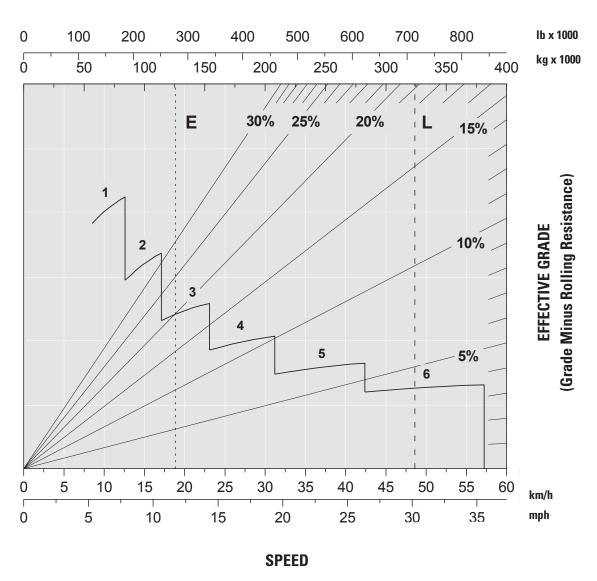
3 – 3rd Gear

4 – 4th Gear

5 – 5th Gear

6 - 6th Gear

GROSS WEIGHT



^{*} at sea level

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
POWERTRAIN		
Engine, 1566 kW (2,100 hp) 3516C, HD, EUI	✓	
Engine, 1417 kW (1,900 hp) 3516B, EUI		✓
Engine, 1566 kW (2,100 hp) 3516C, HD, EUI, US EPA Tier 2 equivalent		✓
Diesel engine/turbocharged/aftercooled	✓	
Ground level engine shutdown	✓	
Ether starting aid (automatic)	✓	
Aftercooler	✓	
Elevated low idle control	✓	
Automatic starter protection	✓	
Multi-point oil pressure sensing	✓	
Pre-lube		✓
Filtration for oil cooler		✓
Oil renewal system		✓
Muffler	✓	
Muffler, extended exhaust		✓
Exhaust system to heat body		✓
Exhaust deflector		✓
Fan, conventional drive	✓	
Fan, variable speed, rockford for use in freezing weather operations		✓
Air start		✓
Electric start	✓	
BRAKING SYSTEM		
Brake release motor (towing)	✓	
Oil-cooled, multi-disc (front and rear)/ (service, retarding, parking, secondary)	✓	
Automatic retarder control	✓	
Engine overspeed protection	✓	
Extended life brake disc material	✓	
TRANSMISSION		
Controlled throttle shifting	✓	
Individual clutch modulation	✓	
Body-up shift inhibitor	✓	
Downshift/reverse shift inhibitor	✓	
Oil level sensor	✓	
Neutral start switch/coast inhibitor	✓	
Body-up reverse neutralizer	✓	
Programmable top gear	✓	
Lock-up torque converter	✓	
Rear axle continuous lubrication/filtration	✓	

	Standard	Ontional
ELECTRICAL	Standard	Optional
Back up alarm	√	
Alternator 105 ampere	√	
Batteries, 12V (2), 93 amp-hour		
·	✓	
Converter, 12V electrical	→	
Electrical system, 24V, 15 amp	· ·	
LED Lighting system:		
Backup and hazard lights	•	
- Directional signals, front and rear	√	
- Engine compartment lights	√	
– External payload lights	√	
- Headlights and fog lights	✓	
– Lo-hi beam selector	√	
- Ladder light and service deck lights	✓	
 Left-hand ladder/Service deck -Stop/ taillights VIMS, blue light 	✓	
Lock out transmission at ground level		✓
Lighting auxiliary at catwalk and passenger platform		✓
Lighting at body rear for signals and stop/taillights		✓
Payload indicator lights	✓	
Payload digital display		✓
INFORMATION MANAGEMENT		
Wiring standard (less road analysis control)	✓	
Wiring with road analysis control		✓
OPERATOR ENVIRONMENT		
Air conditioner	✓	
Auxiliary power connection/cigarette lighter	✓	
Diagnostic connection port	✓	
Dome courtesy light	✓	
Entertainment radio ready:	✓	
- 5-amp converter, speakers, antenna, and wiring	✓	
Air cleaner service indicator	✓	
Gauge panel: Air pressure, Brake oil temperature, Engine coolant temperature, Fuel level	✓	
Electric hour meter	✓	
Electric engine control fault indicator	✓	
Mirrors, right and left	✓	
Speedometer and tachometer	✓	
Supplemental steering (automatic)	✓	
Traction control system	✓	
Transmission gear indicator	✓	
Vital Info Management System (VIMS)	✓	

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OBJECT DETECTION SYSTEM	Standard	Optional
Radar and camera	√	
Camera only (radar ready)		✓
CAT TECHNOLOGY PRODUCTS		,
Product Link™ cellular	✓	
Product Link satellite	·	
SAFETY AND SECURITY		,
Ground level VIMS data port	√	
Ground level battery disconnect	<u> </u>	
Working at heights handrail		
Working at heights package	·	√
Working at heights service		
Fire extinguisher, portable		
FUEL SYSTEMS		•
Fast fill fuel system	./	
2,082 L (550 gal) capacity fuel tank		
and fast fill system	v	
3,785 L (1,000 gal) capacity fuel tank		✓
and fast fill system		
Fuel filter basic screen	✓	
Fuel filter with separator		√
Fuel filter with separator and heater		√
FLUIDS		
Antifreeze protection to -35° C (-30° F)	✓	
Antifreeze protection to -50° C (-58° F)		✓
RIMS AND WHEELS		
37R57	✓	
37R57 quick change		✓
40R57		✓
40R57 quick change		✓
Center mounted rims qty 6 (29×57; 37.00 R57 tires)	✓	
Rim diffuser		✓
Hub odometer		✓
Wheel chocks		✓
Brake wear indicator		✓
MUD GUARDS		
Mud guards for standard hydraulic and fuel tanks		✓
Mud guards for standard hydraulic and large fuel tank		✓
ACCESS		
Fixed ladder	✓	
Powered staircase		√
1 50001 ou otail outo		•

	Standard	Optional
FRAMES		
Mirror heated	✓	
Mirror wide and heated		✓
Lift assist struts for front and rear hoods		✓
Driveline guard	✓	
COLD WEATHER		
Starting, cold weather		✓
Brake oil recirculate		✓
SERVICE		
Service center 1417 kW 1,900 hp, std volume fuel tank		✓
Service center 1417 kW 1,900 hp, large volume fuel tank		✓
Service center 1566 kW (2,100 hp), std volume fuel tank		✓
Service center 1566 kW (2,100 hp), large volume fuel tank		✓
Quick connect fitting for engine oil		✓
Grease injector	✓	
BODIES AND ACCESSORIES		
Side extensions		✓
Tail wraparound		✓
Liner for base only		✓
Liner for entire body		✓
Rock guard for dual slope bodies		✓
Rock ejectors	✓	
Auxiliary "buddy" dumping quick connect	✓	

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

© 2023 Caterpillar All rights reserved

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

CAT, CATERPILLAR, LET'S DO THE WORK, their respective logos, "Caterpillar Corporate Yellow," the "Power Edge" and Cat "Modern Hex" trade dress as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

PEDJ1077-02 (04-2023) Replaces PEDJ1077-01 (LRC)

