

# Cat® 988 GC Wheel Loader

The Cat® 988 GC Wheel Loader helps you move more material at a lower cost per hour for a faster return on your investment. This machine offers significant fuel savings and up to 10% lower owning and operating cost than the 988K.

#### Reliability

- Cat C15 engine is built and tested to meet your most demanding applications.
- Cat torque converter with lock-up clutch eliminates torque converter losses and lowers system heat.
- Maximum responsiveness with Steering and Integrated Control (STIC™).
- Moves more material more efficiently with improved power and control.
- Transmission neutralizer pedal extends service brake life and allows full power during stationary loading.
- Mechanically Actuated Electronic Unit Injection (MEUI<sup>TM</sup>)
  fuel system and Advanced Diesel Engine Management
  (ADEM<sup>TM</sup>) A5 electronic control module manage fuel delivery
  for optimum performance and quick engine response.

#### **Durability**

- Best-in-class transmission for long life and consistent, smooth shifting; specifically designed for mining applications.
- Advanced Productivity Electronic Control Shifting (APECS) transmission controls for greater momentum on grades.
- Positive Flow Control (PFC) hydraulic system increases efficiency, bucket feel, and responsiveness with consistent performance.
- Advanced filtration system for extended performance and reliability of the hydraulic system.
- Impeller Clutch Torque Converter (ICTC) minimizes tire spin by allowing torque to adjust to underfoot conditions.
- Advanced filtration system for extended performance and reliability of the hydraulic system.

#### **Achieve Productivity Targets**

- Optimum 70-ton truck match loader.
- Dump clearance designed for efficient truck loading up to 775G.
- Improved visibility over the top of the linkage.
- Rated payload aligned with 988K.
- Convenient, responsive electro-hydraulic controls increase operator productivity.
- Integrated steering and transmission controls.

#### **Superior Fuel Efficiency**

- Up to 5% less fuel consumption than the 988K.
- Flow sharing hydraulics for full flow at reduced engine rpm.
- Fully integrated electronic engine controls make your fuel go farther.
- Engine Idle Shutdown for less fuel used while idling.



## Increase Productivity and Efficiency with Integrated Technologies

- Cat Technologies developed to monitor, manage, and enhance your jobsite operations.
- Cat Payload ready provides accurate weighing\* of the materials you are loading and hauling. Payload data is displayed in real-time to improve productivity and reduce overloading.
- Optional Cat Detect enhances awareness of the environment around working equipment and provides alerts to help keep people and assets safe on the jobsite.
- Product Link<sup>™</sup> wirelessly connects you to your equipment, giving you access to essential information you need to know to run your business. Gain valuable insight into how your machine or fleet is performing.
- Optional Advanced Productivity subscription provides comprehensive actionable information to help you manage and improve the productivity and profitability of your operations.
- Standard work tool recognition provides awareness of bucket install.

#### **Safety Features**

- Achieve precise positioning for easy loading in tight areas with 43 degrees of steering articulation.
- Precise machine control by load-sensing hydraulic steering system.
- · Standard LED lights for improved visibility.
- Optional left- and right-hand stairs with 45-degree angle.
- Computerized monitoring system with warning indicators.
- Standard rear Cat Vision enhances visibility behind the machine, helping you work safely and confidently.
- Pressurized cabin with filtered air and reduced sound levels.

#### **Reduced Maintenance Time and Costs**

- Up to 25% lower maintenance costs than the 988K.
- Grouped service points provide easy access to critical daily service checks.
- Electro-hydraulic controls.
- · Swing-out engine compartment service doors.
- · Reduced waste with maintenance-free batteries.
- Ecology drains to prevent spilled contaminants and allow for easier service.
- Vehicle Information Management System (VIMS™) notifications to resolve problems before failure.
- Ground level access to transmission control valves.

#### **Easy, Comfortable Operator Environment**

- · Best-in-class operator comfort and ergonomics.
- Comfort Series III seats with extra thick, contoured cushions provide total comfort throughout the workday.
- Easy-to-reach levers and seat-mounted implement pod to reduce fatigue.
- Ergonomic switch placement and displays with large, backlit switches and LED indicators.
- Two-position rocker switch activates the electro hydraulic parking brake.
- Reduced vibrations from isolated cab mounts and seat air suspension.
- · Automatic cab temperature controls.
- Up to 47% quieter STIC steering significantly reduces operator sound levels.

<sup>\*</sup>Not legal for trade.

### **Standard and Optional Equipment**

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
ELECTRICAL		
Alarm, back-up	✓	
Alternator, single 145 amp	✓	
Converter, 10/15 amp, 24V to 12V	✓	
Lighting system (LED, work lights, access	✓	
and service platform lighting)		
Starting and charging system, 24V	✓	
Starter emergency start receptacle	✓	
OPERATOR ENVIRONMENT		
Air conditioner	✓	
Cab precleaner	✓	
Cab, sound suppressed and pressurized,	✓	
integrated rollover protective structure (ROPS/		
FOPS), radio ready for entertainment, includes		
antenna, speakers and converter (12-volt 5-amp)		
and power port		
Cat® Detect, object detection system		<b>√</b>
Cat Production Measurement		✓
Cat Production Measurement ready	<b>√</b>	
Cat Vision, rear vision camera system	✓	
Heater, defroster	✓	
Horn, electric	✓	
Light, directional	✓	
Lights, LED	✓	
Lunchbox, beverage holders	<b>√</b>	
Mirrors, rearview (externally mounted)	<b>√</b>	
Radio, AM/FM	<b>√</b>	
Radio, CB ready		✓
Seat, Cat Comfort (cloth), air suspension,	✓	
six-way adjustable		
Seat belt minder	<u>√</u>	
Seat belt, retractable, 76 mm (3 in) wide Steering and Integrated Control (STIC™) System		
UV glass	· · · /	
Wet-arm wipers/washers (front and rear) –		
intermittent front and rear wipers	•	
POWER TRAIN		
Antifreeze -50° C (-58° F)		<b>v</b>
Brakes, oil-cooled, multi-disc, service/ secondary	<b>√</b>	
Case drain screens	✓	

	Standard	Optional
POWER TRAIN (CONTINUED)		
Crankcase guard	✓	
Electro hydraulic parking brake	✓	
Engine block heater 120V or 240V		✓
Engine, C15 MEUI™ diesel, turbocharged/ aftercooled	<b>√</b>	
Ground level engine shutoff	✓	
High ambient cooling – software	-	✓
Turbine precleaner, engine air intake	✓	
Starting aid, ether, automatic		✓
Throttle lock, electronic	✓	
Torque converter, neutralizer	✓	
Transmission, planetary powershift, 4F/3R electronic control	<b>√</b>	
Manual switch and automatic fuel priming	✓	
ADDITIONAL EQUIPMENT		
Automatic bucket lift kickout/positioner	✓	
Base machine price includes a rim allowance	✓	
Cat Clean Emission Module (CEM)		✓
Cold weather starting		✓
Doors, service access (locking)	✓	
Ecology drains for engine, radiator, hydraulic tank	✓	
Front and rear roading fenders		✓
Hitch, drawbar with pin	✓	
Hydraulic, steering and brake filtration/ screening system	<b>√</b>	
Hydraulically driven demand fan	✓	
Oil sampling valves	✓	
Premixed 50% concentration of extended life coolant with freeze protection to -34° C (-29° F)	✓	
Rear access to cab and service platform	✓	
Steering, load sensing	✓	
Tire Pressure Monitoring System		✓
Toe kicks	✓	

Vandalism protection caplocks

#### **Technical Specifications**

	Engine	
Engine Model	C1	15
Rated Speed	2000 rpm	
Peak Power Speed	1600 rpm	
Engine – ISO 14396:2002	335 kW	449 hp
Gross – SAE J1995:2014	340 kW	456 hp
Net Power – SAE J1349:2011	278 kW	373 hp
Bore	137 mm	5.4 in
Stroke	171.5 mm	6.75 in
Displacement	15.2 L	927 in <sup>3</sup>
Peak Torque @ 1,200 rpm	2411 N⋅m	1,778 lb-ft
Torque Rise	16	%

Two engine emission options are available:

- 1. Meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- Meets Brazil MAR-1 and China Nonroad Stage III emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Net power advertised is the power available at the flywheel when the engine is
  equipped with fan at minimum speed, air intake system, exhaust system, and alternator.

Operating Specifications		
Operating Weight	53 006 kg	116,858 lb
Rated Payload – Quarry Face	11.3 tonnes	12.5 tons
Bucket Capacity Range	6.4-7.6 m <sup>3</sup>	8.3-10 yd <sup>3</sup>
Cat Truck Match	772/773/775	

Transmission					
Transmission Typ	е	Cat planetary power shift			
Speed	km/h	mph	Speed	km/h	mph
Forward 1	7.3	5.0	Direct Drive Forward 1	Lock-up	disabled
Forward 2	12.2	8.0	Direct Drive Forward 2	12.7	8.0
Reverse 1	7.6	5.0	Direct Drive Forward 3	22.0	14.0
Reverse 2	13.6	8.0	Direct Drive Forward 4	39.0	24.0
			Direct Drive Reverse 1	Lock-up	disabled
			Direct Drive Reverse 2	14.1	9.0
			Direct Drive Reverse 3	25.0	16.0
			Direct Drive Reverse 4	40.8	25.4

• Travel speeds based on 35/65-R33 tires.

Hydraulic System – Lift/Tilt		
Lift/Tilt System – Circuit	EH – Load Sense	
Lift/Tilt System Pumps	Variable Displacement Pistor	
Relief Valve Setting – Lift/Tilt	31 700 kPa 4,598 psi	

Hydraulic Cycle Time (2,165 rpm)		
Rackback	3.8 Seconds	
Raise	7.5 Seconds	
Dump	3.0 Seconds	
Lower Float Down	4.6 Seconds	
Total Hydraulic Cycle Time (empty bucket)	18.9 Seconds	

Hydraulic System – Steering			
Steering System – Circuit	Pilot, lo	ad sensing	
Steering System – Pump	Piston, varial	ole displacement	
Relief Valve Setting – Steering	27 600 kPa	4,000 psi	
Total Steering Angle		70°	
Steering Cycle Time (high idle)	3.0 S	econds	
Steering Cycle Time (low idle)	5.2 S	econds	

Service Refill Capacities		
Fuel Tank	535 L	141 gal
Diesel Exhaust Fluid Tank	21 L	5.5 gal

- All nonroad Tier 4 Final/Stage V diesel engines are required to use:
- Ultra Low Sulfur Diesel (ULSD) fuels containing 15 ppm (mg/kg) sulfur or less.
- Cat engines are compatible with the following renewable, alternative, and biofuels\* that reduce greenhouse gases on a life cycle basis:
  - Up to B20 biodiesel (FAME) \*\*
- Up to 100% HVO and GTL renewable fuels
- \*\* Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.
- \*\* Engines with aftertreatment devices can use up to B20. Engines with no aftertreatment devices can use higher blends, up to B100 where mandated.
- Cat DEO-ULS™ or oils that meet the Cat ECF-3, API CJ-4, and ACEA E9 specifications are required.
- Only use DEF that meets ISO 22241-1:2006 standards.
- For pre-Tier 4 engines: Cat engines are compatible with the following renewable, alternative, and biofuels\* that reduce greenhouse gases on a life cycle basis:
- Up to B20 biodiesel (FAME) \*\*
- Up to 100% HVO and GTL renewable fuels
   \*\* Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.
- \*\* B30, where mandated, can be used. For use of higher blends, up to B100, consult your Cat dealer.
- Cat DEO-ULS or oils that meet the Cat ECF-3, API CJ-4, and ACEA E9 specifications are required.
- Only use DEF that meets ISO 22241-1:2006 standards.

#### **Air Conditioning System**

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.8 kg of refrigerant which has a  $\rm CO_2$  equivalent of 2.574 metric tonnes.

Sound Performance – Tier 4 Final/Stage V			
	Standard	Suppression	
Operator Sound Level (ISO 6396:2008)	72 dB(A)	72 dB(A)	
Machine Sound Level (ISO 6395:2008)	112 dB(A)	110 dB(A)*	

#### Sound Performance – Brazil MAR-1 and China Nonroad Stage III, Tier 3/Stage IIIA Equivalent

	Standard	Suppression
Operator Sound Level (ISO 6396:2008)	72 dB(A)	72 dB(A)
Machine Sound Level (ISO 6395:2008)	112 dB(A)	110 dB(A)

- \*European Union Directive "2000/14/EC" as amended by "2005/88/EC."
- The machine sound power level was measured according to the test ISO 6395:2008. The
  measurement was conducted at 70 percent of the maximum engine cooling fan speed.
- The operator sound pressure level was measured according to the test procedures and conditions specified in ISO 6396:2008. The measurement was conducted at 70 percent of the maximum engine cooling fan speed.
- Hearing protection may be needed when the machine is operated with a cab that is not properly maintained or when the doors or windows are open for extended periods or in a noisy environment.





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