

953 Track Loader **Build Number: 12A**

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine	Cat® C7.1	
Emissions	Final, EU S Tier 5, Chin Stage IV, Ja emission st India Bhar: Eurasian E Stage IIIA,	andards or at Stage III, conomic Union UN ECE IIIA emission equivalent A Tier 3/
Net Power (1,800 rpm)		
ISO 9249/SAE J1349	119 kW	160 hp
ISO 9249 (DIN)	162 mhp	
Engine Power (1,800 rpm)		
ISO 14396	129 kW	173 hp
ISO 14396 (DIN)	175 mhp	
Bore	105 mm	4.1 in
Stroke	135 mm	5.3 in
Displacement	7.01 L	427.8 in ³
37.		

- Net power advertised is the power available at the engine flywheel when the engine is equipped with a fan, air cleaner, clean emissions module and alternator.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Inline six-cylinder diesel engine with single turbo, charged with ATAAC and engine mounted aftertreatment (when equipped).
- No derating required up to 3000 m (9,842 ft) altitude.
- All Cat nonroad U.S. EPA Tier 4 Final, EU Stage V, Japan 2014, Korea Tier 5, and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 30% biodiesel.

Air Conditioning

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.1 kg of refrigerant which has a CO_2 equivalent of 1.573 metric tons.

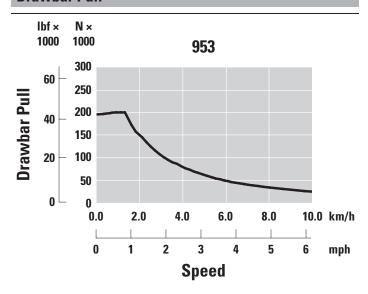
Drive System		
Description	Electronically controlled Hydrostatic drive with two variable displacement bent axis motors and two variable displacement slipper-type axial piston pumps	
Travel Speed	Infinite variable speed from 0 to 10 km/h (0 to 6.2 mph)	
Relief Valve Setting Implement System	47 500 kPa 6,890 psi	
Description	Load sensing, variable displacement piston pump	
Maximum Continuous Flow (1,800 rpm)	155 L/min 41 gal/min	
Maximum Pressure	28 000 kPa 4,061 psi	

Service Refill Capacities		
Fuel Tank	265 L	70 gal
Diesel Exhaust Fluid (DEF) Tank (when equipped)	16 L	4.2 gal
Cooling System	32 L	8.5 gal
Crankcase (with filter)	16.5 L	4.5 gal
Final Drives (each)	10.8 L	2.8 gal
Hydraulic Tank	70 L	18.5 gal
Pivot Shaft	0.7 L	0.18 gal

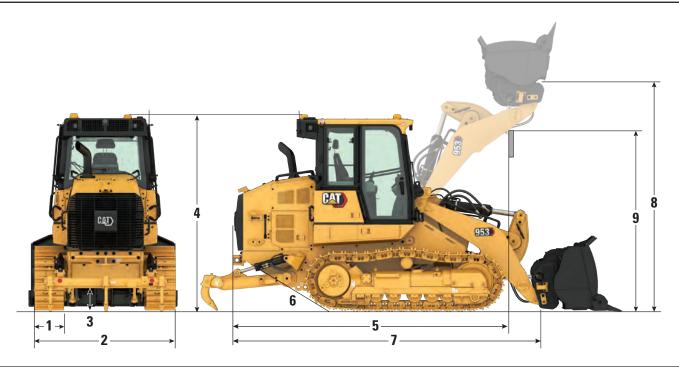
Implement return filter

Drawbar Pull

Filter System



Weights and Dimensions



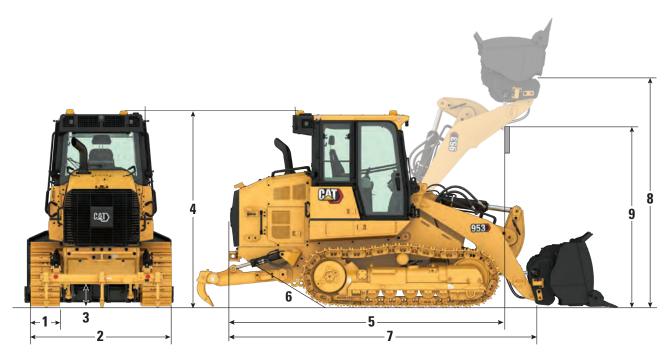
	Stand	lard	Low Ground Pressure (LGP)		
Operating Weight ¹	15 958 kg	35,181 lb	17 261 kg	38,055 lb	
Shipping Weight ²	13 317 kg	29,359 lb	14 473 kg	31,907 lb	
1 Track Shoe Width:					
Standard ³	480 mm	19 in		_	
Wide ³	_	_	800 mm	31.5 in	
Narrow ³	380 mm	380 mm 15 in		_	
Track Rollers – Each Side	(6		5	
Number of Shoes – Each Side	3	7	3	7	
Track Gauge	1836 mm	72.3 in	2136 mm	84.1 in	
Track on Ground	2286 mm	90.0 in	2286 mm	90.0 in	
Ground Contact Area – Standard Shoe	2.4 m ²	3,720 in ²	3.9 m ²	6,045 in ²	
Ground Contact Area – Optional Shoe	1.9 m ²	2,945 in ²	_	_	
Ground Pressure:					
Standard Shoes	66 kPa	10 psi	_	_	
Wide Shoes	_		43 kPa	6 psi	
Narrow Shoes	83 kPa	12 psi	_	_	

¹Operating weight: machine with construction package, general purpose bucket with teeth and segments, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 100% fuel tank and 75 kg (165 lb) operator. For machines without aftertreatment, subtract 287 kg (632 lb).

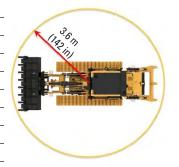
²Shipping weight: machine with construction package, general purpose bucket with teeth and segments, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 10% fuel tank. For machines without aftertreatment, subtract 287 kg (632 lb).

³Single or double grouser, with or without center holes.

Weights and Dimensions (continued)



2 Overall Machine Width (without bucket):		
Standard Tracks – 480 mm (20 in) Shoes	2316 mm	91.2 in
Narrow Tracks – 380 mm (15 in) Shoes	2216 mm	87.2 in
LGP Tracks – 800 mm (31.5 in) Shoes	2936 mm	115.6 in
3 Ground Clearance	413 mm	16.3 in
4 Machine Height to Top of Cab	3156 mm	124.2 in
5 Machine Length to Front of Tracks (including rear bumper)	4520 mm	177.9 in
with Ripper, Add	421 mm	16.6 in
6 Ramp Angle	29	0
7 Overall Shipping Length (without bucket)	5122 mm	201.6 in
8 Hinge Pin Height at Maximum Lift	3608 mm	142.1 in
9 Lift Arm Clearance at Maximum Lift	3003 mm	118.3 in
Turning Radius	3.6 m	141.7 in



Bucket and attachment offerings may vary. Please consult your Cat dealer for availability.

Buckets and Couplers



Advansys™ Ground Engaging Tools

Cat track loader buckets come from the factory with AdvansysTM bucket tips/adapter/locking system. Advansys tips are built to give you maximum productivity and the lowest bucket lifecycle cost for your toughest applications.

- Cat Advansys offers a hammerless retention system, allowing for safe, fast removal and installation. Plus, the hammerless retention requires no special tools. Just turn the retainer 180° to install or remove the tips.
- Adapter design directs material flow over adapter strap, which can extend adapter service life and bucket lifecycle.
- Cast retention pin means no separate retention pin to buy or lose during tip replacements. The tip loads on the adapter nose, never putting the cast retention lugs under stress or wear.
- Cat Advansys bolt-on adapters are available for customers who want the versatility to switch between cutting edges when applications or environments change.

Got older track loader buckets? Wheel loader buckets? Mixed fleet? Advansys tips bring you added value because they can be adapted to fit any bucket in the industry.

Watch to learn more about easy installation of Advansys tips. https://www.youtube.com/watch?app=desktop&v=iiDYN9m3J-Y

Cat Fusion™ Coupler

Cat FusionTM couplers add increased versatility to your Cat loader with undiminished performance. Fusion is a system with a full complement of buckets, material handling arms, forks, and other attachments, equipping you to take on almost any job you can face.

Full Performance

- Full machine breakout force is available because the coupler adds zero offset.
- Provides the flexibility of a coupler with zero compromise of performance.
- The coupler sits inside the control arms, keeping the pivot point and load center nearly identical to pin-on tools.

Unsurpassed Durability

- · Wedge mechanism stays tight even after thousands of cycles, eliminating wear and rattle, providing better tool control and productivity.
- Coupler and attachments last longer, reducing or eliminating repairs and replacement.
- Direct connection between the cylinder and wedge eliminates complex, failure-prone linkages.

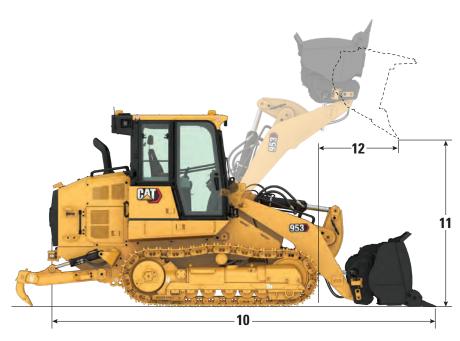
Unmatched Versatility

- Operator has full visibility to fork tines, thanks to an open frame design.
- The Fusion system includes:
- Buckets
- Blades
- Rakes
- ITA and construction forks
- Material handling arms
- Fusion is a common interface, so multiple machines on your job can share tools as needed

See how quickly you can change attachments with the Fusion coupler on your track loader: https://www.youtube.com/watch?v=ua7F26_k0Uw



Buckets



The Right Tool for the Job

All buckets can be used for digging, stump removal, loading, carrying, leveling, etc. Some buckets are more specialized:

Performance Buckets – optimized for loading and carrying

Multi-Purpose (MP) – grabbing material and grading with the clamp open

Flat Floor Buckets – Leveling, loose material handling

For maximum versatility, the Fusion coupler is compatible with a range of buckets, forks, rakes, material handling arm and more. Consult with your Cat dealer for compatibility.

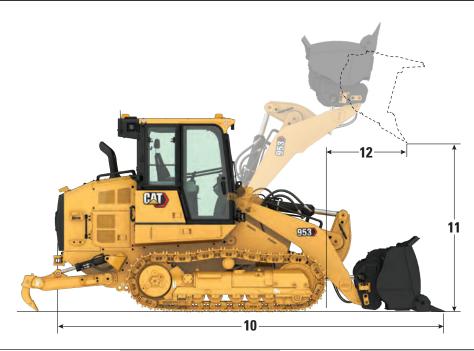
Fusion™ Quick Coupler Buckets	Fusion Buckets			
Cutting Edge Type	Long Teeth & Segments			
Bucket Weight	1490 kg	3,285 lb		
Bucket Width	2536 mm	99.8 in		
Rated Capacity at 100% Fill Factor ¹	1.8 m³	2.4 yd³		
Rated Operating Capacity ²	3634 kg	8,012 lb		
Static Tipping Load ³	10 383 kg	22,890 lb		
10 Overall Machine Length (bucket on the ground)	6469 mm	254.7 in		
11 Dump Clearance at Maximum Lift and 45° Discharge	2858 mm	112.5 in		
12 Reach at Maximum Lift and 45° Discharge	1234 mm	48.6 in		
Breakout Force	120 671 N	27,128 lbf		

¹Volumetric bucket capacity as per ISO 7546:1983.

Rated Operating Capacity should be considered with 35% Static Tipping Load as required by ISO 14397-1:2007.

³Machine equipped with standard and additional counterweights.

Buckets (continued)



Pin-On Buckets	General Purpose Buckets*		Performance Bucket**	Flat Floor	Multi-Purpose Bucket**	
Cutting Edge Type	Long Teeth & Segments	Bolt-On Full Edge	Long Teeth & Segments	Welded Flush Adapters, Long Teeth	Wide – Welded Flush Adapters, Long Teeth	Long Teeth & Segments
Bucket Weight	1216 kg	1100 kg	1419 kg	1100 kg	1383 kg	1809 kg
	(2,681 lb)	(2,425 lb)	(3,128 lb)	(2,425 lb)	(3,048 lb)	(3,987 lb)
Bucket Width	2485 mm	2483 mm	2551 mm	2446 mm	3009 mm	2485 mm
	(97.8 in)	(97.8 in)	(100.4 in)	(96.3 in)	(118.5 in)	(97.8 in)
Rated Capacity at 100% Fill Factor ¹	1.8 m ³ (2.4 yd ³)	1.8 m ³ (2.4 yd ³)	2.1 m ³ (2.7 yd ³)	1.8 m ³ (2.3 yd ³)	2.2 m ³ (2.9 yd ³)	1.6 m ³ (2.1 yd ³)
Rated Capacity at 110% Fill Factor			2.3 m ³ (3.0 yd ³)			
Rated Operating Capacity ²	3692 kg	3737 kg	3871 kg	3987 kg	4115 kg	2828 kg
	(8,139 lb)	(8,238 lb)	(8,533 lb)	(8,789 lb)	(9,071 lb)	(6,234 lb)
Static Tipping Load	10 548 kg	10 676 kg	11 059 kg	11 391 kg	11 756 kg	8080 kg
	(23,255 lb)	(23,536 lb)	(24,380 lb)	(25,112 lb)	(25,917 lb)	(17,812 lb)
10 Overall Machine Length (bucket on the ground)	6378 mm	6176 mm	6474 mm	6365 mm	6396 mm	6512 mm
	(251.1 in)	(243.2 in)	(254.9 in)	(250.6 in)	(251.8 in)	(256.4 in)
11 Dump Clearance at Maximum Lift and 45° Discharge	2838 mm	2838 mm	2775 mm	2914 mm	2875 mm	2853 mm
	(111.7 in)	(111.7 in)	(109.3 in)	(114.7 in)	(113.2 in)	(112.3 in)
12 Reach at Maximum Lift and 45° Discharge	1053 mm	1053 mm	1115 mm	1000 mm	1036 mm	1248 mm
	(41.4 in)	(41.4 in)	(43.9 in)	(39.4 in)	(40.8 in)	(49.1 in)
Breakout Force	141 669 N	142 755 N	126 732 N	159 216 N	147 446 N	121 694 N
	(31,849 lbf)	(32,093 lbf)	(28,491 lbf)	(35,793 lbf)	(33,147 lbf)	(27,358 lbf)

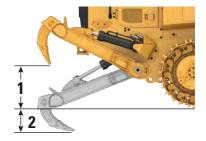
 $^{{\}bf *Machine\ equipped\ with\ no\ counterweight}.$

^{**}Machine equipped with standard and additional counterweights.

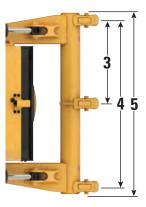
¹Volumetric bucket capacity as per ISO 7546:1983.

²Rated Operating Capacity should be considered with 35% Static Tipping Load as required by ISO 14397-1:2007.

Track		
Track Shoe Width	Grousers	Features
Heavy Duty Extended Life (HDXL)		
380 mm (15 in)	Double	Narrow
480 mm (19 in)	Double	_
480 mm (19 in)	Double	Center Hole
800 mm (31.5 in)	Double	Low Ground Pressure
Cat Abrasion		
480 mm (19 in)	Double	_



Type	Radial				
Weight	592 kg	1,306 lb			
1 Maximum Clearance Raised (shank tip)	745 mm	29.3 in			
2 Maximum Penetration	253 mm	9.9 in			
3 Pocket Spacing	900 mm	35.4 in			
4 Shank Gauge	1800 mm	70.9 in			
5 Overall Ripping Width	1955 mm	77 in			
Beam Cross Section	203.5 mm × 165 mm	8.0 in × 6.5 in			
Maximum Penetration Force	148 kN	33,212 lbf			
Maximum Pry Out Force	86 kN	19,363 lbf			



Note: Rippers from the 953K model are compatible with the 953.

Standards

ROPS/FOPS

- ROPS (Rollover Protective Structure) offered by Caterpillar for the machine meets ROPS criteria ISO 3471:2008.
- FOPS (Falling Object Protective Structure) meets ISO 3449:2005 Level II.

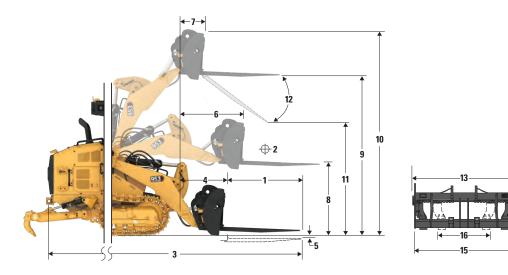
Brakes

• Brakes meet the standard ISO 10265:2008.

Sound and Vibration Information

- The declared dynamic operator sound pressure level is 74 dB(A) when "ISO 6396:2008" is used to measure the value for an enclosed cab. The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds. The cab was properly installed and maintained. The measurements were conducted with the cab doors and the cab windows closed. NOTE: The dynamic operator sound pressure level uncertainty is ± 2 dB(A).
- Hearing protection may be needed when the machine is operated with an open operator station for extended periods, in a noisy environment or with a cab that is not properly maintained.
- The guaranteed exterior sound power level is 109 dB(A) when the value is measured according to the dynamic test procedures and the conditions that are specified in "ISO 6395:2008." The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds.
- Sound level information for machines in European Union countries and in countries that adopt the "EU Directives": If equipped, the certification label is used to verify the environmental sound certification of the machine to the requirements of the European Union. The value that is listed on the label indicates the guaranteed exterior sound power level (L_{WA}) at the time of manufacture for the conditions that are specified in "2000/14/EC."

Operating Specifications with Pallet Forks



953 Track Loader*	Loader* 48-in Tines		60-in	Tines	72 -in	72-in Tines 84-		84-in Tines 96-i		in Tines	
	mm	in	mm	in	mm	in	mm	in	mm	in	
1 Tine Length	1219	48.0	1524	60.0	1829	72.0	2134	84.0	2438	96.0	
2 Load Center	609	24.0	762	30.0	914	36.0	1067	42.0	1219	48.0	
3 Maximum Overall Length	6951	274.0	7256	286.0	7561	298.0	7866	3,107	8170	3,227	
4 Reach with Forks at Ground Level	1213	48.0	1213	48.0	1213	48.0	1213	48.0	1213	48.0	
5 Dig Depth	-50	-2	-50	-2	-50	-2	-50	-2	-50	-2	
6 Reach with Arms Horizontal and Fork Level	1713	67.0	1713	67.0	1713	67.0	1713	67.0	1713	67.0	
7 Reach with Fork at Maximum Height	930	37.0	930	37.0	930	37.0	930	37.0	930	37.0	
8 Ground to Top of Tine with Arms Horizontal and Fork Level	1619	64.0	1619	64.0	1619	64.0	1619	64.0	1619	64.0	
9 Ground to Top of Tine at Maximum Height and Fork Level	3472	137.0	3472	137.0	3472	137.0	3472	137.0	3472	137.0	
10 Overall Height of Fork at Full Lift (top of carriage to ground)	4513	178.0	4513	178.0	4513	178.0	4513	178.0	4513	178.0	
11 Clearance at Full Lift and Maximum Dump	2107	83.0	1853	73.0	1598	63.0	1344	53.0	1090	43.0	
12 Maximum Discharge Angle from Horizontal	_	57°	-:	57°	-:	57°	-:	57°	-:	57°	
13 Overall Carriage Width	2528	100.0	2528	100.0	2528	100.0	2528	100.0	2528	100.0	
14 Overall Carriage Height	1130	45.0	1130	45.0	1130	45.0	1130	45.0	1130	45.0	
15 Outside Tine Width (maximum spread)	2178	86.0	2178	86.0	2178	86.0	2178	86.0	2178	86.0	
16 Outside Tine Width (minimum spread)	576	23.0	576	23.0	576	23.0	576	23.0	576	23.0	
Tine Width (single tine)	180	7.0	180	7.0	180	7.0	180	7.0	180	7.0	
Tine Thickness	90	4.0	90	4.0	90	4.0	90	4.0	90	4.0	
	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	
Tine Load Capacity (Per Pair)	22 200	48,943	17 800	39,242	14 800	32,628	12 700	27,999	11 300	24,912	
Static Tipping Load Arm Horizontal and Fork Level	9011	19,867	8501	18,741	8017	17,675	7573	16,695	7204	15,883	
Static Lifting Capacity Arm Horizontal and Fork Level	11 748	25,900	11 627	25,632	10 867	23,959	9692	21,366	8738	19,264	
Rated Load (SAE J1197)**	2285	5,037	2142	4,723	2011	4,434	1889	4,165	1780	3,924	

^{*}Construction configuration with 450 mm (22 in) HDXL tracks, standard counterweight (320 kg/705 lb) and additional counterweight (310 kg/683 lb).

^{**}For crawler loaders, 35% of the tipping load or 100% of the lifting capacity, whichever is less. (SAE J1197:2011, EN-474-3:2010, ISO 14397-1:2007).

953 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
POWER TRAIN		
Cat C7.1 diesel engine with engine- mounted aftertreatment to meet U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 5, China Nonroad Stage IV, Japan 2014 emission standards		√
Cat C7.1 diesel engine to meet India Bharat Stage III, Eurasian Economic Union Stage IIIA, UN ECE R96 Stage IIIA emission standards, equivalent to Tier 3/ Stage IIIA		√
Engine turbocharger	✓	
Air-To-Air After Cooler (ATAAC)	✓	
Modular cooling system for engine air intake, oil and water	✓	
Hydraulic demand fan – electronically controlled, temperature sensing	✓	
Hydraulic fan, non-reversing	✓	
Hydraulic fan, reversing		✓
Electro Hydrostatic Control (EHC) for transmission	✓	
Engine idle shutdown	✓	
Auto engine speed control	✓	
Electric fuel pump	✓	
Water separator	✓	
Glow plug starting aid	✓	
Engine air cleaner		✓
Engine air precleaner		✓
UNDERCARRIAGE		
HDXL undercarriage and tracks (37 sections), 1836 mm (72.3 in) track gauge	✓	
Cat Abrasion™ undercarriage		✓
Oscillating track roller frames	✓	
Track guiding guards, end section	✓	
Hydraulic track adjuster	✓	
Sprocket rims with replaceable bolt-on tough steel segments	✓	
Sprocket guards	✓	
Six track rollers per side, with one carrier roller, lifetime lubricated	✓	
Idlers, conventional type, lifetime lubricated	✓	

for details.		
	Standard	Optional
ELECTRICAL		
Ground Level Service Center	✓	
24 volt heavy-duty alternator	✓	
Backup alarm	✓	
Two horns	✓	
Two heavy-duty batteries, high output, maintenance free, 900 CCA	✓	
Main disconnect switch	✓	
Electric starter (heavy-duty, 24 volt)	✓	
Extra lighting – two additional LED lights at the bottom of cab facing forward plus 1 underhood light		✓
LED flashing beacon		✓
OPERATOR ENVIRONMENT		
Pressurized, sound suppressed, ROPS/ FOPS Cab with tinted glass and right side sliding window	✓	
Cab package with one sliding side window and four halogen lights: two facing forward, roof mounted, two facing rearward, integrated in the air conditioner unit		√
Deluxe cab package with two sliding side windows and eight LED lights: four roof-mounted facing forward, two facing rearward and two facing side integrated in the air conditioner unit		✓
Deluxe high back seat – heated, with adjustable shock control		✓
Premium Plus high back seat – heated and cooled, lockable side-side isolator		✓
Adjustable armrests	✓	
Electro-Hydraulic, seat mounted control levers with faster processing	✓	
V-pattern and pedal steering controls		✓
Joystick steering controls		✓
Joystick implement control		✓
Two-lever implement control		✓
Seat belt, retractable, with buckling indicator on dash	✓	
Four-point restraint ready seat	✓	
Air conditioning and heating	✓	
Heater/defroster with automatic temperature control and automatic blower control	✓	
Cab air powered precleaner		✓
Rearview mirror, inside, adjustable	✓	

(continued on next page)

953 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
PERATOR ENVIRONMENT (continued)		
24 V radio ready. Includes speakers, antenna and 12 V power outlet and 5 V USB port	✓	
Radio – FM Ready Kit		✓
Radio – Bluetooth® & Aux & Mic		✓
Radio – Bluetooth & Aux & Mic – Dab+		✓
Radio – Bluetooth & Aux & Mic – Sirius		✓
Parking brake switch and "brake-on" indicator light	✓	
Implement lock-out switch	✓	
High Definition rearview camera	✓	
254 mm (10 in) color touchscreen display with integrated rear camera display and machine slope indicator	✓	
Three selectable working modes (Auto, Power, Eco)	✓	
Operator programmable lift and tilt kickouts	✓	
Machine Pitch and Roll indicate	✓	
Bucket shake	✓	
Remote services (Troubleshoot/Remote Flash)		✓
Heavy-duty rubber floor mat	✓	
Windshield washers and wipers, multiple speed, front and rear	✓	
Durable metal roof	✓	
Coat hook	✓	
Storage compartments under left armrest	✓	
Document holder on right console	✓	

	Standard	Optional
OTHER STANDARD EQUIPMENT	Stallualu	Optional
Durable metal fender	√	
Exterior sound suppression	· ·	
Load sensing implement pump with variable displacement	✓	
Z-bar loader linkage	\checkmark	
Implement cylinders with sensors	✓	
Engine enclosure with lockable doors	✓	
Debris resistant radiator core (six fins-per-inch)	✓	
Hinged radiator guard and swing out fan	✓	
4 × 2 easy tie-down points on chassis	✓	
FEATURE PACKAGES		
Low Ground Pressure (LGP)		✓
Arrangement		
Waste Package		\checkmark
Enhanced Cleaning Waste Package		✓
Ship Hold Package		✓
Partial Steel Mill Package		✓
GUARDING		
Full bottom guards	✓	
Idler guard (none)		✓
Idler guard		✓
Idler guard – ship hold		✓
Front light guard		✓
Windshield guard		✓
Track roller guard		✓

 $(continued\ on\ next\ page)$

953 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BUCKETS*		
General purpose – 1.8 m³ (2.4 yd³)		✓
General purpose with welded flush adapter – 1.7 m³ (2.2 yd³)		✓
Heavy-duty general purpose – 1.8 m³ (2.4 yd³)		✓
Multi-purpose – 1.6 m ³ (2.1 yd ³)		✓
Heavy-duty multi-purpose Landfill – 2.1 m³ (2.7 yd³)		✓
General purpose with full bolted cutting edge – 1.8 m ³ (2.4 yd ³)		✓
Performance general purpose – 2.1 m³ (2.7 yd³)		✓
Wide flush general purpose – 2.2 m³ (2.9 yd³)		✓
Quick coupler, general purpose – 1.8 m³ (2.4 yd³)		✓
Heavy-duty landfill bucket – 2.3 m³ (3.0 yd³)		✓
Slag Bucket – 1.6 m³ (2.1 yd³)		✓
Note: All business (avaluding Clay and Canaval Pur	naaa wiith full h	altad

Note: All buckets (excluding Slag and General Purpose with full bolted cutting edge) feature Advansys Ground Engaging Tools.

HYDRAULICS	
Two-valve hydraulics, two-lever	✓
Two-valve hydraulics, joystick	✓
Three-valve hydraulics, front, joystick	✓
Three-valve hydraulics, rear, joystick	✓
Three-valve hydraulics, rear, two-lever	✓
Four-valve hydraulics, front and rear, joystick	✓
Standard hydraulic lines	✓
Quick coupler hydraulic lines	✓
FUEL TANK	
Fuel tank ✓	
Fast Fill fuel tank	✓
Fuel tank refilling pump	✓
Sediment hand pump	✓

^{*}Buckets and other work tool attachments from the 953K model, and select buckets and work tool attachments from the 953D model, are compatible with the 953. Bucket and attachment offerings may vary. Please consult your Cat dealer for compatibility information and availability.

	Standard	Optional
MAINTENANCE		
Standard lubricant		✓
Bio lubricant		✓
Ecosafe lubricant (steel mill)		✓
Cat extended life coolant	✓	
Service package		✓
Extended service package – manual		✓
hydraulic system enabling cab tilt and		
lock at 30 degrees safely in the field,		
shovel holder bracket (shovel not included)		
High speed oil change		√
Ecology drains on hydraulic oil tank	✓	
Oil sampling valves	√	
Cat XT TM hoses	√	
HYDO™ Advanced 10	✓	
Implement oil return filter	✓	
in hydraulic tank		
REAR ATTACHMENTS		
Bumper		✓
Ripper		✓
No bumper		✓
Ripper hitch		✓
Striker bars		✓
COUNTERWEIGHTS		
Light counterweight 240 kg (529 lb)		✓
Light counterweight, additional 200 kg (440 lb)		✓
OTHER EQUIPMENT		
Access package		✓
Jacket water heater (110 V) and ether starting aid		✓
Jacket water heater (240 V) and ether starting aid		✓
Fusion Quick Coupler		✓
TECHNOLOGY PRODUCTS		
Product Link TM ready	✓	
Product Link cellular		✓
Product Link dual (cellular and satellite)		✓
Cat Payload		✓
Grade Control mast	<u> </u>	√

953 Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C7.1 engine meets U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 5, China Nonroad Stage IV and Japan 2014 emission standards or India Bharat Stage III, Eurasian Economic Union Stage IIIA, UN ECE R96 Stage IIIA emission standards, equivalent to U.S. EPA Tier 3/EU Stage IIIA.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 30% biodiesel.

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.1 kg (2.4 lb) of refrigerant which has a CO₂ equivalent of 1.573 metric tonnes (1.733 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

With cooling fan speed at 70% of maximum value:

Operator Sound Pressure Level (ISO 6396:2008) – 74 dB(A)

Exterior Sound Power Level (ISO 6395:2008) – 109 dB(A)

- The sound level may vary at different engine cooling fan speeds. The cab was properly installed and maintained. The measurements were conducted with the cab doors and the cab windows closed. NOTE: The dynamic operator sound pressure level uncertainty is $\pm 2 \, \mathrm{dB}(A)$.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDOTM Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The 953 uses up to 10% less fuel per hour than the 953K.
 The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary.
 Consult your Cat dealer for details.
- Smart mode matches machine power to digging requirements automatically
- Eco mode minimizes fuel consumption for light applications
- Emissions reduction technology (when equipped) works in the background, with no action required from the operator
- Remotely monitor fuel consumption, machine health, location, and hours on demand through Product LinkTM and VisionLink[®]
- Hydraulic demand fan reduces speed in cooler conditions to conserve power, save fuel and decrease sound levels
- Remote Flash and Remote Troubleshoot

953 Track Loader Waste Handler

A Waste Handler can take on a variety of tasks in a landfill or transfer station. Use it for pushing, shredding and pre-compacting waste. For added versatility, track loaders are also ideal for creating and maintaining access, digging cells and digging/carrying/spreading cover material.

Top Performer

- 953 uses up to 10% less fuel per hour than the previous model.
- Smoother implement and steering response, and improved steering performance provide more controllability.
- Updated cab offers more comfort and an intuitive 10-inch (254 mm) touchscreen dash display.
- Standard High Definition rearview camera shows prominently in the main display.
- Excellent visibility to the bucket and all around the machine enhances safety and helps operators work more confidently.

Waste Handler

- Specialized guarding and seals help protect the machine and components from impact and airborne debris.
- Final Drive guarding helps prevent wrapping and damage.
- High debris cooling system with reversing demand fan radiator fan folds out for easy cleanout access.
- Specialized air handling features help deliver cleaner air to the machine.
- Choice of buckets and track shoes allow you to further optimize the machine for greater performance and service life.

Enhanced Cleaning Waste Handler

- Helps reduce your clean-out time while adding ground pressure for more compaction.
- Wide gauge undercarriage equipped with a standard track width allows more space for debris to pass between the track roller frame, tracks and chassis.
- With less debris build-up, you spend less time cleaning.
- Helps reduce damage caused by debris carried on the tracks.
- Heavier waste configuration combined with narrower track shoes increases ground pressure for greater compaction.

Engine			
Engine	Cat® C7.1		
Emissions	Final, EU S Tier 5, Chin Stage IV, Ja emission st India Bhara Eurasian E Stage IIIA, R96 Stage standards, of to U.S. EPA	Meets U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 5, China Nonroad Stage IV, Japan 2014 emission standards or India Bharat Stage III, Eurasian Economic Union Stage IIIA, UN ECE R96 Stage IIIA emission standards, equivalent to U.S. EPA Tier 3/ EU Stage IIIA.	
Net Power (1,800 rpm)			
ISO 9249/SAE J1349	119 kW	160 hp	
ISO 9249 (DIN)	162 mhp		
Engine Power (1,800 rpm)			
ISO 14396	129 kW	173 hp	
ISO 14396 (DIN)	175 mhp		
Bore	105 mm	4.1 in	
Stroke	135 mm	5.3 in	
Displacement	7.01 L	427.8 in ³	

- Net power advertised is the power available at the engine flywheel
 when the engine is equipped with a fan, air cleaner, clean emissions
 module and alternator.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Inline six-cylinder diesel engine with single turbo, charged with ATAAC and engine mounted aftertreatment (when equipped).
- No derating required up to 3000 m (9,842 ft) altitude.
- All Cat nonroad U.S. EPA Tier 4 Final, EU Stage V, Japan 2014, Korea Tier 5, and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 30% biodiesel.

Air Conditioning

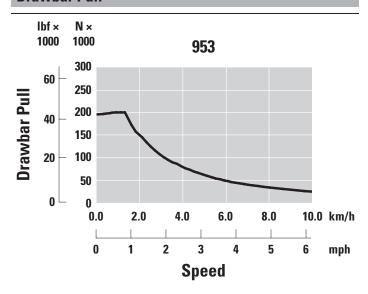
The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.1 kg of refrigerant which has a CO₂ equivalent of 1.573 metric tons.

two variable displacement slipper-type axial
piston pumps Infinite variable speed
from 0 to 10 km/h (0 to 6.2 mph)
47 500 kPa 6,890 psi

implement System		
Description	Load sensing displacement	
Maximum Continuous Flow (1,800 rpm)	155 L/min	41 gal/min
Maximum Pressure	28 000 kPa	4,061 psi
Filter System	Implement re	turn filter

Service Refill Capacities		
Fuel Tank	265 L	70 gal
Diesel Exhaust Fluid (DEF) Tank (when equipped)	16 L	4.2 gal
Cooling System	32 L	8.5 gal
Crankcase (with filter)	16.5 L	4.5 gal
Final Drives (each)	10.8 L	2.8 gal
Hydraulic Tank	70 L	18.5 gal
Pivot Shaft	0.7 L	0.18 gal

Drawbar Pull



Waste Handler		
Operating Weight ¹	16 176 kg	35,662 lb
Shipping Weight ²	13 269 kg	29,253 lb
Track Shoe Width – Standard ³	480 mm	20 in
Track Shoe Width – Narrow ³	380 mm	15 in
Track Rollers – Each Side		6
Number of Shoes – Each Side		37
Track on Ground	2286 mm	90 in
Ground Pressure – Standard Shoes	67 kPa	10 psi
Ground Pressure – Narrow Shoes	84 kPa	12.2 psi

Enhanced Cleaning Waste Ha	andler	
Operating Weight ¹	16 602 kg	36,601 lb
Shipping Weight ²	13 695 kg	30,192 lb
Track Shoe Width – Standard ³	480 mm	20 in
Track Shoe Width – Narrow ³	380 mm	15 in
Track Rollers – Each Side		6
Number of Shoes – Each Side		37
Track on Ground	2286 mm	90 in
Ground Pressure – Standard Shoes	69 kPa	10 psi
Ground Pressure – Narrow Shoes	86 kPa	12.5 psi

¹Operating weight: machine with construction package, general purpose landfill bucket with teeth and segments, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 100% fuel tank and 75 kg (165 lb) operator. For machines without aftertreatment, subtract 287 kg (632 lb).

³Single or double grouser, with or without center holes.

Track		
Track Shoe Width	Grousers	Features
Heavy Duty Extended Life (HDXL)		
380 mm (15 in)	Double	Narrow
480 mm (19 in)	Double	_
480 mm (19 in)	Double	Center Hole

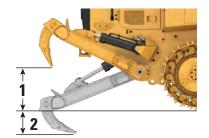
Ripper		
Туре	Radi	al
Weight	592 kg	1306 lb
1 Maximum Clearance Raised (shank tip)	745 mm	29.3 in
2 Maximum Penetration	253 mm	9.9 in
3 Pocket Spacing	900 mm	35.4 in
4 Shank Gauge	1800 mm	70.9 in
5 Overall Ripping Width	1955 mm	77 in
Beam Cross Section	$203.5 \text{ mm} \times 165 \text{ mm}$	$8.0 \text{ in} \times 6.5 \text{ in}$
Maximum Penetration Force	148 kN	33,212 lbf
Maximum Pry Out Force	86 kN	19,363 lbf

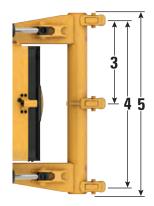
Note: Rippers from the 953K model are compatible with the 953.

Grouser Selection

Double Grouser – best balance of traction and maneuverability

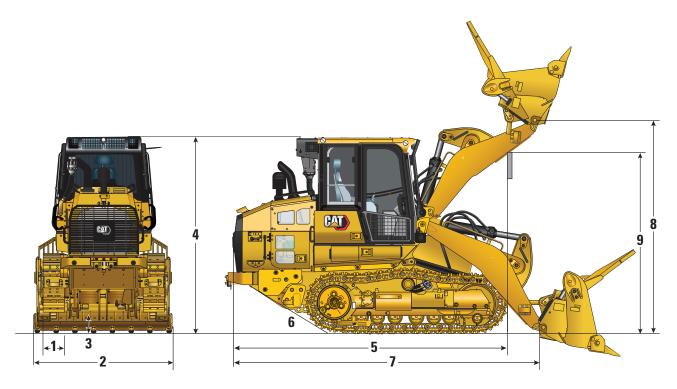
Center Holes – Helps reject material, helping to reduce build-up and added track tension.





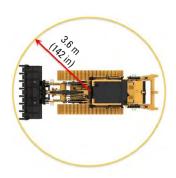
²Shipping weight: machine with construction package, general purpose landfill bucket with teeth and segments, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 10% fuel tank. For machines without aftertreatment, subtract 287 kg (632 lb).

Dimensions

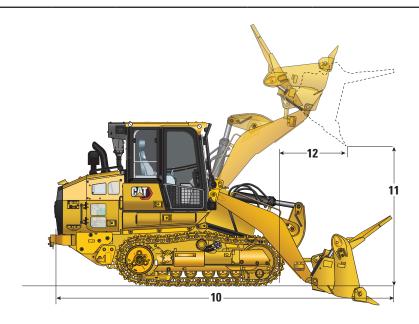


	Waste H	landler	Enhanced	Cleaning
1 Standard Track Shoe Width	480 mm	20.0 in	480 mm	20.0 in
2 Overall Machine Width (without bucket)				
Standard Gauge (480 mm/20.0 in shoes)	2316 mm	91.2 in	2616 mm	103.0 in
3 Ground Clearance	413 mm	16.3 in	413 mm	16.3 in
4 Machine Height to Top of Cab	3156 mm	124.2 in	3156 mm	124.2 in
5 Machine Length to Front of Tracks	4520 mm	177.9 in	4520 mm	177.9 in
with Ripper, Add	421 mm	16.6 in	421 mm	16.6 in
6 Ramp Angle	29)°	29)°
7 Overall Length (without bucket)	5122 mm	201.6 in	5122 mm	201.6 in
8 Hinge Pin Height at Maximum Lift	3608 mm	142.1 in	3608 mm	142.1 in
9 Lift Arm Clearance at Maximum Lift	3003 mm	118.3 in	3003 mm	118.3 in
Turning Radius	3.6 m	141.7 in	3.6 m	141.7 in

Bucket and attachment offerings may vary. Please consult your Cat dealer for availability.



Buckets



Pin-On Buckets	General Purp	ose Bucket*	Landfill Bucket**	Performance Bucket**	Flat Floo	r Bucket*	Multi- Purpose Bucket**	Multi- Purpose Bucket** Landfill
Cutting Edge Type	Long Teeth & Segments	Bolt-On Full Edge	Long Teeth & Segments	Long Teeth & Segments	Welded Flush Adapters, Long Teeth	Wide – Welded Flush Adapters, Long Teeth	Long Teeth & Segments	Long Teeth & Segments
Bucket Weight	1216 kg	1100 kg	1472 kg	1419 kg	1098 kg	1382 kg	1809 kg	2008 kg
	(2,681 lb)	(2,425 lb)	(3,245 lb)	(3,128 lb)	(2,421 lb)	(3,047 lb)	(3,987 lb)	(4,418 lb)
Bucket Width	2485 mm	2483 mm	2484 mm	2551 mm	2446 mm	3009 mm	2485 mm	2484 mm
	(97.8 in)	(97.8 in)	(97.8 in)	(100.4 in)	(96.0 in)	(118 in)	(97.8 in)	(97.8 in)
Rated Capacity at 100% Fill Factor ¹	1.8 m ³ (2.4 yd ³)	1.8 m ³ (2.4 yd ³)	2.3 m ³ (3.0 yd ³)	2.1 m ³ (2.7 yd ³)	1.7 m ³ (2.3 yd ³)	2.2 m ³ (2.9 yd ³)	1.6 m ³ (2.1 yd ³)	2.1 m ³ (2.7 yd ³)
Rated Capacity at 110% Fill Factor				2.3 m ³ (3.0 yd ³)				
Rated Operating Capacity ²	3692 kg	3737 kg	3617 kg	3871 kg	4672 kg	4545 kg	2828 kg	3295 kg
	(8,139 lb)	(8,238 lb)	(7,974 lb)	(8,533 lb)	(10,300 lb)	(10,020 lb)	(6,234 lb)	(7,265 lb)
Static Tipping Load	10 548 kg	10 676 kg	10 335 kg	11 059 kg	11 360 kg	10 999 kg	8080 kg	8120 kg
	(23,255 lb)	(23,536 lb)	(22.784 lb)	(24,380 lb)	(25,045 lb)	(24,250 lb)	(17,812 lb)	(17,901 lb)
10 Overall Machine Length (bucket on the ground)	6378 mm	6176 mm	6378 mm	6474 mm	6365 mm	6396 mm	6512 mm	6512 mm
	(251.1 in)	(243.2 in)	(251.1 in)	(254.9 in)	(250.6 in)	(251.8 in)	(256.4 in)	(256.4 in)
11 Dump Clearance at Maximum Lift and 45° Discharge	2838 mm	2838 mm	2838 mm	2775 mm	2914 mm	2875 mm	2853 mm	2853 mm
	(111.7 in)	(111.7 in)	(111.7 in)	(109.3 in)	(114.7 in)	(113.2 in)	(112.3 in)	(112.3 in)
12 Reach at Maximum Lift and 45° Discharge	1053 mm	1053 mm	1053 mm	1115 mm	1000 mm	1036 mm	1248 mm	1248 mm
	(41.4 in)	(41.4 in)	(41.4 in)	(43.9 in)	(39.4 in)	(40.8 in)	(49.1 in)	(49.1 in)
Breakout Force	141 669 N	142 755 N	138 923 N	126 732 N	159 222 N	147 230 N	121 694 N	119 612 N
	(31,849 lbf)	(32,093 lbf)	(31,231 lbf)	(28,491 lbf)	(35,795 lbf)	(33,099 lbf)	(27,358 lbf)	(26,890 lbf)

Note: General construction buckets are compatible with the Waste Handler configuration. Additional buckets and work tool attachments are available. Please consult your Cat dealer for details.

^{*}Machine equipped with no counterweight.

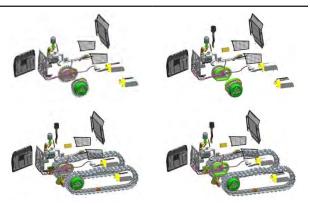
^{**}Machine equipped with standard and additional counterweights.

¹Volumetric bucket capacity as per ISO 7546:1983.

²Rated Operating Capacity should be considered with 35% Static Tipping Load as required by ISO 14397-1:2007.

Waste Handler Features

- ✓ Included
- ★ Recommended
- Compatible



Feature	Waste Handler	Enhanced Cleaning
Windshield Protection	✓	✓
Idler Guard	✓	✓
Final Drive Duo Cone Seal Guard to protect against wire wrapping	✓	✓
Full Length Guard	•	*
Striker Bars	*	*
Programmable Reversing Fan (frequency and duration) with fixed blade pitch and reversed rotation	✓	✓
Dual-Stage Engine Air Pre-Cleaner with Turbine	✓	✓
Cab Air Precleaner With Powered Turbine to eject debris	*	✓
480 mm (19 in) HDXL Tracks with Center Holes	*	*
Ripper	•	•
Light Counterweight	•	•
Additional Counterweight	•	•
Latches on Rear Guard	✓	✓
Quick Coupler Lines	•	•
Additional Lights – two additional LED lights at bottom of cab, underhood light	•	•
Extended Service Package (hydraulic cab tilt and shovel holder)	√	√

Standards

ROPS/FOPS

- ROPS (Rollover Protective Structure) offered by Caterpillar for the machine meets ROPS criteria ISO 3471:2008.
- FOPS (Falling Object Protective Structure) meets ISO 3449:2005 Level II.

Brakes

• Brakes meet the standard ISO 10265:2008.

Sound and Vibration Information

- The declared dynamic operator sound pressure level is 74 dB(A) when "ISO 6396:2008" is used to measure the value for an enclosed cab. The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds. The cab was properly installed and maintained. The measurements were conducted with the cab doors and the cab windows closed. NOTE: The dynamic operator sound pressure level uncertainty is ± 2 dB(A).
- Hearing protection may be needed when the machine is operated with an open operator station for extended periods, in a noisy environment or with a cab that is not properly maintained.
- The guaranteed exterior sound power level is 109 dB(A) when the value is measured according to the dynamic test procedures and the conditions that are specified in "ISO 6395:2008." The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds.
- Sound level information for machines in European Union countries and in countries that adopt the "EU Directives": If equipped, the certification label is used to verify the environmental sound certification of the machine to the requirements of the European Union. The value that is listed on the label indicates the guaranteed exterior sound power level (L_{WA}) at the time of manufacture for the conditions that are specified in "2000/14/EC."

953 Waste Handler Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
POWER TRAIN		
Cat C7.1 diesel engine with engine- mounted aftertreatment to meet U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 5, China Nonroad Stage IV, Japan 2014 emission standards		√
Cat C7.1 diesel engine to meet India Bharat Stage III, Eurasian Economic Union Stage IIIA, UN ECE R96 Stage IIIA emission standards, equivalent to Tier 3/ Stage IIIA		✓
Engine turbocharger	✓	
Air-To-Air After Cooler (ATAAC)	✓	
Modular cooling system for engine air intake, oil and water	✓	
Hydraulic demand fan – electronically controlled, temperature sensing	✓	
Hydraulic fan, reversing	✓	
Electro Hydrostatic Control (EHC) for transmission	✓	
Engine idle shutdown	✓	
Auto engine speed control	✓	
Electric fuel pump	✓	
Water separator	✓	
Glow plug starting aid	✓	
Engine air cleaner		✓
Engine air precleaner	✓	
UNDERCARRIAGE		
HDXL undercarriage and tracks (37 sections), 1836 mm (72.3 in) track gauge	✓	
Oscillating track roller frames	✓	
Track guiding guards, end section	✓	
Hydraulic track adjuster	✓	
Sprocket rims with replaceable bolt-on tough steel segments	✓	
Sprocket guards	✓	
Six track rollers per side, with one carrier roller, lifetime lubricated	✓	
Idlers, conventional type, lifetime lubricated	✓	

for details.		
	Standard	Optional
ELECTRICAL		
Ground Level Service Center	✓	
24 volt heavy-duty alternator	✓	
Backup alarm	✓	
Two horns	✓	
Two heavy-duty batteries, high output, maintenance free, 900 CCA	✓	
Main disconnect switch	✓	
Electric starter (heavy-duty, 24 volt)	✓	
Extra lighting. Two additional LED lights at the bottom of cab facing forward plus one underhood light		✓
LED flashing beacon		✓
OPERATOR ENVIRONMENT		
Pressurized, sound suppressed, ROPS/ FOPS Cab with tinted glass and right side sliding window	✓	
Cab package with one sliding side window and four halogen lights: two facing forward, roof mounted, two facing rearward, integrated in the air conditioner unit		√
Deluxe cab package with two sliding side windows and eight LED lights: four roof-mounted facing forward, two facing rearward and two facing side integrated in the air conditioner unit		√
Deluxe high back seat – heated, with adjustable shock control		✓
Premium Plus high back seat – heated and cooled, lockable side-side isolator		✓
Adjustable armrests	✓	
Electro Hydraulic, seat mounted control levers with faster processing	✓	
V-pattern and pedal steering controls		✓
Joystick steering controls		✓
Joystick implement control		✓
Two-lever implement control		\checkmark
Seat belt, retractable, with buckling indicator on dash	✓	
Four-point restraint ready seat	✓	
Air conditioning and heating	√	
Heater/defroster with automatic temperature control and automatic blower control	✓	
Cab air powered precleaner		✓
Rearview mirror, inside, adjustable	√	

(continued on next page)

953 Waste Handler Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OPERATOR ENVIRONMENT (continued)		
Radio ready. Includes speakers, antenna and 12 V power outlet and 5 V USB port	✓	
Radio – FM Ready Kit		✓
Radio – Bluetooth & Aux & Mic		✓
Radio – Bluetooth & Aux & Mic – Dab+		✓
Radio – Bluetooth & Aux & Mic – Sirius		✓
Parking brake switch and "brake-on" indicator light	✓	
Implement lock-out switch	✓	
High Definition rearview camera	✓	
254 mm (10 in) color touchscreen display with integrated rear camera display and machine slope indicator	✓	
Three selectable working modes (Auto, Power, Eco)	✓	
Operator programmable lift and tilt kickouts	✓	
Machine Pitch and Roll indicate	✓	
Bucket shake	✓	
Remote services (Troubleshoot/Remote Flash)		✓
Heavy-duty rubber floor mat	✓	
Windshield washers and wipers, multiple speed, front and rear	✓	
Durable metal roof	✓	
Coat hook	✓	
Storage compartments under left armrest	✓	
Document holder on right console	✓	

	Standard	Optional
OTHER STANDARD EQUIPMENT		
Durable metal fender	✓	
Exterior sound suppression	✓	
Load sensing implement pump with variable displacement	✓	
Z-bar loader linkage	✓	
Implement cylinders with sensors	✓	
Engine enclosure with lockable doors	✓	
Debris resistant radiator core (six fins-per-inch)	✓	
Hinged radiator guard with latch and swing out fan	✓	
4 × 2 easy tie-down points on chassis	✓	
FEATURE PACKAGES		
Waste Package		✓
Enhanced Cleaning Waste Package		✓
GUARDING		
Full bottom guards	✓	
Idler guard (none)		✓
Idler guard		✓
Idler guard – ship hold		✓
Front light guard		✓
Windshield guard		✓
Final drive duo cone seal guard	✓	
Track roller guard		✓
	(continued on	next page)

953 Waste Handler Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BUCKETS*		
General purpose – 1.8 m³ (2.4 yd³)		✓
General purpose with welded flush adapter – 1.7 m³ (2.2 yd³)		✓
Heavy-duty general purpose – 1.8 m ³ (2.4 yd ³)		✓
Multi-purpose – 1.6 m ³ (2.1 yd ³)		✓
Heavy-duty multi-purpose Landfill – 2.1 m³ (2.7 yd³)		✓
General purpose with full bolted cutting edge – 1.8 m ³ (2.4 yd ³)		✓
Performance general purpose – 2.1 m³ (2.7 yd³)		✓
Wide flush general purpose – 2.2 m³ (2.9 yd³)		✓
Heavy-duty landfill bucket – 2.3 m³ (3.0 yd³)		√

Note: All buckets (excluding General Purpose with full bolted cutting edge) feature Advansys Ground Engaging Tools.

3.3 3	
HYDRAULICS	
Two-valve hydraulics, two-lever	✓
Two-valve hydraulics, joystick	✓
Three-valve hydraulics, front, joystick	✓
Three-valve hydraulics, rear, joystick	✓
Three-valve hydraulics, rear, two-lever	✓
Four-valve hydraulics, front and rear, joystick	✓
Standard hydraulic lines	✓
Quick coupler hydraulic lines	✓
FUEL TANK	
Fuel tank ✓	
Fast Fill fuel tank	✓
Fuel tank refilling pump	✓
Sediment hand pump	✓

^{*}Buckets and other work tool attachments from the 953K model, and select buckets and work tool attachments from the 953D model, are compatible with the 953. Bucket and attachment offerings may vary. Please consult your Cat dealer for compatibility information and availability.

	Standard	Optional
MAINTENANCE	Standard	Optional
Standard lubricant		√
Bio lubricant		√
Cat extended life coolant	√	
Service package		√
Extended service package – manual hydraulic system enabling cab tilt and lock at 30 degrees safely in the field, shovel holder bracket (shovel not included)		√
High speed oil change		✓
Ecology drains on hydraulic oil tank	✓	
Oil sampling valves	✓	
Cat XT hoses	✓	
HYDO Advanced 10	✓	
Implement oil return filter in hydraulic tank	✓	
REAR ATTACHMENTS		
Bumper		✓
Ripper		✓
No bumper		✓
Ripper hitch		✓
Striker bars		✓
COUNTERWEIGHTS		
Light counterweight 240 kg (529 lb)		✓
Light counterweight, additional 200 kg (440 lb)		✓
OTHER EQUIPMENT		
Access package		✓
Jacket water heater (110 V)		✓
Jacket water heater (240 V)		✓
Fusion Quick Coupler		✓
TECHNOLOGY PRODUCTS		
Product Link ready	✓	
Product Link cellular		✓
Product Link dual (cellular and satellite)		✓
Cat Payload		✓
Grade Control mast		✓

953 Track Loader Ship Hold

Traction, balance and agility are among the key characteristics that make track loaders ideal for ship hold work. Add in speed, reach, visibility and capability to use a variety of attachments, and track loaders become the top choice for unloading bulk carriers.

Track Loader Advantages

- Machine balance
- Maneuverability, especially in tight spaces
- · Smooth, responsive controls
- · Ability to work on slopes
- Undercarriage provides excellent traction and smooth ride over rough, loose or uneven surfaces
- · Low ground pressure
- · Excellent visibility, now with rear vision camera
- · Quiet, sound suppressed cab
- · Adjustable, air suspension seat for operator comfort
- · Ease of maintenance and cooling system cleanout
- · High reach for scraping down walls or loading
- Attachment versatility

Please consult with your Cat dealer regarding Ship Hold package availability.

Ship Hold Features

- A set of durable lifting eyes designed and validated with ISO 15818 provides fast and safe loading into the hold.
- · Widely spaced lifting eyes provide stability during the lift.
- Steps for easy access to the cab from the front and the rear
- · Stability during the lift.
- Guarding helps protect the tilt cylinder rod from debris and impact.
- Optional center hole shoes reduce track packing and track chain tightening which extends undercarriage life.

Attachment Versatility

- Trim blade
- General purpose buckets
- · Multi-purpose buckets
- Fusion™ Quick Coupler option lets you make fast attachment changes with a wide range of tools like forks, buckets, etc. from wheel loaders and other Fusion compatible machines.

Engine		
Engine	Cat® C7.1	
Emissions	Final, EU Tier 5, Chi Stage IV, Ja emission st India Bhar Eurasian E Stage IIIA	andards or at Stage III, conomic Union , UN ECE IIIA emission equivalent A Tier 3/
Net Power (1,800 rpm)		
ISO 9249/SAE J1349	119 kW	160 hp
ISO 9249 (DIN)	162 mhp	
Engine Power (1,800 rpm)		
ISO 14396	129 kW	173 hp
ISO 14396 (DIN)	175 mhp	
Bore	105 mm	4.1 in
Stroke	135 mm	5.3 in
Displacement	7.01 L	427.8 in ³
NT-4		

- Net power advertised is the power available at the engine flywheel
 when the engine is equipped with a fan, air cleaner, clean emissions
 module and alternator.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Inline six-cylinder diesel engine with single turbo, charged with ATAAC and engine mounted aftertreatment (when equipped).
- No derating required up to 3000 m (9,842 ft) altitude.
- All Cat nonroad U.S. EPA Tier 4 Final, EU Stage V, Japan 2014, Korea Tier 5, and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - \checkmark 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 30% biodiesel.

Air Conditioning

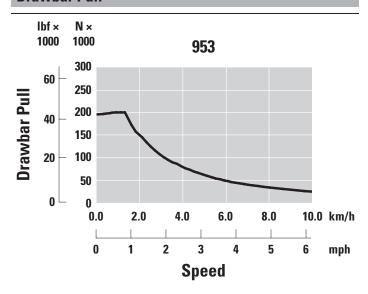
The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.1 kg of refrigerant which has a CO₂ equivalent of 1.573 metric tons.

ydrostatic drive with yo variable displacement ent axis motors and yo variable displacement				
ent axis motors and so variable displacement				
o variable displacement				
. * .				
pper-type axial				
piston pumps				
finite variable speed				
om 0 to 10 km/h				
to 6.2 mph)				
500 kPa 6,890 psi				
_				

Implement System				
Description	Load sensing, variable displacement piston pump			
Maximum Continuous Flow (1,800 rpm)	155 L/min 41 gal/min			
Maximum Pressure	28 000 kPa 4,061 psi			
Filter System	Implement return filter			

265 L	70 gal
16 L	4.2 gal
32 L	8.5 gal
16.5 L	4.5 gal
10.8 L	2.8 gal
70 L	18.5 gal
0.7 L	0.18 gal
	16 L 32 L 16.5 L 10.8 L 70 L

Drawbar Pull



Weights and Dimensions		
	Ship	Hold
Operating Weight ¹	16 819 kg	37,079 lb
Shipping Weight ²	13 488 kg	29,736 lb
Track Shoe Width – Standard ³	480 mm	20.0 in
Track Shoe Width – Narrow ³	380 mm	15.0 in
Track Rollers – Each Side	6	
Number of Shoes – Each Side	33	7
Track on Ground	2286 mm	90.0 in
Ground Pressure – Standard Shoes	70 kPa	10 psi
Ground Pressure – Narrow Shoes	87 kPa	13 psi

¹Operating weight: machine with construction package, trim blade, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 100% fuel tank and 75 kg (165 lb) operator. For machines without aftertreatment, subtract 287 kg (632 lb).

³Single or double grouser, with or without center holes.

Track		
Track Shoe Width	Grousers	Features
Heavy Duty Extended Life (HDXL)		
380 mm (15 in)	Double	Narrow
480 mm (19 in)	Double	_
480 mm (19 in)	Double	Center Hole

Standards

ROPS/FOPS

- ROPS (Rollover Protective Structure) offered by Caterpillar for the machine meets ROPS criteria ISO 3471:2008.
- FOPS (Falling Object Protective Structure) meets ISO 3449:2005 Level II.

Brakes

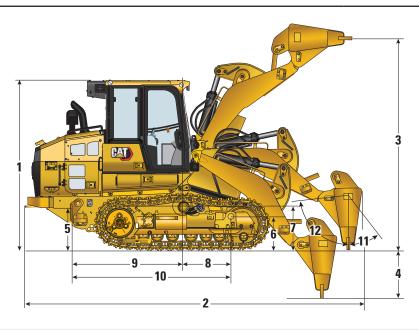
• Brakes meet the standard ISO 10265:2008.

Sound and Vibration Information

- The declared dynamic operator sound pressure level is 74 dB(A) when "ISO 6396:2008" is used to measure the value for an enclosed cab. The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds. The cab was properly installed and maintained. The measurements were conducted with the cab doors and the cab windows closed. NOTE: The dynamic operator sound pressure level uncertainty is ± 2 dB(A).
- Hearing protection may be needed when the machine is operated with an open operator station for extended periods, in a noisy environment or with a cab that is not properly maintained.
- The guaranteed exterior sound power level is 109 dB(A) when the value is measured according to the dynamic test procedures and the conditions that are specified in "ISO 6395:2008." The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds.
- Sound level information for machines in European Union countries and in countries that adopt the "EU Directives": If equipped, the certification label is used to verify the environmental sound certification of the machine to the requirements of the European Union. The value that is listed on the label indicates the guaranteed exterior sound power level (L_{WA}) at the time of manufacture for the conditions that are specified in "2000/14/EC."

²Shipping weight: machine with construction package, trim blade, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 10% fuel tank. For machines without aftertreatment, subtract 287 kg (632 lb).

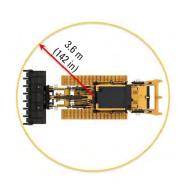
Dimensions



Dimensions (with Hitch)	Pin-On	Blade	
1 Overall Height	3156 mm	124.2 in	
2 Overall Length	6167 mm	242.8 in	
3 Work Tool Cutting Edge Height Fully Raised	4013 mm	158.0 in	
4 Digging Depth – Fully Tilted Fully Retracted	843 mm	33.2 in	
4 Digging Depth – Blade Vertical	903 mm	35.5 in	
Overall Width – with 380 mm (15 in) shoes	2216 mm	87.2 in	
Overall Width – with 480 mm (20 in) shoes	2316 mm	91.2 in	
Blade Width	3150 mm	124.0 in	
5 Rear Lifting Eye Height	765 mm	30.1 in	
6 Front Lifting Eye Height	595 mm	23.4 in	
Center of Gravity Dimensions			
7 Center of Gravity Height	732 mm	28.8 in	
8 Center of Gravity to Front Eye	782 mm	30.8 in	
9 Center of Gravity to Rear Eye	2143 mm	84.4 in	
10 Distance from Rear to Front Lifting Eyes	2924 mm	115.1 in	
11 Trim Blade Pitch – Forward	83	0	
12 Trim Blade Pitch – Rearward	32	0	
Turning Radius	3.97 m	156.4 in	

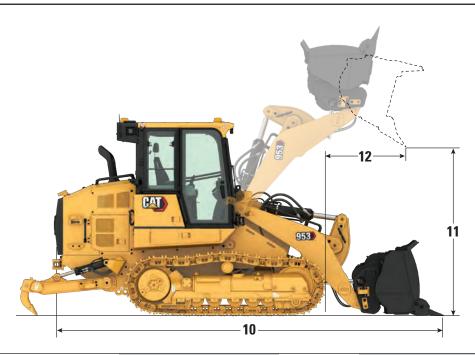
Blades

Trim Blades		Pin-On Blade
Blade Weight	1906 kg	4,202 lb
Blade Width	3150 mm	124.0 in
Blade Height	1154 mm	45.4 in
Blade Surface	3.64 m ²	39.1 ft ²



Buckets

Bucket and attachment offerings may vary. Please consult your Cat dealer for availability.



Pin-On Buckets	General Purp	ose Buckets*	Performance Bucket**	Flat Floor	Buckets*	Multi-Purpose Bucket**
Cutting Edge Type	Long Teeth & Segments	Bolt-On Full Edge	Long Teeth & Segments	Welded Flush Adapters, Long Teeth	Wide – Welded Flush Adapters, Long Teeth	Long Teeth & Segments
Bucket Weight	1216 kg	1100 kg	1419 kg	1100 kg	1383 kg	1809 kg
	(2,681 lb)	(2,425 lb)	(3,128 lb)	(2,425 lb)	(3,048 lb)	(3,987 lb)
Bucket Width	2485 mm	2483 mm	2551 mm	2446 mm	3009 mm	2485 mm
	(97.8 in)	(97.8 in)	(100.4 in)	(96.3 in)	(118.5 in)	(97.8 in)
Rated Capacity at 100% Fill Factor ¹	1.8 m ³ (2.4 yd ³)	1.8 m ³ (2.4 yd ³)	2.1 m ³ (2.7 yd ³)	1.8 m ³ (2.3 yd ³)	2.2 m ³ (2.9 yd ³)	1.6 m ³ (2.1 yd ³)
Rated Capacity at 110% Fill Factor			2.3 m ³ (3.0 yd ³)			
Rated Operating Capacity ²	3692 kg	3737 kg	3871 kg	3987 kg	4115 kg	2828 kg
	(8,139 lb)	(8,238 lb)	(8,533 lb)	(8,789 lb)	(9,071 lb)	(6,234 lb)
Static Tipping Load	10 548 kg	10 676 kg	11 059 kg	11 391 kg	11 756 kg	8080 kg
	(23,255 lb)	(23,536 lb)	(24,380 lb)	(25,112 lb)	(25,917 lb)	(17,812 lb)
10 Overall Machine Length (bucket on the ground)	6378 mm	6176 mm	6474 mm	6365 mm	6396 mm	6512 mm
	(251.1 in)	(243.2 in)	(254.9 in)	(250.6 in)	(251.8 in)	(256.4 in)
11 Dump Clearance at Maximum Lift and 45° Discharge	2838 mm	2838 mm	2775 mm	2914 mm	2875 mm	2853 mm
	(111.7 in)	(111.7 in)	(109.3 in)	(114.7 in)	(113.2 in)	(112.3 in)
12 Reach at Maximum Lift and 45° Discharge	1053 mm	1053 mm	1115 mm	1000 mm	1036 mm	1248 mm
	(41.4 in)	(41.4 in)	(43.9 in)	(39.4 in)	(40.8 in)	(49.1 in)
Breakout Force	141 669 N	142 755 N	126 732 N	159 216 N	147 446 N	121 694 N
	(31,849 lbf)	(32,093 lbf)	(28,491 lbf)	(35,793 lbf)	(33,147 lbf)	(27,358 lbf)

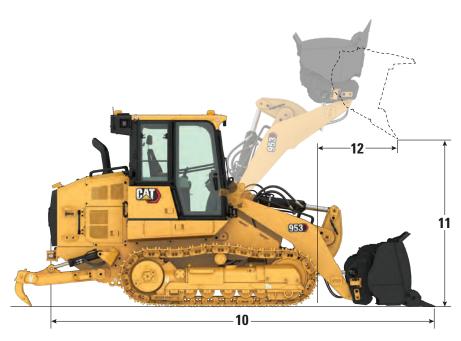
 $^{{\}bf *Machine\ equipped\ with\ no\ counterweight}.$

^{**}Machine equipped with standard and additional counterweights.

¹Volumetric bucket capacity as per ISO 7546:1983.

²Rated Operating Capacity should be considered with 35% Static Tipping Load as required by ISO 14397-1:2007.

Buckets (continued)



The Right Tool for the Job

All buckets can be used for digging, stump removal, loading, carrying, leveling, etc. Some buckets are more specialized:

Performance Buckets – optimized for loading and carrying

Multi-Purpose (MP) – grabbing material and grading with the clamp open

Flat Floor Buckets – Leveling, loose material handling

For maximum versatility, the Fusion coupler is compatible with a range of buckets, forks, rakes, material handling arm and more. Consult with your Cat dealer for compatibility.

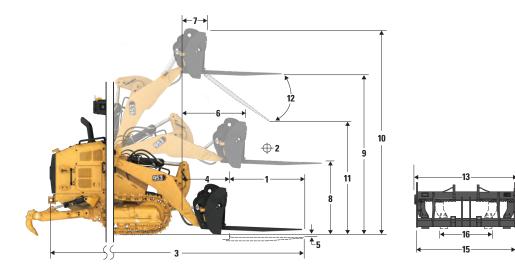
Fusion™ Quick Coupler Buckets	Fusion	Fusion Buckets			
Cutting Edge Type	Long Teeth	& Segments			
Bucket Weight	1490 kg	3,285 lb			
Bucket Width	2536 mm	99.8 in			
Rated Capacity at 100% Fill Factor ¹	1.8 m³	2.4 yd³			
Rated Operating Capacity ²	3634 kg	8,012 lb			
Static Tipping Load ³	10 383 kg	22,890 lb			
10 Overall Machine Length (bucket on the ground)	6469 mm	254.7 in			
11 Dump Clearance at Maximum Lift and 45° Discharge	2858 mm	112.5 in			
12 Reach at Maximum Lift and 45° Discharge	1234 mm	48.6 in			
Breakout Force	120 671 N	27,128 lbf			

¹Volumetric bucket capacity as per ISO 7546:1983.

Rated Operating Capacity should be considered with 35% Static Tipping Load as required by ISO 14397-1:2007.

³Machine equipped with standard and additional counterweights.

Operating Specifications with Pallet Forks



953 Track Loader*	48-in Tines 60-in Tines		Tines	72-in Tines		84-in Tines		96-in Tines		
	mm	in	mm	in	mm	in	mm	in	mm	in
1 Tine Length	1219	48.0	1524	60.0	1829	72.0	2134	84.0	2438	96.0
2 Load Center	609	24.0	762	30.0	914	36.0	1067	42.0	1219	48.0
3 Maximum Overall Length	6951	274.0	7256	286.0	7561	298.0	7866	3,107	8170	3,227
4 Reach with Forks at Ground Level	1213	48.0	1213	48.0	1213	48.0	1213	48.0	1213	48.0
5 Dig Depth	-50	-2	-50	-2	-50	-2	-50	-2	-50	-2
6 Reach with Arms Horizontal and Fork Level	1713	67.0	1713	67.0	1713	67.0	1713	67.0	1713	67.0
7 Reach with Fork at Maximum Height	930	37.0	930	37.0	930	37.0	930	37.0	930	37.0
8 Ground to Top of Tine with Arms Horizontal and Fork Level	1619	64.0	1619	64.0	1619	64.0	1619	64.0	1619	64.0
9 Ground to Top of Tine at Maximum Height and Fork Level	3472	137.0	3472	137.0	3472	137.0	3472	137.0	3472	137.0
10 Overall Height of Fork at Full Lift (top of carriage to ground)	4513	178.0	4513	178.0	4513	178.0	4513	178.0	4513	178.0
11 Clearance at Full Lift and Maximum Dump	2107	83.0	1853	73.0	1598	63.0	1344	53.0	1090	43.0
12 Maximum Discharge Angle from Horizontal	-	57°	-:	57°	-:	57°	-:	57°	-:	57°
13 Overall Carriage Width	2528	100.0	2528	100.0	2528	100.0	2528	100.0	2528	100.0
14 Overall Carriage Height	1130	45.0	1130	45.0	1130	45.0	1130	45.0	1130	45.0
15 Outside Tine Width (maximum spread)	2178	86.0	2178	86.0	2178	86.0	2178	86.0	2178	86.0
16 Outside Tine Width (minimum spread)	576	23.0	576	23.0	576	23.0	576	23.0	576	23.0
Tine Width (single tine)	180	7.0	180	7.0	180	7.0	180	7.0	180	70
Tine Thickness	90	4.0	90	4.0	90	4.0	90	4.0	90	4.0
	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb
Tine Load Capacity (Per Pair)	22 200	48,943	17 800	39,242	14 800	32,628	12 700	27,999	11 300	24,912
Static Tipping Load Arm Horizontal and Fork Level	9011	19,867	8501	18,741	8017	17,675	7573	16,695	7204	15,883
Static Lifting Capacity Arm Horizontal and Fork Level	11 748	25,900	11 627	25,632	10 867	23,959	9692	21,366	8738	19,264
Rated Load (SAE J1197)**	2285	5,037	2142	4,723	2011	4,434	1889	4,165	1780	3,924

^{*}Construction configuration with 450 mm (22 in) HDXL tracks, standard counterweight (320 kg/705 lb) and additional counterweight (310 kg/683 lb).

^{**}For crawler loaders, 35% of the tipping load or 100% of the lifting capacity, whichever is less. (SAE J1197:2011, EN-474-3:2010, ISO 14397-1:2007).

953 Ship Hold Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
POWER TRAIN		
Cat C7.1 diesel engine with engine- mounted aftertreatment to meet U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 5, China Nonroad Stage IV, Japan 2014 emission standards		√
Cat C7.1 diesel engine to meet India Bharat Stage III, Eurasian Economic Union Stage IIIA, UN ECE R96 Stage IIIA emission standards, equivalent to Tier 3/ Stage IIIA		√
Engine turbocharger	✓	
Air-To-Air After Cooler (ATAAC)	✓	
Modular cooling system for engine air intake, oil and water	✓	
Hydraulic demand fan – electronically controlled, temperature sensing	✓	
Hydraulic fan, reversing	✓	
Electro Hydrostatic Control (EHC) for transmission	✓	
Engine idle shutdown	✓	
Auto engine speed control	✓	
Electric fuel pump	✓	
Water separator	✓	
Glow plug starting aid	✓	
Engine air cleaner		✓
Engine air precleaner		✓
UNDERCARRIAGE		
HDXL undercarriage and tracks (38 sections), 1850 mm (72.8 in) track gauge	✓	
Oscillating track roller frames	✓	
Track guiding guards, end section	✓	
Hydraulic track adjuster	✓	
Sprocket rims with replaceable bolt-on tough steel segments	✓	
Sprocket guards	✓	
Six track rollers per side, with one carrier roller, lifetime lubricated	√	
Idlers, conventional type, lifetime lubricated	✓	

	Standard	Optional
ELECTRICAL	Standard	Ориона
Ground Level Service Center	✓	
24 volt heavy-duty alternator	√	
Backup alarm	√	
Two horns	✓	
Two heavy-duty batteries, high output, maintenance free, 1,120 CCA	✓	
Main disconnect switch	✓	
Electric starter (heavy-duty, 24 volt)	✓	
Extra lighting – two additional LED lights at the bottom of cab facing forward plus one underhood light		✓
LED flashing beacon		✓
OPERATOR ENVIRONMENT		
Pressurized, sound suppressed, ROPS/ FOPS Cab with tinted glass and right side sliding window	✓	
Deluxe cab package with two sliding side windows and eight LED lights: four roof-mounted facing forward, two facing rearward and two facing side integrated in the air conditioner unit	✓	
Deluxe high back seat – heated, with adjustable shock control		✓
Premium Plus high back seat – heated and cooled, lockable side-side isolator		✓
Adjustable armrests	✓	
Electro Hydraulic, seat mounted control levers with faster processing	✓	
V-pattern and pedal steering controls		✓
Joystick steering controls		✓
Joystick implement control		✓
Two-lever implement control		✓
Seat belt, retractable, with buckling indicator on dash	✓	
Four-point restraint ready seat	✓	
(continued on	next page)

(continued on next page)

953 Ship Hold Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OPERATOR ENVIRONMENT (continued)		
Air conditioning and heating	✓	
Heater/defroster with automatic temperature control and automatic blower control	✓	
Cab air powered precleaner		✓
Rearview mirror, inside, adjustable	✓	
Radio ready. Includes speakers, antenna and 12 V power outlet and 5 V USB port	✓	
Radio – FM Ready Kit		✓
Radio – Bluetooth & Aux & Mic		✓
Radio – Bluetooth & Aux & Mic – Dab+		✓
Radio – Bluetooth & Aux & Mic – Sirius		✓
Parking brake switch and "brake-on" indicator light	✓	
Implement lock-out switch	✓	
High Definition rearview camera	✓	
254 mm (10 in) color touchscreen display with integrated rear camera display and machine slope indicator	✓	
Three selectable working modes (Auto, Power, Eco)	✓	
Operator programmable lift and tilt kickouts	✓	
Machine Pitch and Roll indicate	✓	
Bucket shake	✓	
Remote services (Troubleshoot/Remote Flash)		✓
Heavy-duty rubber floor mat	✓	
Windshield washers and wipers, multiple speed, front and rear	✓	
Durable metal roof	✓	
Coat hook	✓	
Storage compartments under left armrest	✓	
Document holder on right console	✓	

	Standard	Optional
OTHER STANDARD EQUIPMENT		
Rear and front lifting device	✓	
Durable metal fender	✓	
Exterior sound suppression	✓	
Load sensing implement pump with variable displacement	✓	
Z-bar loader linkage	✓	
Implement cylinders with sensors	✓	
Engine enclosure with lockable doors	✓	
Debris resistant radiator core (six fins-per-inch)	✓	
Hinged radiator guard and swing out fan	✓	
4 × 2 easy tie-down points on chassis	✓	
GUARDING		
Full bottom guards	✓	
Idler guard (none)		✓
Idler guard		✓
Idler guard – ship hold		✓
Front light guard		✓
Windshield guard		✓
Track roller guard		✓

(continued on next page)

953 Ship Hold Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BUCKETS*		
General purpose $-1.8 \text{ m}^3 (2.4 \text{ yd}^3)$		✓
General purpose with welded flush adaptor – 1.7 m³ (2.2 yd³)		✓
Heavy-duty general purpose – 1.8 m³ (2.4 yd³)		✓
Multi-purpose - 1.6 m ³ (2.1 yd ³)		✓
General purpose with full bolted cutting edge – 1.8 m³ (2.4 yd³)		✓
Performance general purpose – 2.1 m³ (2.7 yd³)		✓
Wide flush general purpose – 2.2 m³ (2.9 yd³)		✓
Quick coupler, general purpose – 1.8 m³ (2.4 yd³)		✓

Note: All buckets (excluding General Purpose with full bolted cutting edge) feature Advansys Ground Engaging Tools.

, , , , , , , , , , , , , , , , , , , ,	
BLADES*	
Trim Blade – Coal – 3150 mm (24 in)	✓
HYDRAULICS	
Two-valve hydraulics, two-lever	✓
Two-valve hydraulics, joystick	✓
Three-valve hydraulics, front, joystick	✓
Three-valve hydraulics, rear, joystick	✓
Three-valve hydraulics, rear, two-lever	✓
Four-valve hydraulics, front and	✓
rear, joystick	
Standard hydraulic lines	✓
Quick coupler hydraulic lines	✓

^{*}Buckets and other work tool attachments from the 953K model, and select buckets and work tool attachments from the 953D model, are compatible with the 953. Bucket and attachment offerings may vary. Please consult your Cat dealer for compatibility information and availability.

	Standard	Optional
MAINTENANCE		
Standard lubricant		✓
Bio lubricant		✓
Cat extended life coolant	✓	
Service package		✓
Extended service package – manual hydraulic system enabling cab tilt and lock at 30 degrees safely in the field, shovel holder bracket (shovel not included)	√	
High speed oil change		✓
Ecology drains on hydraulic oil tank	✓	
Oil sampling valves	✓	
Cat XT hoses	✓	
HYDO Advanced 10	✓	
Implement oil return filter in hydraulic tank	✓	
REAR ATTACHMENTS		
Bumper	✓	
FUEL TANK		
Fuel tank	✓	
Fast Fill fuel tank		✓
Fuel tank refilling pump		✓
Sediment hand pump		✓
OTHER EQUIPMENT		
Access package		✓
Jacket water heater (110 V)		✓
Jacket water heater (240 V)		✓
Fusion Quick Coupler		✓
TECHNOLOGY PRODUCTS		
Product Link ready	✓	
Product Link cellular		✓
Product Link dual (cellular and satellite)		✓
Cat Payload		✓

953 Track Loader Partial Steel Mill

Track loaders provide a rugged, agile option for steel mill and other high temperature work. Specialized features are available from the factory to equip your track loader to perform in these especially harsh conditions.

High Temperature Undercarriage

- Purpose-built undercarriage includes high temperature seals in rollers, idlers, pivot shafts and final drives.
- Steel bar welded on the bottom of the track roller frame helps prevent heat distortion.
- Duo-cone™ seal guards on the final drives.
- Optional track roller guard protects against abrasion.

Steel Mill Cab

- Various heat shields inside lower doors, underneath the operator station, around air ducts and air conditioning lines.
- · Heat resistant floor mat.
- Double laminated windshield 18 mm/0.7 in thick.
- Front windshield grill and thermal net against slag projections.
- · Cab windows silicone sealed.
- Cab door glazing designed to protect windows against slag splatter from tracks.
- Additional metallic roof protection.
- Eight wide flood lights (four front, two rear, two sides) heat resistant, equipped with silicone sleeves.
- · Metallic door handles and roof act as a heat shield.
- Air conditioning vents on both sides of operator seat post.

Additional Protective Features

- · Fire retardant oil.
- · Heavy-duty front and rear machine guards.
- Sealed track link with no lubrication fluid.
- Double grouser or triple grouser shoes.
- · Slag bucket.



Important Notice:

This package DOES NOT feature all the other modifications required to allow the machine to run on hot slag. Examples: steel fuel tank, heat insulation for harnesses, hydraulic hoses, water, heater and air lines as well as heat shields for the tanks.

Please consult with your Cat dealer regarding Steel Mill package availability.

953 Track Loader – Partial Steel Mill Specifications

Engine		
Engine	Cat® C7.1	
Emissions	Final, EU S Tier 5, Chi Stage IV, Ja emission st India Bhar Eurasian E Stage IIIA,	andards or at Stage III, conomic Union UN ECE IIIA emission equivalent A Tier 3/
Net Power (1,800 rpm)		
ISO 9249/SAE J1349	119 kW	160 hp
ISO 9249 (DIN)	162 mhp	
Engine Power (1,800 rpm)		
ISO 14396	129 kW	173 hp
ISO 14396 (DIN)	175 mhp	
Bore	105 mm	4.1 in
Stroke	135 mm	5.3 in
Displacement	7.01 L	427.8 in ³

- Net power advertised is the power available at the engine flywheel
 when the engine is equipped with a fan, air cleaner, clean emissions
 module and alternator.
- Advertised power is tested per the specified standard in effect at the time of manufacture.
- Inline six-cylinder diesel engine with single turbo, charged with ATAAC and engine mounted aftertreatment (when equipped).
- No derating required up to 3000 m (9,842 ft) altitude.
- All Cat nonroad U.S. EPA Tier 4 Final, EU Stage V, Japan 2014, Korea Tier 5, and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - \checkmark 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 30% biodiesel.

Air Conditioning

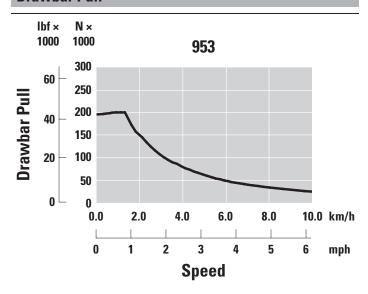
The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.1 kg of refrigerant which has a CO₂ equivalent of 1.573 metric tons.

Drive System	
Description	Electronically controlled Hydrostatic drive with two variable displacement bent axis motors and two variable displacement slipper-type axial piston pumps
Travel Speed	Infinite variable speed from 0 to 10 km/h (0 to 6.2 mph)
Relief Valve Setting	47 500 kPa 6,890 psi
Implement System	
Description	Load sensing, variable

Description	Load sensing	, variable
	displacement	piston pump
Maximum Continuous Flow (1,800 rpm)	155 L/min	41 gal/min
Maximum Pressure	28 000 kPa	4,061 psi
Filter System	Implement re	turn filter

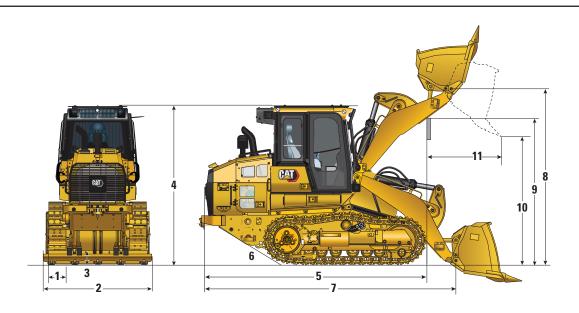
Service Refill Capacities		
Fuel Tank	265 L	70 gal
Diesel Exhaust Fluid (DEF) Tank (when equipped)	16 L	4.2 gal
Cooling System	32 L	8.5 gal
Crankcase (with filter)	16.5 L	4.5 gal
Final Drives (each)	10.8 L	2.8 gal
Hydraulic Tank	70 L	18.5 gal
Pivot Shaft	0.7 L	0.18 gal

Drawbar Pull



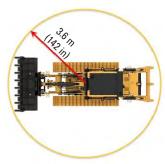
953 Track Loader – Partial Steel Mill Specifications

Weights and Dimensions



Construction configuration shown.

Operating Weight¹ Shipping Weight² 1 Track Shoe Width Double Grouser Track Rollers – Each Side Number of Shoes – Each Side Track on Ground		37,942 lb 29,284 lb 15.0 in
1 Track Shoe Width Double Grouser Track Rollers – Each Side Number of Shoes – Each Side Track on Ground	380 mm	15.0 in 6
Double Grouser Track Rollers – Each Side Number of Shoes – Each Side Track on Ground	3	6
Track Rollers – Each Side Number of Shoes – Each Side Track on Ground	3	6
Number of Shoes – Each Side Track on Ground	3	37
Track on Ground		,
	2286 mm	00.0.
		90.0 in
Ground Pressure		
380 mm (15 in) double grouser shoes	90 kPa	13 psi
2 Overall Machine Width with Slag Bucket	2416 mm	95.1 in
3 Ground Clearance	413 mm	16.3 in
4 Machine Height to Top of Cab	3216 mm	126.6 in
5 Machine Length to Front of Tracks	4520 mm	177.9 in
6 Ramp Angle	2	9°
7 Overall Machine Length with Slag Bucket	6602 mm	259.9 in
8 Hinge Pin Height at Maximum Lift	3608 mm	142.1 in
9 Lift Arm Clearance at Maximum Lift	3005 mm	118.3 in
10 Dump Clearance at Maximum Lift and 45° Discharge	2752 mm	108.3 in
11 Reach at Maximum Lift and 45° Discharge	1167 mm	45.9 in
Turning Radius	3.8 m	149.6 in



¹Operating weight: machine with partial steel mill package, Slag bucket with teeth and segments, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 100% fuel tank and 75 kg (165 lb) operator. For machines without aftertreatment, subtract 287 kg (632 lb).

²Shipping weight: machine with partial steel mill package, Heavy Duty Extended Life undercarriage, aftertreatment system, lubricants, 10% fuel tank. For machines without aftertreatment, subtract 287 kg (632 lb).

953 Track Loader – Partial Steel Mill Specifications

Buckets			
Pin-On Buckets – Standard Linkage	Slag B	Slag Bucket	
Cutting Edge Type	Long teeth a	nd segment	
Bucket Weight	2502 kg	5,515 lb	
Bucket Width	2416 mm	95.1 in	
Rated Capacity at 100% Fill Factor ¹	1.6 m³	2.1 yd³	
Rated Operating Capacity ²	3344 kg	7,373 lb	
Static Tipping Load ³	9555 kg	21,066 lb	
Breakout Force	116 605 N	26,214 lbf	

¹Volumetric bucket capacity as per ISO 7546:1983.

Standards

ROPS/FOPS

- ROPS (Rollover Protective Structure) offered by Caterpillar for the machine meets ROPS criteria ISO 3471:2008.
- FOPS (Falling Object Protective Structure) meets ISO 3449:2005 Level II.

Brakes

• Brakes meet the standard ISO 10265:2008.

Sound and Vibration Information

- The declared dynamic operator sound pressure level is 74 dB(A) when "ISO 6396:2008" is used to measure the value for an enclosed cab. The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds. The cab was properly installed and maintained. The measurements were conducted with the cab doors and the cab windows closed. NOTE: The dynamic operator sound pressure level uncertainty is ± 2 dB(A).
- Hearing protection may be needed when the machine is operated with an open operator station for extended periods, in a noisy environment or with a cab that is not properly maintained.
- The guaranteed exterior sound power level is 109 dB(A) when the value is measured according to the dynamic test procedures and the conditions that are specified in "ISO 6395:2008." The measurements were conducted at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds.
- Sound level information for machines in European Union countries and in countries that adopt the "EU Directives": If equipped, the certification label is used to verify the environmental sound certification of the machine to the requirements of the European Union. The value that is listed on the label indicates the guaranteed exterior sound power level (L_{WA}) at the time of manufacture for the conditions that are specified in "2000/14/EC."

²Rated Operating Capacity should be considered with 35% Static Tipping Load as required by ISO 14397-1:2007.

³Machine equipped with standard and additional counterweights.

953 Partial Steel Mill Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
POWER TRAIN		
Cat C7.1 diesel engine with engine- mounted aftertreatment to meet U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 5, China Nonroad Stage IV, Japan 2014 emission standards		√
Cat C7.1 diesel engine to meet India Bharat Stage III, Eurasian Economic Union Stage IIIA, UN ECE R96 Stage IIIA emission standards, equivalent to Tier 3/ Stage IIIA		√
Engine turbocharger	✓	
Air-To-Air After Cooler (ATAAC)	✓	
Modular cooling system for engine air intake, oil and water	✓	
Hydraulic demand fan – electronically controlled, temperature sensing	✓	
Hydraulic fan, reversing	✓	
Electro Hydrostatic Control (EHC) for transmission	✓	
Engine idle shutdown	✓	
Auto engine speed control	✓	
Electric fuel pump	✓	
Water separator	✓	
Glow plug starting aid	✓	
Engine air cleaner		✓
Engine air precleaner	✓	
UNDERCARRIAGE		
Heavy duty and Sealed tracks (no lubrication) 380 mm (15 in) double grouser shoes		✓
Oscillating track roller frames	✓	
Track guiding guards, end section	✓	
Hydraulic track adjuster	✓	
Sprocket rims with replaceable bolt-on tough steel segments	✓	
Sprocket guards	✓	
Six track rollers per side, with one carrier roller, lifetime lubricated	√	
Idlers, conventional type, lifetime lubricated	✓	

	Standard	Optional
ELECTRICAL		
Ground Level Service Center	✓	
24 volt heavy-duty alternator	✓	
Backup alarm	✓	
Two horns	✓	
Two heavy-duty batteries, high output, maintenance free, 900 CCA	✓	
Main disconnect switch	✓	
Electric starter (heavy-duty, 24 volt)	✓	
LED flashing beacon		✓
OPERATOR ENVIRONMENT		
Steel mill cab – pressurized, sound suppressed, ROPS/FOPS cab, with silicone sealed glass and heavy-duty laminated windshield glass	✓	
Deluxe high back seat – heated, with adjustable shock control		✓
Premium Plus high back seat – heated and cooled, lockable side-side isolator		✓
Adjustable armrests	✓	
Electro Hydraulic, seat mounted control levers with faster processing	✓	
V-pattern and pedal steering controls		✓
Joystick steering controls		✓
Joystick implement control		✓
Two-lever implement control		✓
Seat belt, retractable, with buckling indicator on dash	✓	
Four-point restraint ready seat	✓	
Air conditioning and heating	✓	

(continued on next page)

953 Partial Steel Mill Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OPERATOR ENVIRONMENT (continued)		
Heater/defroster with automatic temperature control and automatic blower control	✓	
Rearview mirror, inside, adjustable	✓	
Radio ready. Includes speakers, antenna and 24 V power outlet and 5 V USB port	✓	
Radio – FM Ready Kit		✓
Radio – Bluetooth & Aux & Mic		✓
Parking brake switch and "brake-on" indicator light	✓	
Implement lock-out switch	✓	
High Definition rearview camera	✓	
254 mm (10 in) color touchscreen display with integrated rear camera display and machine slope indicator	✓	
Three selectable working modes (Auto, Power, Eco)	✓	
Operator programmable lift and tilt kickouts	✓	
Machine Pitch and Roll indicate	✓	
Bucket shake	✓	
Remote services (Troubleshoot/Remote Flash)		✓
Heavy-duty rubber floor mat	✓	
Windshield washers and silicone wipers, multiple speed, front and rear	✓	
Durable metal roof	✓	
Coat hook	✓	
Storage compartments under left armrest	✓	
Document holder on right console	✓	

	Standard	Optional
OTHER STANDARD EQUIPMENT		
Durable metal fender	✓	
Exterior sound suppression	✓	
Load sensing implement pump with variable displacement	✓	
Z-bar loader linkage	✓	
Implement cylinders with sensors	✓	
Engine enclosure with lockable doors	✓	
Debris resistant radiator core (six fins-per-inch)	✓	
Hinged radiator guard and swing out fan	✓	
4 × 2 easy tie-down points on chassis	✓	
GUARDING		
Windshield guard with metallic screen	✓	
Full bottom guards	✓	
Idler guard		✓
Front light guard		✓
Track roller guard		✓

(continued on next page)

953 Partial Steel Mill Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BUCKETS*		
Slag bucket – 1.6 m³ (2.1 yd³)		✓
HYDRAULICS		
Two-valve hydraulics, two-lever		✓
Two-valve hydraulics, joystick		✓
Standard hydraulic lines	✓	
MAINTENANCE		
Standard lubricant		✓
Bio lubricant		✓
Ecosafe lubricant (steel mill)	✓	
Cat extended life coolant	✓	
Extended service package – manual hydraulic system enabling cab tilt and lock at 30 degrees safely in the field, shovel holder bracket (shovel not included)	✓	
High speed oil change		✓
Ecology drains on hydraulic oil tank	✓	
Oil sampling valves	✓	
Cat XT hoses	✓	
Ecosafe hydraulic oil	✓	
Implement oil return filter in hydraulic tank	✓	

^{*}Buckets and other work tool attachments from the 953K model, and select buckets and work tool attachments from the 953D model, are compatible with the 953. Bucket and attachment offerings may vary. Please consult your Cat dealer for compatibility information and availability.

	Standard	Optional
REAR ATTACHMENTS		
Bumper		✓
Striker bars		✓
FUEL TANK		
Fuel tank	✓	
Fast Fill fuel tank		✓
Sediment hand pump		✓
OTHER EQUIPMENT		
Access package		✓
TECHNOLOGY PRODUCTS		
Product Link ready	✓	
Product Link cellular		✓
Product Link dual (cellular and satellite)		✓
Cat Payload		✓
COUNTERWEIGHTS		
Light counterweight 240 kg (529 lb)		√
Light counterweight, additional 200 kg (440 lb)		✓



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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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Based on the Labor, Safety and Health Laws in Japan, employer of small construction equipment are required to provide specific training for all operators on machines with machine weight less than 3 metric ton. For machines greater than 3 metric ton, operator needs to obtain operator license certification from a Government approved registered training school.

AEXQ3139-02 (12-2023) Replaces AEXQ3139-01 Build Number: 12A (Global)

