

352Hydraulic Excavator

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

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Engine		
Engine Model	C13B	
Net Power		
ISO 9249	330 kW	443 hp
ISO 9249 (DIN)	449 hp (me	tric)
Engine Power		
ISO 14396	332 kW	445 hp
ISO 14396 (DIN)	451 hp (me	tric)
Bore	130 mm	5 in
Stroke	157 mm	6 in
Displacement	12.5 L	763 in ³

- Meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards.
- Recommended for use up to 4500 m (14,760 ft) altitude with engine power derate above 2600 m (8,530 ft).
- Net power is the power available at the flywheel when the engine is equipped with fan, air cleaner, muffler, and alternator with engine speed at 1,700 rpm.
- Cat® diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.

Swing Mechanism		
Swing Speed	8.3 rpm	
Maximum Swing Torque	189 kN·m	139,000 lbf-ft
Weights		
Operating Weight	48 500 kg	106,900 lb
• Long undercarriage, Reach boo		

HDX 1.90 m³ (2.48 yd³) bucket, 600 mm (28") double triple grouser shoes, 9.8 mt (21,605 lb) counterweight.

Operating Weight 51 600 kg 113,800 lb

 Long undercarriage, Reach boom, R3.35TB (10'6") stick, HDX 2.10 m³ (2.75 yd³) bucket, 600 mm (28") double grouser shoes, 9.8 mt (21,605 lb) counterweight.

Track		
Standard Track Shoes Width	600 mm	24 in
Optional Track Shoes Width	750 mm	30 in
Number of Shoes (each side)	52	
Number of Track Rollers (each side)	9	
Number of Carrier Rollers (each side)	2 – Fixed Ga Undercarria 3– Variable O Undercarria	ge Gauge
Drive		
Maximum Gradeability	35°/70%	
Maximum Travel Speed	4.5 km/h	2.8 mph
Maximum Drawbar Pull	351 kN	78,908 lbf
Hydraulic System		
Main System – Maximum Flow (Implement)	779 L/min (389 × 2 pumps)	206 gal/min (103 × 2 pumps)
Maximum Pressure – Equipment – Implement	35 000 kPa	5,076 psi
Maximum Pressure – Equipment – Lift Mode	38 000 kPa	5,511 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	26 000 kPa	3,771 psi
Boom Cylinder – Bore	170 mm	7 in
Boom Cylinder – Stroke	1524 mm	60 in
Stick Cylinder – Bore	190 mm	7 in
Stick Cylinder – Stroke	1758 mm	69 in
TB Bucket Cylinder – Bore	160 mm	6 in
TB Bucket Cylinder – Stroke	1356 mm	53 in
Service Refill Capacities		
Fuel Tank Capacity	715 L	188.9 gal
Cooling System	52 L	13.7 gal
Engine Oil (with filter)	40 L	10.6 gal
Swing Drive	10.5 L	2.8 gal
Final Drive (each)	9.5 L	2.5 gal
Hydraulic System (including tank)	550 L	145.3 gal
Hydraulic Tank (including suction pipe)	217 L	57.3 gal
Discal Euleanat Eluid (DEE) T1-	00 I	21.1.501

80 L

21.1 gal

Diesel Exhaust Fluid (DEF) Tank

Standards		
Brakes	ISO 10265:2008	
Cab/Falling Object Guard System (FOGS)	ISO 10262:1998	

Sound Performance	
ISO 6395 (external)	108 dB(A)
ISO 6396 (inside cab)	73 dB(A)

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.00 kg of refrigerant which has a $\rm CO_2$ equivalent of 1430 metric tonne.

Operating Weights and Ground Pressures

		600 mm (24") Triple Grouser Shoes		600 mm (24") Double Grouser Shoes		n (30") ser Shoes			
	Weight	Ground Pressure	Weight	Ground Pressure	Weight	Ground Pressure			
Base Machine Configurations	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)	kg (lb)	kPa (psi)			
Base Frame with Single Frange Track Rollers and Carrier Rollers for Fixed Gauge Long Undercarriage									
9.8 mt (21,605 lb) Counterweight									
Reach Boom + R3.35 m (11'0") TB Stick + 3.30 m ³ (4.32 yd ³) GDC Bucket	48 900 (107,700)	84.7 (12.3)	48 700 (107,400)	84.8 (12.3)	49 400 (109,400)	68.8 (10.0)			
Base Frame with Double Frange Track Rollers and Carrier Rollers	for Fixed Gauge	Long Under	carriage						
9.8 mt (21,605 lb) Counterweight									
Reach Boom + R3.35 m (11'0") TB Stick + 3.30 m ³ (4.32 yd ³) GDC Bucket	48 900 (107,800)	84.8 (12.3)	49 000 (108,000)	84.9 (12.3)	49 600 (109,400)	68.9 (10.0)			
Base Frame with Double Frange Track Rollers and Carrier Rollers	for Variable Ga	uge Long Und	lercarriage						
9.8 mt (21,605 lb) Counterweight									
Reach Boom + R3.35 m (11'0") TB Stick + 2.50 m ³ (3.27 yd ³) SD Bucket	51 600 (113,700)	84.9 (12.3)	51 700 (113,900)	84.9 (12.3)	52 300 (115,300)	69.0 (10.0)			

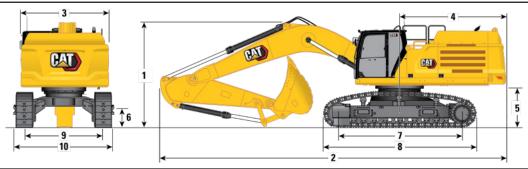
All operating weights include a 90% fuel tank with 75 kg (165 lb) operator.

Major Component Weights

	kg	lb
Base Machine with 9.8 mt (21,605 lb) Counterweight, Standard Swing Frame, Base Frame with Single Frange Track Rollers and Carrier Rollers for Fixed Gauge Long Undercarriage	33 210	73,230
Base Machine with 9.8 mt (21,605 lb) Counterweight, Standard Swing Frame, Base Frame with Double Frange Track Rollers and Carrier Rollers for Fixed Gauge Long Undercarriage	33 250	73,310
Base Machine with 9.8 mt (21,605 lb) Counterweight, Standard Swing Frame, Base Frame with Double Frange Track Rollers and Carrier Rollers for Variable Gauge Long Undercarriage	36 010	79,380
Track Shoes:		
600 mm (24") Width, Thick, Triple Grouser Track Shoes for Fixed Gauge and Variable Gauge Long Undercarriage	5290	11,660
600 mm (24") Width, Thick, Double Grouser Track Shoes for Fixed Gauge and Variable Gauge Long Undercarriage	5400	11,900
750 mm (30") Width, Thick, Triple Grouser Track Shoes for Fixed Gauge and Variable Gauge Long Undercarriage	6040	13,320
Two Boom Cylinders	920	2,020
Weight of 90% Fuel Tank and 75 kg (165 lb) Operator	630	1,380
Counterweight:		
9.8 mt (21,605 lb) Counterweight	9800	21,610
Swing Frame:		
Standard Swing Frame	4290	9,450
Fixed Gauge and Variable Gauge Long Undercarriages:		
Base Frame with Single Frange Track Rollers and Carrier Rollers for Fixed Gauge Long Undercarriage	10 740	23,670
Base Frame with Double Frange Track Rollers and Carrier Rollers for Fixed Gauge Long Undercarriage	10 780	23,760
Base Frame with Single Frange Track Rollers and Carrier Rollers for Variable Gauge Long Undercarriage	13 230	29,170
Base Frame with Double Frange Track Rollers and Carrier Rollers for Variable Gauge Long Undercarriage	13 270	29,250
Boom (including lines, pins, stick cylinder):		
Reach Boom 6.9 m (22'8")	4520	9,960
Stick (including lines, pins, bucket cylinder, bucket linkage):		
Reach Stick R3.35TB (11'0")	2520	5,560
Buckets (without linkage):		
1.90 m ³ (2.48 yd ³) HDX for TB	2450	5,400
2.10 m ³ (2.75 yd ³) HDX for TB	2590	5,710
Quick Couplers:		
CW Dedicated QC	770	1,690
Pin Grabber QC	1060	2,340

Dimensions

All dimensions are approximate and may vary depending on bucket selection.

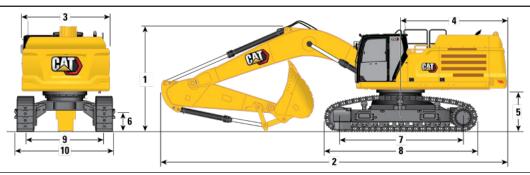


Boom Option	Reach Boom 6.9 m (22'8")						
Stick Option	Reach Stick						
		R3.351	TB (11'0")				
Undercarriage Options	Fixed G	auge	Variable Gauge				
1 Machine Height:							
Cab Height	3230 mm	10'7"	3380 mm	11'1"			
FOGS Height	3370 mm	11'1"	3530 mm	11'7"			
Guardrails/Handrails Height	3370 mm	11'1"	3530 mm	11'7"			
With Boom/Stick/Bucket Installed	3670 mm	12'0"	3570 mm	11'9"			
With Boom/Stick Installed	3580 mm	11'9"	3620 mm	11'11"			
With Boom Installed	3090 mm	10'2"	3190 mm	10'6"			
With Boom/Stick/Bucket Installed (with auxiliary lines)	3670 mm	12'0"	3600 mm	11'10"			
With Boom/Stick Installed (with auxiliary lines)	3590 mm	11'9"	3640 mm	11'11"			
With Boom Installed (with auxiliary lines)	3130 mm	10'3"	3230 mm	10'7"			
2 Machine Length:							
With Boom/Stick/Bucket Installed	11 890 mm	39'0"	11 820 mm	38'9"			
With Boom/Stick Installed	11 870 mm	38'11"	11 840 mm	38'10"			
With Boom Installed	10 640 mm	34'11"	10 590 mm	34'9"			
With Boom/Stick/Bucket Installed (with auxiliary lines)	11 890 mm	39'0"	11 820 mm	38'9"			
With Boom/Stick Installed (with auxiliary lines)	11 870 mm	38'11"	11 840 mm	38'10"			
With Boom Installed (with auxiliary lines)	10 640 mm	34'11"	10 590 mm	34'9"			
3 Upperframe Width without Walkways	3020 mm	9'11"	3020 mm	9'11"			
4 Tail Swing Radius	3760 mm	12'4"	3760 mm	12'4"			
5 Counterweight Clearance							
FG Undercarriage (without shoe lug)	1280 mm	4'2"	_	_			
VG Undercarriage (without shoe lug)	_	_	1435 mm	4'8"			
6 Ground Clearance							
FG Undercarriage (without shoe lug)	475 mm	1'7"	_	_			
VG Undercarriage (without shoe lug)	_	_	710 mm	2'4"			
7 Length to Center of Rollers							
FG Undercarriage	4360 mm	14'4"	_	_			
VG Undercarriage		_	4340 mm	14'3"			
Bucket Type	GD	C	SI)			
Bucket Capacity	3.30 m^3	4.32 yd ³	2.50 m ³	3.27 yd ³			
Bucket Tip Radius	1890 mm	6'2"	1912 mm	6'3"			

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Dimensions (continued)

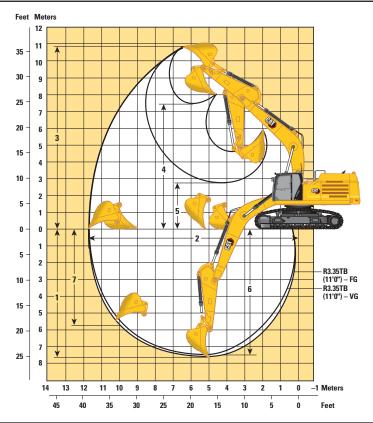
All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach Boom 6.9 m (22'8")						
Stick Option	Reach Stick						
	R3.35TE	3 (11'0")	R2.9TE	3 (9'6")			
Undercarriage Options	Fixed	Gauge	Variable Gauge				
8 Track Length							
FG Undercarriage with Triple Grouser Shoe	5370 mm	17'7"	_	_			
VG Undercarriage with Triple Grouser Shoe	_	_	5350 mm	17'7"			
9 Track Gauge							
Retracted	_	_	2390 mm	7'10"			
Extended	_	_	2890 mm	9'6"			
Extended	2740 mm	9'0"	_	_			
Track Width: Fixed Gauge Undercarriage							
600 mm (24") Shoes	3340 mm	10'11"	_	_			
750 mm (30") Shoes	3490 mm	11'5"	_				
900 mm (35") Shoes	3640 mm	11'11"	_	_			
Track Width: Variable Gauge Undercarriage Extended							
600 mm (24") Shoes	_	_	3490 mm	11'5"			
750 mm (30") Shoes	_	_	3640 mm	11'11"			
900 mm (35") Shoes	_	_	3790 mm	12'5"			
10 Undercarriage Width (with steps): Fixed Gauge Undercarriage							
600 mm (24") Shoes	3530 mm	11'7"	_	_			
750 mm (30") Shoes	3530 mm	11'7"	_	_			
900 mm (35") Shoes	3640 mm	11'11"	_	_			
Undercarriage Width (with steps): Variable Gauge Extended							
600 mm (24") Shoes	_	_	3680 mm	12'1"			
750 mm (30") Shoes	_	_	3680 mm	12'1"			
900 mm (35") Shoes			3790 mm	12'5"			
Bucket Type	GI	OC .	Sl	D			
Bucket Capacity	3.30 m^3	4.32 yd ³	2.50 m ³	3.27 yd ³			
Bucket Tip Radius	1890 mm	6'2"	1912 mm	6'3"			

Working Ranges and Forces

All dimensions are approximate and may vary depending on bucket selection.



Boom Option	Reach Boom 6.9 m (22'8")						
Stick Option	Reach Stick						
	R3.35TB (11'0")						
Undercarriage Options	Fixed	Gauge	Variable	e Gauge			
1 Maximum Digging Depth	7660 mm	25'2"	7530 mm	24'8"			
2 Maximum Reach at Ground Line	11 730 mm	38'6"	11 730 mm	38'6"			
3 Maximum Cutting Height	10 820 mm	35'6"	10 870 mm	35'8"			
4 Maximum Loading Height	7430 mm	24'5"	7560 mm	24'10"			
5 Minimum Loading Height	2750 mm	9'0"	2880 mm	9'5"			
6 Maximum Depth Cut for 2440 mm (8'0") Level Bottom	7510 mm	24'8"	7380 mm	24'3"			
7 Maximum Vertical Wall Digging Depth	5730 mm	18'10"	5150 mm	16'11"			
Bucket Digging Force (ISO)	268 kN	60,200 lbf	264 kN	59,300 lbf			
Stick Digging Force (ISO)	199 kN	44,700 lbf	200 kN	45,000 lbf			
Bucket Type	GI	OC	S	D			
Bucket Capacity	3.30 m^3	4.32 yd ³	2.50 m ³	3.27 yd ³			
Bucket Tip Radius	1890 mm	6'2"	1912 mm	6'3"			

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Bucket Specifications and Compatibility

									Long Fixed Gauge Undercarriage	Long Variable Gauge Undercarriage
									9.8 mt (21,605 II	b) Counterweight
		Wi	idth	Cap	acity	We	ight	Fill	Reach Boor	n 6.9 m (22'8")
	Linkage	mm	in	m³	yd³	kg	lb	%	R3.35T	B (11'0")
Pin-On (No Quick Coup	oler)									
GDX	TB	1500	59	1.90	2.48	1857	4,094	100	•	•
	TB	1600	63	2.00	2.62	1904	4,197	100	•	•
HDX	TB	1550	61	1.90	2.48	2275	5,015	100	•	•
	TB	1700	67	2.10	2.75	2415	5,324	100	•	•
HD	TB	1650	66	2.41	3.15	2220	4,894	100	•	•
SD	TB	1700	67	2.41	3.15	2496	5,502	90	•	•
	TB	1850	74	2.69	3.52	2696	5,943	90	•	•
			Maximum load with pin-on (payload + bucket)					kg	6910	7780
			IVIAXIIIIU	iii ioau wi	ui piii-oii	(payiuau -	- Ducket)	lb	15,234	17,152
With Pin Grabber Coup	ler									
GDX	TB	1500	59	1.90	2.48	1857	4,094	100	•	•
	TB	1600	63	2.00	2.62	1904	4,197	100	•	•
HDX	TB	1550	61	1.90	2.48	2275	5,015	100	•	•
	TB	1700	67	2.10	2.75	2415	5,324	100	Θ	•
HD	TB	1650	66	2.41	3.15	2220	4,894	100	Θ	•
SD	TB	1700	67	2.41	3.15	2496	5,502	90	Θ	•
	TB	1850	74	2.69	3.52	2696	5,943	90	0	θ
			Massimos	ما ما دراه		/novload	hualiat\	kg	5857	6727
			iviaxiiiluii	Maximum load with coupler (payload + bucket)				lb	12,912	14,830

The above loads are in compliance with hydraulic excavator standard EN474-5:2006 + A3:2013, they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity with front linkage fully extended at ground line with bucket curled. Capacity based on ISO 7451:2007.

Bucket weight with long tips.

Maximum Material Density:

- 2100 kg/m³ (3,500 lb/yd³)
- 1800 kg/m³ (3,000 lb/yd³)
- ⊖ 1500 kg/m³ (2,500 lb/yd³)
- O 1200 kg/m3 (2,000 lb/yd3)

Caterpillar recommends using appropriate work tools to maximize the value customers receive from our products. Use of work tools, including buckets, which are outside of Caterpillar's recommendations or specifications for weight, dimensions, flows, pressures, etc. may result in less-than-optimal performance, including but not limited to reductions in production, stability, reliability, and component durability. Improper use of a work tool resulting in sweeping, prying, twisting and/or catching of heavy loads will reduce the life of the boom and stick.

Typical Pass Match Guide

For maximum production and efficiency, we recommend that loading and hauling machines are matched to achieve optimal performance.

Configuration*:

2.69 m³ (3.52 yd³) bucket

		Passes Required to Fill Trucks	s to Rated Capa	city			
					Hauler		
			725	730	730 EJ	735	740 GC
				•	Capacity		
Material Type	Fill Factor	Material Density	24 mt (26.5 t)	28 mt (31 t)	27.1 mt (30 t)	32 mt (35.3 t)	36.3 mt (40 t)
Earth	100%	1600 kg/m³ (2,700 lb/yd³)	5–6	6–7	6	7–8	8–9
Limestone	90%	1540 kg/m³ (2.600 lb/vd³)	6–7	7–8	7		

^{*}The indicated pass match reflects the machine configuration, fill factor, and typical material density shown. Changes to machine configurations, fill factors, or material density as well as jobsite-specific factors may influence exact pass match recommendations for your application. Consult your Cat dealer for more information.

Attachments Offering Guide Not all Attachments are available in all regions. Consult your Cat dealer for configurations available in your region. Match Allowed usage on machine less than 50% **PIN-ON ATTACHMENTS** L-VG **Undercarriage** L 9.8 mt (21,605 lb) Counterweight **Boom Type** Reach Stick Length 3.35 m (11'0") Hydraulic Hammers H160 S H180 S H190 S Mobile Scrap and Demolition Shears S3050 Flat Top **CAT PIN GRABBER COUPLER ATTACHMENTS Undercarriage** L L-VG Counterweight 9.8 mt (21,605 lb) **Boom Type** Reach Stick Length 3.35 m (11'0") Hydraulic Hammers H160 S H180 S **√**† **BOOM-MOUNT ATTACHMENTS Undercarriage** L L-VG Counterweight 9.8 mt (21,605 lb) **Boom Type** Reach S2090 Mobile Scrap and Demolition Shears S3070 Flat Top S3090 Flat Top

352 Standard and Optional Equipment

Optional

Standard

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
BOOMS, STICKS AND LINKAGES		
6.9 m (22'8") Reach boom	✓	
3.35 m (11') Reach stick	✓	
TB bucket linkage		✓
CAT® TECHNOLOGY		
Cat Product Link TM	✓	
Remote flash	✓	
Remote troubleshoot	✓	
Cat Grade connectivity		✓
Compatibility with radios and base stations from Trimble, Topcon, and Leica	✓	
Capability to install 3D grade systems from Trimble, Topcon, and Leica	✓	
Cat Grade with 2D and offset memory	✓	
Cat Grade with Advanced 2D		✓
Cat Grade with 3D single GNSS		✓
Cat Grade with 3D dual GNSS		✓
Cat Assist:	✓	
- Grade Assist		
– Boom Assist		
- Bucket Assist		
- Swing Assist		
Cat Payload:	✓	
- Static weigh		
- Semiauto calibration		
– Payload/cycle information– USB reporting capability		
2D E-Fence:		
– E-ceiling	•	
– E-floor		
– E-swing		
– E-wall		
 E-cab avoidance 		
Auto hammer stop	✓	
Laser catcher		✓
Work tool recognition	✓	
Work tool tracking*	✓	

	Januaru	Optional
ELECTRICAL SYSTEM		
Maintenance-free 1,000 CCA batteries (×4)	✓	
Centralized electrical disconnect switch	✓	
LED exterior chassis and boom lights	✓	
Premium surround working lights		✓
ENGINE		
115 Amp alternator	✓	
Cold start block heaters		✓
Three selectable modes: Power, Smart, Eco	✓	
Auto engine speed control	✓	
52° C (126° F) high-ambient cooling	✓	
Hydraulic reverse fan	✓	
-18° C (0° F) cold start capability	✓	
-32° C (-25° F) cold start capability		✓
Double element air filter with integrated	✓	
pre-cleaner		
Dual stage four micron main filter	✓	
Inlet air heater		✓
Engine oil sensor		✓
10 micron primary filter with water separator	✓	
Electric fuel priming pump	✓	
Secure start with PIN code	✓	
Remote disable	✓	
HYDRAULIC SYSTEM		
Boom and stick regeneration circuit	✓	
Electronic main control valve	✓	
Auto hydraulic oil warmup	✓	
Bio hydraulic oil capability	✓	
Reverse swing damping valve	✓	
Auto swing parking brake	✓	
High performance hydraulic return filter	✓	
Two speed travel	✓	
Combined two-way auxiliary circuit		✓
Medium-pressure auxiliary circuit		✓

(continued on next page)

^{*}Requires PL161 attachment locator

352 Standard and Optional Equipment

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
SAFETY AND SECURITY		
Cat Command remote control		✓
Caterpillar One Key security system	✓	
Lockable external tool/storage box	✓	
Lockable door, fuel, and hydraulic tank locks	✓	
Lockable fuel drain compartment	✓	
Service platform with anti-skid plate and recessed bolts	✓	
RH handrail and handhold	✓	
Signaling/warning horn	✓	
Travel alarm		✓
Swing alarm		✓
Ground-level secondary engine shutoff switch	✓	
Boom lowering check valve	✓	
Stick lowering check valve	✓	
Rear and right-hand-sideview cameras	✓	
360° visibility		✓
Falling object guard system		✓
Inspection lighting		✓

	Standard	Optional
SERVICE AND MAINTENANCE		
Integrated vehicle health		✓
management system		
Grouped engine oil and fuel filters	✓	
Scheduled Oil Sampling (S·O·S SM) ports	✓	
UNDERCARRIAGE AND STRUCTURES		
Towing eye on base frame	✓	
Full-length track guiding guards		✓
Segmented three-piece track guiding guards		✓
Swivel guard	✓	
HD bottom guard	✓	
HD travel motor guards	✓	
HD rollers	✓	
Grease lubricated track	✓	
HD swing frame	✓	
HD swing bearing	✓	
9.4 mt (20,723 lb) removable counterweight		✓
9.8 mt (21,605 lb) counterweight		✓
600 mm (24") HD double grouser shoes		✓
750 mm (30") single grouser track shoes		✓
900 mm (35") triple grouser track shoes		✓

352 Cab Options

	Deluxe	Premium (2P)	Premium (1P)
ROPS	0*	O*	0*
High-resolution 203 mm (8") LCD touchscreen monitor	•	Х	Х
High-resolution 254 mm (10") LCD touchscreen monitor	0	•	•
Auto bi-level air conditioner	•	•	•
Jog dial and shortcut keys for monitor control	•	•	•
Keyless push-to-start engine control	•	•	•
Height-adjustable console	•	•	•
Tilt-up left-side console	•	•	•
Heated air-suspension Deluxe seat	•	Х	Х
Heated and ventilated air-suspension Premium seat	Х	•	•
51 mm (2") seat belt	•	•	•
Monitor integrated Bluetooth® radio with USB/Aux ports	•	•	•
12V DC outlets	•	•	•
Document storage	•	•	•
Overhead storage and rear storage with nets	•	•	•
Beverage holder	•	•	•
Cup holder	•	•	•
Openable two-piece front window	•	•	0
One piece front windshield	Х	0	•
Rear window emergency exit	•	•	•
Radial wiper with washer	•	Х	Х
Parallel wiper	Х	•	•
Openable polycarbonate skylight hatch	•	•	Х
Laminated roof glass	Х	Х	•
LED dome light	•	•	•
Floor welcome light	•	•	•
Roof sunscreen	•	•	•
Roller front sunscreen	•	•	•
Roller rear sunscreen	0	•	•
Washable floor mat	•	•	•
Beacon ready	•	•	•
Cat Stick Steer	0	0	0
Auxiliary relay	0	0	0

Standard

Optional

X Not available

* ROPS is available on machine configurations under 50 metric tons

352 Attachments

Dealer Installed Kit and Attachments

Attachments may vary. Consult your Cat dealer for details.

CAB

- · Radial lower wiper
- LH/RH electrical pedal for tool control
- Horizontal slider joysticks
- Rain protector plus cab light cover
- 75 mm (3") retractable seat belt

ELECTRICAL

• Premium surround working lights

GUARDS

- Mesh guard full front
- Mesh guard lower half front
- Full protecting vandalism guard

SAFETY AND SECURITY

- Bluetooth receiver kit
- · Bluetooth key fob
- Falling object guard system

352 Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C13B engine meets U.S. EPA Tier 4 Final, EU Stage V, and Japan 2014 emission standards
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.0 kg (2.2 lb) of refrigerant which has a CO₂ equivalent of 1.430 metric tonnes (1.576 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

ISO 6395 (external) – 108 dB(A)

ISO 6396 (inside cab) – 73 dB(A)

- When properly installed and maintained, the cab offered by Caterpillar, when tested with doors and windows closed according to ANSI/SAE J1166 OCT98, meets OSHA and MSHA requirements for operator sound exposure limits in effect at time of manufacture.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDOTM Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Smart mode matches machine power to digging requirements automatically
- Eco mode minimizes fuel consumption for light applications
- Standard Cat technologies improve operator efficiency by up to 45%
- Reduce fuel consumption with the high-efficiency hydraulic fan that cools the engine on demand
- Cut costs with extended maintenance intervals

Recycling

 The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage	
Steel	83.09%	
Iron	8.97%	
Nonferrous Metal	1.66%	
Mixed Metal	0.04%	
Mixed-Metal and Nonmetal	0.72%	
Plastic	0.62%	
Rubber	0.16%	
Mixed Nonmetallic	0.13%	
Fluid	2.97%	
Other	1.64%	
Uncategorized	0.00%	
Total	100%	
Uncategorized Total		

 A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714 (Earthmoving machinery – Recyclability and recoverability –Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused, or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following value in the table may vary.

Recyclability – 98%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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